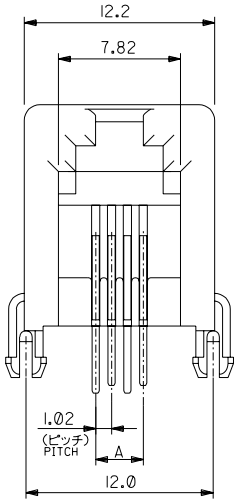
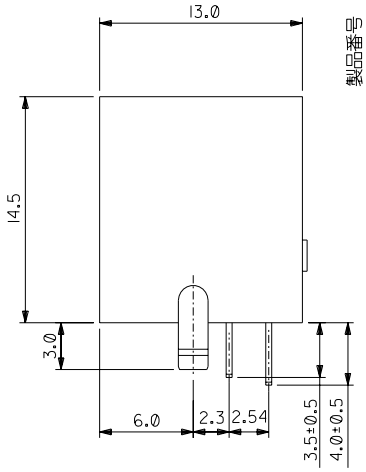
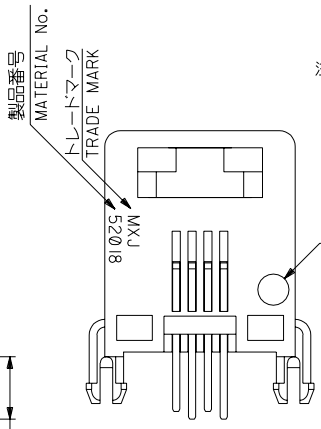
DWG. NO. SD-52018-002

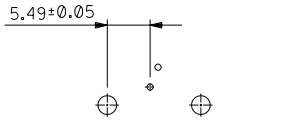






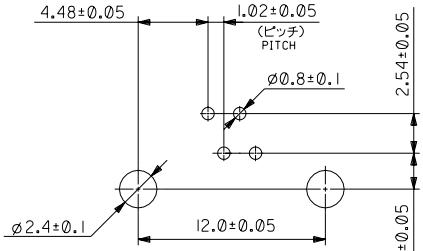
注) NOTES

1. 材質 MATERIAL
   ハウジング：ガラス入りポリエステル UL94V-0
   HSG. :POLYESTER G.F.15% UL94V-0
   ターミナル：リン青銅
   TERM. :PHOSPHOR BRONZE
2. メッキ仕様 PLATING
   接点部 ：金メッキ、表参照
   CONTACT AREA: GOLD PER TABLE
   半田付け部：錫メッキ 1.0μmMIN.
   SOLDER AREA : TIN 1.0 MICROMETER MINIMUM.
   下地メッキ：ニッケルメッキ 1.0μmMIN.
   UNDERPLATE : NICKEL 1.0 MICROMETER MINIMUM.
3. 推奨基板厚：t=1.6±0.05
   RECOMMENDED P.C.B. THICKNESS:1.6±0.05
4. 金メッキ厚標示
   COLOR CODING TO INDICATE GOLD PLATING
   黄色：0.1μmMIN.
   YELLOW : 0.1 MICROMETER MINIMUM.
   緑色：0.38μmMIN.
   GREEN : 0.38 MICROMETER MINIMUM.
   オレンジ色：0.76μmMIN.
   ORANGE : 0.76 MICROMETER MINIMUM.
   無色：1.27μmMIN.
   UNMARKED: 1.27 MICROMETER MINIMUM.
5. ハウジングの色は、グレイ。
   HOUSING COLOR IS GRAY.
6. 本製品は52018-4**5の鉛フリー品である。
   THIS PRODUCT IS LEAD FREE OF 52018-4**5.



後番号 -42*6に適用
MATERIAL NO. SUFFIX -42*6

基板穴推奨寸法
RECOMMENDED P.C.B. LAYOUT
(ジャック取付け側)
(JACK ASS'Y SIDE)



後番号 -44*6に適用
MATERIAL NO. SUFFIX -44*6

POSITION ポジション	CIRCUITS 極数	(A)	GOLD PLATING THK(MIN.) (μmMIN.) 金メッキ厚	MATERIAL NO. 製品番号
4	4	3.05	1.27	52018-4446
			0.76	-4436
			0.38	-4426
			0.1	-4416
4	2	1.02	1.27	52018-4246

MODEL NO. 52018-4**6

NO.	DESCRIPTION	DATE	APPR.
4	新規作成 RELEASED	'04/05/13	M.SASAO
3			
2			
1			
0	ECR-04-004204-42 J20004-42	'04/05/13	M.SASAO

DRWN: M.NAGATA '04/05/13
CH'K: K.TOJO '04/05/13
APPR: M.SASAO '04/05/13

MATERIAL 材料: 注参照 SEE NOTES
FINISH 仕上げ: 注及び表参照 SEE NOTES AND CHART
WIRE RANGE 適用電線範囲: —#—
INS. RANGE 被覆外径: —#—

GENERAL TOLERANCES: (UNLESS SPECIFIED) 一般公差

10 UNDER 未満	±0.2
10 OVER 以上 30 UNDER 未満	±0.25
30 OVER 以上	±0.3
ANGLE 角度	±3°

SCALE 4:1
DESIGN UNITS ☒mm ☐INCH
THIRD ANGLE PROJECTION
DIMENSIONS: ☐mm/INCH ☐INCH/mm ☒mm ONLY
SHT REV
REVISE ON CAD ONLY

DRAWN BY & DATE M.NAGATA '04/05/13
CHECKED BY & DATE K.TOJO '04/05/13
APPROVED BY & DATE M.SASAO '04/05/13
CAD FILENAME SD-52018-002.S01

TITLE: MODULAR JACK HOUSING ASS'Y -LEAD FREE-

MOLEX INCORPORATED

MATERIAL NO. SEE CHART
DRAWING NO. SD-52018-002
SHEET NO. 1 OF 1

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SIZE B

OSA\dc110.335520180G4.DGN
DO NOT SCALE DRAWING

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