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PDM Rev:E
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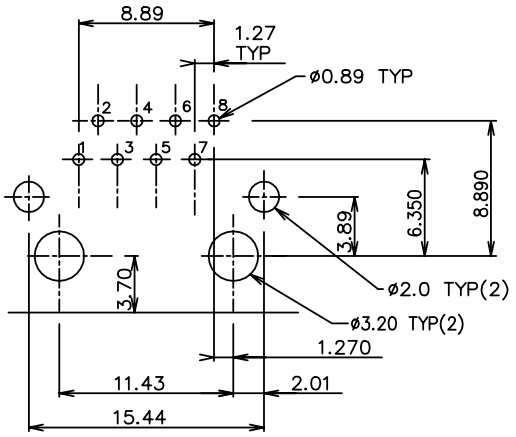
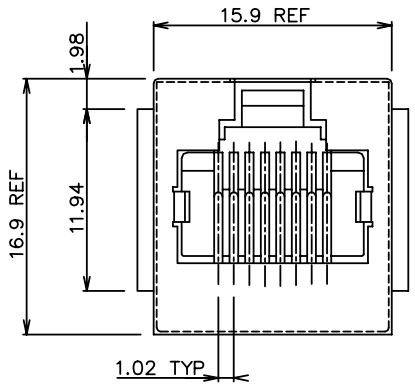
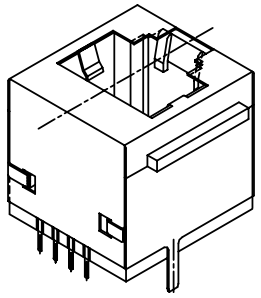
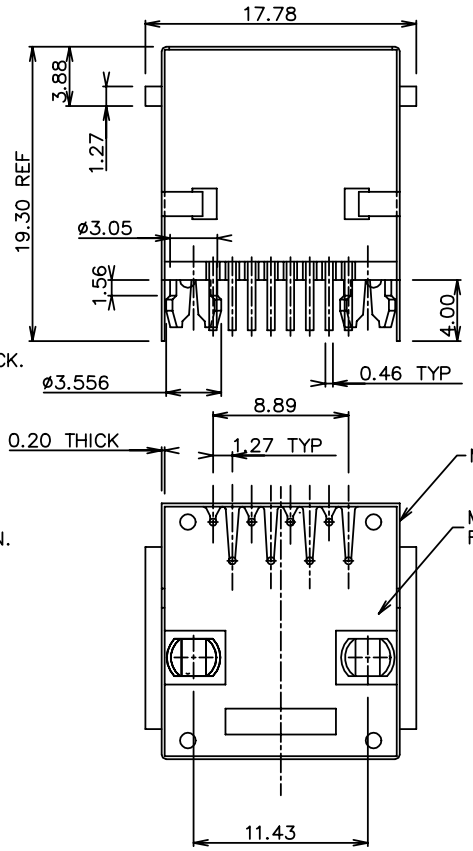
P/N	WIRE NUMBERS LOADED	PLATING
94152-088 94152-088LF	ALL	30 υ" G.X.T.
94152-188LF	ALL	6 υ" GOLD

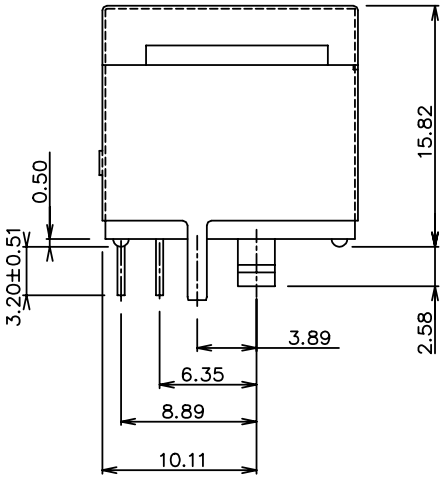


RECOMMENDED PC BOARD LAYOUT









NOTES:

1. RECOMMENDED P.C.B THICKNESS 1.60 MM
2. HOUSING MAT'L: NYLON 66, 25% G.F UL 94V-0, BLACK.
3. CONTACTS: PHOS BRONZE ALLOY UNS-C51000,
   ø 0.460 ROUND WIRE, PLATING SEE TABLE.
4. METAL SHELL MATERIAL:
   COPPER ALLOY. 0.20mm THICK
   FINISH:
   FOR 94152-XXX TIN-LEAD 100u" THICK MIN.
   FOR 94152-XXXLF PURE TIN 80u" THICK MIN.
5. PACKAGING: GES-14-351, USE TRAY
6. ALL DIMENSIONS IN MILIIMETER.
7. IF LF P/N THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
8. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.60mm MINIMUM THICK CIRCUIT BOARD.
9. IF LF P/N PACKAGING MEETS GS-14-920 SPECIFICATION.

mat'l code				tolerance unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
rev.	ecn no.	dr	date	linear	.0 ± 0.25		COPY	
A	T40135		05/19/94		.00 ± 0.13		projection	title: 8 POS VERT P.C.B. M/J ASSY SHIELDED
B	T50378	C L	12/18/95		.000± 0.05			
C	T03-0443	WL	10/06/03	angles	± 2°		unit: mm/inch	product family: code TWN
D	N05-0030	YS	02/05/05	dr	KCHOU	09/16/93		
E	N06-0319	WG	12/28/06	engr	TONY CHIEN	09/16/93		size: A3 dwg no.: 94152
				chr	TONY CHIEN	09/16/93	scale: 3/1	sheet: 1 OF 1
				appd	JENN TSAO	09/16/93		
sheet index	revision sheet	E 1						