

PRODUCTS
Series FR
Ultra-Thin DI P Rotaries - Through-hole


Ultra-Thin DI P Rotaries - SMT



Ultra-Thin DI P Rotary Switches
Environmentally friendly components and packaging materials meet RoHS directive restricting use of hazardous substances. Suited to lead-free solder processing applications because of heat resistant resin materials.
Slim $.150^{\prime \prime}(3.8 \mathrm{~mm})$ body has the lowest profile in the industry and allows close stacking of PC boards.
Highly visible legends and choice of screwdriver or shaft actuators with arrow position indication provide troublefree code setting. Actuator knob also available.
Detent mechanism gives crisp, positive action for accurate switch setting
Use of heat resistant resin allows vapor phase and infrared convection reflow soldering.
Crimped terminals for through-hole models ensure secure PC mounting and prevent dislodging during soldering.
Gull-winged terminals for SMT models ensure mechanical stability during soldering and simplified solder joint inspection.
Cam activated movable contact and gold contacts assure contact reliability and continuity
Tape Reel packaging meets EIA-481-2 Standard
Coplanarity tolerance zone is .0059" $(0.15 \mathrm{~mm})$

## Distinctive Characteristics

Compact dimensions and low profile allow high density mounting and close stacking of PC boards.

Highly visible legends and choice of screwdriver, shaft or dial actuators with arrow position indication provide trouble-free code setting. Knob actuator also available.

Real or complement code setting identified by color-keyed actuator.

Detent mechanism gives crisp, positive action for accurate switch setting.

Crimped terminals ensure secure PC mounting and prevent dislodging during soldering.

Cam activated movable contact and gold contacts assure contact reliability and continuity. Patent pending.

Surface mount model with screwdriver actuation available and shown in the surface mount section.


# General Specifications 

## Electrical Capacity (Resistive Load)

Switching Rating: $\quad 100 \mathrm{~mA}$ @ 5V DC
Nonswitching Rating: $\quad 100 \mathrm{~mA} @ 50 \mathrm{~V}$ DC

## Other Ratings

Contact Resistance: Insulation Resistance:

Dielectric Strength: Mechanical Life: Electrical Life:

## Nominal Operating Torque:

Contact Timing:

100 milliohms maximum for circuit; 30 milliohms maximum for contact point
1,000 megohms minimum @ 250V DC
250V AC minimum for 1 minute minimum
10,000 detent operations minimum
10,000 detent operations minimum
Notes: A detent operation is one actuator position operation or stepping.
A cycle is one $360^{\circ}$ rotation. 10,000 detent operations equal 625
cycles for hexadecimal devices or 1,000 cycles for decimal devices.
Metal Shaft: 0.009 Nm for decimal devices; 0.011 Nm for hexadecimal devices All other Actuator types: 0.008 Nm for decimal devices; 0.01 Nm for hexadecimal devices
Shorting (Avoid possible false signal by turning off power before switching.)

## Materials \& Finishes

Actuators:
Bushing :
Outer Case:
Housing \& Base:
Movable Contacts:
Stationary Contacts:
Terminals:
Terminal Cover:
Bracket:

Screwdriver and Plastic Shaft - Glass fiber reinforced polyamide (UL94V-0);
Dial - Polyoxymethylene; Metal Shaft - Brass with nickel plating
Brass with nickel plating (for Metal Shaft model)
Glass fiber reinforced PBT (for Metal Shaft model)
Glass fiber reinforced polyamide (UL94V-0)
Copper alloy with gold plating Phosphor bronze with gold plating Phosphor bronze with gold plating Polyamide (Right angle model only) Phospher bronze with tin plating (for Metal Shaft model)

Environmental Data

Operating Temperature Range:
Humidity:
Vibration:
$-25^{\circ} \mathrm{C}$ through $+85^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F}\right.$ through $\left.+185^{\circ} \mathrm{F}\right)$
$90 \sim 95 \%$ humidity for 240 hours @ $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$
$10 \sim 55 \mathrm{~Hz}$ with peak-to-peak amplitude of 1.5 mm traversing the frequency range \& returning
in 5 minutes; 3 right angled directions for 2 hours
Shock: $50 \mathrm{G}\left(490 \mathrm{~m} / \mathrm{s}^{2}\right)$ acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

## PCB Processing

Soldering: Wave Soldering Recommended. See Profile A in Supplement section. Manual Soldering: See Profile A in Supplement section.
Cleaning: These devices are not process sealed. Hand clean locally using alcohol based solution.

## Standards \& Certifications <br> Flammability Standards: <br> UL Recognition <br> or CSA Certification:

UL94V-0 rated actuator, housing and base
The FRO1 Series rotaries have not been tested for UL recognition or CSA certification.
These switches are designed for use in a low-voltage, low-current circuit.
When used as intended, the results do not produce hazardous energy.

## TYPICAL SWITCH ORDERING EXAMPLE



## DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

FROIKR16P-S


## MOUNTING

## 01 <br> Through-hole

## ACTUATION



## Screwdriver

Adjusted with a flat tipped screwdriver


Actuators are fully rotational either clockwise or counterclockwise.
Actuator Colors: Orange for real coded devices; Yellow for complement coded devices.

AT4 180
Optional Snap-on Knob

Polyamide
Black knob with transparent flange


Install knob before mounting on PCB for right angle type; it should not be removed once mounted. When mounting, align slit in knob with arrowhead on actuator.

## 10mm DIP Rotaries

## ACTUATION

K

Plastic Shaft

Adjusted by hand or with flat tipped screwdriver


Dial

Adjusted by hand or with flat tipped screwdriver


Actuators are fully rotational and operate either clockwise or counterclockwise.
Actuator Colors: Orange for real coded devices; Yellow for complement coded devices
Mounting hardware is available if needed: Hexagon Nut AT513M, Locking Ring AT515M, and Lockwasher AT509; all are shown in the Accessories and Hardware section.

## OPTIONAL KNOBS FOR METAL SHAFT

## AT433

Plain Black


## AT4103 Small Color Tipped



## AT4 104 Large Color Tipped

Polyester Base: Black

Polyamide Tip Colors:
A, B, C, E, F, G, H

Knob Orientation: When installed with shaft flat rotated $180^{\circ}$ from bushing flat as shown in "Typical Switch Dimensions," white line on cap points to Actuator Position 0 noted in truth tables below.

| Color Codes: A Black |  | B White |  | C Red |  |  |  |  | E Yellow |  |  |  | F Green |  |  |  |  |  | G Blue |  |  |  |  | H Gray |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| TRUTH TABLES (CIRCUITS \& POSITIONS) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Actuator Position <br> Terminal No. (Output) |  | 10 Decimal |  |  |  |  |  |  |  |  |  | 16 Hexadecimal |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E | F |
| Real Coded <br> Model Numbers: <br> FRO1FR, FRO1KR, FRO1SR, FRO1AR | 1 |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |
|  | 2 |  |  | - | - |  |  | - | $\bigcirc$ |  |  |  |  | - | - |  |  | - | - |  |  | - | - |  |  | - | - |
|  | 4 |  |  |  |  | - | - | - | - |  |  |  |  |  |  | - | - | - | - |  |  |  |  | - | - | - | - |
|  | 8 |  |  |  |  |  |  |  |  | - | - |  |  |  |  |  |  |  |  | - | - | - | - | - | - | - | - |
| Complement Coded <br> Model Numbers: <br> FROIFC, FROIKC <br> FROISC, FROIAC | 1 | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | $\bigcirc$ |  | - |  | - |  | - |  | - |  |
|  | 2 | - | $\bigcirc$ |  |  | - | - |  |  | - | - | - | - |  |  | - | - |  |  | - | $\bigcirc$ |  |  | - | - |  |  |
|  | 4 | - | - | - | - |  |  |  |  | - | - | - | - | - | - |  |  |  |  | - | - | - | - |  |  |  |  |
|  | 8 | - | - | - | - | - | - | - | - |  |  | - | - | - | - | - | - | - | $\bigcirc$ |  |  |  |  |  |  |  |  |

Terminal numbers are actually on the switch.
Above sequence shown for clockwise rotation.

## TYPICAL SWITCH DIMENSIONS



## H Right Angle PC • Screwdriver



FRO1FR10H


Decimal


Hexadecimal


le


## P Straight PC• Plastic Shaft



FROIKR16P


Hexadecimal

## 10mm DIP Rotaries

## TYPICAL SWITCH DIMENSIONS

## P Straight PC•Dial



FRO1SR10P


Decimal


Hexadecimal


## P

Straight PC•Metal Shaft


FR01AR10PB
Shown in Position 0 with shaft flat rotated $180^{\circ}$ from bushing flat

## H Right Angle PC • Metal Shaft



Shown in Position 0 with shaft flat rotated $180^{\circ}$ from bushing flat

