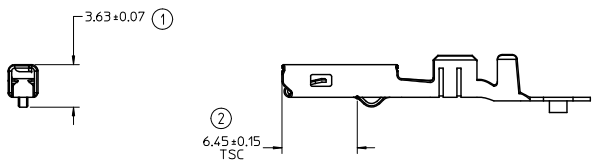
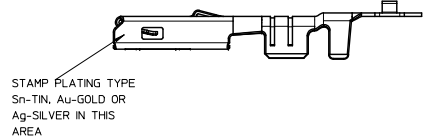


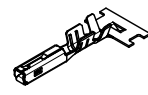
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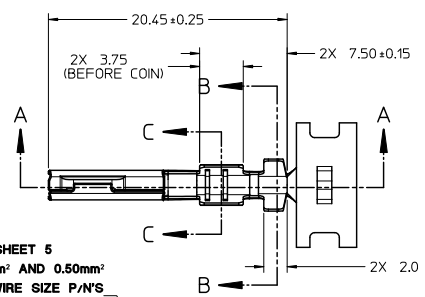
**DIMENSIONS FOR LARGE POLARIZATION RIB TERMINAL ONLY**



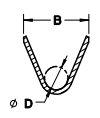
STAMP PLATING TYPE  
Sn-TIN, Au-GOLD OR  
Ag-SILVER IN THIS  
AREA



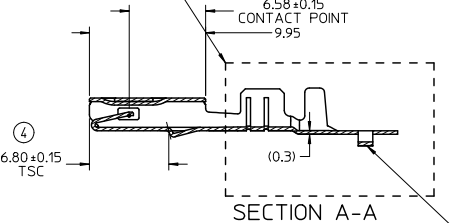
SCALE 2:1



SEE SHEET 5  
0.35mm<sup>2</sup> AND 0.50mm<sup>2</sup>  
ISO WIRE SIZE P/N'S  
33012-2004/3004  
33001-4005/5005

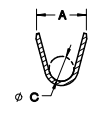


SECTION B-B  
SCALE 5:1



SECTION A-A

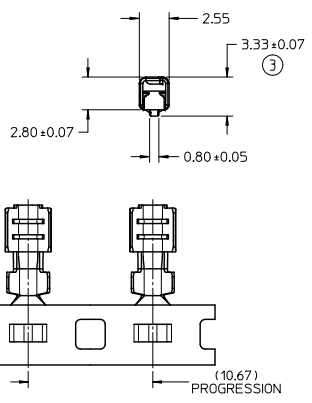
CARRIER BUMP DIRECTION  
POINTS DOWN FOR TIN PLATED TERMINALS  
POINTS UP FOR PRECIOUS PLATED TERMINALS



SECTION C-C  
SCALE 5:1

NOTES: (UNLESS OTHERWISE SPECIFIED)

- MATING TERMINAL SHOWN ON SD-33000-001
- MATERIAL: ASTM B422, UNS C19025, HR04  
THICKNESS: 0.30 mm ±0.01  
TEMPER: FULL HARD (REF)  
TENSILE: 490 MIN MPA
- TIN PLATED TERMINAL FINISH:  
OVERALL UNDERPLATE ELECTRODEPOSITED NICKEL  
OVERALL ELECTRODEPOSITED REFLOW TIN
- GOLD PLATED TERMINAL FINISH:  
OVERALL UNDERPLATE ELECTRODEPOSITED DUCTILE SULFAMATE NICKEL  
CONTACT AREA - ELECTRODEPOSITED GOLD  
GRP AREA - ELECTRODEPOSITED 100% TIN MATTE FINISH
- SILVER PLATED TERMINAL FINISH:  
OVERALL UNDERPLATE ELECTRODEPOSITED DUCTILE SULFAMATE NICKEL  
CONTACT AREA - ELECTRODEPOSITED PURE SILVER (0.5% MAX IMPURITIES) SEMI-BRIGHT FINISH  
- SILVER ANTI-TARNISH - EVIABRITE  
GRP AREA - ELECTRODEPOSITED 100% TIN MATTE FINISH
- MEETS PERFORMANCE SPECIFICATION FOR CABLE TO TERMINAL ELECTRICAL CRIMPS PER SAE/USCAR-21 (8/2001)
- MEETS PERFORMANCE STANDARD FOR AUTOMOTIVE ELECTRICAL CONNECTOR SYSTEMS FOR SAE/USCAR-2, REV. 4 (TEMP CLASS 3) (4/2001)
- MEETS ELECTRICAL CONNECTION SYSTEM DESIGN SPECIFICATION (SDS) REV.11 (5/2002)
- MEETS FIELD CORRELATED LIFE TEST (FCLT) PER SAE/USCAR-20 (11/2001)
- MEETS WIRING COMPONENT DESIGN GUIDELINES SAE/USCAR-12 REV 2 (12/2001)
- TSC ON A DIMENSION TO BE INTERPRETED AS DISTANCE TO A THEORETICAL SHARP CORNER AS IF THE RADIUS WERE NOT PRESENT
- REFERENCE 979G-1474-AAB FOR LARGE POLARIZATION RIB CAVITY SPECIFICATION
- INSERTION FORCE (TIN AVG. FROM PV TESTING - 3.0N LARGE POLARIZATION RIB 3.5N SMALL POLARIZATION RIB (REFERENCE))
- ALL DIMENSIONS EXCEPT  $\phi$  & ARE COMMON TO BOTH SMALL AND LARGE POLARIZATION RIB TERMINALS
- REFERENCE PK-31300-516 FOR REEL DIRECTION
- REFERENCE AS-33012-002 FOR CRIMP INFORMATION



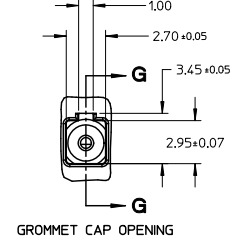
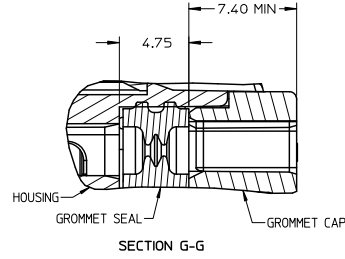
ENTER DESCRIPTION EC NO.: UAU201-0539 DRAWN: HENOS 2011/01/12 CHKD: BMOSE 2011/01/20 APPR: BMOSE BZ	QUALITY SYMBOLS 	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
		4 PLACES	mm	MM ONLY	4:1	METRIC	
		3 PLACES	INCH				
		1 PLACE					
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE	MATERIAL NO.		DOCUMENT NO.	SHEET NO.	
			SD-33012-002		1 OF 5		

DRAWN BY: L. PULLIAM 2005/06/21  
 CHECKED BY: A. DHIR 2005/06/21  
 APPROVED BY: B. MOSER 2005/06/22  
 TITLE: MX150 RECEPTACLE TERMINAL  
 MOLEX INCORPORATED  
 THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

12 11 10 9 8 7 6 5 4 3 2 1

13 12 11 10 9 8 7 6 5 4 3 2 1

TABLE										
SUPPLIER PART NUMBER	PLATING	GRP CODE	WIRE APPLICATION		A +0.30	B +0.30	C +0.30	D +0.30	COMMENTS	
SMALL POLARIZATION RIB RIGHT PAYOFF DIRECTION B	LEFT PAYOFF DIRECTION D		SAE (AWG)	METRIC (mm <sup>2</sup> )						
33012-2001	33012-3001	TIN	14	14/16	2.0-15	3.9	4.4	1.7	1.6	
33012-2002	33012-3002	TIN	18	18/20	10-0.75	3.3	3.1	1.3	1.4	
33012-2003	33012-3003	TIN	22	22	0.35-0.50	2.5	2.6	0.9	1.0	
33012-2004	33012-3004	TIN	M3	N/A	0.35-0.50	2.5	2.7	0.9	1.54±0.1	PREFERRED TERMINAL FOR USE IN SEALED APPLICATION WITH 0.35& 0.50 WIRES (OD 1.2-1.7mm)
33001-2003	33001-3003	GOLD	14	14/16	2.0-15	3.9	4.4	1.7	1.6	
33001-2004	33001-3004	GOLD	18	18/20	10-0.75	3.3	3.1	1.3	1.4	
33001-2005	33001-3005	GOLD	22	22	0.35-0.50	2.5	2.6	0.9	1.0	
33001-4001	33001-5001	SILVER	14	14/16	2.0-15	3.9	4.4	1.7	1.6	NOT TO BE USED IN CONNECTOR SYSTEMS WITH CIRCUIT COUNTS HIGHER THAN 8 DUE TO HIGHER CONNECTOR MATE/UNMATE FORCE
33001-4002	33001-5002	SILVER	18	18/20	10-0.75	3.3	3.1	1.3	1.4	
33001-4003	33001-5003	SILVER	22	22	0.35-0.50	2.5	2.6	0.9	1.0	
33001-4005	33001-5005	SILVER	M3	N/A	0.35-0.50	2.5	2.7	0.9	1.54±0.1	PREFERRED TERMINAL FOR USE IN SEALED APPLICATION WITH 0.35& 0.50 WIRES (OD 1.2-1.7mm) USE IN CLASS 3 (95% C) APPLICATIONS ONLY
LARGE POLARIZATION RIB - NOT TO BE USED IN MX150 SEALED CONNECTORS										
33012-2021	33012-3021	TIN	14	14/16	2.0-15	3.9	4.4	1.7	1.6	
33012-2022	33012-3022	TIN	18	18/20	10-0.75	3.3	3.1	1.3	1.4	
33012-2023	33012-3023	TIN	22	22	0.35-0.50	2.5	2.6	0.9	1.0	
33001-2021	33001-3021	GOLD	14	14/16	2.0-15	3.9	4.4	1.7	1.6	
33001-2022	33001-3022	GOLD	18	18/20	10-0.75	3.3	3.1	1.3	1.4	
33001-2023	33001-3023	GOLD	22	22	0.35-0.50	2.5	2.6	0.9	1.0	
33001-4021	33001-5021	SILVER	14	14/16	2.0-15	3.9	4.4	1.7	1.6	NOT TO BE USED IN CONNECTOR SYSTEMS WITH CIRCUIT COUNTS HIGHER THAN 8 DUE TO HIGHER CONNECTOR MATE/UNMATE FORCE
33001-4022	33001-5022	SILVER	18	18/20	10-0.75	3.3	3.1	1.3	1.4	
33001-4023	33001-5023	SILVER	22	22	0.35-0.50	2.5	2.6	0.9	1.0	

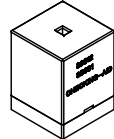


**GROMMET SEAL / CAP CONFIGURATION TO MODIFY LARGE POLARIZATION RIB CAVITY TO ACCEPT SMALL POLARIZATION RIB APPLICATIONS**

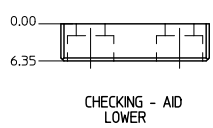
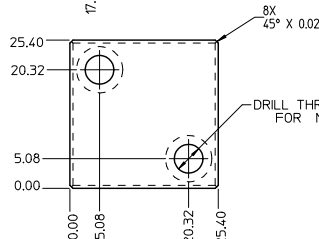
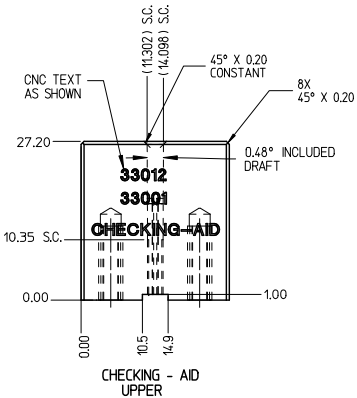
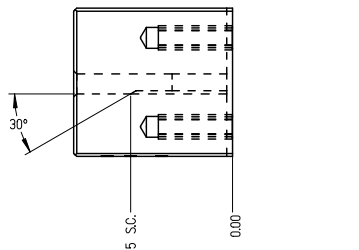
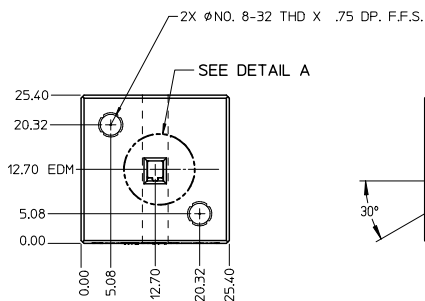
<b>ENTER DESCRIPTION</b> EC NO.: UAL2011-0539 2011/01/12 DRAWN: HENOS 2011/01/12 CHKD: APPR: BMOSER 2011/01/20 REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
	∇=0 ∇=0 ∇=0	mm INCH 4 PLACES ± --- ± --- 3 PLACES ± 0.005 ± --- 2 PLACES ± 0.10 ± --- 1 PLACE ± 0.3 ± --- ANGULAR ± 3 °	MM ONLY	METRIC	DRAWN BY: L. PULLIAM DATE: 2005/06/21 CHECKED BY: A. DHIR DATE: 2005/06/21 APPROVED BY: B. MOSER DATE: 2005/06/22	TITLE: MX150 RECEPTACLE TERMINAL MOLEX INCORPORATED	SHEET NO.: 2 OF 5
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE TABLE	MATERIAL NO.	DOCUMENT NO.	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

1b\_frame\_C.P.A.M.T Rev. F 2009/06/18 12 11 10 9 8 7 6 5 4 3 2 1

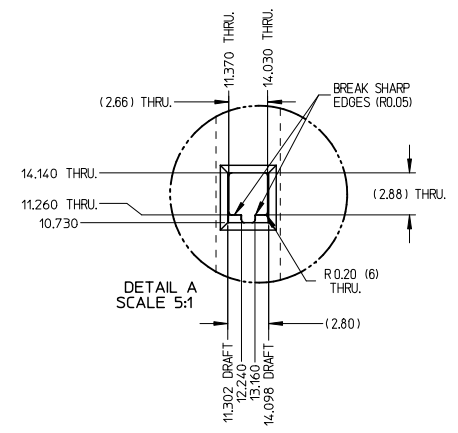
THIS CHECKING - AID IS FOR SMALL POLARIZATION RIB TERMINALS ONLY



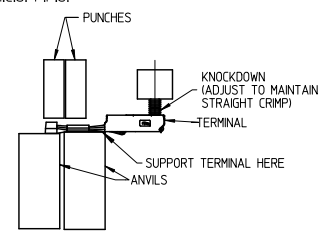
CHECKING - AID ASSEMBLY  
SCALE 1:1



CHECKING - AID  
LOWER



DETAIL A  
SCALE 5:1

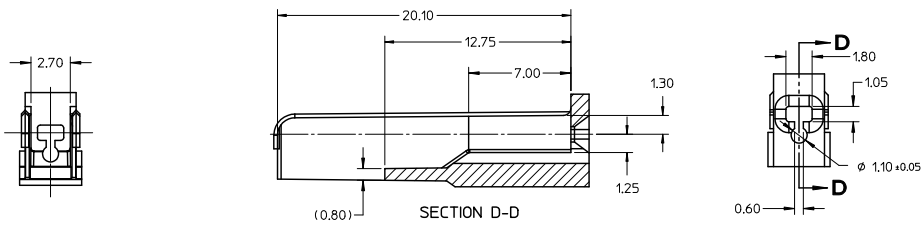


- CRIMP REQUIREMENTS:
1. CRIMP STRAIGHTNESS MUST BE MAINTAINED. USE A KNOCKDOWN TOOL LOCATED AS SHOWN. TERMINAL BOX MUST NOT BE DEFORMED.
  2. AFTER CRIMPING, THE CRIMPED TERMINAL (AND UP TO 5 mm OF WIRE PAST THE INSULATOR CUTOFF TAB) MUST FIT FREELY INTO THE CHECKING-AID SHOWN ON THIS PAGE.
  3. FOR OTHER MECHANICAL REQUIREMENTS ON CRIMPED TERMINALS, REFER TO SAE/J593-21 (5-13-02) SECTIONS 4.2 (VISUAL INSPECTION), 4.2 (CROSS SECTION ANALYSIS) AND 4.4 (CONDUCTOR CRIMP PULLOUT FORCE).

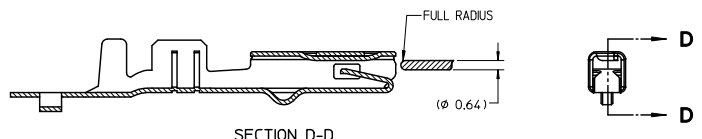
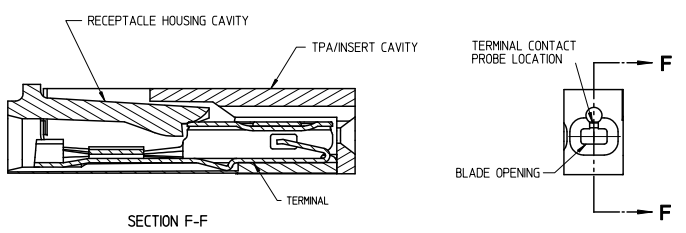
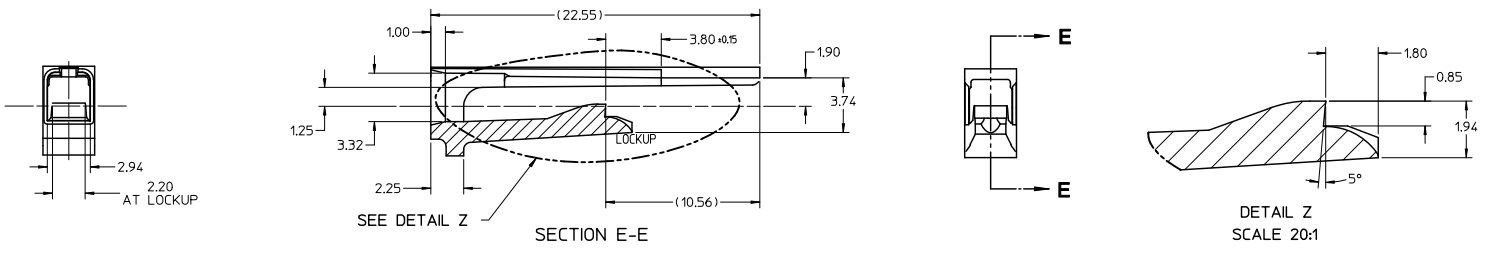
UPPER & LOWER  
CHECKING-AID  
A2 TOOL STEEL  
HARDEN & GRIND  
ROCKWELL 'C' 56-58

ENTER DESCRIPTION EC NO.: UAL2011-0559 DRAWN: SHENOS 2011/01/12 CHKD: APPREMOUSER APPR: MOUSER REV:	QUALITY SYMBOLS ∇=0 ∇=0 ∇=0	GENERAL TOLERANCES (UNLESS SPECIFIED) 4 PLACES ± 0.15 ± 0.005 3 PLACES ± 0.005 ± 0.005 2 PLACES ± 0.10 ± 0.005 1 PLACE ± 0.3 ± 0.005 ANGULAR ± 3°	DIMENSION STYLE MM ONLY DRAWN BY: L. PULLIAM DATE: 2005/06/21 CHECKED BY: A. DHIR DATE: 2005/06/21 APPROVED BY: B. MOSER DATE: 2005/06/22	SCALE: 2:1 DESIGN UNITS: METRIC THIRD ANGLE PROJECTION	TITLE: MX150 RECEPTACLE TERMINAL MOLEX INCORPORATED MATERIAL NO.: SD-33012-002 DOCUMENT NO.: SHEET NO.: 3 OF 5	
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

13 12 11 10 9 8 7 6 5 4 3 2 1



- NOTES: UNLESS OTHERWISE SPECIFIED
1. TOLERANCES: LINEAR  $\pm 0.10$   
ANGULAR  $\pm 3^\circ$
  2. ALL DRAFT WITHIN TOLERANCE.
  3. MAX RADI ON ALL CORNERS SHOWN SHARP: 0.10
  4. MAX FLASH PERMISSIBLE: 0.1
  5. EJECTOR PIN MARKS PERMISSIBLE IF FLUSH TO 0.25 BELOW SURFACE.
  6. MATERIAL: HOUSING/FINGER SPECIFICATION ENGINEERED FOR MATERIAL WITH THE FOLLOWING PROPERTIES:  
A. FLEXURAL MODULUS = 4500 TO 9400 MPa  
PER ASTM TEST 0700  
B. ELONGATION AT YIELD = 2.3% OR BETTER  
PER ASTM TEST D638 TYPE V
  7. CAVITY SPEC FOR USE ONLY WITH MOLEX RECEPTACLE  
TERMINAL PART NUMBERS SPECIFIED ELSEWHERE ON THIS DRAWING



SECTION F-F  
RECEPTACLE CAVITY ASSEMBLED VIEWS  
FOR SMALL POLARIZATION RIB APPLICATIONS  
FIG. 1

SECTION D-D  
FOR LARGE POLARIZATION RIB APPLICATIONS  
FIG. 2

PROBING DOWN THE THROAT MUST USE THIS TERMINAL PROBE

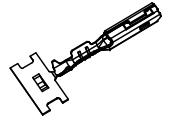
PROBE PIN DETAILS:  
MANUFACTURER: LONE STAR INDUSTRIAL  
PART NUMBER: LS054R-403-N-4.6  
PIN DIAMETER: 0.025 IN (0.64mm)  
TIP SHAPE: SPHERICAL  
TEL: 915-779-7255

PREFERRED PROBING LOCATION IS NOT ON SPRING MEMBER

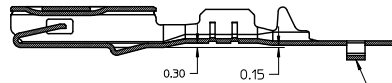
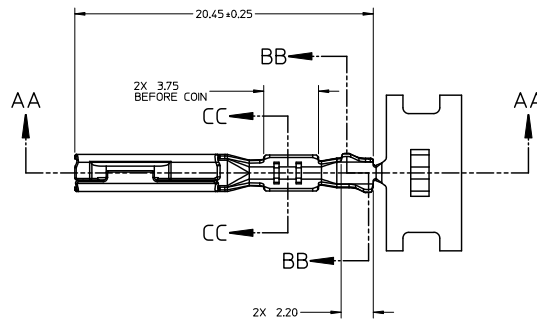
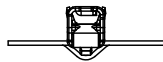
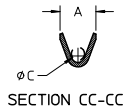
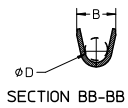
IF ELECTRICAL CONTINUITY PROBE TOUCHES SPRING MEMBER USE PROBING AS SHOWN IN FIG. 2

ENTER DESCRIPTION EC NO.: UAL0201-0559 DRAWN:REINOS 2011/01/12 CHKD: APPR:BMOSER 2011/01/20 REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE MM ONLY	SCALE 5:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION																																																																																																									
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13 12 11 10 9 8 7 6 5 4 3 2 1



ISO VIEW  
SCALE 2:1



P/N'S 33012-2004/3004  
33001-4005/5005

CARRIER BUMP DIRECTION  
POINTS DOWN FOR TIN PLATED TERMINAL  
POINTS UP FOR PRECIOUS METAL PLATED TERMINAL

ENTER DESCRIPTION EC NO. UAU2011-0559 DRAWN: RENOUS 2011/01/12 CHKD: APPR: BMOSER 2011/01/20	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	mm	INCH	MM ONLY		5:1	METRIC	☉
	▽=0.05	4 PLACES ±---	±---	DRAWN BY	DATE	TITLE		
	▽=0.1	3 PLACES ±0.005	±---	L. PULLIAM	2005/06/21	MX150 RECEPTACLE TERMINAL		
▽=0.2	2 PLACES ±0.10	±---	CHECKED BY	DATE	MOLEX INCORPORATED			
▽=0.3	1 PLACE ±0.3	±---	A. DHIR	2005/06/21	MATERIAL NO. DOCUMENT NO.			
ANGULAR ± 3°			B. MOSER	2005/06/22	SD-33012-002		SHEET NO.	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS					SEE TABLE		5 OF 5	
					THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

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