

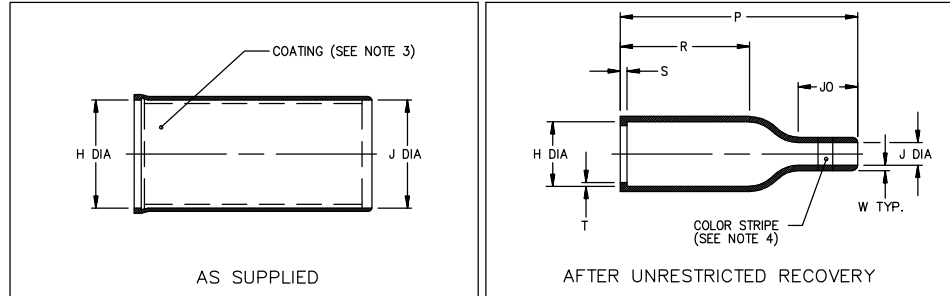
®  
**Thermofit Molded Parts**  
**Specification Control Drawing**  
**Limited Distribution**

Part Number : 202D1XX-X-60  
 Description : Boot, Straight, With Lip

**NOTES**

- All dimensions are in  $\frac{\text{inches}}{\text{[millimeters]}}$
- Dimensions appearing in table are as follows:
  - a - As Supplied
  - b - After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- Parts shall have color stripe .12 wide x 360° around outside surface approx. as shown and must meet requirements set forth in MS3109. colors shall be as follows:
 

Dash No.	Color
-3	White
-4	Red
-12	Yellow
- Parts to have only one lip because of core change.



PART NUMBER	H			J			P	R	S	T	JO	W
	Min	Max	Min	Min	Max	±10%	Ref	Ref	Ref	±10%	±20%	
	a	b	-3,-4 a	-12 a	b	b	b	b	b	b	b	
202D121-X-60	.92 [23,3]	.41 [10,5]	.92 [23,3]	.49 [12,4]	.22 [5,6]	1.50 [38,1]	.83 [21,1]	.12 [3,0]	.04 [1,0]	.40 [10,2]	.07 [1,78]	
202D132-X-60	1.12 [28,4]	.56 [14,3]	1.12 [28,4]	.58 [14,7]	.26 [6,6]	2.16 [54,9]	1.09 [27,7]	.12 [3,0]	.04 [1,0]	.65 [16,5]	.07 [1,78]	
202D142-X-60	1.22 [31,0]	.70 [17,8]	1.22 [31,0]	.63 [16,0]	.28 [7,2]	2.63 [66,8]	1.39 [35,3]	.12 [3,0]	.04 [1,0]	.70 [17,8]	.08 [2,03]	
202D153-X-60	1.42 [36,0]	.88 [22,4]	1.42 [36,0]	.73 [18,5]	.33 [8,4]	3.15 [80,0]	1.63 [41,4]	.12 [3,0]	.04 [1,0]	.82 [20,8]	.08 [2,03]	
202D163-X-60	1.68 [42,7]	1.11 [28,2]	1.68 [42,7]	.87 [22,0]	.39 [9,9]	4.08 [103,6]	2.22 [56,4]	.12 [3,0]	.065 [1,65]	.97 [24,6]	.09 [2,29]	
202D174-X-60	2.04 [51,8]	1.38 [35,1]	2.04 [51,8]	1.39 [35,3]	.62 [15,8]	5.13 [130,3]	2.54 [64,5]	.12 [3,0]	.065 [1,65]	1.56 [39,6]	.13 [3,3]	
202D185-X-60	2.60 [66,0]	1.75 [44,5]	2.60 [66,0]	1.80 [45,7]	.80 [20,4]	6.50 [165,1]	3.31 [84,1]	.12 [3,0]	.08 [2,0]	1.90 [48,3]	.16 [4,06]	
202D196-X-60	3.22 [81,7]	2.27 [57,6]	3.22 [81,7]	2.25 [57,1]	1.00 [25,4]	7.00 [177,8]	3.75 [95,3]	.12 [3,0]	.08 [2,0]	1.88 [47,8]	.16 [4,06]	

**STE Raychem**  
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 MENLO PARK, CALIFORNIA 94025

Revision : B1  
 Date : 20APR11

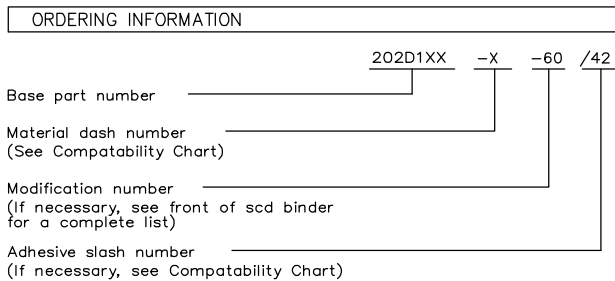
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MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-3	Polyolefin, Semi-rigid	RT-301	/42	S-1017	Adhesive
-4	Polyolefin, Flexible	RT-1304	/42	S-1017	Adhesive
-12	*VITON, Flexible	RT-1312	N/A		

\*VITON is a Registered Trademark of Dupont



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