PART NUMBER	ITEM ①	ITEM ② SLIDER	ITEM ③ CONTACT	ITEM (4)	ITEM (5) RETENTION SPRINGS	ITEM 6 COUPLING NUT		DRAWING NO. - 142-1901-821/830
142-1901-821	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN		BERYLLIUM COPPER	TEFLON	BERYLLIUM COPPER UNPLATED	BERYLLIUM COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN		0 REVISIONS ENGINEERING RELEASE
1. WITH SLID TIGHTEN (2. QUICK CO A. WITH OVER	CTIONS FOR USE ER IN THE ENGAGED POS SPIN) THE KNURLED NUT DNNECT FUNCTION: SUIDER IN THE DISENGAGE THE JACK THREADS BY	SITION THE CONNECTOR F BY HAND TO OBTAIN FU ED POSITION, SLIDE THE PUSHING ON THE BACK (UNCTIONS LIKE A STAND ILL MATING ENGAGEMENT CABLED CONNECTOR ONT F THE KNURLED NUT.	OR DISEN	GAGEMENT. ACK RECEPTACLE,			1 5-18-04 A ECN 49278
B. ENGAGE THE SLIDER WHILE MAINTAINING LIGHT FORWARD PRESSURE ON THE NUT. THIS ACTION IS DONE BY SLIPPING YOUR FINGERS FROM THE NUT TO THE SLIDER IN ONE MOTION.								
C. ONCE THE SLIDER IS ENGAGED THE KNURLED NUT CAN BE TURNED 1 TURN OR LESS TO OBTAIN FULL MATING ENGAGEMENT PERFORMANCE.								
D. DISENGAGE THE CONNECTOR BY FIRST LOOSENING THE COUPLING NUT A PARTIAL TURN. THEN DISENGAGE THE SLIDER AND REMOVE THE CONNECTOR.								
NOTES:	JIIMS:	① 3 •	KNURLED CO		NUT V	SLIDER	SLIDER DISENGAGED SLIDER ENCAGED AS SHOWN) 2	
FREQUENT VSWR: 1.4 WORKING DIELECTR INSULATIC CONTACT CENTE OUTEI BRAID CORONA INSERTION RF LEAKA	E: 50 OHMS DY RANGE: 0-18 GHZ DY RANGE: 0-18 GHZ DY COLTAGE: 500 VRMS MAX AT COUNTED THAN OF T	DO VRMS MIN AT SEA LEVEL MIN IOHM MAX, AFTER 6.0 MILLIOHM MAX, LIOHM MAX, AFTER NOT APPLICABLE 12) AT 6 GHz	Ø.469±.	010	3			CUSTOMER DRAWING
MECHANIC	AL:		 -		1.082	±.015 ————————————————————————————————————		SSST CIMER BRAWING

RECIFIANCIAL:

ENCAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
MATING TORQUE: 7-10 INCH POUNDS
COUPLING PROPOF TORQUE: 15 INCH-POUNDS MIN
COUPLING NUT RETENTION: 60 LBS MIN
COUPLING NUT RETENTION: 60 LBS MIN
COUPLING NUT RETENTION: 80 AVAIL FORCE
CONTACT RETENTION: 80 AVAIL FORCE
CABLE ACCEPTABILITY NOT PROPORTED
CABLE RETENTION: NOT APPLICABLE
CABLE RETENTION: NOT APPLICABLE
DURABILITY: 1000 CYCLES MIN

ENVIRONMENTAL:

(MECTS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-A-55339)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
OPERATING TEMPERATURE: -65 DEG C TO 165 DEG
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 104, CONDITION I
VIBRATION: MIL-STD-202, METHOD 204, CONDITION I
MIL-STD-202, METHOD 204, CONDITION I
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

 $``\mu {\rm STATION}"$ COMPANY CONFIDENTIAL Connectivity Solutions
P.O. Box 1732
Waseca, MN 56093
1-800-247-8256 DRAWN BY DATE TOLERANCE UNLESS OTHERWISE SPECIFIED T.A.Kari 9-16-03 DECIMALS DATE CHECKED BY .xxx ±.003 ADAPTER, SMA, IN SERIES JACK TO QUICK CONNECT PLUG MATL 5-18-04 T.A.Kari RELEASE DATE 5-18-04 SHEET DRAWING NO.

U/M INCH SCALE 10:1 2 0F 2 - 142-1901-821/830 FINISH

THIS DRAWING TO BE INTERPRETED PER ASME Y 14.5M - 1994