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LOC	DIST	REV	DESCRIPTION	DATE	BY	APPD
E	B	F	LNK			
		-	SEE SHEET 1			

COMPONENTS

ITEM NO.	DESCRIPTION	QTY	UNIT
	MAIN BODY (ITEM 1,3,4,6,7 & 8)		
	CENTRE CONTACT (ITEM 2)		
	PUSHER SLEEVE (ITEM 9)		
	CRIMP FERRULES (ITEM 5 & 10)		

ASSEMBLY INSTRUCTION

STEP	DESCRIPTION	DIAGRAM	RECOMMENDED DIMENSIONS
STEP 1	1. SLIDE METAL CRIMP FERRULE OVER CABLE		
STEP 2	1. STRIP CABLE TO DIMENSIONS AS SHOWN		
STEP 3	1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 2. CRIMP USING TOOL AS NOTES ON PAGE 1.		RECOMMENDED CENTRE CONTACT A/E HEX 1.75
STEP 3	1. SLIDE ITEM 10 PUSHER SLEEVE OVER DIELECTRIC BEFORE FITTING THE CONTACT. 2. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 3. CRIMP USING TOOL AS NOTES ON PAGE 1.		RECOMMENDED CENTRE CONTACT A/E HEX 1.75
STEP 4	1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.		RECOMMENDED CRIMP SLEEVE A/E HEX 5.60
STEP 4	1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE PUSHER SLEEVE AND CABLE BRAID.		RECOMMENDED CRIMP SLEEVE A/E HEX 5.60
STEP 5	1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION X IS: - R0598 (SEE PAGE 1 FOR FULL CABLE LIST) = 6.50 R058C/U (SEE PAGE 1 FOR FULL CABLE LIST) = 5.60		RECOMMENDED CRIMP SLEEVE A/E HEX 5.60

THIS DRAWING IS A CONTROLLED DOCUMENT.

DRW: RITA ZUO 19 Feb 09	TE Connectivity BNC STRAIGHT PLUG HEX CRIMP 75 OHM
CHK: ANSON MA 19 Feb 09	
APPD: BOB ZHAO 19 Feb 09	
PRODUCT SPEC: 108-112000	SIZE: CASE CODE: DRAWING NO: RESTRICTED TO: -
APPLICATION SPEC: SHEET 2	SIZE: A2 00779 ©=1634502
MATERIAL: SEE TABLE	FINISH: SEE TABLE
CUSTOMER DRAWING	

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