LED Specification

EC/Opto Group

GM2BB27BM0C LED for Lighting Applications

Product Specification
December 2010

"Double Dome" Module: High-output, 2700 K LED Module (46 lm) High Color Rendering (85 CRI) suited for lighting applications.





SHARP

ISSUED December 03, 2010

SYSTEM DEVICE DIVISION Ⅲ

ELECTRONIC COMPONENTS AND DEVICES GROUP

SHARP CORPORATION

仕様書

SPECIFICATIONS

品名表面実装型 LEDProduct nameSurface Mount LED

形名 Model No. GM2BB27BM0C

シャープ株式会社

電子デバイス事業本部 システムデバイス第三事業部 第二開発部

Development Department II
System Device Division III
Electronic Components and Devices Group
SHARP Corporation

部長	副参事	主事	担当
Approved	Checked	Checked	Prepared
经是	種村		篠原



Model No. GM2RB27BM0C Doc Ref 609Y004C Page 1/24

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GM2BB27BM0C 仕様書

GM2BB27BM0C Specification

●適用範囲 Application 本仕様書は、発光材料に InGaN 青色 LED チップ+緑色蛍光体+赤色蛍光体を使用した白色 (高演色) LED、GM2BB27BM0C に適用されます。 主な用途: 照明用光源

These specifications apply to light emitting diode Model No. GM2BB27BM0C. [White LED (High colorrendering) composed of InGaN blue LED chip and green and red phosphors] Main application: Illumination

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1 定格及び特性 Ratings and characteristics

1.1 絶対最大定格 Absolute maximum ratings

項目 Parameter	記号 Symbol	適用温度 [℃] Applied temperature	定格値 Rating	単位 Unit
動作温度(Note 1) Operating temperature	Тс	-	-30 to +100	$^{\circ}$ C
保存温度(Note 2) Storage temperature	Tstg	-	-40 to +100	$^{\circ}$ C
許容損失(Note 3) Power dissipation	P	-30 ≤ Topr ≤ 85	864	mW
低減率 Derating factor	-	85 < Topr ≤ 100	25	mW/ ℃
順電流(Note 3, 4) Forward current	I_{F}	-30 ≦ Topr ≦ 85	240	mA
低減率 Derating factor	-	85 < Topr ≤ 100	6	mA/ ℃
尖頭順電流(Note 3, 4) Peak pulsed forward current	${ m I}_{ m FM}$	-30 ≤ Topr ≤ 85	300	mA
低減率 Derating factor	-	85 < Topr ≤ 100	8	mA/ ℃
逆電圧 Reverse voltage	V_R	Tc = 25	5	V
はんだ付け温度(Note 5) Soldering temperature	Tsol	-	350	$^{\circ}$ C

(Note 1) 動作温度範囲はケース温度Tcで規定しています。

ケース温度測定位置については、9頁外形及ひや部等価回路図を参照して下さい。

The range of operating temperature is prescribed by case temperature,

Case temperature (Refer to Page 9, External dimensions and equivalent circuit)

(Note 2) 保存温度は製品単体状態、包装状態を問わずこの範囲内とします。 (但し、ベーキング時及び実装時を除く。)

推奨保管条件ついては、18頁を参照下さい。

Do not exceed specified temperature range under any packing condition.

(Except when baking and soldering)

Refer to Page 18, for recommended storage conditions.

(Note 3) 動作電流値は低減曲線に従います。7頁低減曲線を参照して下さい。

The operating current value follows the derating curve. (Refer to Page 7)

(Note 4) デューティ比=1/30、パルス幅=100 ms

Duty ratio = 1/30, Pulse width = 100 ms.

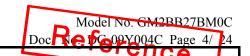
(Note 5) こて先温度 350 $^{\circ}$ C以下/3 秒以内 1 回限り。容量 60W 以下のはんだこてを使用して下さい。 リフロー温度は23頁を参照して下さい。

Each terminal must be soldered with the soldering iron (under 60W) within 3 seconds (only once).

Solder tip temperature: under 350°C

As for the reflow soldering profile, please refer to Page 23.





1.2 電気的及び光学的特性 Electro-optical characteristics

(Tc=25 °C)

項目 Parameter	記号 Symbol	条件 Conditions	MIN.	TYP.	MAX.	単位 Unit	
順電圧	$V_{\rm F}$	$I_F = 150 \text{ mA}$	-	(3.25)	3.6	V	
Forward voltage		$I_F = 220 \text{ mA}$	-	(3.45)	-		
全光束(Note 1)	Ф	$I_F = 150 \text{ mA}$	25	(34)	45	1	
Luminous flux	$\Phi_{ m V}$	$I_F = 220 \text{ mA}$	-	(46)	-	lm	
色度座標(Note 2) x			0.4373	(0.4578)	0.4813		
Chromaticity coordinates	у	$I_F = 150 \text{ mA}$	0.3893	(0.4101)	0.4319		
演色性評価指数(Note 3) Color rendering index	Ra		80	(85)	-		
逆電流 Reverse current	I_R	$V_R = 5V$	-	-	10	μΑ	

(Note 1)シャープ標準の8インチ積分球にて測定。

(After 20 ms drive) (測定誤差±10%)

Monitored by 8 inch integrating sphere of Sharp Standard.

(After 20 ms drive) (Tolerance: ±10%)

(Note 2) 色度座標測定は、シャープ標準の8インチ積分球にて測定。

(After 20 ms drive) (測定誤差: x,y:±0.01)

Measured by 8 inch integrating sphere of Sharp Standard.

(After 20ms drive) (Tolerance: ±0.01)

(Note 3) 演色性評価指数は、シャープ標準の8インチ積分球にて測定。

(After 20 ms drive) (測定誤差:±5)

Measured by 8 inch integrating sphere of $\;\;$ Sharp Standard.

(After 20ms drive) (Tolerance: ±5)

(Note 4)カッコ内の値は参考値であり、保証値ではありません。

Values inside parentheses are indicated only for reference, and are not guaranteed.



1.3 ランク表 Rank table

1.3.1 全光束ランク表 Luminous flux rank table

(Tc=25 °C)

ランク Rank	全光束			単位	条件
Rank	Luminous flux			Unit	Condition
A	25	_	30		
В	30	_	35	lm	I _F =150 mA
С	35	_	40	1111	1;-130 mA
D	40	_	45		

(測定許容誤差 Tolerance: ±10%)

(Note 1)全光東ランク分布が上方にシフトした場合、その時点で新たに上位ランクの設定、下位ランクの削除を行います。また、各ランクの納入比率は問わないものとします。

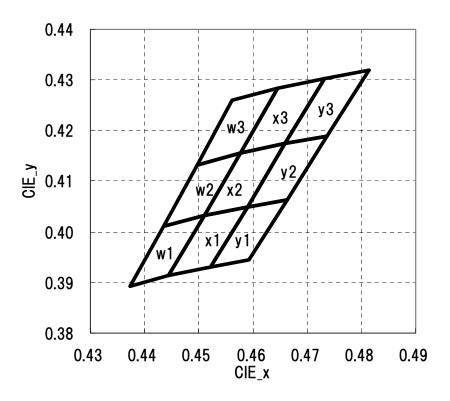
If the range of luminous flux level is shifted upward, the highest rank is added, and the lowest rank is deleted. Let the delivery rate of each rank be unquestioned.

1.3.2 色度ランク表 Chromaticity rank table

 $(I_F=150mA,Tc=25 ^{\circ}C)$

							(
ランク	Poi	nt 1	Point 2		Point 3		Point 4	
Rank	X	у	X	у	X	у	X	у
w1	0.4510	0.4032	0.4434	0.4011	0.4373	0.3893	0.4445	0.3913
w2	0.4576	0.4155	0.4497	0.4133	0.4434	0.4011	0.4510	0.4032
w3	0.4645	0.4283	0.4562	0.4260	0.4497	0.4133	0.4576	0.4155
x1	0.4589	0.4050	0.4510	0.4032	0.4445	0.3913	0.4521	0.3930
x2	0.4659	0.4175	0.4576	0.4155	0.4510	0.4032	0.4589	0.4050
x3	0.4731	0.4303	0.4645	0.4283	0.4576	0.4155	0.4659	0.4175
y1	0.4663	0.4064	0.4589	0.4050	0.4521	0.3930	0.4593	0.3944
y2	0.4736	0.4189	0.4659	0.4175	0.4589	0.4050	0.4663	0.4064
у3	0.4813	0.4319	0.4731	0.4303	0.4659	0.4175	0.4736	0.4189

(測定許容誤差 Tolerance: ±0.01)



色度図 Chromaticity diagram

1.3.3 順電圧ランク Forward voltage rank table

(Tc=25 °C)

ランク	順電圧			単位	条件
Rank	Forward voltage			Unit	Condition
2	3.0	_	3.2		
3	3.2	_	3.4	V	$I_F=150 \text{ mA}$
4	3.4	_	3.6		

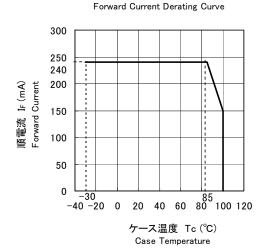
(測定許容誤差 Tolerance: ±0.1V)

(Note 1)各ランクの納入比率は問わないものとします。

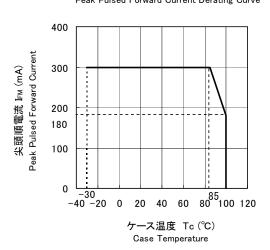
Let the delivery rate of each rank be unquestioned.

1.4 低減曲線 Derating Curve

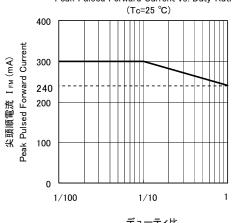
順電流低減曲線



尖頭順電流低減曲線 Peak Pulsed Forward Current Derating Curve



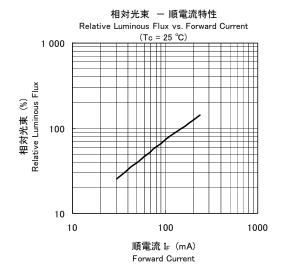
デューティ比 一尖頭順電流 Peak Pulsed Forward Current vs. Duty Ratio



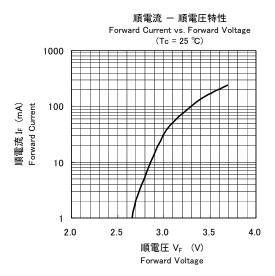
デューティ比 Duty Ratio

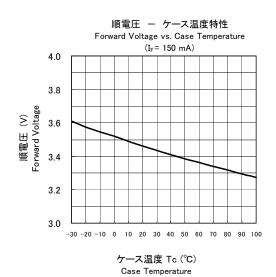


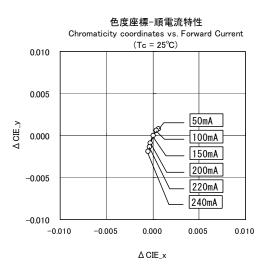
1.5 特性図(標準値) Characteristics Diagram (TYP.)

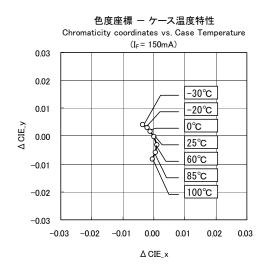


Case Temperature

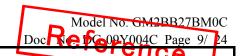




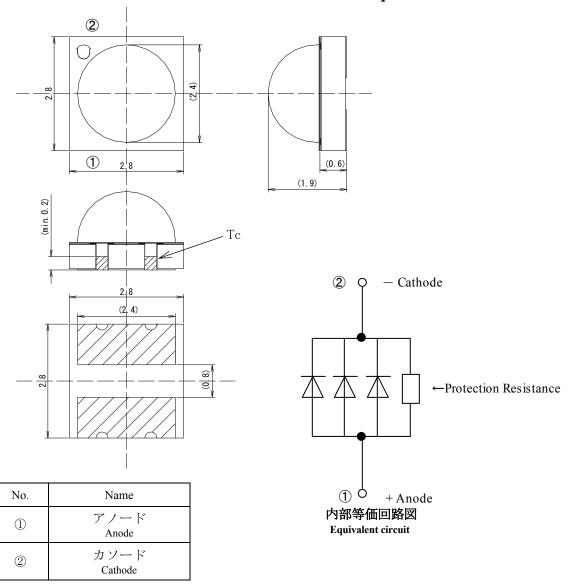




(Note) 本特性は参考値であり、保証値ではありません。 Characteristic data shown here is for reference purpose only. (Not guaranteed data)



2 外形及び内部等価回路図 External dimensions and equivalent circuit



(Notes)

1. 指示無き寸法公差は、±0.2

Unspecified tolerance to be ± 0.2

但し、樹脂及び基板のバリは寸法公差に含まない。

バリについては13頁の規定に従う。

This tolerance does not include dimensions of resin and substrate burr remained on edge.

Burr size is prescribed in page 13.

2. カッコ値は参考値

Values inside parentheses are reference values.

3. Tc: ケース温度測定ポイント

Tc: Measurement point of case temperature

Unit Material Finish Drawing No. 基板部: セラミックス Substrate: Ceramics 端子部: Au めっき レンズ部:シリコーン樹脂 Terminal: Au plating Lens: Silicone resin	単 位	材質	仕上げ	図番
Substrate : Ceramics 端子部 : Au めっき レンズ部 : シリコーン樹脂 Terminal : Au plating	Unit	Material	Finish	Drawing No.
	mm	Substrate : Ceramics レンズ部 : シリコーン樹脂		52107012





3 信頼性 Reliability

製品の信頼性については、下記内容を満足するものとします。 The reliability of product shall satisfy the items listed below.

3.1 試験項目及び試験条件 Test items and test conditions

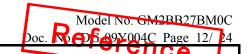
(信頼水準 Confidence level: 90%)

No.	試験項目 Test items	試 験 条 件 Test conditions	供試数 Samples n	故障数 Defective C	LTPD (%)
1	温度サイクル試験 Temperature cycle	-40 °C (30 min) to +100 °C (30 min), 100 cycles	22	0	10
2	高温高湿保存試験 Temperature humidity storage	Tstg = +60 °C, RH = 90%, Time = 1 000 h	22	0	10
3	高温保存試験 High temperature storage	Tstg=+100°C, Time=1 000 h	22	0	10
4	低温保存試験 Low temperature storage	Tstg=-40°C, Time =1 000 h	22	0	10
5	室温連続動作寿命試験 Steady state operating life at room temperature	Tc=+25 °C, I _F =240mA, Time = 1 000 h	22	0	10
6	高温動作寿命試験 Steady state operating life at high temperature	Tc=+100 °C, I_F =150 mA, Time = 1 000 h	22	0	10
7	高温高湿動作寿命試験 Steady state operating life at high temperature and elevated humidity	Tc=+60 °C, RH=90%, I_F =240 mA, Time = 500 h	22	0	10
8	低温動作寿命試験 Steady state operating life at low temperature	Tc=-30 °C, I_F =240 mA, Time = 1 000 h	22	0	10
9	衝撃試験 Shock	加速度: 15 000 m/s², パルス幅 0.5 ms, Tc = +25 °C 衝撃方向: X·Y·Z 方向 回数: 3 回 Acceleration: 15 000 m/s², Pulse width: 0.5 ms, Tc = +25 °C Direction: X, Y and Z, 3 trials in each direction	11	0	20



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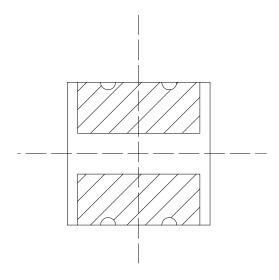
l					
10	可変周波数振動試験 Vibration	加速度: 200 m/s², 周波数: 100~2 000 Hz 1 往復 4 分 Tc = +25 ℃ 振動方向: X·Y·Z 方向 回数: 4 回 Acceleration: 200 m/s² Frequency: 100 to 2 000 Hz (round-trip) 4 min Tc = +25 ℃ Direction: X, Y and Z 4 trials in each direction	11	0	20
11	はんだ耐熱性試験 Resistance to soldering heat	23頁記載のリフローはんだ付け条件により 2 回 2 trials, under the reflow condition mentioned in Page 23.	11	0	20
12	はんだ付け性試験 (浸漬法) Solderability (Solder dip)	150℃高温放置 1 時間後 はんだ付け温度: 240±5℃ 浸漬時間: 5±1 s はんだ/フラックス: M705-221BM5/ESR-250 (千住金属工業株式会社製) Solder temperature: 240±5 ℃, Soldering time: 5±1 s Solder/Flux: M705-221BM5/ESR 250 (SENJU METAL INDUSTRY CO., LTD) After exposed to 150℃ for 1 hour	11	0	20



3.2 故障判定基準 Failure criteria

3.2.1 はんだ付け性の故障判定基準 Solderability failure criterion

下記はんだ対象領域の90%以上にはんだが付いていること。 Solder should be applied at 90% or more of each solderability judgment area.



はんだ付け性判定エリア: 製品裏面端子(図中斜線部領域) Solderability judgment area: Bottom of the lead (Shaded portion in the figure)

3.2.2 その他の故障判定基準 Failure criteria for the other reliability tests

No.	測定項目 Parameter	記号 Symbol	故障判定基準 Failure criteria
1	順電圧 Forward Voltage	V_{F}	$V_F > U.S.L. \times 1.2$
2	光束 Luminous intensity	$\Phi_{ m V}$	$\Phi_{V} < 初期値 \times 0.5, \Phi_{V} > 初期値 \times 2.0$ $\Phi_{V} < Initial value \times 0.5, \Phi_{V} > Initial value \times 2.0$

(Note 1) 測定条件は電気的及び光学的特性の項に示した条件に一致します。

Measuring conditions shall accord with the paragraph mentioned about the electro-optical characteristics.

(Note 2) U.S.L は規格上限値を表します。

U.S.L. stands for Upper Specification Limit..



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4 品質水準 Quality level

4.1 適用規格 Applied standard

ISO 2859-1

4.2 抜取方式 Sampling inspection

ナミ検査1回抜き取り・水準S-4 A single normal sampling plan, level S-4

4.3 検査項目及び欠点判定基準 Inspection items and defect criteria

No.	検査項目 Inspection items	欠点判定基準 Defect criteria	分類 Classification	AQL
1	不灯 No radiation	全く発光しないもの No light emitting		
2	発光色 Radiation color	規定の発光色でないもの Different from the specified color	重欠点 Major defect	0.1%
3	テーピング Taping			
4	特性 Electro-optical characteristics	V_F,I_R,Φ_V ,色度座標が仕様値を満足していないもの (4頁参照) Not satisfied with specified values for V_F,I_R,ϕ and chromaticity coordinates mentioned in Page 4	診照) atisfied with specified values for V_F , I_R , ϕ and	
5	外形寸法 External dimensions	規定寸法を満足していないもの (9頁参照) Not satisfied with specified dimensions in Page 9		
6	外観 Appearance	発光部に発光状態に支障のある異物・キズ (取り除き可能な異物は除く) Foreign substances and scratches of light emitting face which are obstructed light emitting condition. (Except removable foreign substance) 0.3mm を越える樹脂及び基板のバリ Resin or substrate burr which is over 0.3mm	軽欠点 Minor defect	0.4 %

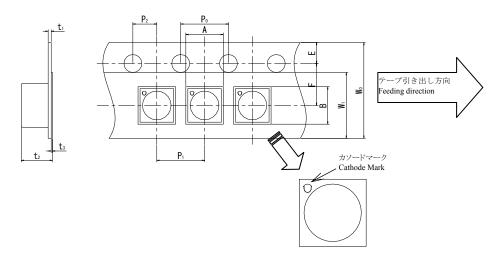




5 補足事項 Supplements

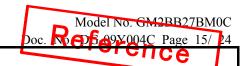
5.1 テーピング Taping

5.1.1テープ形状及び寸法(参考値) Shape and dimensions of tape (Ref.)

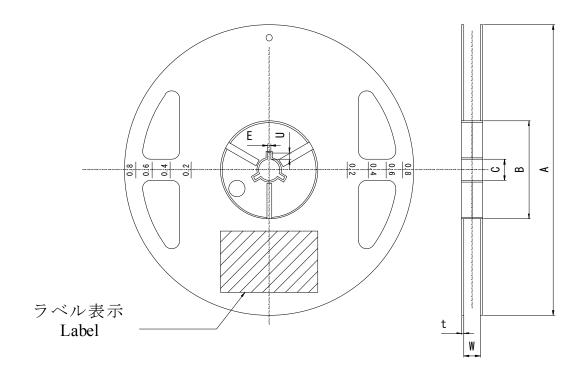


項目 Parameter		記号 Symbol	寸法 [mm] Dimension [mm]	備考 Remarks	
Parameter 縦		Symbol	Difficusion [mm]	Remarks	
22 1-	Length	A	3.13	内底の隅のR部を除いた寸法	
エンボス部 Pocket (embossed)	横 Width	В	3.13	Measured at inside bottom square corner	
	ピッチ Pitch	P ₁	4.0		
送り丸穴	直径 Diameter	D_0	1.5		
Sprocket hole	ピッチ Pitch	P_0	4.0	累積誤差±0.5 mm/10 ピッチ Accumulated error ±0.5 mm/10 pitch	
送り丸穴位置 Sprocket hole position		E	1.75	テープ端から送り丸穴の中心までの距離 Dimension from the edge of the tape to t center of the sprocket hole	
エンボス部位置 Pocket position		P_2	2.0	エンボス部の中心と送り丸穴の中 心線間距離	
		F	3.5	Dimension at the extension of the center lines of the pocket to the center line of the sprocket hole	
カバーテープ	幅 Width	\mathbf{W}_1	5.3		
Cover tape	厚さ Thickness	t_3	0.1		
キャリアテープ	幅 Width	W_0	8.0		
Carrier tape	厚さ Thickness	t_1	0.25		
テープ総厚さ Overall thickness of the taping		t_2	2.6	テープ底面からカバーテープ上面 までの寸法 Including the thickness of cover and carrier tape	





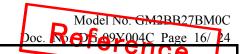
5.1.2 リール形状及び寸法(参考値) Shape and dimensions of reel (Ref.)



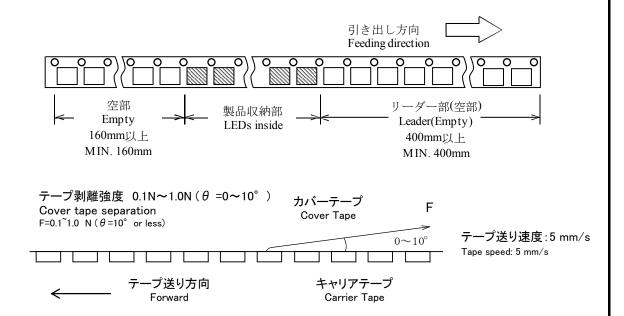
項目			記号	寸法[mm] (Ref.)	備考	
Parameter			Symbol	Dimension [mm]	Remarks	
	直径 Diameter		A	180		
フランジ Flange	厚さ Thickness		t	1.5		
	両フランジの内側間隔 Clearance between the flanges		W	10	寸法は軸中心部とする Dimension measured close to the core	
	外周直径 External diameter		В	60		
ハブ	スピンドル穴の直径 Spindle hole diameter		С	13		
Hub	キー溝	幅 Width	Е	2.0		
	Key slit	深さ Depth	U	4.5		
機種名等の表示			フランジの片面に機種名、数量、ロットを記載したラベルを貼付			
Indication of Model No. etc.			Label attached on flange (Model No., quantity, Lot No. etc.)			

材質:ポリスチレン Materials: Polystyrene





5.1.3 テーピング仕様 Taping technical specification



- (1) テープ曲げ強度: 半径 30 mm 以下でテープを曲げると、カバーテープが剥がれることがあります。 Tape strength against bending: The radius of curvature should be more than 30 mm. If i bent at less than 30 mm, the cover may peel off.
- (2) テープの継ぎ: 1 リール内でのカバーテープ及びキャリアテープの継ぎはありません。 Joint of the tape: No joint of cover tape or carrier tape in one reel
- (3) 包装数量:標準数量2000個/リール Quantity: 2000 pcs. per reel (standard)
- (4) 製品質量:約30 mg(製品1個あたりの質量/参考値) Product mass: Approx. 30 mg (One piece of LED/ Reference value)
- (5) その他 Others:
- ① 製品収納部における製品の連続抜けは無いものとします。 There are no continuous empty pockets except leader and trailer part.
- ② 部品欠落数は、リール総部品数の 0.1%以下とします。 The quantity of the products lacking should be less than 0.1% of total product quantity.
- ③製品のカバーテープへの付着はありません。
 Products should not be attached to the cover tape when it peeled off.



5.2 ラベル (リール) Label (on reel)

リールにはEIAJC-3 コード(フォーマットe)対応ラベルを貼付します。 EIAJC-3 compliant bar code (format e) label is attached on each reel.

《表示例 Example》

SHARP CORPORATION	
PART No. GM2BB27BM0C	← 機種名 Model No.
QUANTITY 2 000	← 数量 Product quantity
	← EIAJ C-3 バーコード EIAJ C-3 Bar codes
LOT No. XX09F11/ RANK ○△△−□ ⟨EIAJ C-3⟩ MADE IN XXXX	← ロット番号/ランク LOT number and rank ← 原産国 Production country

《ロット表示について LOT Number》

XX 09 F 11 ① ② ③ ④

- ① 生産工場略号 (アルファベット表記)
 Production plant code (to be indicated alphabetically)
- ② 生產年 (西曆年号末尾2桁) Year of production (the last two figures of the year)
- ③ 生産月 (1 月から ABC 順で表記) Month of production (to be indicated alphabetically with January corresponding to A)
- ④ 生産日 (01~31)
 Date of production (01 to 31)

《ランク表示について Rank》

RANK ○△△-□: ○ 全光束ランク

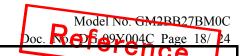
Luminous flux rank △△色度ランク

Chromaticity rank

□ 順電圧ランク

Forward voltage rank

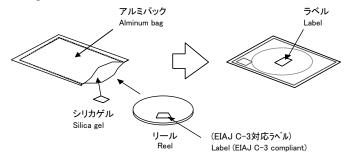




5.3 包装 Packing

5.3.1 防湿包装 Moisture proof packing

製品の輸送中及び保管中の吸湿を避けるため、アルミパックによる防湿包装を行っています。 In order to avoid the absorption of humidity while transport and storage, the devices are packed in moisture proof aluminum bags.



5.3.2 推奨保管条件 Recommended storage conditions

温度:5~30℃、湿度:85%RH以下

Temperature: 5°C to 30 °C Relative humidity: 85% or less

5.3.3 開封後の注意点 Precautions after opening aluminum bags

① 開封後は以下の環境にて7日以内に使用(はんだ処理)して下さい。

温度:5~30 ℃、湿度:60%RH以下

Please be sure to give them the soldering within 7 days under the following conditions.

Temperature: 5 °C to 30 °C Relative humidity: 60% or less

② 開封後長期間使用しない場合は、ドライボックス保管または市販のシーラー等で乾燥剤と共に再密封し、5.3.2と同等の環境に保管してください。

Storage in a dry box is recommended in case that the products are not used for a long time after opened. Or repack the reels with a desiccative by the sealer and store them under the same conditions mentioned in 5.3.2.

- ③ 以下の場合は、使用直前に下記記載の推奨条件でベーキング処理を行って下さい。 Please perform the baking treatment under the recommended conditions in the following cases;
- ・シリカゲルインジケータの青色が変色及び退色している場合

The blue indicator of silica gel changes its color or fades.

- ・開封後の保管条件下で7日経過した場合
 - 7days passed after opened under the specified storage conditions.
- ・開封後保管条件以外で保管する場合

Products were stored out of storage condition.

(推奨条件)

(Recommended baking conditions):

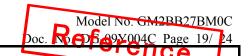
・テーピング状態

Products with taping

温度:60~65℃、時間:36~48時間

Temperature: $60\,^{\circ}\text{C}$ to $65\,^{\circ}\text{C}$, Time: 36 to 48 hours





・製品単体状態(基板上に仮止め、もしくは金属トレイ上)

Single piece of the products (on PCB or metallic tray)

温度:100 ℃~120 ℃、時間:2~3 時間

Temperature: 100 °C to 120 °C, Time: 2 to 3 hours.

ベーキングは製品を積み重ねたり、応力をかけたりした状態で行なうとリール等の変形が発生する場合がありますのでご注意下さい。 ベーキング後は常温状態に戻ったことをご確認下さい。

Avoid piling up the reels or applying stress to them during baking so as to protect from deformation. Please be sure to cool them to room temperature after baking.

5.4 環境負荷物質の非含有状況 Information on environmental impact substances

5.4.1 RoHS 指令対応製品 RoHS compliant product

弊社グリーンデバイスガイドラインに基づきグリーン材料を用いて設計されました RoHS 指令対応製品です。(2001 年 4 月以降の生産品が対象です。)

This is a RoHS compliant product designed and manufactured in accordance with Sharp's Green Device Guidelines. (Applied to the products manufactured in and after April of 2001)

5.4.2 中国版 RoHS に係わる情報 Information relating to China RoHS

中国の法律に基づいて、電子情報製品汚染制御の為の管理規則。

Product Information Notification based on Chinese law, Management Methods for Controlling Pollution by Electronic Information Products.

製品中の有毒有害物質又は元素の名称及び含有量

Names and Contents of the Toxic and Hazardous Substances or Elements in the Products.

有毒有害物質又は元素 Toxic and Hazardous Substances or Elements.					
鉛 Lead (Pb)	水銀 Mercury (Hg)	カドミウム Cadmium (Cd)	六価クロム Hexavalent Chromium (Cr(VI))	ポリ臭化ビフェニル Polybrominated Biphenyls (PBB)	ポリ臭化ジフェニルエーテル Polybrominated Diphenyl Ethers (PBDE)
0	0	0	0	0	0

○: 当該部品の全ての均質材料における有毒有害物質の含有量が SJ/T 11363-2006 標準に規定する限度量の要求以下であることを示す。

indicates that the content of the toxic and hazardous substance in all the homogeneous materials of the part is below the concentration limit requirement as described in SJ/T 11363-2006.

×: 当該部品中の少なくとも一種類の均質材料における有毒有害物質の含有量が SJ/T 11363-2006 標準に規定する限度量の要求を上回ることを示す。

indicates that the content of the toxic and hazardous substance in at least one homogeneous material of the part exceeds the concentration limit requirement as described in SJ/T 11363-2006 standard.



5.4.3 オゾン層破壊化学物質の有無 Ozone Depleting Substances

・本製品には下記化学物質を含有しておりません。

This product does not contain the following Ozone Depleting Substances.

・本製品は製造工程において下記化学物質を使用しておりません。

This product does not have a production line whose process requires the following Ozone Depleting Substances.

・規制対象物質: CFCs・ハロン・四塩化炭素・1,1,1-トリクロロエタン (メチルクロロホルム)

Restricted substances: CFCs, Halones, CCl₄, and 1, 1, 1-Trichloroethane (Methyl chloroform)





6 使用上の注意 Precautions

6.1 一般的な使用上の注意 General handling

①本デバイスの一対の電極ご印加される電圧は、順方向のみとし非点灯時には、両電極ご電位差が生じないよう御配慮下さい。

特に逆方向の電圧が加わるとマイグレーションが発生する危険性が有り、長期間のご使用で回路の短絡が懸念されます。

The voltage must be applied to LED only as a forward direction. Moreover, please design circuit diagram considering no voltage gap between Anode and Cathode during off state. If the reverse voltage is applied to LED for a long term, the electro-migration is generated and there is a possibility of the short-circuit of the circuit.

②本製品は静電気やサージに対して敏感であり、使用条件により素子の損傷や信頼性低下をおこすことがありますので製品の取り扱いに際し、十分な静電対策を行って下さい。また本製品を実装後においても、雷撃や静電気、スイッチ開閉操作等によるサージにより LED が破壊する可能性があります。これを防止するため、本製品と並列にツェナダイオードやTVS(過渡電圧抑圧器)等の保護素子を接続することを推奨致します。

This product is sensitive for electrostatic voltage and surge voltage. Static electrocity or surge voltage can deteriorate product and its reliability. Please make sure that all devices and equipments must be grounded.

We recommend to built in zener diode or TVS(Transient Voltage Suppression) as protection circuit against static electricity.

③ 本製品には、発光材料に青色 LED チップと特殊蛍光体を使用しております。この為、周囲温度、動作電流値等使用状態により多少色調の変化があります。また、パルス駆動でのご使用の際は、蛍光体の残光により色調が変化することがありますので、十分ご確認の上、ご使用下さい。

This product is composed of blue LED chip and special phosphor.

Color tone is possible to vary in some degree, depending on the operating conditions such as ambient temperature or current amount. Also it is subject to variation due to the afterglow of the phosphor in pulse drive. So please verify the performance before use.

④ 出力を上げた状態で本製品を直視しますと、目を傷める恐れがありますのでご注意下さい。 Do not look directly at LEDs with unshielded eyes, or damage to your eyes may result.

⑤本製品は、LED 点灯で発生した熱をデバイス外部に逃げ易くするため、熱伝導の良い材料を使用しています。そのため基板設計の際、LED 以外の熱源(例、抵抗等)が近くにあると、その熱がデバイス内にダメージを与える恐れがあります。基板設計では熱源を LED から遠ざけ、基板の熱が外部に逃げるように設計して下さい。ケース温度は、自己発熱を含め 100 °C以下(点灯時)に設計して下さい。 Materials with high thermal conductivity are used in this product in order to allow generated heat to escape effectively out of the product. Avoid locating other heat sources (ex. resistance, etc.) near the products on circuit board to protect the devices from the heatdamage. Please make sure that case temperature is always under 100 °C during operation, including the self-heating.

⑥発光部にゴミが付着すると取れにくく、光度が低下する場合がありますので、ゴミの付着しにくい環境で ご使用下さい。

Since dust on the surface of the radiation part is hard to remove and may decrease the luminous intensity, please handle the products in a clean, non-dusty condition.

⑦本製品のレンス部はシリコーン樹脂で形成されています。 先端が鋭利なもので押さえない様、 取り扱いください。 レンス部のクラック,剥離やワイヤー変形が発生し不点灯の原因となります。

The lens of this product is formed with silicone resin. In the case of handling this device, please do not push the lens portion by the sharp tools. The crack and peel off of the lens, and the wire deformation are generated and it causes not lighting.

・製品レンス部の側方から荷重を掛けないで下さい。

Especially do not apply the load from horizontal direction to the side of the lens of this product.

・製品レンス部の余め 45 度から光軸方向にかけては、2.5 N以上の静荷重(1.4mmp以下)を掛けないで下さい。 Please do not apply the static load of 2.5 N or more (1.4mmp or less) from the diagonal 45 degrees of this products lens portion to the direction of an optical axis.



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8製品が小型で、かつ、レンス部(発光部)がシリコーン樹脂であるため、外部ストレスで破損する場合をあります。アセンブリ後衝撃が加わらない様、取り扱い下さい。

This product is the small size and the lens portion is formed by silicone resin, there is a possibility to have a damage by the external stress.

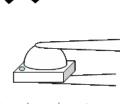
・ピンセットでの取り扱い

In the case of the handling with the tweezers

ピンセットにて製品を取り扱う場合、レンス部に触れないようセラミック基板部を掴む様お取扱いください。 In the case of the handling with the tweezers, please pick up the products with the sides of the ceramic substrate and do not touch the lens portion.







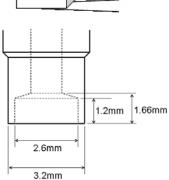
・実装時の取り扱い

In the case of the mount of the product

実装機のコレット等により製品機制部に過大な 荷重がかかった場合、製品が破損する恐れがありますので、 実装条件を確認の上ご使用下さい。 推奨コレットは、右図を参照してください。

Please use this product after confirming the mouting condition, because there is a possibility to have a damage by the external stress when the load is applied by the collet of the mouter.

Please see the recommended collet of this product as right picture.



⑨実装後も、レンズ部に外力がかいらないように注意して下さい。アセンブリ後、基板が曲がると製品に外部ストレスがかいったり、半田付け部分にクラックが発生する場合があります。アセンブリの際は、基板の反りに対して、ストレスがかいらない向きに製品を配置してください。

Please make sure not to apply any external stress to resin after mounted as well. When the substrate bends after mounted, the product might be applied by an external stress, and the crack will be generated in the soldering part.

Please arrange the product in the direction not stressed for the warp of the substrate after mounted.

⑩本製品実装後の基板は積み重ねないでください。基板が本製品レンス部に衝撃を与え、レンス部の傷やクラック、ワイヤ変形等による不点灯の原因になります。

Please do not pile the substrate after this product is mounted. This product will be damaged by the substrate, and it causes the crack of the lens and not lighting by the inner-wire deformation or wiring disconnection.

① 本製品は、下記特殊環境での使用を意図した設計は行っておりません。下記特殊環境でのご使用の際は、 貴社にて性能・信頼性などを十分ご確認の上でご使用下さい。

The products are not designed for the use under any of the following conditions. Please verify their performance and reliability well enough if you use under any of the following conditions;

- (1) 水分、結露、潮風、腐食性ガス(Cl、H₂S、NH₃、SO₂、NOx など) の多い場所でのご使用。 In a place with a lot of moisture, dew condensation, briny air, and corrosive gas (Cl, H₂S, NH₃, SO₂, NOX, etc.)
- (2) 直射日光、屋外暴露、塵埃中でのご使用。

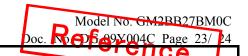
Under the direct sunlight, outdoor exposure, and in a dusty place

- (3) 水、油、薬液、有機溶剤などの雰囲気中でのご使用。 In water, oil, medical fluid, and organic solvents
- ② 本製品の品質に関する保障は、本仕様書に定める品質規格に適合する事に限定させて頂き、アセンブリ及び使用環境を含めた最終用途への適合性に関しては保証するものではありません。 最終製品で品質に異常が発生した場合には、両者協議の上別途対応と致します。

Guarantee covers the compliance to the quality standards mentioned in the Specifications;

however it does not cover the compatibility with application in the end-use, including assembly and usage environment. In case any quality problems occurred in the application of end-use, details will be separately discussed and determined between the parties hereto.





6.2 はんだ付けについて Soldering

本製品はリフロー対応ですが(リフロー回数2回まで)ですが、はんだディップには対応しておりません。

This product is reflow ready model (within 2 times), but it is not ready for solder dipping.

6.2.1 リフロー Reflow

① パッケージ温度が下記温度プロファイルの条件内になる様にご使用下さい。尚、下記温度プロファイルの条件内であっても、基板の反り・曲がり等によりパッケージに応力が加わった場合、パッケージ内部の不具合を誘発する恐れがありますので、御社リフロー装置において十分製造条件確認の上でご使用下さい。

Package temperature at reflow soldering is defined in the Fig. below. However, even when it is under the profile condition, external stress can damage the internal packages. Please test your reflow method and verify the solderability before use.

② アルミ袋開封後は、出来るだけ速やかにはんだ付けを行って下さい。リフローはんだを2回行なう場合は、開封後7日以内(温度5~30℃、湿度60%RH以下)に実施して下さい。

(リフローまでの間は、ドライボックス保管を推奨します。)

Giving the soldering process promptly after opened aluminum package is recommended. Soldering process must be completed including 2nd reflow as repairing within 7 days (Temperature: 5 °C to 30 °C Relative humidity: 60% or less) after opened. (Storage in a dry box after the first reflow is recommended.)

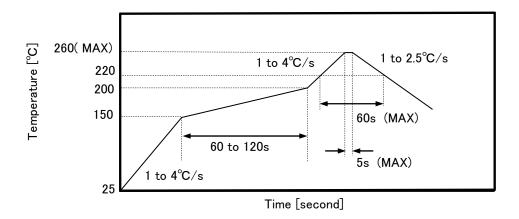
③推奨はんだペースト Recommended solder paste

はんだペースト: M705-221BM5-42-11(千住金属工業(株)製)

Solder paste: M705-221BM5-42-11(SENJU METAL INDUSTRY CO., LTD)

④推奨温度プロファイル

Recommended Temperature Profile

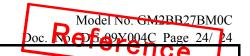


推奨温度プロファイルを提示しておりますが、製品の品質保護の為、ピーク温度は低く、リフローの冷 知時間は長く、冷却温度勾配は出来るだけゆるやかにすることをお勧めします。またリフロー装置の仕様及び基板の大きさ、レイアウト等により、デバイスへの熱の伝わり方に差が出る可能性がありますので、個別の評価をお願いします。

また、リフロー終了後に、LED 端子間のフラックス中に活性剤が残留すると、LED 動作時の温度上昇に伴い、残留した活性剤が反応を起こし、マイグレーションによるリークを発生することがあります。 実際の実装状態でマイグレーションが発生しないことをご確認後、ご使用下さい。

In order to secure the product reliability, it is recommended to control the peak temperature and temperature gradient. Moreover, since the thermal conduction to the products depends on the specification of the reflow machine, and the size and layout of the PCBs please test your solder conditions carefully. This is the Nitrogen reflow-ready model.





Moreover, after the reflow process, if the activator remains in the flux between anode and cathode, the remaining activator might react during high temperature operation, and the electro-migration is generated and there will be a possibility of a short-circuit. Please use it after confirming the electro-migration is not generated while mounted actual.

⑤ 推奨パターン

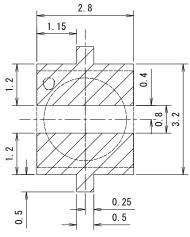
Recommended solder pad design

スクリーン印刷のメタルマスクとしては、0.15mm 厚程度を推奨します。ご使用されるリフロー条件、はんだペーストおよび基板材質等により、はんだ付け性が変動することがありますので、実使用条件にて十分ご確認の上でご使用下さい。

また、メタル開口部の間隔やメタル厚みによっては、フラックス中に活性剤が残留しやすくなることがあり、LED 端子間でのマイグレーションによるリークが発生する可能性があります。実際の実装状態で、マイグレーションが発生しないことをご確認後、ご使用下さい。

We recommend the metal mask of thickness 0.15mm for screen-printing. Solderability depends on the reflow conditions, solder paste, and materials of the PCBs etc. Please test and verify the solderability under the actual solder method.

Moreover, it might have a risk of short-circuit (leakage) with the electro-migration by the remining activator in the flux. Please make a suitable selection and test of the metal mask in terms of pitch size and thikness before mass production.



(単位 Unit:mm)

⑥ リフロー後の全面裏面ディップ

Precautions for PCB backside dip process

設計にてリフロー面の裏面をディップする場合は、基板裏面側のディップ時の熱及び基板の反り等により、パッケージ内部の不具合を誘発する恐れがありますので、御社の製造条件にて、充分ご確認いただいた上、ご使用下さい。また、リフロー終了後はできるだけ速やかに裏面ディップ処理を行なって下さい。できるだけ裏面ディップ実施後、本製品のリフロー処理をお願いします。

Please verify your conditions carefully in giving the dip process on the backside of the PCBs, since the warped boards caused by heat and heat itself affect the inside of the package. It is recommended to give the reflow process after dip process. Though it is also available to give the reflow process before the dip process, the interval of the two processes should be as short as possible...

6.3 洗浄について Cleaning

・ 洗浄によりパッケージ及び樹脂が浸される恐れがございますので、基本的には無洗浄タイプのはんだを使用し、洗浄は行なわないで下さい。

Avoid cleaning the PCBs, since packages and resin are eroded by cleaning. Please use the soldering paste without need of cleaning.

超音波洗浄は行なわないで下さい。

Avoid ultrasonic cleaning.

Opto Specification

Opto/EC Group



NORTH AMERICA

Sharp Microelectronics of the Americas 5700 NW Pacific Rim Blvd. Camas, WA 98607, U.S.A. Phone: (1) 360-834-8700 Fax: (1) 360-834-8903 www.sharpsma.com

TAIWAN

Sharp Electronic Components (Taiwan) Corporation 8F-A, No. 16, Sec. 4, Nanking E. Rd. Taipei, Taiwan, Republic of China Phone: (886) 2-2577-7326/2-2577-7328

Sharp Microelectronics of China

(Shanghai) Co., Ltd.

CHINA

28 Xin Jin Qiao Road King Tower 16F Pudong Shanghai, 201206 P.R. China Phone: (86) 21-5854-7710/21-5834-6056 Fax: (86) 21-5854-4340/21-5834-6057 Head Office: No. 360, Bashen Road, Xin Development Bldg. 22 Waigaoqiao Free Trade Zone Shanghai 200131 P.R. China

EUROPE

Sharp Microelectronics Europe
Division of Sharp Electronics (Europe) GmbH
Sonninstrasse 3
20097 Hamburg, Germany
Phone: 49 (0)180 507 35 07
Fax: (49) 40-2376-2232

SINGAPORE

www.sharpsme.com

Sharp Electronics (Singapore) PTE., Ltd. 438A, Alexandra Road, #05-01/02 Alexandra Technopark, Singapore 119967 Phone: (65) 271-3566 Fax: (65) 271-3855

KOREA

Sharp Electronic Components (Korea) Corporation RM 501 Geosung B/D, 541 Dohwa-dong, Mapo-ku Seoul 121-701, Korea Phone: (82) 2-711-5813 ~ 8 Fax: (82) 2-711-5819

JAPAN

Sharp Corporation
Electronic Components & Devices
22-22 Nagaike-cho, Abeno-Ku
Osaka 545-8522, Japan
Phone: (81) 6-6621-1221
Fax: (81) 6117-725300/6117-725301
www.sharp-world.com

HONG KONG

Sharp-Roxy (Hong Kong) Ltd.
Level 26, Tower 1, Kowloon Commerce Centre,
No. 51, Kwai Cheong Road, Kwai Chung,
New Territories, Hong Kong
Phone: (852) 28229311
Fax: (852) 28660779
www.sharp.com.hk
Shenzhen Representative Office:
Room 602-603, 6/F,
International Chamber of Commerce Tower,
168 Fuhua Rd. 3, CBD,
Futian District, Shenzhen 518048,
Guangdong, P.R. China
Phone: (86) 755-88313505
Fax: (86) 755-88313515

waigaoqiao Free Trade Zone Snangnai 200131 P.R. China Email: smc@china.global.sharp.co.jp

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