## Distinctive Characteristics

## DSA

< NEW

Environmentally friendly, contains no mercury.
High contact reliability due to sealed body.
The switch is triggered when tilted beyond $\pm 10^{\circ}$ of the horizontal.
PCB adaptor available as an accessory.


Photo interrupter, rather than contacts, ensures high reliability.

Sealed construction for protection from environmental elements, including hydrogen sulfide, sulfur dioxide, and nitrogen hydroxide. Terminals are made of ammonia-resistant materials.

Totally sealed body allows process compatibility for timeand money-saving automatic soldering and cleaning.

Space-saving compact dimensions allow high density mounting.
Internal steel ball movement allows functionality of $360^{\circ}$ circumference rotation.

The DSB series switch is well-suited to meet product safety
Actual Sizes concerns due to normally closed (on) status.

Crimped terminals ensure secure mounting and prevent dislodging during wave soldering.

The switch is triggered when tilted beyond $\pm 30^{\circ}$ of the horizontal.



## DSA SWITCH PART NUMBER \& DESCRIPTION



## DSA SWITCH SPECIFICATIONS

| Mechanical \& Electrical Specifications |  |
| :---: | :---: |
| Poles and Circuits: | Single Pole Single Throw ON - OFF |
| Operating Range: | ON Angle $=10^{\circ} \sim 170^{\circ}$; OFF Angle $=190^{\circ} \sim 350^{\circ}$ |
| Resistive Load: | 0.1A @ 12V DC |
| Contact Resistance: | 100 milliohms maximum |
| Insulation Resistance: | 50 megohms minimum @ 250V DC |
| Dielectric Strength: | 250V AC for 1 minute minimum between terminals |
| Mechanical Life: | 100,000 operations minimum |
| Electrical Life: | 100,000 operations minimum |
| Materials \& Finishes |  |
| Housing: | PBT |
| Rubber Rings: | Nitrile Butadiene Rubber |
| Contact Balls: | Brass with Silver Plating |
| Terminals: | Brass with Silver Plating |
| Environmental Specifications |  |
| Operating Temperature Range: | $-10^{\circ} \mathrm{C} \sim+70^{\circ} \mathrm{C}\left(+14^{\circ} \mathrm{F} \sim+158^{\circ} \mathrm{F}\right)$ |
| Storage Temperature Range: | $-25^{\circ} \mathrm{C} \sim+85^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F} \sim+185^{\circ} \mathrm{F}\right)$ |
| Contact Bounce (for reference): | 500ms maximum |
| Humidity: | $90 \%$ humidity for 96 hours @ $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$ |
| Vibration (for reference): | Frequency range $10 \mathrm{~Hz} \sim 500 \mathrm{~Hz}$ for 2 hours; 2 directions; Acceleration: 0.2G |
| Notes: | 1. Do not install switch near vibration source. <br> 2. Terminals should not be exposed to liquid. |

## Processing for AT094 PCB Adaptor

Soldering (with PCB Mount Holder):

Automated Cleaning:

Wave Soldering: See Profile A in Supplement section.
Manual Soldering: See Profile B in Supplement section.

Automated Cleaning: Hand clean locally using alcohol based solution.

## DSA SWITCH SPECIFICATIONS (CONTINUED)



Cross Section


Allow 500 ms settling time between states.

## TYPICAL SWITCH DIMENSIONS



DSA0 1


Terminal numbers are not on the switch.

## OPTIONAL ADAPTOR



## DSB SWITCH PART NUMBERS \& DESCRIPTION



DSBA1P


DSBAIH

## DSB SWITCH SPECIFICATIONS

| Absolute Maximum Ratings Temperature at $25^{\circ} \mathrm{C}$ |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Symbol | Rating | Unit |
| Input | Forward Current |  | $\mathrm{I}_{\mathrm{F}}$ | 50 | mA |
|  | Reverse Voltage |  | $\mathrm{V}_{\mathrm{R}}$ | 5 | V |
|  | Power Dissipation |  | $\mathrm{P}_{\mathrm{D}}$ | 75 | mW |
| Output | Collector-Emitter Voltage |  | $V_{\text {CEO }}$ | 30 | V |
|  | Emitter-Collector Voltage |  | $V_{\text {ECO }}$ | 3 | V |
|  | Collector Current |  | $I_{C}$ | 20 | mA |
|  | Collector Power Dissipation |  | $P_{C}$ | 50 | mW |
| Total Power Dissipation |  |  | $\mathrm{P}_{\text {tot }}$ | 100 | mW |
| Mechanical Specifications |  |  |  |  |  |
|  | Mechanical Life: 150,000 op | 150,000 op |  |  |  |
| Electrical Life: 150,000 op |  |  | using ap | rcuit |  |
| Materials \& Finishes |  |  |  |  |  |
| Housing: Glass fiber r |  |  | nide (UL94V | mability ra |  |
| Base: Glass fiber |  |  | mide (UL94V | mability ra |  |
| Terminals: Phosphor br |  |  | ting |  |  |
| Environmental Specifications |  |  |  |  |  |
| Operating Temperature Range: |  | $-25^{\circ} \mathrm{C} \sim+80^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F} \sim+176^{\circ} \mathrm{F}\right)$ |  |  |  |
| Storage Temperature Range: |  | $-30^{\circ} \mathrm{C} \sim+85^{\circ} \mathrm{C}\left(-22^{\circ} \mathrm{F} \sim+185^{\circ} \mathrm{F}\right)$ |  |  |  |
| Humidity: |  | $85 \%$ humidity for 500 hours @ $+85^{\circ} \mathrm{C}\left(+185^{\circ} \mathrm{F}\right)$ |  |  |  |
| Vibration: |  | 10 Hz with peak-to-peak amplitude of 10 mm traversing the frequency range \& returning in 1 minute; 3 right angled directions for 500,000 cycles |  |  |  |
| Shock: |  | $100 \mathrm{G}\left(981 \mathrm{~m} / \mathrm{s}^{2}\right.$ ) acceleration (tested in 6 right angled directions, with 5 shocks in each direction) |  |  |  |
| Notes: |  | 1. Prevent exposure to magnetic fields. <br> 2. Do not install switch near vibration source. |  |  |  |

## NKK Switches

## DSB SWITCH SPECIFICATIONS (CONTINUED)

|  | Operating Characteristics |  |
| :---: | :---: | :---: |
| Circuit Characteristics (ON-OFF) | Operating Angle | Return Angle |
|  | $\pm 30^{\circ}$ to $\pm 60^{\circ}$ | Minimum $10^{\circ}$ |
|  | Output $V_{\mathrm{OL}} \rightarrow \mathrm{V}_{\mathrm{OH}}$ | Output $\mathrm{V}_{\mathrm{OH}} \rightarrow \mathrm{VOL}_{\mathrm{OL}}$ |

Output Characteristics $\mathrm{V}_{\mathrm{OL}}$ with Photo transistor $\mathrm{ON}: 1.0 \mathrm{~V}$ maximum (horizontal)
Output Characteristics $\mathrm{V}_{\text {OH }}$ with Photo transistor OFF: 4.0 V minimum (inclined at an angle of $-60^{\circ}$ minimum)

## Output Characteristics



## Circuit Design Considerations

$V_{C C}=5 \mathrm{~V}$
$\mathrm{R}_{2}=100 \mathrm{k} \Omega$
$\mathrm{I}_{\mathrm{F}}=19 \mathrm{~mA} \quad\left(\mathrm{~V}_{\mathrm{CC}}=5 \mathrm{~V}, \mathrm{R}_{1}=200 \Omega\right)$
$V_{F}$ of the LED Maximum $=1.3 \mathrm{~V}$


## PCB Processing

Soldering : Wave Soldering: See Profile A in Supplement section. Manual Soldering: See Profile A in Supplement section.

Automated Cleaning:
Use alcohol based solution at $50^{\circ} \mathrm{C}$ maximum. Do not submerge over $2.0^{\prime \prime}(5.0 \mathrm{~cm})$ for 1 minute maximum. Do not use organic solvents.

## MOUNTING OPTIONS



PCB mounting option for Straight PC
PCB mounting option for Right Angle PC

Install switch at an angle less than $\pm 3^{\circ}$ from the mounting surface.

## TYPICAL SWITCH DIMENSIONS

## Straight PC



DSBAIP


Terminal numbers are on bottom of switch.

## Right Angle PC



