

DMOS DUAL FULL BRIDGE DRIVER

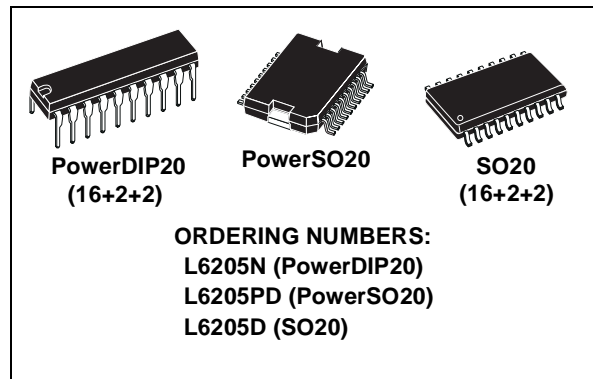
- OPERATING SUPPLY VOLTAGE FROM 8 TO 52V
- 5.6A OUTPUT PEAK CURRENT (2.8A DC)
- $R_{DS(ON)}$ 0.3Ω TYP. VALUE @ $T_j = 25\text{ }^\circ\text{C}$
- OPERATING FREQUENCY UP TO 100KHz
- NON DISSIPATIVE OVERCURRENT PROTECTION
- PARALLELED OPERATION
- CROSS CONDUCTION PROTECTION
- THERMAL SHUTDOWN
- UNDER VOLTAGE LOCKOUT
- INTEGRATED FAST FREE WHEELING DIODES

TYPICAL APPLICATIONS

- BIPOLAR STEPPER MOTOR
- DUAL OR QUAD DC MOTOR

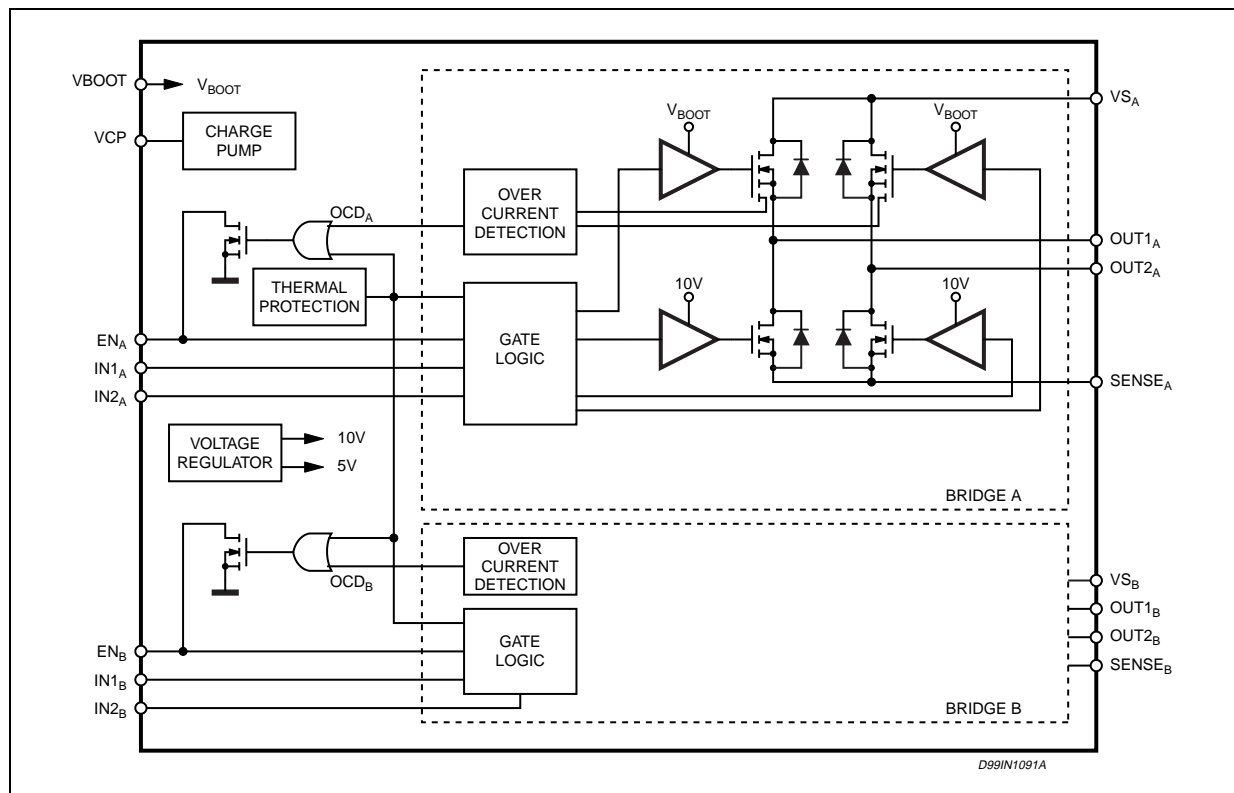
DESCRIPTION

The L6205 is a DMOS Dual Full Bridge designed for motor control applications, realized in MultiPower-



BCD technology, which combines isolated DMOS Power Transistors with CMOS and bipolar circuits on the same chip. Available in PowerDIP20 (16+2+2), PowerSO20 and SO20(16+2+2) packages, the L6205 features a non-dissipative protection of the high side PowerMOSFETs and thermal shutdown.

BLOCK DIAGRAM



ABSOLUTE MAXIMUM RATINGS

Symbol	Parameter	Test conditions	Value	Unit
V_S	Supply Voltage	$V_{SA} = V_{SB} = V_S$	60	V
V_{OD}	Differential Voltage between V_{SA} , $OUT1_A$, $OUT2_A$, $SENSE_A$ and V_{SB} , $OUT1_B$, $OUT2_B$, $SENSE_B$	$V_{SA} = V_{SB} = V_S = 60V$; $V_{SENSE_A} = V_{SENSE_B} = GND$	60	V
V_{BOOT}	Bootstrap Peak Voltage	$V_{SA} = V_{SB} = V_S$	$V_S + 10$	V
V_{IN}, V_{EN}	Input and Enable Voltage Range		-0.3 to +7	V
V_{SENSE_A} , V_{SENSE_B}	Voltage Range at pins $SENSE_A$ and $SENSE_B$		-1 to +4	V
$I_{S(peak)}$	Pulsed Supply Current (for each V_S pin), internally limited by the overcurrent protection	$V_{SA} = V_{SB} = V_S$; $t_{PULSE} < 1ms$	7.1	A
I_S	RMS Supply Current (for each V_S pin)	$V_{SA} = V_{SB} = V_S$	2.8	A
$T_{stg, TOP}$	Storage and Operating Temperature Range		-40 to 150	°C

RECOMMENDED OPERATING CONDITIONS

Symbol	Parameter	Test Conditions	MIN	MAX	Unit
V_S	Supply Voltage	$V_{SA} = V_{SB} = V_S$	8	52	V
V_{OD}	Differential Voltage Between V_{SA} , $OUT1_A$, $OUT2_A$, $SENSE_A$ and V_{SB} , $OUT1_B$, $OUT2_B$, $SENSE_B$	$V_{SA} = V_{SB} = V_S$; $V_{SENSE_A} = V_{SENSE_B}$		52	V
V_{SENSE_A} , V_{SENSE_B}	Voltage Range at pins $SENSE_A$ and $SENSE_B$	(pulsed $t_W < t_{rr}$) (DC)	-6 -1	6 1	V V
I_{OUT}	RMS Output Current			2.8	A
T_j	Operating Junction Temperature		-25	+125	°C
f_{sw}	Switching Frequency			100	KHz

THERMAL DATA

Symbol	Description	PowerDIP20	SO20	PowerSO20	Unit
$R_{th-j-pins}$	Maximum Thermal Resistance Junction-Pins	12	14	-	°C/W
$R_{th-j-case}$	Maximum Thermal Resistance Junction-Case	-	-	1	°C/W
$R_{th-j-amb1}$	Maximum Thermal Resistance Junction-Ambient ¹	40	51	-	°C/W
$R_{th-j-amb1}$	Maximum Thermal Resistance Junction-Ambient ²	-	-	35	°C/W
$R_{th-j-amb1}$	Maximum Thermal Resistance Junction-Ambient ³	-	-	15	°C/W
$R_{th-j-amb2}$	Maximum Thermal Resistance Junction-Ambient ⁴	56	77	62	°C/W

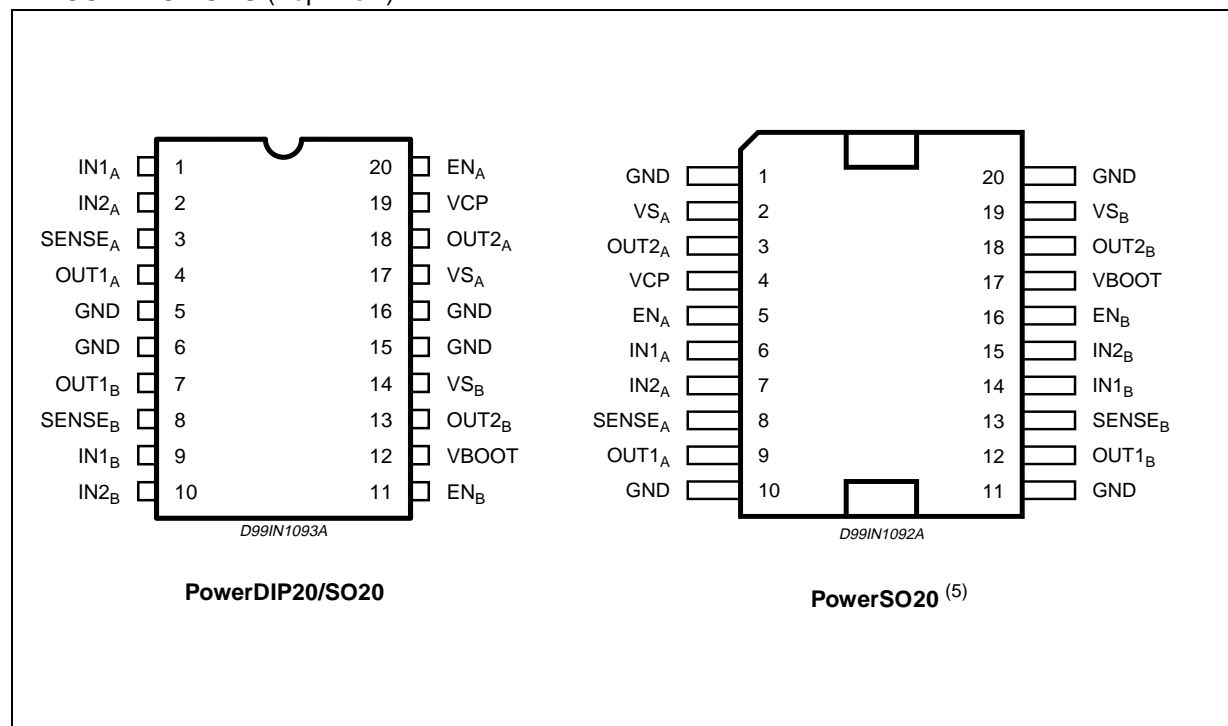
(1) Mounted on a multi-layer FR4 PCB with a dissipating copper surface on the bottom side of 6cm² (with a thickness of 35µm).

(2) Mounted on a multi-layer FR4 PCB with a dissipating copper surface on the top side of 6cm² (with a thickness of 35µm).

(3) Mounted on a multi-layer FR4 PCB with a dissipating copper surface on the top side of 6cm² (with a thickness of 35µm), 16 via holes and a ground layer.

(4) Mounted on a multi-layer FR4 PCB without any heat sinking surface on the board.

PIN CONNECTIONS (Top View)



(5) The slug is internally connected to pins 1,10,11 and 20 (GND pins).

PIN DESCRIPTION

PACKAGE		Name	Type	Function
SO20/ PowerDIP20	PowerSO20			
PIN #	PIN #			
1	6	IN1 _A	Logic Input	Bridge A Logic Input 1.
2	7	IN2 _A	Logic Input	Bridge A Logic Input 2.
3	8	SENSE _A	Power Supply	Bridge A Source Pin. This pin must be connected to Power Ground directly or through a sensing power resistor.
4	9	OUT1 _A	Power Output	Bridge A Output 1.
5, 6, 15, 16	1, 10, 11, 20	GND	GND	Signal Ground terminals. In PowerDIP and SO packages, these pins are also used for heat dissipation toward the PCB.
7	12	OUT1 _B	Power Output	Bridge B Output 1.
8	13	SENSE _B	Power Supply	Bridge B Source Pin. This pin must be connected to Power Ground directly or through a sensing power resistor.
9	14	IN1 _B	Logic Input	Bridge B Logic Input 1.
10	15	IN2 _B	Logic Input	Bridge B Logic Input 2.
11	16	EN _B	Logic Input ⁽⁶⁾	Bridge B Enable. LOW logic level switches OFF all Power MOSFETs of Bridge B. This pin is also connected to the collector of the Overcurrent and Thermal Protection transistor to implement over current protection. If not used, it has to be connected to +5V through a resistor.
12	17	VBOOT	Supply Voltage	Bootstrap Voltage needed for driving the upper PowerMOSFETs of both Bridge A and Bridge B.
13	18	OUT2 _B	Power Output	Bridge B Output 2.
14	19	VS _B	Power Supply	Bridge B Power Supply Voltage. It must be connected to the supply voltage together with pin VS _A .
17	2	VS _A	Power Supply	Bridge A Power Supply Voltage. It must be connected to the supply voltage together with pin VS _B .
18	3	OUT2 _A	Power Output	Bridge A Output 2.
19	4	VCP	Output	Charge Pump Oscillator Output.
20	5	EN _A	Logic Input ⁽⁶⁾	Bridge A Enable. LOW logic level switches OFF all Power MOSFETs of Bridge A. This pin is also connected to the collector of the Overcurrent and Thermal Protection transistor to implement over current protection. If not used, it has to be connected to +5V through a resistor.

(6) Also connected at the output drain of the Overcurrent and Thermal protection MOSFET. Therefore, it has to be driven putting in series a resistor with a value in the range of 2.2k Ω - 180K Ω , recommended 100k Ω

ELECTRICAL CHARACTERISTICS(T_{amb} = 25 °C, V_S = 48V, unless otherwise specified)

Symbol	Parameter	Test Conditions	Min	Typ	Max	Unit
V _{StH(ON)}	Turn-on Threshold		6.6	7	7.4	V
V _{StH(OFF)}	Turn-off Threshold		5.6	6	6.4	V
I _S	Quiescent Supply Current	All Bridges OFF; T _j = -25°C to 125°C ⁽⁷⁾		5	10	mA
T _{j(OFF)}	Thermal Shutdown Temperature			165		°C

Output DMOS Transistors

R _{DS(ON)}	High-Side Switch ON Resistance	T _j = 25 °C		0.34	0.4	Ω
		T _j = 125 °C ⁽⁷⁾		0.53	0.59	Ω
	Low-Side Switch ON Resistance	T _j = 25 °C		0.28	0.34	Ω
		T _j = 125 °C ⁽⁷⁾		0.47	0.53	Ω
I _{DSS}	Leakage Current	EN = Low; OUT = V _S			2	mA
		EN = Low; OUT = GND	-0.15			mA

Source Drain Diodes

V _{SD}	Forward ON Voltage	I _{SD} = 2.8A, EN = LOW		1.15	1.3	V
t _{rr}	Reverse Recovery Time	I _f = 2.8A		300		ns
t _{fr}	Forward Recovery Time			200		ns

Logic Input

V _{IL}	Low level logic input voltage		-0.3		0.8	V
V _{IH}	High level logic input voltage		2		7	V
I _{IL}	Low Level Logic Input Current	GND Logic Input Voltage	-10			μA
I _{IH}	High Level Logic Input Current	7V Logic Input Voltage			10	μA
V _{th(ON)}	Turn-on Input Threshold			1.8	2.0	V
V _{th(OFF)}	Turn-off Input Threshold		0.8	1.3		V
V _{th(HYS)}	Input Threshold Hysteresis		0.25	0.5		V

Switching Characteristics

t _{D(on)EN}	Enable to out turn ON delay time ⁽⁸⁾	I _{LOAD} = 2.8A, Resistive Load	100	250	400	ns
t _{D(on)IN}	Input to out turn ON delay time	I _{LOAD} = 2.8A, Resistive Load (dead time included)		1.6		μs
t _{RISE}	Output rise time ⁽⁸⁾	I _{LOAD} = 2.8A, Resistive Load	40		250	ns
t _{D(off)EN}	Enable to out turn OFF delay time ⁽⁸⁾	I _{LOAD} = 2.8A, Resistive Load	300	550	800	ns

ELECTRICAL CHARACTERISTICS (continued)

($T_{amb} = 25\text{ }^{\circ}\text{C}$, $V_s = 48\text{V}$, unless otherwise specified)

Symbol	Parameter	Test Conditions	Min	Typ	Max	Unit
$t_{D(OFF)IN}$	Input to out turn OFF delay time	$I_{LOAD} = 2.8\text{A}$, Resistive Load		600		ns
t_{FALL}	Output Fall Time ⁽⁸⁾	$I_{LOAD} = 2.8\text{A}$, Resistive Load	40		250	ns
t_{dt}	Dead Time Protection		0.5	1		μs
f_{CP}	Charge pump frequency	$-25^{\circ}\text{C} < T_j < 125^{\circ}\text{C}$		0.6	1	MHz

Over Current Protection

I_{SOVER}	Input Supply Overcurrent Protection Threshold	$T_j = -25^{\circ}\text{C}$ to 125°C ⁽⁷⁾	4	5.6	7.1	A
R_{OPDR}	Open Drain ON Resistance	$I = 4\text{mA}$		40	60	Ω
$t_{OCD(ON)}$	OCD Turn-on Delay Time ⁽⁹⁾	$I = 4\text{mA}$; $C_{EN} < 100\text{pF}$		200		ns
$t_{OCD(OFF)}$	OCD Turn-off Delay Time ⁽⁹⁾	$I = 4\text{mA}$; $C_{EN} < 100\text{pF}$		100		ns

(7) Tested at 25°C in a restricted range and guaranteed by characterization.

(8) See Fig. 1.

(9) See Fig. 2.

Figure 1. Switching Characteristic Definition

