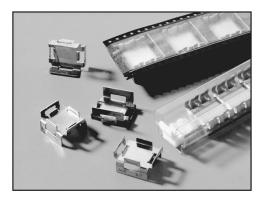


Dimensions: in.

#### BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS



#### 217 SERIES

#### Surface Mount Heat Sinks

D<sup>2</sup>PAK, TO-220, SOT-223, SOL-20

Compatible with surface mount technology (SMT) automated production techniques for ease of assembly and a variety of soldering methods, these heat sinks allow greater packaging densities and reduction in PC-board area, increasing the power dissipation of surface mount devices (SMDs) while maintaining and improving manufacturers' component thermal specifications.

#### **FEATURES AND BENEFITS:**

- No interface material is needed
- Copper with matte tin plating for improved solderability and assembly Both the component and the heat sink are installed on the PC-board utilizing standard SMT assembly equipment for "Tape & Reel" and "Tube" formats
- EIA standards and ESD protection are specified
- Can be used with water soluble or no clean SMT solder creams or other pastes

	Height Above	Footprint	Thermal Performance at Typical Load					
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Package Format	Package Quantity	Natural Convection	Forced Convection)		
217-36CTE6	.360 (9.1)	.600 (15.2) x .740 (18.8)	Bulk	1	55°C @ 1W	16.0°C/W @ 200 LFM		
217-36CTTE6	.360 (9.1)	.600 (15.2) x .740 (18.8)	Tube	20	55°C @ 1W	16.0°C/W @ 200 LFM		
217-36CTRE6	.360 (9.1)	.600 (15.2) x .740 (18.8)	Tape & Reel	250	55°C @ 1W	16.0°C/W @ 200 LFM		

Material: Copper, Matte Tin Plated

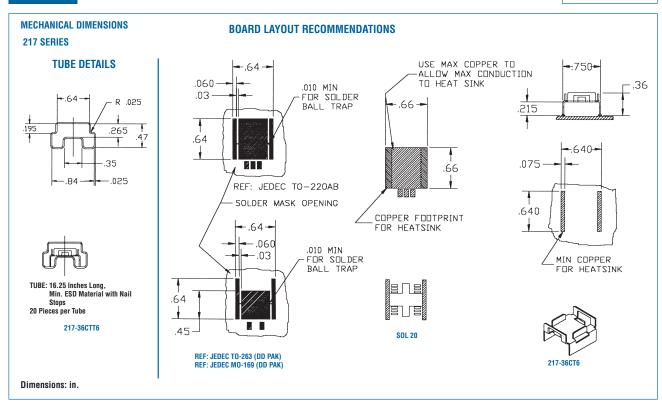
## **MECHANICAL DIMENSIONS** 217 HEAT SINK WITH THERMAL PERFORMANCE **DDPAK DEVICE** 6 LAYER BOARD, D'PAK 125°C LEAD, 40°C AMBIENT 150 - .60 --Device Tab dT, C 100 50 217-36CT6 Device Power Dissipation. W ■ Device only, NC ◆ Device + HS, NC ▲ Device + HS, 100 lfm □ Device + HS, 200 lfm ♦ Device + HS, 300 lfm .626 .768 **SECTION A-A** .945 24 NOTES √1.28 **TAPE DETAILS** 1. Material to be "ESD" Approximately 6 Meters per Reel 250 Pieces per Reel. Ø13.00 217-36CTR6 $\oplus$ **REEL DETAILS**



217 SERIES

Surface Mount Heat Sinks

D<sup>2</sup>PAK, TO-220, SOL-20



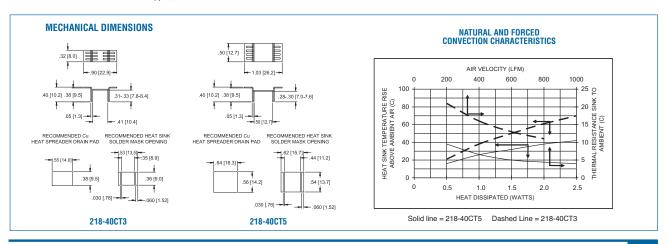


#### 218 SERIES Surface Mount Heat Sink

SMT Devices

Standard	Height Above PC Board	Maximum Footprint	Thermal Perform	nance at Typical Load
P/N	in. (mm)	in. (mm)	Natural Convection	Forced Convection
218-40CTE3	.40 (10.2)	.90 (22.9) x .315 (8.0)	62°C rise @ 2W	21°C/W @ 200LFM
218-40CTE5	.40 (10.2)	1.03 (26.2) x .50 (12.7)	62°C rise @ 2W	21°C/W @ 200LFM

Material: Copper, Matte Tin Plated





#### BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS



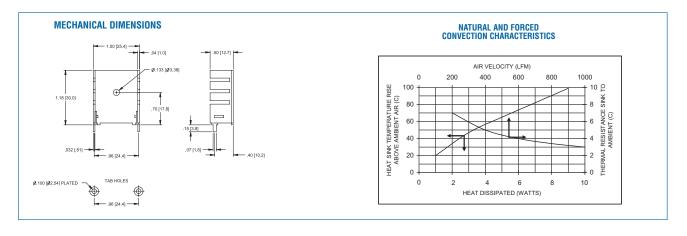
#### 206 SERIES

#### Vertical Mount Heat Sink

TO-220

Standard P/N	Height Above PC Board in. (mm)	Maximum Footprint in. (mm)	Thermal Performa	ance at Typical Load Forced Convection
206-1PABEH	1.18 (30.0)	1.00 (25.4) x .50 (12.7)	56°C rise @ 4W	7.3°C/W @ 200LFM

Material: Aluminum, Black Anodized





PATENT PENDING

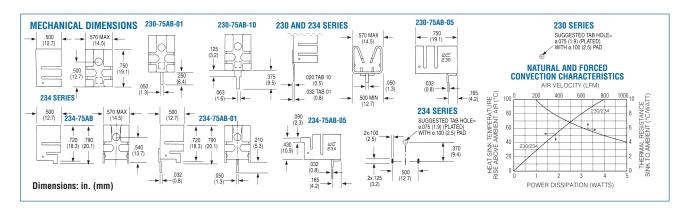
#### 230 & 234 SERIES

#### Compact, Wavesolderable Low-Profile Self-Locking Heat Sinks

TO-220

	<b>Height Above</b>	Footprint		Solderable			mance at Typical Load
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuation	Tab Option	Mounting Style	Natural Convection	Forced Convection)
230-75AB	.750 (19.1)	.570 (14.5) x .500 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
230-75ABE-01	.750 (19.1)	.570 (14.5) x .500 (12.7)	Vertical	01	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
230-75ABE-05	.500 (12.7)	.750 (19.1) x .570 (14.5)	Horizontal	05	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
230-75ABE-10	.875 (22.2)	.570 (14.5) x .500 (12.7)	Vertical	10	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
234-75AB	.790 (20.0)	.570 (14.5) x .500 (12.7)	Vert./Horiz	No Tab	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
234-75ABE-01	.790 (20.0)	.570 (14.5) x .500 (12.7)	Vertical	01	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
234-75ABE-05	.500 (12.7)	.790 (20.0) x .570 (14.5)	Horizontal	05	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
Matarial: Alumir	num Dlack Anadi	70d					

Material: Aluminum, Black Anodized







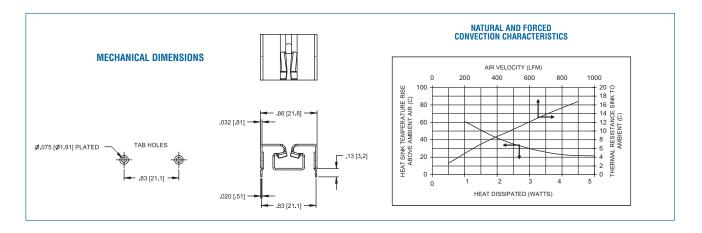
241 SERIES

Horizontal Mount Heat Sink

TO-220

Standard	Height Above PC Board	Maximum Footprint	Thermal Performa	nce at Typical Load
P/N	in. (mm)	in. (mm)	Natural Convection	Forced Convection
241-69ABE-03	.39 (9.9)	.86 (21.8) x .69 (17.5)	77°C rise @ 4W	12°C/W @ 200LFM

Material: Aluminum, Black Anodized





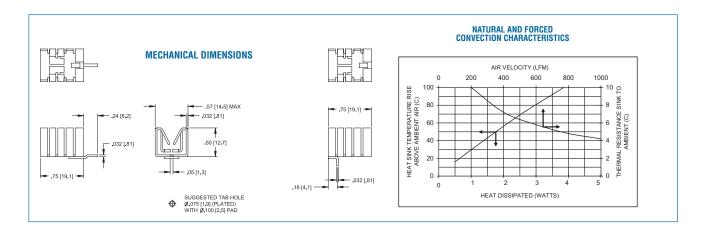
#### 262 SERIES

#### Horizontal and Vertical Mount Heat Sink

TO-220

Standard	Height Above PC Board	Maximum Footprint	Thermal Perform	ance at Typical Load
P/N	in. (mm)	in. (mm)	Natural Convection	Forced Convection
262-75ABE-05	.53 (13.4)	.75 (19.1) x .50 (12.78)	80°C rise @ 2W	10°C/W @ 200LFM
262-75ABE-01	.75 (19.1)	.53 (13.4) x .50 (12.7)	80°C rise @ 2W	10°C/W @ 200LFM

Material: Aluminum, Black Anodized





## **BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS**



PATENT PENDING

233 & 236 SERIES Self-Locking Wavesolderable Heat Sinks

TO-220

Standard P/N	PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perform Natural Convection	ance at Typical Load Forced Convection
233-60AB	.600 (15.2)	.570 (14.5) x .500 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	58°C @ 2W	11.0°C/W @ 400 LFM
233-60ABE-01	.600 (15.2)	.570 (14.5) x .500 (12.7)	Vertical	01	Clip/Mtg Hole	58°C @ 2W	11.0°C/W @ 400 LFM
233-60ABE-05	.500 (12.7)	.600 (15.2) x .570 (14.5)	Horizontal	05	Clip/Mtg Hole	58°C @ 2W	11.0°C/W @ 400 LFM
233-60ABE-10	.725 (18.4)	.570 (14.5) x .500 (12.7)	Vertical	10	Clip/Mtg Hole	58°C @ 2W	11.0°C/W @ 400 LFM
236-150AB	1.500 (38.1)	.570 (14.5) x .500 (12.7)	Vert./Horiz	No Tab	Clip/Mtg Hole	40°C @ 2W	4.80°C/W @ 400 LFM
236-150ABE-01	1.500 (38.1)	.570 (14.5) x .500 (12.7)	Vertical	01	Clip/Mtg Hole	40°C @ 2W	4.80°C/W @ 400 LFM
236-150ABE-05	.500 (12.7)	1.500 (38.1) x .570 (14.5)	Horizontal	05	Clip/Mtg Hole	40°C @ 2W	4.80°C/W @ 400 LFM
236-150ABE-10	1.625 (41.3)	.570 (14.5) x .570 (12.7)	Vetrical	10	Clip/Mtg Hole	40°C @ 2W	4.80°C/W @ 400 LFM
Material: Aluminu	ım, Black Anodize	ed					

NATURAL AND FORCED CONVECTION CHARACTERISTICS **MECHANICAL DIMENSIONS 233 AND 236 SERIES** .570 MAX (14.5) AIR VELOCITY (LFM) .500 (12.7) .500 (12.7) 236 233-60AB-01 233-60AB-10 236-150AB-10 236-150AB-01 .125 (3.2) 233-60AB-05 236-150AB-05 POWER DISSIPATION (WATTS) SERIES NUMBER LENGTH "A" .375 SUGGESTED TAB HOLE = Ø.075 (1.9) (PLATED) WITH Ø.100 (2.5) PAD 236-150AB 233-60AE .600 (15.2) 236-150AB 1.500 (38.1) 233-60AB Dimensions: in. (mm)

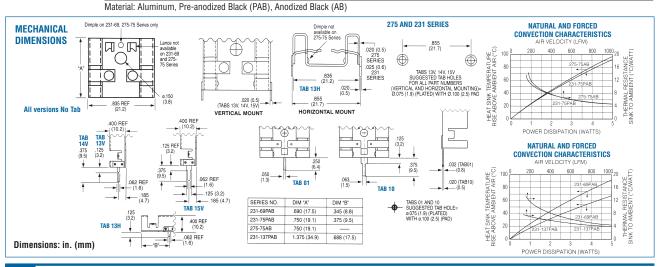


PATENT 5381041

#### 275 & 231 SERIES Compact, Stress-Free Labor-Saving Locking-Tab Heat Sinks

TO-220

	Height Above	Footprint			The	ermal Performa	ance at Typical Load
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Natural Convection	Forced Convection
275-75AB	.750 (19.1)	.835 (21.2) x .400 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	44 C @ 2W	7.9°C/W @ 400 LFM
275-75ABE-01	.750 (19.1)	.835 (21.2) x .400 (12.7)	Vertical	01	Clip/Mtg Hole	44°C @ 2W	7.9°C/W @ 400 LFM
275-75ABE-10	.875 (12.7)	.835 (21.2) x .400 (14.5)	Vertical	10	Clip/Mtg Hole	44°C @ 2W	7.9°C/W @ 400 LFM
231-69PAB	.690 (18.4)	.835 (21.2) x .400 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	45°C @ 2W	8°C/W @ 400 LFM
231-69PABE	.400 (10.1)	.690 (17.5) x .835 (12.7)	Horizontal	13H	Clip/Mtg Hole	45°C @ 2W	8°C/W @ 400 LFM
231-69PABE-XXX	.690 (17.5)	.835 (21.2) x .400 (12.7)	Vertical	13V, 14V, 15V	Clip/Mtg Hole	45°C @ 2W	8°C/W @ 400 LFM
231-75PAB	.750 (19.1)	.835 (21.2) x .400 (14.5)	Vert./Horiz.	No Tab	Clip/Mtg Hole	43°C @ 2W	7.9°C/W @ 400 LFM
231-75PABE	.400 (10.1)	.750 (19.1) x .835 (12.7)	Horizontal	13H	Clip/Mtg Hole	43°C @ 2W	7.9°C/W @ 400 LFM
231-75PABE-XXX	.750 (19.1)	.835 (21.2) x .400 (12.7)	Vertical	13V, 14V, 15V	Clip/Mtg Hole	43°C @ 2W	7.9°C/W @ 400 LFM
231-137PAB	1.375 (35)	.835 (21.2 x .400 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	32°C @ 2W	5.9°C/W @ 400 LFM
231-137PABE	.400 (10.2)	1.375 (34.9) x .835 (12.7)	Horizontal	13H	Clip/Mtg Hole	32°C @ 2W	5.9°C/W @ 400 LFM
231-137PABE-XXX	1.375 (35)	.835 (21.2) x .400 (12.7)	Vertical	13V, 14V, 15V	Clip/Mtg Hole	32°C @ 2W	5.9°C/W @ 400 LFM







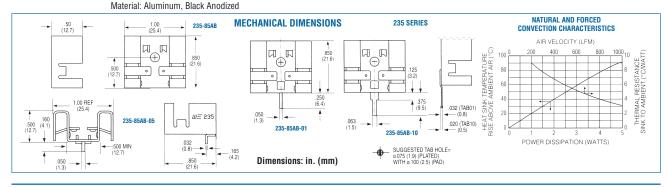
PATENT 5381041

235 SERIES

Compact, Stress-Free Labor-Saving Locking-Tab Heat Sinks

TO-220

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perfo Natural Convection	ormance at Typical Load Forced Convection
235-85AB	.850 (21.6)	1.000 (25.4) x .500 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	40°C @ 2W	6.8°C/W @ 400 LFM
235-85ABE-01	.850 (21.6)	1.000 (25.4) x .500 (12.7)	Vertical	01	Clip/Mtg Hole	40°C @ 2W	6.8°C/W @ 400 LFM
235-85ABE-05	.500 (12.7)	.850 (21.6) x 1.000 (25.4)	Horizontal	05	Clip/Mtg Hole	40°C @ 2W	6.8°C/W @ 400 LFM
235-85ABE-10	.975 (24.8)	1.000 (25.4) x .500 (12.7)	Vertical	10	Clip/Mtg Hole	40°C @ 2W	6.8°C/W @ 400 LFM



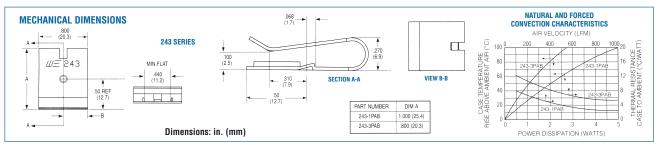
#### 243 SERIES

#### Labor-Saving Clip-On Heat Sinks

TO-220

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perf Natural Convection	ormance at Typical Load Forced Convection
243-1PAB	1.000 (25.4)	.800 (20.3) x .270 (6.9)	Vert./Horiz.	No Tab	Clip	50°C@ 2W	4.5°C/W @ 400 LFM
243-3PAB	.800 (20.3)	.800 (20.3) x .270 (6.9)	Verl./Horiz.	No Tab	Clip	78°C@ 2W	8.2°C/W @ 400 LFM

Material: Aluminum, Pre-anodized Black





#### 239 SERIES

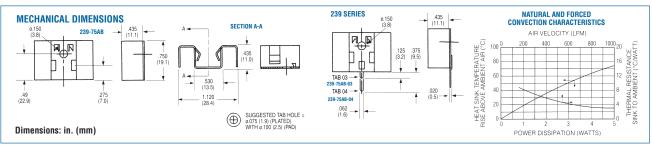
#### Snap-Down Self-Locking Heat Sinks

TO-220

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perf Natural Convection	ormance at Typical Load Forced Convection
239-75AB	.750 (19.1)	1.120 (28.4) x .435 (11.0)	Vert./Horiz	No Tab	Clip/Mtg Hole	38°C @ 2W	6°C/W @ 400 LFM
239-75ABE-03	.750 (19.1)	1.120 (28.4) x .435 (11.0)	Vertical	03	Clip/Mtg Hole	38°C @ 2W	6°C/W @ 400 LFM
239-75ABE-04	.750 (19.1)	1.120 (28.4) x .435 (11.0)	Vertical	04	Clip/Mtg Hole	38°C @ 2W	6°C/W @ 400 LFM

PATENT PENDING

Material: Aluminum, Black Anodized





#### **BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS**

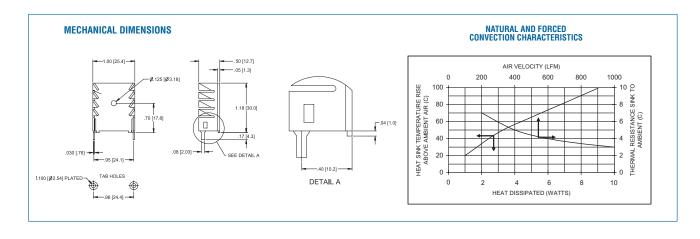


#### 265 SERIES Vertical Mount Heat Sink

TO-220

Standard	Height Above PC Board	Maximum Footprint	Thermal Performa	nce at Typical Load
P/N	in. (mm)	in. (mm)	Natural Convection	Forced Convection
265-118ABHE-22	1.18 (30.0)	1.00 (25.4) x .50 (12.7)	56°C rise @ 4W	7.0°C/W @ 200LFM

Material: Aluminum, Black Anodized





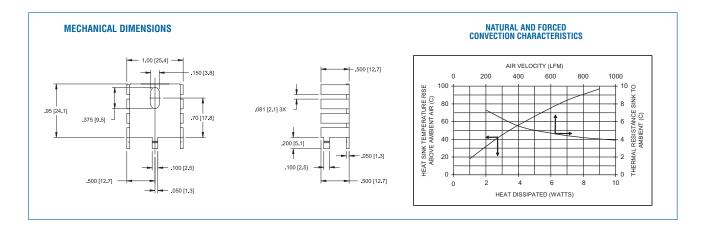
#### 286DB SERIES

#### Vertical Mount Heat Sink

TO-220

Standard	Height Above PC Board	Maximum Footprint	Thermal Perform	nance at Typical Load
P/N	in. (mm)	in. (mm)	Natural Convection	Forced Convection
286DBE	.95 (24.1)	1.00 (25.4) x .50 (12.7)	65°C rise @ 4W	9.0°C/W @ 200LFM

Material: Aluminum, Black Anodized







#### 273 SERIES Low-Cost, Low-Height Wavesolderable Heat Sinks

TO-218, TO-220

	Height Above	Footprint				Thermal Perf	ormance at Typical Load			
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Natural Convection	Forced Convection			
273-AB	.375 (9.5)	.750 (19.1) x .750 (19.1)	Vert./Horiz.	No Tab	Mtg Hole	49°C @ 2W	7.2°C/W @ 400 LFM			
273-ABE-01	.375 (9.5)	.750 (19.1) x .750 (19.1)	Vertical	01	Mtg Hole	49°C @ 2W	7.2°C/W @ 400 LFM			
273-ABE-02	.375 (9.5)	.750 (19.1) x .750 (19.1)	Vertical	02	Mtg Hole	49°C @ 2W	7.2°C/W @ 400 LFM			
Material: Aluminum, Black Anodized										

MECHANICAL DIMENSIONS
273 SERIES

ONATURAL AND FORCED CONVECTION CHARACTERISTICS
AIR VELOCITY (LFM)

(9.5)
(19.1)

273-AB

273-AB-01

273-AB-02

Note:

1. Suggested Tab Hole = a.075 (1.9) (Plated) with e.100 (2.5) pad

NATURAL AND FORCED CONVECTION CHARACTERISTICS
AIR VELOCITY (LFM)

(9.5)
(1.3)

273 SERIES

ONATURAL AND FORCED CONVECTION CHARACTERISTICS
AIR VELOCITY (LFM)

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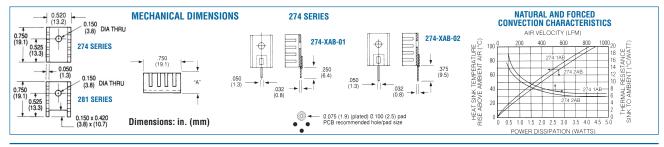


Material: Aluminum, Black Anodized

#### 274 & 281 SERIES Low-Cost, Low-Height Wavesolderable Heat Sinks

TO-220

		_					
Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perf Natural Convection	ormance at Typical Load Forced Convection
274-1AB	.375 (9.5)	.520 (13.2) x .750 (19.1)	Vert./Horiz.	No Tab	Mtg Hole	56°C @ 2W	8.0°C/W @ 400 LFM
274-1ABE-01	.375 (9.5)	.520 (13.2) x .750 (19.1)	Vertical	01	Mtg Hole	56°C @ 2W	8.0°C/W @ 400 LFM
274-1ABE-02	.375 (9.5)	.520 (13.2) x .750 (19.1)	Vertical	02	Mtg Hole	56°C @ 2W	8.0°C/W @ 400 LFM
274-2AB	.500 (12.7)	.520 (13.2) x .750 (19.1)	Vert./Horiz.	No Tab	Mtg Hole	50°C @ 2W	7.0°C/W @ 400 LFM
274-2ABE-01	.500 (12.7)	.520 (13.2) x .750 (19.1)	Vertical	01	Mtg Hole	50°C @ 2W	7.0°C/W @ 400 LFM
274-2ABE-02	.500 (12.7)	.520 (13.2) x .750 (19.1)	Vertical	02	Mtg Hole	50°C @ 2W	7.0°C/W @ 400 LFM
274-3AB	.250 (6.4)	.520 (13.2) x .750 (19.1)	Vert./Horiz.	No Tab	Mtg Hole	62°C @ 2W	9.0°C/W @ 400 LFM
274-3ABE-01	.250 (6.4)	.520 (13.2) x .750 (19.1)	Vertical	01	Mtg Hole	62°C @ 2W	9.0°C/W @ 400 LFM
274-3ABE-02	.250 (6.4)	.520 (13.2) x .750 (19.1)	Vertical	02	Mtg Hole	62°C @ 2W	9.0°C/W @ 400 LFM
281-1AB	.375 (9.5)	.520 (13.2) x .750 (19.1)	Vertical	No Tab	Mtg Hole	56°C @ 2W	8.0°C/W @ 400 LFM
281-2AB	.500 (12.7)	.520 (13.2) x .750 (19.1)	Vertical	No Tab	Mtg Hole	50°C @ 2W	7.0°C/W @ 400 LFM





#### 240 SERIES Labor-Saving Twisted Fin Heat Sinks

Dimensions: in. (mm)

TO-220

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perfo Natural Convection	ormance at Typical Load Forced Convection		
240-118ABEH-22		1.000 (25.4) x .500 (12.7)	Vertical	22	Clip/Mtg Hole	55°C @ 4W	5.3° C/W @ 400 LFM		
240-118ABES-22	1.180 (30.0)	1.000 (25.4) x .500 (12.7)	Vertical	22	Clip/Mtg Slot	55°C @ 4W	5.3° C/W @ 400 LFM		
Material: Aluminum, Black Anodized									

Order SpeedClips M Separately

MECHANICAL DIMENSIONS

240 SERIES

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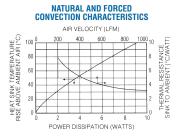
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240-118ABH-22



#### **BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS**

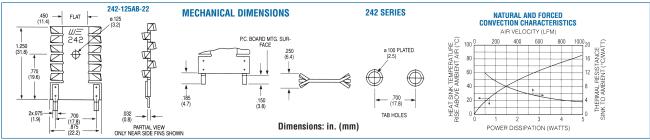


#### 242 SERIES

#### Low-Height, Low-Profile Twisted Fin Heat Sinks

TO-220

	Height Above	Footprint			Thermal Performance at Typical Load				
Standard	PC Board	Dimensions	Mounting	Solderable	Mounting	Natural	Forced		
P/N	in. (mm)	in. (mm)	Configuration	Tab Options	Style	Convection	Convection		
242-125ABE-22	1.285 (32.6)	.875 (22.2) x .250 (6.4)	Vertical	22	Mtg Hole	48°C @ 2W	6.2° C/W @ 400 LFM		
Material: Aluminum, Black Anodized									

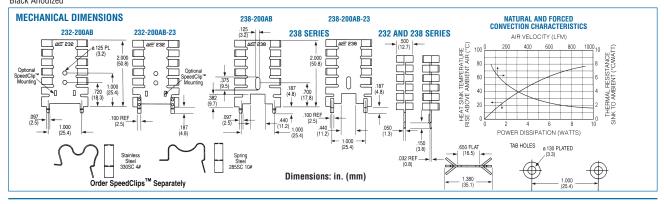


Material: Aluminum, Black Anodized

#### 232 & 238 SERIES Staggered Fin Heat Sinks for Vertical Mounting

TO-202, TO-220

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perf Natural Convection	ormance at Typical Load Forced Convection
232-200AB	2.000 (50.8)	1.380 (35.1) x .500 (12.7)	Vertical	2, Twisted	Clip/Mtg Hole	48°C @ 4W	3.3° C/W @ 400 LFM
232-200ABE-23	3 2.000 (50.8)	1.380 (35.1) x .500 (12.7)	Vertical	2, Solderable	Clip/Mtg Hole	48°C@4W	3.3° C/W @ 400 LFM
238-200AB	2.000 (50.8)	1.380 (35.1) x .500 (12.7)	Verlical	<ol><li>Twisted</li></ol>	Mtg Slot	48°C @ 4W	3.3°C/W @ 400 LFM
238-200ABE-23	3 2.000 (50.8)	1.380 (35.1) x .500 (12.7)	Verlical	2, Solderable	Mtg Slot	48°C @ 4W	3.3°C/W @ 400 LFM



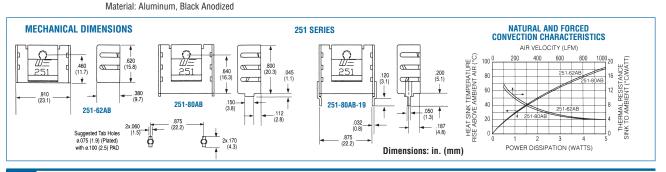


#### 251 SERIES

#### Slim-Profile Heat Sinks With Integral Clips

15 Lead Multiwatt

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perfo Natural Convection	ormance at Typical Load Forced Convection
251-62AB	.620 (15.7)	.910 (23.1) x .380 (9.7)	Vert./Horiz.	No Tab	Clip	66°C @ 3W	66°C/W @ 400 LFM
251-80AB	.845 (21.5)	.910 (23.1) x .380 (9.7)	Vert./Horiz.	No Tab	Clip	64°C @ 3W	66°C/W @ 400 LFM
251-80ABE-19	.875 (22.2)	.910 (23.1) x .380 (9.7)	Vertical	19	Clip	64°C @ 3W	66°C/W @ 400 LFM





## BOARD LEVEL HEAT SINKS FOR TO-220, TO-218 AND MULTIWATT™ COMPONENTS

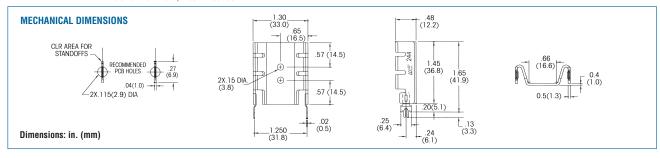


#### 244 SERIES Low Height, Slim Profile Wavesolderable Folded Fin Heat Sinks

MULTIWATT

	Height Above	Footprint			Thermal Perfo	rmance at Typical Load	
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)
244-145AB	1.450 (36.8)	1.300 (33.0) x 480 (12.1)	Vert/Horiz.	No Tab	44°C @ 4W	4.4°C/W @ 400 LFM	.0160 (7.25)
244-145ABE-50	1.650 (41.9)	1.300 (33.0) x 480 (12.1)	Vertical	50	44°C @ 4W	4.4°C/W @ 400 LFM	.0170 (7.20)

Material: Aluminum, Black Anodized



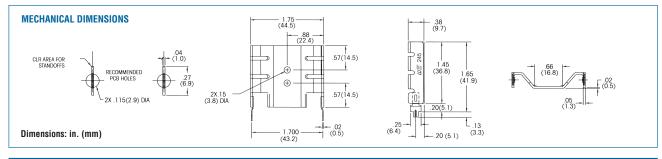


#### 245 SERIES Low Height, Slim Profile Wavesolderable Folded Fin Heat Sinks

MULTIWATT

	Height Above	Footprint			Thermal Perfo	rmance at Typical Load	
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)
245-145AB	1.450 (36.8)	1.750 (44.5) x .380 (9.7)	Ver.t/Horiz.	No Tab	38°C @ 4W	3.2°C/W @ 400 LFM	.0160 (7.25)
245-145ABE-50	1.650 (41.9)	1.750 (44.5) x .380 (9.7)	Vertical	50	38°C @ 4W	3.2°C/W @ 400 LFM	.0170 (7.20)

Material: Aluminum, Black Anodized



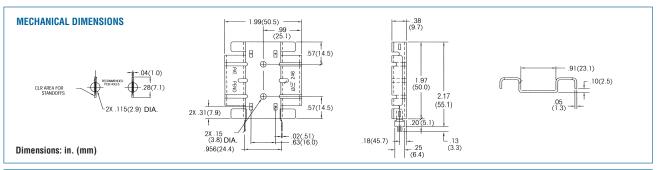


#### 246 SERIES Medium Height, Slim Profile Wavesolderable Folded Fin Heat Sinks

MULTIWATT

	Height Above	Footprint			Thermal Perfo	rmance at Typical Load	
Standard	PČ Board	Dimensions	Mounting	Solderable	Natural	Forced	Weight
P/N	in. (mm)	in. (mm)	Configuration	Tab Options	Convection	Convection	lbs. (grams)
246-197AB	1.968 (50.0)	1.986 (50.4) x 3.75 (9.5)	Vert./Horiz.	No Tab	35°C @ 4W	2.8°C/W @ 400 LFM	.0240 (10.90)
246-197ABE-50	2.168 (55.1)	1.986 (50.4) x 3.75 (9.5)	Vertical	50	35°C @ 4W	2.8°C/W @ 400 LFM	.0250 (11.40)

Order SpeedClip™ 285SC or 330SC separately. (See 248 Series section). Material: Aluminum, Black Anodized





## BOARD LEVEL HEAT SINKS FOR TO-220, TO-218 AND MULTIWATT™ COMPONENTS

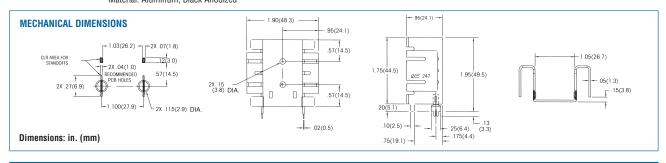


#### 247 SERIES Medium Height, Deep Profile Wavesolderable Folded Fin Heat Sinks

MULTIWATT

1101	ight Above	Footprint			Thermal Perfor	mance at Typical Load	
	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)
		900 (48.3) x .950 (24.1) 900 (48.3) x .950 (24.1)	Vert./Horiz. Vertical	No Tab 50	25°C@ 4W 25°C@ 4W	2.4°C/W @ 400 LFM 2.4°C/W @ 400 LFM	.0330 (15.10) .0340 (15.60)

Order SpeedClip™ 285SC or 330SC separately. (See 248 Series section). Material: Aluminum, Black Anodized



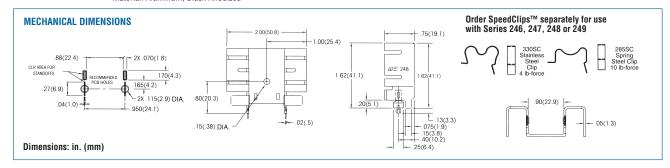


#### 248 SERIES Low Height, Medium Profile Wavesolderable Folded Fin Heat Sinks

MULTIWATT

	<b>Height Above</b>	Footprint			Thermal Perfo	rmance at Typical Load	
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)
248-162AB	1.620 (41.1)	2.000 (50.8) x .750 (19.1)	Vert/Horiz.	No Tab	35°C @ 4W	2.5°C/W @ 400 LFM	.026 (11.60)
248-162ABE-50	1.620 (41.1)	2.000 (50.8) x .750 (19.1)	Vertical	50	35°C @ 4W	2.5°C/W @ 400 LFM	.027 (12.20)

Order SpeedClip™ 285SC or 330SC separately.
Material: Aluminum, Black Anodized





#### 249 SERIES Medium Height, Deep Profile Wavesolderable Folded Fin Heat Sinks

MULTIWATT

	Height Above	Footprint	Thermal Performance at Typical Load				
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)
249-113AB	1.130 (28.7)	1.900 (48.3) x .950 (24.1)	Vert./Horiz,	No Tab	35°C@ 4W	3.29°C/W @ 400 LFM	.020 (8.90)
249-113ABE-50	1.130 (28.7)	1.900 (48.3) x .950 (24.1)	Vertical	50	35°C@ 4W	3.29°C/W @ 400 LFM	.021 (9.40)

Order SpeedClip™ 285SC or 330SC separately. (See 248 Series section). Material: Aluminum, Black Anodized

MECHANICAL DIMENSIONS

-1.03(26.2) -2X.070(1.8) -1.5(3.8) -95(24.1)

-2X.04(1.0) -57(14.5) -27(5.9) -2X.115(2.9) DIA.

Dimensions: in. (mm)

-1.00(27.9) -2X.115(2.9) DIA.

-1.00(27.9) -2X.115(2.9) DIA.

-1.00(27.9) -2X.115(2.9) DIA.







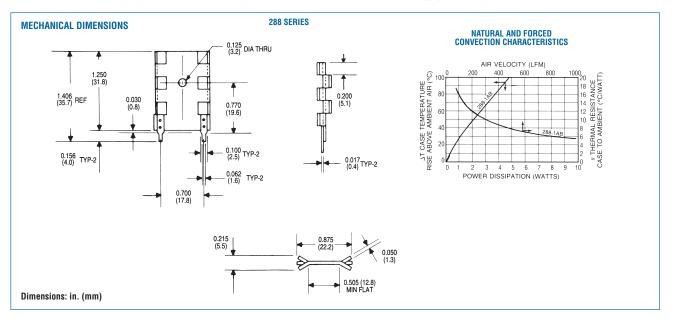
#### 288 SERIES Compact Wave-Solderable Low-Cost Heat Sinks

T0-220, T0-202

	Height Above	Maximum	Thermal Perforn	nance at Typical Load	
Standard P/N	PC Board in. (mm)	Footprint in. (mm)	Natural Convection	Forced Convection	Weight lbs. (grams)
288-1ABE	1.250 (31.8)	0.875 (22.2) x 0.215 (5.5)	85°C @ 4W	12°C/W @ 200 LFM	0.0057 (2.59)

Mounting tabs are pre-tinned to ensure excellent wave-solder bond and good electrical connections for vertical mounting of T0-220 and T0-202 semiconductor packages. These heat sinks are designed for use where minimum PC board

space is available. The 288-1AB is a stamped aluminum heat sink, black anodized, designed for applications requiring good heat dissipation from a heat sink occupying minimum space, available at minimum cost.





#### 271 SERIES

#### Top-Mount Booster Heat Sinks for Use with 270/272/280 Series

Horizontal

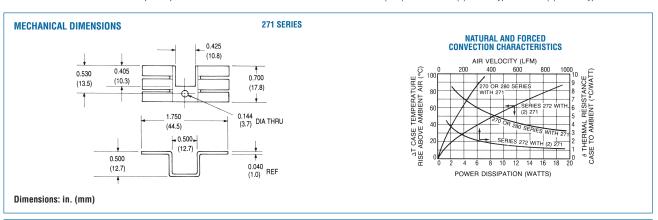
T0-220

	Height Above	Mounting Footprint	Thermal Performa	ance at Typical Load	
Standard	Semiconductor Case	Dimensions	Natural	Forced	Weight
P/N	in. (mm)	in. (mm)	Convection	Convection	lbs. (grams)
271-AB	0.500 (12.7)	1.750 (44.5) x 0.700 (17.8)	62°C @ 4W (NOTE A)	5.1°C/W @ 400 LFM	0.0052 (2.36)
			31 °C @ 4W (NOTE B)	1.8° C/W 400 LFM (NOTE B)	

Material: Aluminum, Black Anodized

This top-hat style booster heat sink can be added to any of the 270, 272, or 280 Series for improved performance.

NOTE A: Thermal resistance with one 271-AB. NOTE B: Thermal resistance (total) as shown with (2) 271-AB types added to (1) 272-AB type.





#### BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS



#### 270/272/280 SERIES Small Footprint Low-Cost Heat Sinks

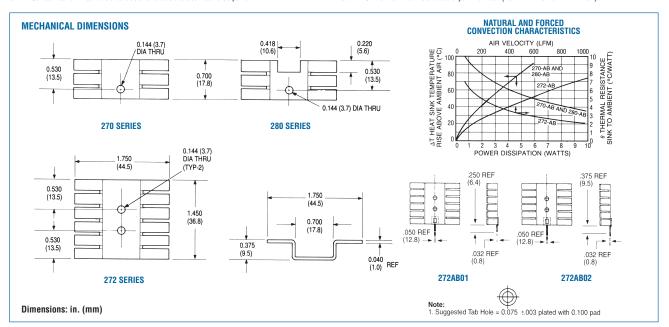
TO-220, TO-202

	Height Above	Horizontal Mounting	I Mounting Thermal Performance at Typical Load			
Standard P/N	PČ Board in. (mm)	Maximum Footing in. (mm)	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)
270-AB	0.375 (9.4)	1.750 (44.5) x 0.700 (17.8)	_	70°C @ 4W	6.0°C/W @ 400 LFM	0.0052 (2.36)
272-AB	0.375 (9.4)	1.750 (44.5) x 1.450 (36.8)	01,02	42°C @ 4W	3.6° C/W @ 400 LFM	0.0105 (5.72)
280-AB	0.375 (9.4)	1.750 (44.5) x 0.700 (17.8)		70°C @ 4W	6.0° C/W @ 400 LFM	0.0048 (2.18)

Material: Aluminum, Black Anodized

These exceptionally low-cost heat sinks can be mounted horizontally under a TO-220 or TO-202 case style with a maximum height of only 0.375 in. (9.4). For added performance, a 271 Series heat sink can also be used for double-sided heat dissipation.

The 270-AB and 280-AB accept one power semiconductor; the 272-AB is designed for two power semiconductors. Specify solderable tab options for the 272 Series by the addition of suffix "01" or "02" to the standard part number (i.e. 272-AB01 or 272-AB02).





#### 289 & 290 SERIES

#### Low-Cost Single or Dual Package Heat Sinks

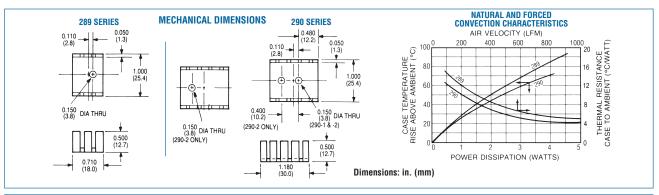
TO-218, TO-202, TO-220

	Height Above	Horizontal Mounting	Thermal Perform	ance at Typical Load	
Standard P/N	PC Board in. (mm)	Maximum Footing in. (mm)	Natural Convection	Forced Convection	Weight lbs. (grams)
289-AB	0.500 (12.7)	1.000 (25.4) x 0.710 (18.1)	50°C @ 2W	9.0 C/W @ 400 LFM	0.0055 (2.49)
289-AP	0.500 (12.7)	1.000 (25.4) x 0.710 (18.1)	50°C @ 2W	9.0 C/W @ 400 LFM	0.0055 (2.49)
290-1AB 290-2AB	0.500 (12.7) 0.500 (12.7)	1.000 (25.4) x 1.180 (30.0) 1.000 (25.4) x 1.180 (30.0)	44°C @ 2W 44°C @ 2W	7.0 C/W @ 400 LFM 7.0 C/W @ 400 LFM	0.0082 (3.72) 0.0081 (3.67)

Material: Aluminum, Black Anodized

Low in cost and compact in overall dimensions, one 289 Series heat sink can accommodate one semiconductor; the 289 Series is available with a black an-

odized finish (289-AB) or with no finish (289-AP). Two semiconductors can be mounted to the 290-2AB style.



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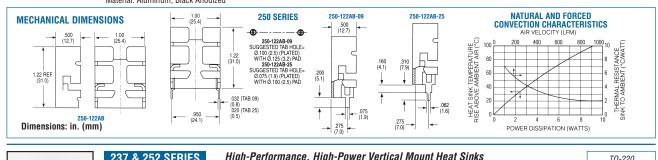




#### 250 SERIES High-Performance Slim Profile Heat Sinks With Integral Clips

MULTIWATT

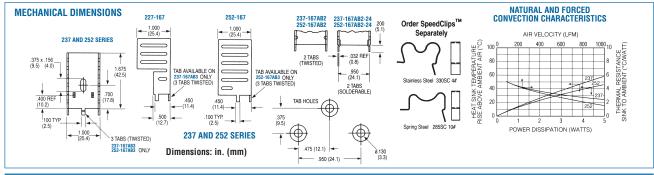
	Height Above	Footprint				Thermal Perform	mance at Typical Load
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Natural Convection	Forced Convection
250-122AB	1.220 (31.0)	1.000 (25.4) x .500 (12.7)	Vert./Horiz.	No Tab	Clip	50°C @ 4W	3.7°C/W @ 400 LFM
250-122ABE-09	1.220 (31.0)	1.000 (25.4) x .500 (12.7)	Vertical	09	Clip	50°C @ 4W	3.7°C/W @ 400 LFM
250-122ABE-25	1.380 (35.1)	1.000 (25.4) x .500 (12.7)	Vertical	25	Clip	50°C @ 4W	3.7°C/W @ 400 LFM
Material: Aluminu	m. Black Anodize	d					





201 & 202	SENIES	riigii i ciroriiiaiioc, iii	gii i owei vei	tioui mount ii	cut onno		10-220
Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Performal Natural Convection	mance at Typical Load Forced Convection
237-167AB2	1.675 (42.5)	1.000 (25-4) x 1.000 (25.4)	Vertical	2, Twisted	Clip/Mtg Slot	46°C @ 4W	4.5°C/W @ 200 LFM
237-167AB3	1.675 (42.5)	1.000 (25.4) x 1.000 (25.4)	Vertical	3, Twisted	Clip/Mtg Slot	46°C @ 4W	4.5°C/W @ 200 LFM
237-167ABE2-24	1.675 (42.5)	1.000 (25.4) x 1.000 (25.4)	Vertical	2, Solderable	Clip/Mtg Slot	46°C @ 4W	4.5°C/W @ 200 LFM
252-167AB2	1.675 (42.5)	1.000 (25.4) x 1.000 (25.4)	Vertical	2, Twisted	Clip/Mtg Slot	40°C @ 4W	4.5°C/W @ 200 LFM
252-167AB3	1.675 (42.5)	1.000 (25.4) x 1.000 (25.4)	Vertical	3, Twisted	Clip/Mtg Slot	40°C @ 4W	4.5°C/W @ 200 LFM
252-167ABE2-24	1.675 (42.5)	1.000 (25.4) x 1.000 (25.4)	Vertical	2, Solderable	Clip/Mtg Slot	40°C @ 4W	4.5° C/W @ 200 LFM

Order SpeedClips™ 285SC or 330SC separately for rapid component installation, lowering manufacturing costs. Material: Aluminum, Black Anodized



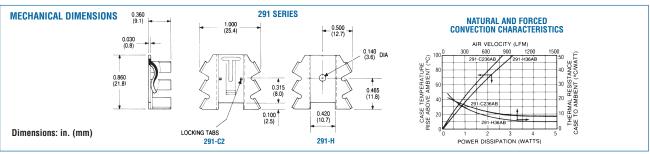


<b>291 SERIES</b>	S Labor-S	Saving Clip-on Heat Sin	ks			TO-220
		Vertical				
	Height Above	Mounting Footprint		Thermal Perform	nance at Typical Load	
Standard	PC Board	Dimensions	Mounting	Natural	Forced	Weight
P/N	in. (mm)	in. (mm)	Style	Convection	Convection	lbs. (grams)
291-C236AB	0.860 (21.)9	1.100 (27.0) x 0.360 (9.1)	TO-220 (Clip)	80°C @ 2W	24° C/W @ 600 LFM	0.0026 (1.18)
291-H36AB	0.860 (21.9)	1.100 (27.0) x 0.360 (9.1)	TO-220 (Mtg. Hole)	68°C @ 2W	16° C/W @ 600 LFM	0.0026 (1.18))

Material: Aluminum, Black Anodized

Designed for mounting horizontally or vertically on a circuit board, 291 Series heat sinks employ a unique clip for attachment of TO-220 case styles.

One type is available with a locking clip and one with a 0.140 in. (3.6) diameter mounting hole only.





#### **BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS**



# 286 SERIES Aluminum and Copper Low-Cost Wave-Solderable Heat Sinks See also 286DB Series on Page 7.

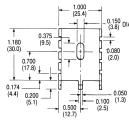
TO-220

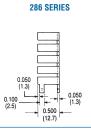
	Height Above Thermal Performance at Typical Load						
Standard P/N	PC Board in. (mm)	Maximum Footprint in. (mm)	Material	Natural Convection	Forced Convection	Weight lbs. (grams)	
286-AB	1.190 (30.2)	1.000 (25.4) x 0.500 (12.7)	Aluminum, Anodized	58°C @ 4W	7.4°CW @ 200 LFM	0.0085 (3.86)	
286-CBTE	1.190 (30.2)	1.000 (25.4) x 0.500 (12.7)	Copper, Black	58°C @ 4W	7.4° CW @ 200 LFM	0.0250 (11.34)	
286-CTE	1.190 (30.2)	1.000 (25.4) x 0.500 (12.7)	Copper, Tinned	58°C @ 4W	7.4°CW @ 200 LFM	0.0250 (11.34)	

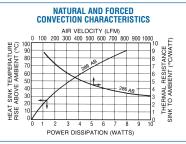
Efficient heat removal at low cost can be achieved by inserting the 286 Series directly into pre-drilled circuit boards; scored mounting tabs may be bent after insertion to provide added stability. The 286 Series can be wavesoldered directly to

the board. Material: 286-AB style (aluminum, black anodized), 286-CBT style (copper, black paint tin tabs), and 286-CT style (copper, tinned).

# MECHANICAL DIMENSIONS







Dimensions: in. (mm)

#### 287 SERIES

#### Wave-Solderable Low-Cost Heat Sinks

TO-220

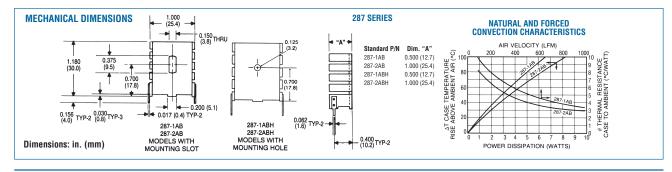


		Height Above	Maximum	Thermal Perform	ance at Typical Load	
Stand	ard P/N	PC Board	Footprint "A"	Natural	Forced	Weight
Mounting Slot	Mounting Hole	in. (mm)	in. (mm)	Convection	Convection	lbs. (grams)
287-1ABE	287-1ABH	1.180 (30.0)	1.000 (25.4) x 0.500 (12.7)	65°C @ 4W	7.8°CW @ 200 LFM	0.0090 (4.08)
287-2ABE	287-2ABH	1.180 (30.0)	1.000 (25.4) x 1.000 (25.4)	55°C @ 4W	6.4°CW @ 200 LFM	0.0140 (6.35)

Material: Aluminum, Black Anodized

Mount these cost-effective TO-220 heat sinks vertically into pre-drilled printed circuit boards. Soldered, pre-tinned tabs can be wavesoldered directly to the

board. A 0.375 in. (9.5 mm) mounting slot allows for correct positioning of TO-220 and similar semiconductor packages.



# √ \s

#### 285 & 330 SERIES

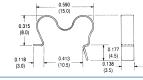
#### 285 SC and 330 SC SpeedClips™



SpeedClips™ employ a locking safety tab for mounting. Must be ordered separately for these heat sink series. Use these SpeedClips™ with our 237, 240, and 252 Series heat sinks for the lowest production assembly time and cost. Order

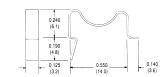
one SpeedClip  $^{\text{TM}}$  for each heat sink purchased. Must be purchased with heat sinks.

# MECHANICAL DIMENSIONS



Clip 330 SC 4 lb (17.8N) Nominal Force Installed

Speed



Speed Clip 285 SC 10 lb (44.5N) Nominal Force

Installed

Dimensions: in. (mm)







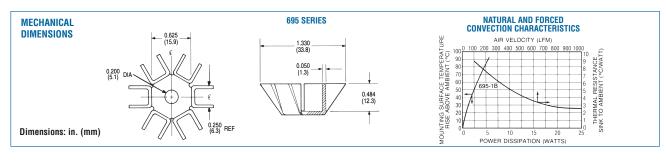
#### 695 SERIES Space-Saving Heat Sinks for Small Stud-Mounted Diodes

STUD-MOUNT

Maximum			Thermal Performa		
Standard	Width	Height	Natural	Forced	Weight
P/N	in. (mm)	in. (mm)	Convection	Convection	lbs. (grams)
695-1B	1.330 (33.8)	0.530 (13.7)	72°C @ 4.0W	5.2°C/W @ 400 LFM	0.008 (4.0)

Mount and effectively heat sink small stud-mounted diodes with the 695 Series space-saving heat sink type. Each unit is black anodized aluminum with an 0.200 in. (5.1) dia. mounting hole centered in the base. The folded fin design

provides good heat dissipation for use where height is limited above the printed circuit board or base plate.



#### 260 SERIES

#### Cup Clips for TO-5 Case Style Semiconductors

TO-5

Characteristics	TO-5
Thermal Resistance – Epoxy Insulated	14° C/W
Breakdown Voltage – Epoxy Type (VAC), 60 Hz	500
Recommended Operating Voltage, AC or DC	
Clean Conditions: % Hipot Rating	50
Dusty Conditions: % Hipot Rating	30
Dirty Conditions: % Hipot Rating	10 to 20
Temperature Range — Continuous (C°)	-73/+149

Model	Depth of Tapped Base
260-4T5E	0.093 (2.36)
260-4TH5E	0.125 (3.18)

Size:	4	=	#4-40 UNC
	6	=	#6-32 UNC
Mounting	Т	=	tapped
Style:	S	=	stud
	Р	=	nlain

Base Style: H = hex Semiconductor Case Style: 5 = TO-5 Insulation E = epoxy



TO-5 CASE STYLE CUP CLIPS — ORDERING GUIDE						
Standard P/N	Insulation Type	Outline Dimension L x W x I.D. in. (mm)	Weight lbs. (grams)	Case Style		
260-4T5E 260-4TH5E 260-6SH5E	Epoxy Insulated Epoxy Insulated Epoxy Insulated	0.370 (9.4) x 0.380 (9.7) dia. x 0.290 (7.4) 0.400 (10.2) x 0.370 (9.4) hex. x 0.290 (7.4) 0.557 (14.1) x 0.370 (9.4) hex. x 0.290 (7.4)	0.0024 (1.09) 0.0031 (1.41) 0.0037 (1.68)	T0-5 T0-5 T0-5		

Thread

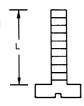
 $Materials\ and\ Finish:\ Cups-beryllium\ copper,\ black\ ebonol\ "C";\ Bases-brass,\ black\ ebonol\ "C"$ 

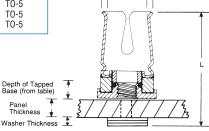
Base Mounting Configurations - TO-5

Plain Type — Epoxy bonded, or used with #4 pan head screws.

**Tapped Base** — #4-40 UNC screw (not supplied) fits tapped hole. Care should be taken not to use too long a screw, which could short against the semiconductor case. For correct screw lengths:

Correct Screw Length (L) = Depth of Base + Panel Thickness + Washer Thickness **Stud Mounting Base**. #6-32 UNC. Nuts and washers not supplied. Stud hole must be slightly countersunk to ensure flat mounting.





To determine the correct mounting screw lengths, add dimensions as follows:

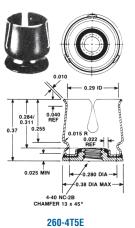
Correct Screw Length (L) =  $\overline{\text{Depth of Base}}$  +  $\overline{\text{Panel Thickness}}$  +  $\overline{\text{Washer Thickness}}$ 

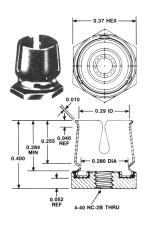


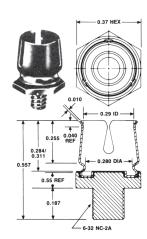
#### BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS

#### 260 SERIES

#### **Epoxy Insulated For TO-5**







260-4TH5E

260-6SH5E



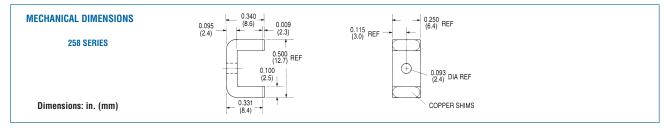
#### 258 SERIES Thermal Links for Fused Glass Diodes

DIODES

Standard P/N	Dimensions in. (mm)	Material	Finish	Weight lbs. (grams)
258	0.500 (12.7) x 0.250 (6.4) x 0.340 (8.6)	Aluminum	DeltaCoate™ 151 on all surfaces except solder pads and base	0.0018 (0.82)

The thermal resistance from diode leads to chassis or heat sink is 12°C/watt, when unit is mounted with TYPE 120 Joint Compound. If a 10°C/watt chassis or

sink to ambient impedance is available, the thermal resistance from the diode leads to ambient is reduced from about 150°C/watt to 22°C/watt.





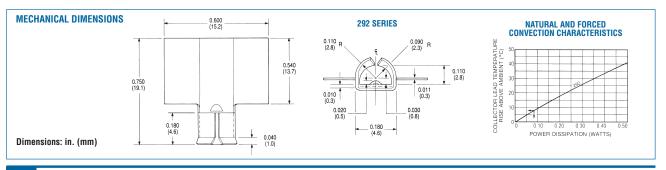
#### 292 SERIES Heat Sink for Single TO-92

TO-92

Standard P/N	Height Above PC Board in. (mm)	Overall Fin Width in. (mm)	Thermal Performance Natural Convection	Finish	Weight lbs. (grams)
292-AB	0.750 (19.1)	0. 600 (15.3)	0.225° C/W @ 0.250 W	Black Anodized	0.00049 (0.22)

Power semiconductors packaged in a TO-92 style plastic case can be cooled effectively at little additional cost with the addition of the 292-AB heat sink. The

292-AB is effective over the typical power range of such devices. Material: Aluminum, Black Anodized



38





#### 634 SERIES Slim Profile Unidirectional Fin Vertical Mount Heat Sink

TO-220 and TO-218

Standard P/N				Weight
Plain Pin	Without Pin	in. (mm)	in. (mm)	lbs. (grams)
634-10ABEP	634-10AB	1.000 (25.4)	0.640 (16.26) x 0.640 (16.26)	0.016 (7.48
634-15ABEP	634-15AB	1.500 (38.1)	0.640 (16.26) x 0.640 (16.26)	0.025 (11.21)
634-20ABEP	634-20AB	2.000 (50.8)	0.640 (16.26) x 0.640 (16.26)	0.033 (14.95)

Material: Aluminum, Black Anodized.

These slim profile unidirectional fin heat sinks offer users two assembly alternatives for vertically mounting TO-220 and TO-218 components. Models are available with or without wave-

solderable pins on 0.40 in. (10.2) centers, making them ideal for a variety of applications where quick assembly is needed and space is at a premium.

#### **MECHANICAL DIMENSIONS** 634 SERIES TYPICAL THERMAL PERFORMANCE FOR 634-15ABP .320 (8.13) -Notes: 1. Thermal compound is as-TO-220 Only sumed between device and heat sink. 100 6-32 THD THRU 2. Tab temp with longer heat sink (634-20ABP) will typically be about 15% Length TO-220 w/HS, Nat. Conv. TO-220 Tab Temp Rise 80 .720 (18.29) cooler. Tab temp with Above Ambient, shorter heat sink (634- IOABP) will typically .156 (3.96) 60 TO-220 + HS, 100 ft/min air velocity be about 25% higher. 40 TO-220 + HS, 300 .120 (3.05) Ø.093 (2.36) SOLID SOLDERABLE PINS TO-220 + HS, 500 .400 (10.16) TO-220 + HS, 700 20 .640 (16.26) 0 136 (3.45) 0 TO-220 Power Dissipation, Watts - .640 (16.26) Dimensions: in. (mm)

#### 637 SERIES High-Efficiency Heat Sinks For Vertical Board Mounting

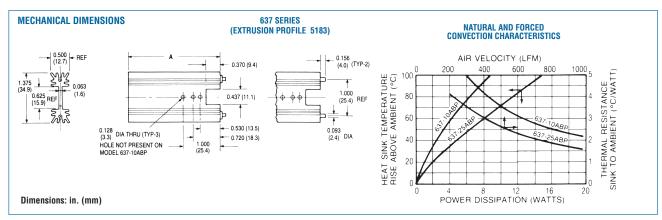
TO-220

Height Above			Thermal Perforn		
Standard P/N	PC Board "A" in. (mm)	Maximum Footprint in. (mm)	Natural Convection	Forced Convection	Weight lbs. (grams)
637-10ABEP	1.000 (25.4)	1.375 (34.9) x 0.500 (12.7)	76°C @ 6W	5.8° C/W @ 200 LFM	0.023 (10.43)
637-15ABEP	1.500 (38.1)	1.375 (34.9) x 0.500 (12.7)	65°C @ 6w	5.5° C/W @ 200 LFM	0.035 (15.88)
637-20ABEP	2.000 (50.8)	1.375 (34.9) x 0.500 (12.7)	55°C @ 6W	4.7° C/W @ 200 LFM	0.050 (22.68)
637-25ABEP	2.500 (63.5)	1.375 (34.9) x 0.500 (12.7)	48°C @ 6W	4.2° C/W @ 200 LFM	0.062 (28.12)

Material: Aluminum, Black Anodized

Wave-solderable pins on 1 in. centers for vertical mounting on printed circuit boards. Maximum semiconductor package width 0.625 in. (15.9). Use this heat sink where weight and

board space occupied must be minimized. Refer to the Accessory products section for thermal interface materials, thermal compounds, and other accessories products.





#### **BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS**



#### 667 SERIES Labor-Saving SpeedClip™ Heat Sinks for Vertical Board Mounting

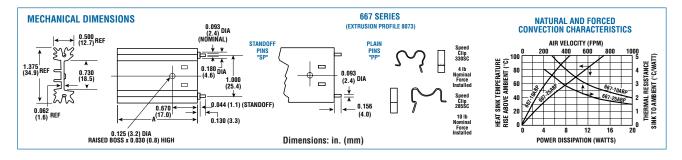
TO-220

		Height Above	Maximum	Thermal Perform	mance at Typical Load	
Standa	ard P/N	PC Board "A"	Footprint	Natural	Forced	Weight
Standoff Pin	Plain Pin	in. (mm)	in. (mm)	Convection	Convection	lbs (grams)
667-10ABESP	667-10ABPP	1.000 (25.4)	1.375 (34.9) x 0.500 (12.7)	76°C @ 6W	5.8°C/W @ 200 LFM	0.0240 (11.0)
667-15ABESP	667-15ABPP	1.500 (38.1)	1.375 (34.9) x 0.500 (12.7)	66°C @ 6W	5.5°C/W @ 200 LFM	0.0340 (15.6)
667-20ABESP	667-20ABPP	2.000 (50.8)	1.375 (34.9) x 0.500 (12.7)	58°C @ 6W	4.7°C/W @ 200 LFM	0.0460 (21.0)
667-25ABESP	667-25ABPP	2.500 (63.5)	1.375 (34.9) x 0.500 (12.7)	48°C @ 6W	4.2°C/W @ 200 LFM	0.0580 (26.2)

Wave-solderable pins. Material: Aluminum, Black Anodized

Excellent performance, choice of wave-solderable plain pins (PP-Type) or wave-solderable hex-shaped standoff pins (SP-Type), and reduced assembly cost.

Note: Order 330 SC or 285 SC SpeedClip<sup>TM</sup> separately.





#### 626 & 627 SERIES

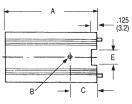
#### High-Efficiency Heat Sinks for Vertical Board Mounting

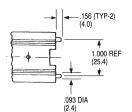
TO-218, TO-220

Standard P/N	Standard P/N	Height Above PC Board "A" in. (mm)	Maximum Footprint in. (mm)	Thermal Perfo Natural Convection	rmance at Typical Load Forced Convection
626-10ABEP	627-10ABP	1.000 (25.4)	1.375 (34.9) x .500 (12.7)	76°C @ 6W	5.8°C/W @ 200 LFM
626-15ABEP	627-15ABP	1.500 (38.1)	1.375 (34.9) x .500 (12.7)	65°C @ 6W	5.5°C/W @ 200 LFM
626-20ABEP	627-20ABP	2.000 (50.8)	1.375 (34.9) x .500 (12.7)	55°C @ 6W	4.7°C/W @ 200 LFM
626-25ABEP	627-25ABP	2.500 (63-5)	1.375 (34.9) x .500 (12.7)	48°C @ 6W	4.2°C/M @ 200 LFM

Wave-solderable pins. Material: Aluminum, Black Anodized

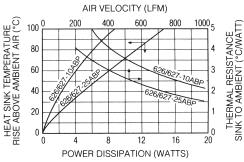
# MECHANICAL DIMENSIONS





**626 AND 627 SERIES** 

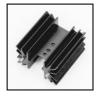
# NATURAL AND FORCED CONVECTION CHARACTERISTICS



Series	Type Device	Hole Diameter "B"	Hole Height "C"	Webb Width "D"	Notch Width "E"	Extrusion Profile
626	TO-218	.144 (3.7)	.850 (21.6)	.660 (16.8)	.540 (13.7)	8420
627	TO-220	.128 (3.3)	.720 (18.3)	.625 (15.9)	.437 (11.1)	5183

Dimensions: in. (mm)





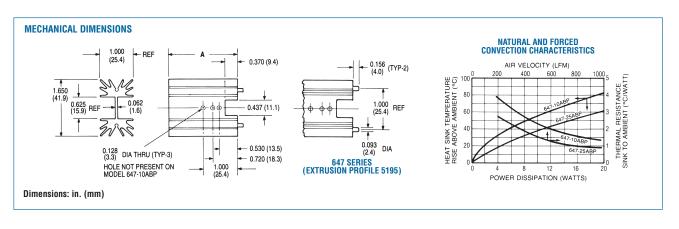
#### 647 SERIES High-Performance Heat Sinks for Vertical Board Mounting

TO-220

	Height Above		Thermal Performance at Typical Load			
Standard P/N	PC Board "A" in. (mm)	Maximum Footprint in. (mm)	Natural Convection	Forced Convection	Weight lbs. (grams)	
647-10ABEP	1.000 (25.4)	1.650 (41.9) x 1.000 (25.4)	42°C @ 6W	3.8° C/W @ 200 LFM	0.055 (24.95)	
647-15ABEP	1.500 (38.1)	1.650 (41.9) x 1.000 (25.4)	37°C @ 6W	3.5° C/W @ 200 LFM	0.075 (34.02)	
647-175ABEP	1.750 (44.5)	1.650 (41.9) x 1.000 (25.4)	34°C @ 6W	3.3°C/W @ 200 LFM	0.090 (40.82)	
647-20ABEP	2.000 (50.8)	1.650 (41.9) x 1.000 (25.4)	31°C @ 6W	3.1°C/W @ 200 LFM	0.104 (47.17)	
647-25ABEP	2.500 (63.5)	1.650 (41.9) x 1.000 (25.4)	25°C @ 6W	2.8° C/W @ 200 LFM	0.125 (56.70)	
	m, Black Anodized	1.000 (41.3) x 1.000 (20.4)	20 0 @ 0W	2.0 0/W @ 200 LI W	0.123 (30	

Wave-solderable pins on 1 in. centers for vertical mounting of larger devices on printed circuit boards. Maximum semiconductor package width: 0.625 (15.9). Refer to the Accessory

Products section for thermal interface materials, 126 Series silicone-free thermal compounds, and other accessories products.



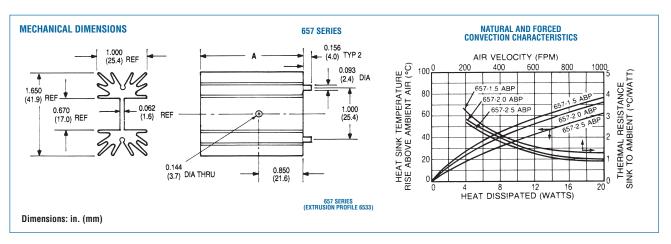


#### 657 SERIES High-Performance Heat Sinks for Vertical Board Mounting

TO-220, TO-247, TO-218

Height Above Maximum Thermal Performan			nance at Typical Load		
Standard P/N	PC Board "A" in. (mm)	Footprint in. (mm)	Natural Convection	Forced Convection	Weight lbs (grams)
657-10ABEP	1.000 (25.4)	1.650 (41.9) x 1.000 (25.4)	41°C @ 6W	3.7°C/W @ 200 LFM	0.0515 (23.36)
657-15ABEP	1.500 (23.4)	1.650 (41.9) x 1.000 (25.4)	38°C @ 6W	3.3°C/W @ 200 LFM	0.0760 (34.60)
657-20ABEP	2.000 (50.8)	1.650 (41.9) x 1.000 (25.4)	32°C @ 6W	2.9°C/W @ 200 LFM	0.1030 (47.00)
657-25ABEP	2.500 (63.5)	1.650 (41.9) x 1.000 (25.4)	25°C @ 6W	2.7°C/W @ 200 LFM	0.1250 (57.00)

Wave-solderable pins. Material: Aluminum, Black Anodized





#### **BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS**

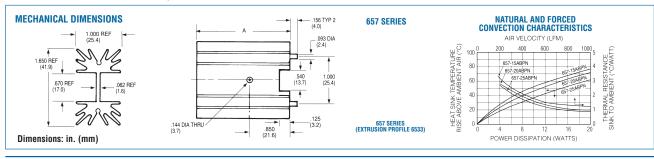


#### 657 SERIES High-Performance Notched Heat Sinks for Vertical Board Mounting

TO-220, TO-247, TO-218

Forced
Convection
OUIIVEGUIUII
C/W @ 200 LFM

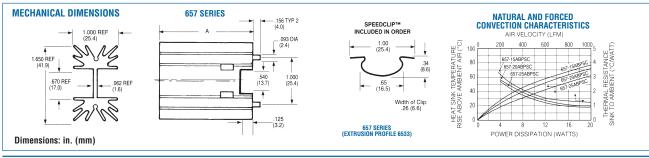
Wave-solderable pins. Material: Aluminum, Black Anodized





657 SERIES	High-Performance Hea	TO-220, TO-247, TO-218		
Standard P/N	Height Above PC Board "A" in. (mm)	Maximum Footprint in. (mm)	Thermal Performa Natural Convection	ance at Typical Load Forced Convection
657-10ABEPSC	1.000 (25.4)	1.650 (41.9) x 1.000 (25.4)	41°C @ 6W	3.7°C/W @ 200 LFM
657-15ABEPSC 657-20ABEPSC	1.500 (38.1) 2.000 (50.8)	1.650 (41.9) x 1.000 (25.4) 1.650 (41.9) x 1.000 (25.4)	38°C @ 6W 32°C @ 6W	3.3°C/W @ 200 LFM 2.9°C/W @ 200 LFM
657-25ABEPSC	2.500 (63.5)	1.650 (41.9) x 1.000 (25.4)	25°C @ 6W	2.7°C/W @ 200 LFM

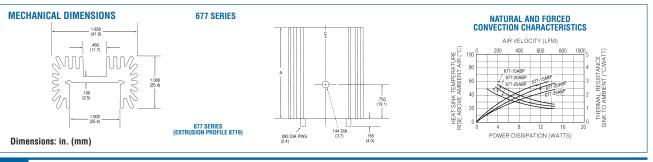
Wave-solderable pins. Material: Aluminum, Black Anodized





677 SERIES	High-Performance, Hig	ard Mounting	TO-218, TO-220, TO-247 15-LEAD Multiwatt	
Standard P/N	Height Above PC Board "A" in. (mm)	Maximum Footprint in. (mm)	Thermal Perfo Natural Convection	rmance at Typical Load Forced Convection
677-10ABEP	1.000 (25.4)	1.650 (41.9) x 1.000 (25.4)	52°C @ 6W	3.1°C/W @ 200 LFM
677-15ABEP	1.500 (38.1)	1.650 (41.9) x 1.000 (25.4)	46°C @ 6W	2.8°C/W @ 200 LFM
677-20ABEP	2.000 (50.8)	1.650 (41.9) x 1.000 (25.4)	40°C @ 6W	2.5°C/W @ 200 LFM
677-25ABFP	2 500 (63 5)	1 650 (41 9) x 1 000 (25 4)	35°C @ 6W	2 2°C/W @ 200 I FM

Wave-solderable pins. Material: Aluminum, Black Anodized



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#### 690 SERIES Highest Efficiency/Lowest Unit Cost Heat Sinks

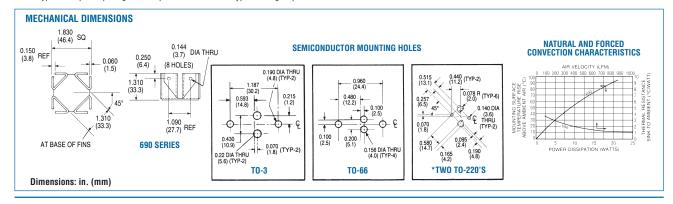
TO-3, TO-66, TO-220

	Height Above			nance at Typical Load	Semiconductor	
Standard P/N	PC Board in. (mm)	Outline Dimensions in. (mm)	Natural Convection	Forced Convection	Mounting Hole Pattern	Weight lbs. (grams)
690-3B	1.310 (33.3)	1.860 (47.2)-sq	44°C @ 7.5W	2.0° C/W @ 400 LFM	(1) TO-3	0.0700 (31.75)
690-66B	1.310 (33.3)	1.860 (47.2)-sq	44°C @ 7.5W	2.0° C/W @ 400 LFM	(1) TO-66	0.0700 (31.75)
690-220B	1.310 (33.3)	1.860 (47.2)-sq	44°C @ 7.5W	2.0° C/W @ 400 LFM	(2) TO-220	0.0700 (31.75)

Material: Aluminum, Black Anodized

These low-cost heat sinks provide the most power dissipation at the lowest unit cost and are available in three standard types to mount and cool one TO-3 or TO-66 metal power semiconductor type or two plastic package TO-220 power semiconductor types. For higher power

semiconductors, the 690 Series can dissipate up to 20 watts while maintaining a mounting surface temperature rise above ambient air temperature of no more than 91°C.



#### 680 SERIES Maximum Efficiency Omnidirectional Heat Sinks

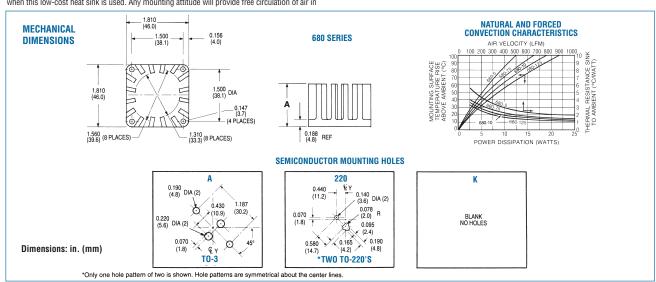
TO-3, TO-220

	Height Above	Horizontal Mounting	Thermal Perforn	nance at Typical Load	Semiconductor	
Standard P/N	PC Board "A" in. (mm)	Footprint Dimensions in. (mm)	Natural Convection	Forced Convection	Mounting Hole Pattern	Weight lbs. (grams)
680-5A	0.500 (12.7)	1.810 (46.0)-sq	70°C @ 7.5W	3.0° C/W @ 400 LFM	(1) TO-3	0.0700 (31.75)
680-75A	0.750 (19.1)	1.810 (46.0)-sq	58°C @ 7.5W	2.4° C/W @ 400 LFM	(1) TO-3	0.0900 (40.82)
680-10A	1.000 (25.4)	1.810 (46.0)-sq	52°C @ 7.5W	2.0° C/W @ 400 LFM	(1) TO-3	0.0980 (44.45)
680-125A	1.250 (31.8)	1.810 (46.0)-sq	45°C @ 7.5W	1.5° C/W @ 400 LFM	(1) TO-3	0.1100 (49.90)
680-5220	0.500 (12.7)	1.810 (46.0)-sq	70°C @ 7.5W	3.0° C/W @ 400 LFM	(2) TO-220	0.0700 (31.75)
680-75220	0.750 (19.1)	1.810 (46.0)-sq	58°C @ 7.5W	2.4° C/W @ 400 LFM	(2) TO-220	0.0900 (40.82)
680-10220	1.000 (25.4)	1.810 (46.0)-sq	52°C @ 7.5W	2.0° C/W @ 400 LFM	(2) TO-220	0.0980 (44.45)
680-125220	1.250 (31.8)	1.810 (46.0)-sq	45°C @ 7.5W	1.5° C/W @ 400 LFM	(2) TO-220	0.1100 (49.90)

Material: Aluminum, Black Anodized

Achieve optimum natural convection cooling per unit volume occupied above the printed circuit board for T0-3 (one semiconductor package per heat sink) or for two T0-220 style cases, when this low-cost heat sink is used. Any mounting attitude will provide free circulation of air in

natural convection applications. These 680 Series heat sinks can also be specified without any semiconductor mounting hole pattern by specifying suffix "K" (Example: 680-5K).





#### **BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS**



#### 601 & 603 SERIES

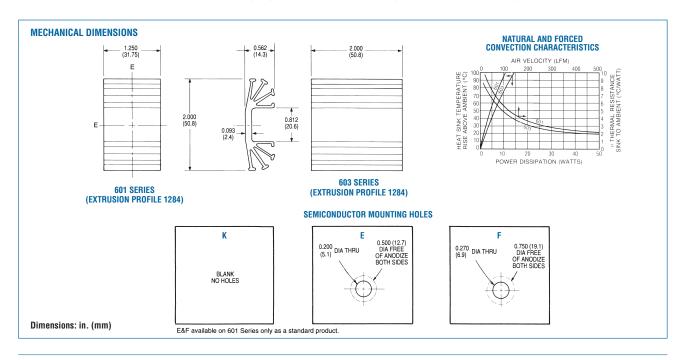
Low-Height Heat Sinks

DO-4/DO-5 Diodes

	Footprint		Mounting	Thermal Perfor	mance at Typical Load	
Standard P/N	Dimensions in. (mm)	Height in. (mm)	Hole Dia. in. (mm)	Natural Convection	Forced Convection	Weight lbs. (grams)
601E	2.000 (50.8) x 1.250 (31.8)	0.562 (14.3)	0.200 (5.1)	52°C @ 5.0W	4.5° C/W @ 175 LFM	0.0500 (22.68)
601F	2.000 (50.8) x 1.250 (31.8)	0.562 (14.3)	0.270 (6.9)	52°C @ 5.0W	4.5° C/W @ 175 LFM	0.0500 (22.68)
601K	2.000 (50.8) x 1.250 (31.8)	0.562 (14.3)	None	52°C @ 5.0W	4.5° C/W @ 175 LFM	0.0500 (22.68)
603K	2.000 (50.8) x 2.000 (50.8)	0.562 (14.3)	None	41°C @ 5.0W	4.0° C/W @ 175 LFM	0.0810 (36.74)

Material: Aluminum Alloy, Black Anodized

Use these low-height heat sinks on printed circuit board applications for T0-66 power semiconductors and D0-4 and D0-5 diodes, where close board-to-board spacing and efficient heat dissipation are required. The 601 and 603 Series may also be attached to enclosure panels or brackets using isolation hardware where necessary.





#### 641 SERIES Maximum

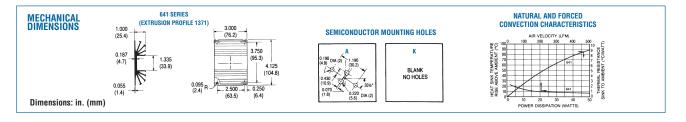
#### Maximum Performance Natural Convection Heat Sink for all Metal-Case Semiconductors

TO-3

Outline			Mounting	Thermal Perfo	Thermal Performance at Typical Load	
Standard P/N	Dimensions in. (mm)	Height in. (mm)	Hole Pattern	Natural Convection	Forced Convection	Weight lbs. (grams)
641A	4.125 (104.8) x 3.000 (76.2)	1.000 (25.4)	(1) TO-3	36°C @ 15W	0.9°C/W @ 250 LFM	0.2900 (131.54)
641K	4.125 (104.8) x 3.000 (76.2)	1.000 (25.4)	None	36°C @ 15W	0.9° C/W @ 250 LFM	0.2900 (131.54)

Available with a standard T0-3 mounting hole pattern predrilled for cost-effective mounting in limited-height applications, the 641 Series provides maximum performance in natural convection with an optimized heat sink surface area. The 641K type with an open channel area of

1.300 in. (33.0) and no predrilled mounting holes can be adapted to meet mounting requirements for most metal case power semiconductor types. Material: Aluminum Alloy, Black Anodized.



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