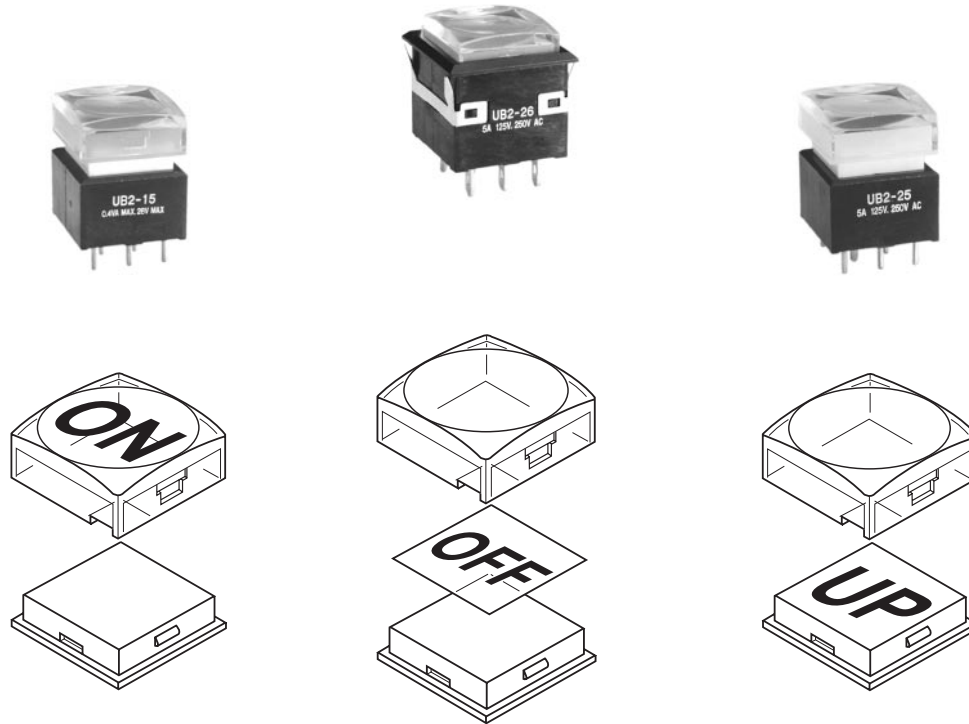


# UB2 Series Legend Packet



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The primary purpose of this Legend Packet is to let our customers know that NKK Switches provides full support regarding your legending requirements. The packet is designed to provide information to make your legending choices easy and concise, and to let you know that our availability can range from answering a few questions to guiding you through the entire process. Feel free to acquaint yourself with the following pages specific to your applications, then contact us and let us know how we may be of further assistance. We look forward to serving all your legending needs.



7850 East Gelding Drive • Scottsdale, Arizona 85260  
Phone: (480) 991-0942 • Fax: (480) 998-1435 • [www.nkkswitches.com](http://www.nkkswitches.com)

**UB2 Series Legend Instructions**

**1 Customer Information** Today's Date \_\_\_\_\_

Company Name \_\_\_\_\_ Phone (\_\_\_\_) \_\_\_\_\_

Address \_\_\_\_\_ Fax (\_\_\_\_) \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip Code \_\_\_\_\_

Contact Person \_\_\_\_\_ Email \_\_\_\_\_

*Important! Please complete one Request Form for each legend requested.*

**2 Switch**

Switch Part Number: \_\_\_\_\_ Quantity Requested: \_\_\_\_\_

Cap Part Number: \_\_\_\_\_

*Refer to Legend Packet page UB2-3 if you need assistance.*

**3 Surface**

Lens\*    Film Insert    Diffuser or Insert    Other (contact factory) \_\_\_\_\_

\*Pad print method only

*See Legend Packet page UB2-3 if you need more information on printable surfaces.*




**4 Font Style and Size**

Helvetica Light    Helvetica Regular    Helvetica Bold    Helvetica Black    Other Font Style (contact factory)

Font Size: \_\_\_\_\_ point

*Refer to Legend Packet pages UB2-4 through UB2-8 to determine your font style and point size.*

**5 Characters**

	1 line	2 lines	3 lines
	_____		
Sample	Your Legend Text Here	Sample	Not Recommended
		Your Legend Text Here	_____
			Your Legend Text Here

**Minimum distance between characters is critical to legibility and cannot be less than .015".**

*Refer to Legend Packet page UB2-9 to determine your maximum printable area.*

*Legend Packet pages UB2-4 through UB2-8 provide character widths and heights.*

*Note: All legends will be centered unless otherwise indicated.*

**6** *Please make your selections below by checking one box in each row.*

**Legend Color**    Black    White    Other (contact factory) \_\_\_\_\_

**Printing Method**    Screen Print    Pad Print    Other (contact factory) \_\_\_\_\_

**Legend Orientation\***    P/N Left    P/N Top    P/N Right    P/N Bottom

*\*See Legend Packet page UB2-3 for legend orientation specifications.*

Downloaded from [Elcodis.com](http://Elcodis.com) electronic components distributor

## Caps for Illuminated

	<p><b>AT3074 Sculptured</b></p>		<p><b>AT3075 Beveled</b></p>		<p><b>AT3076 Flat</b></p>
	<p>Lens</p> <p>Film Insert</p> <p>Diffuser</p>		<p>Cap</p>		<p>Lens</p> <p>Film Insert</p> <p>Diffuser</p>
<p>Legend on Lens, Film Insert or Diffuser</p>		<p>Legend on Cap</p>		<p>Legend on Lens, Film Insert or Diffuser</p>	

## Caps for Nonilluminated

	<p><b>AT3073 Sculptured</b></p>		<p><b>AT3077 Beveled</b></p>
	<p>Lens</p> <p>Film Insert</p> <p>Insert</p>		<p>Cap</p>
<p>Legend on Lens, Film Insert or Insert</p>		<p>Legend on Cap</p>	

# Legend Orientation

## Orientation of Legends on Illuminated and Nonilluminated Switches

<p><b>1</b></p>	<p>NKK Part No. Left Side</p>		<p><b>2</b></p>	<p>NKK Part No. Top</p>	
<p><b>3</b></p>	<p>NKK Part No. Right Side</p>		<p><b>4</b></p>	<p>NKK Part No. Bottom</p>	

**UB2 Series Legend Instructions**

The following tables display Helvetica font styles in graduated point sizes. These tables can give you an idea at a glance which size might be most compatible for your legend. For more detailed information on each font style and individual character widths, see pages UB2-4 through UB2-8.

## Helvetica Light

Actual Font and Size	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	.063	.075	.084"	.092"	.100"	.111"	.120"	.141"	.161"	.189"	.211"	.231"

See page UB2-5 for the Helvetica Light Font Style table.

## Helvetica Regular

Actual Font and Size	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	.064"	.077"	.086"	.096"	.107"	.118"	.129"	.149"	.171"	.189"	.214"	.250"

See page UB2-6 for the Helvetica Regular Font Style table.

## Helvetica Bold

Actual Font and Size			EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.086"	.096"	.107"	.117"	.128"	.149"	.170"	.191"	.203"	.234"

See page UB2-7 for the Helvetica Bold Font Style table.

## Helvetica Black

Actual Font and Size			EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.084"	.095"	.106"	.116"	.126"	.149"	.169"	.189"	.211"	.229"

See page UB2-8 for the Helvetica Black Font Style table.

**Note:** Minimum distance between characters on any font style is critical to legibility and cannot be less than .015". Remember to include this dimension *between each* character width when calculating overall legend length.

Downloaded from [Elcodis.com](http://Elcodis.com) electronic components distributor

## UB2 Series Legend Instructions

Actual Font and Size	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	.063	.075	.084"	.092"	.100"	.111"	.120"	.141"	.161"	.189"	.211"	.231"

Character	Character Widths in Inches											
A	.054	.062	.071	.081	.089	.098	.107	.124	.142	.160	.178	.195
B	.044	.053	.053	.068	.075	.083	.089	.104	.117	.134	.148	.163
C	.051	.062	.070	.079	.088	.088	.104	.122	.139	.156	.174	.191
D	.050	.058	.069	.074	.083	.091	.098	.116	.131	.148	.163	.181
E	.042	.049	.055	.063	.069	.076	.076	.096	.109	.123	.137	.150
F	.038	.045	.053	.059	.064	.072	.072	.091	.102	.117	.130	.142
G	.055	.063	.072	.072	.092	.099	.109	.126	.143	.162	.180	.197
H	.048	.056	.063	.072	.079	.087	.095	.110	.125	.142	.158	.174
I	.006	.008	.009	.010	.010	.011	.012	.014	.015	.018	.020	.022
J	.033	.040	.044	.050	.056	.061	.061	.077	.088	.100	.110	.122
K	.048	.056	.063	.071	.079	.088	.088	.110	.127	.145	.159	.173
L	.037	.045	.050	.057	.064	.070	.076	.089	.102	.115	.127	.140
M	.058	.065	.077	.086	.096	.104	.114	.132	.151	.171	.189	.206
N	.049	.056	.063	.073	.079	.087	.095	.110	.126	.142	.158	.174
O	.057	.065	.076	.084	.095	.103	.113	.131	.149	.169	.188	.205
P	.043	.050	.056	.064	.070	.076	.084	.097	.112	.126	.139	.152
Q	.057	.066	.076	.085	.094	.105	.113	.131	.149	.168	.186	.206
R	.047	.052	.061	.069	.075	.083	.090	.104	.118	.134	.151	.163
S	.045	.052	.059	.069	.074	.083	.087	.102	.117	.134	.147	.161
T	.045	.051	.059	.069	.073	.082	.088	.102	.116	.133	.146	.161
U	.048	.056	.063	.069	.078	.086	.094	.109	.125	.142	.155	.170
V	.049	.055	.064	.073	.079	.089	.096	.113	.129	.146	.162	.177
W	.073	.084	.096	.109	.121	.133	.145	.168	.192	.216	.241	.264
X	.048	.056	.064	.073	.082	.089	.097	.113	.129	.147	.162	.177
Y	.050	.058	.066	.074	.083	.090	.097	.115	.131	.147	.163	.181
Z	.047	.053	.062	.070	.077	.077	.092	.108	.122	.138	.153	.168
1	.022	.023	.028	.031	.036	.038	.042	.049	.055	.062	.069	.078
2	.041	.047	.053	.059	.065	.072	.078	.093	.105	.117	.131	.145
3	.041	.048	.054	.060	.067	.067	.080	.094	.107	.120	.133	.147
4	.041	.048	.054	.060	.068	.068	.082	.095	.108	.122	.134	.149
5	.040	.046	.053	.059	.067	.073	.079	.092	.105	.118	.131	.145
6	.040	.046	.054	.060	.066	.073	.081	.093	.104	.119	.132	.146
7	.038	.044	.051	.057	.063	.069	.075	.089	.101	.113	.125	.138
8	.040	.046	.052	.060	.060	.072	.078	.092	.106	.117	.131	.144
9	.040	.047	.054	.060	.066	.073	.080	.093	.106	.119	.133	.146
0	.040	.048	.054	.060	.067	.074	.080	.093	.107	.120	.133	.147
.	.005	.007	.008	.010	.010	.013	.013	.014	.017	.019	.019	.023
,	.007	.008	.009	.010	.010	.012	.014	.016	.017	.019	.021	.023
+	.042	.050	.056	.064	.069	.077	.085	.097	.110	.125	.139	.153
-	.021	.025	.029	.032	.036	.039	.043	.051	.056	.064	.071	.078
/	.023	.029	.033	.037	.042	.046	.050	.057	.065	.074	.081	.089

Note: Minimum distance between characters is critical to legibility and cannot be less than .015".

## UB2 Series Legend Instructions

Actual Font and Size	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	.064"	.077"	.086"	.096"	.107"	.118"	.129"	.149"	.171"	.189"	.214"	.250"
Character	Character Widths in Inches											
A	.054	.063	.072	.081	.089	.097	.108	.126	.142	.159	.178	.196
B	.045	.054	.061	.069	.076	.084	.091	.105	.122	.139	.151	.167
C	.053	.062	.069	.079	.088	.096	.105	.122	.139	.159	.176	.194
D	.048	.056	.065	.073	.082	.090	.097	.112	.129	.145	.161	.178
E	.044	.052	.059	.066	.074	.081	.086	.103	.116	.132	.145	.160
F	.042	.056	.056	.063	.069	.076	.082	.095	.102	.123	.136	.149
G	.056	.064	.075	.085	.094	.103	.111	.130	.147	.167	.185	.204
H	.048	.056	.063	.071	.079	.087	.094	.109	.125	.140	.157	.173
I	.009	.010	.011	.010	.014	.013	.016	.019	.020	.024	.028	.029
J	.035	.041	.047	.051	.057	.064	.070	.081	.090	.102	.115	.127
K	.049	.057	.064	.073	.081	.088	.097	.111	.127	.144	.162	.178
L	.039	.043	.051	.057	.063	.069	.076	.088	.102	.113	.127	.139
M	.059	.067	.077	.086	.096	.107	.116	.134	.155	.173	.191	.211
N	.049	.058	.064	.072	.079	.087	.096	.111	.129	.141	.160	.175
O	.059	.069	.079	.089	.097	.109	.117	.138	.156	.177	.198	.215
P	.044	.052	.058	.066	.074	.082	.089	.103	.115	.133	.148	.161
Q	.058	.069	.079	.089	.099	.108	.117	.139	.157	.177	.198	.216
R	.050	.058	.067	.075	.082	.090	.098	.113	.130	.147	.164	.181
S	.048	.056	.064	.072	.080	.088	.096	.111	.126	.142	.161	.161
T	.049	.056	.063	.071	.080	.089	.097	.111	.127	.142	.161	.176
U	.048	.056	.063	.071	.078	.087	.094	.110	.126	.139	.158	.173
V	.052	.060	.071	.077	.086	.097	.103	.120	.138	.154	.173	.189
W	.076	.089	.101	.114	.128	.138	.153	.178	.204	.227	.251	.280
X	.053	.062	.071	.080	.088	.098	.106	.122	.140	.156	.174	.193
Y	.054	.064	.073	.083	.090	.100	.109	.126	.146	.162	.181	.200
Z	.047	.054	.063	.070	.078	.086	.094	.108	.124	.139	.155	.172
1	.021	.023	.029	.031	.035	.038	.041	.046	.056	.063	.068	.076
2	.041	.047	.055	.061	.066	.074	.078	.093	.107	.119	.134	.146
3	.041	.046	.054	.060	.067	.072	.080	.094	.107	.119	.133	.146
4	.042	.048	.056	.062	.069	.076	.082	.096	.111	.122	.138	.151
5	.041	.048	.054	.061	.067	.074	.080	.093	.107	.120	.134	.148
6	.040	.046	.054	.060	.066	.072	.080	.092	.107	.119	.131	.145
7	.041	.047	.053	.060	.069	.072	.080	.093	.105	.118	.133	.145
8	.040	.046	.053	.060	.066	.073	.079	.092	.107	.119	.133	.147
9	.040	.046	.053	.059	.065	.072	.080	.092	.105	.119	.132	.145
0	.040	.045	.052	.059	.065	.071	.077	.090	.102	.116	.129	.141
.	.009	.011	.012	.014	.015	.016	.017	.020	.023	.027	.029	.031
,	.008	.011	.012	.014	.017	.017	.018	.020	.024	.026	.030	.023
+	.041	.048	.054	.061	.068	.074	.081	.095	.110	.122	.134	.149
-	.020	.023	.026	.030	.034	.037	.041	.048	.054	.061	.066	.074
/	.025	.029	.033	.039	.041	.045	.050	.056	.065	.074	.081	.089

Note: Minimum distance between characters is critical to legibility and cannot be less than .015".

## UB2 Series Legend Instructions

Actual Font and Size			EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.086"	.096"	.107"	.117"	.128"	.149"	.170"	.191"	.203"	.234"
Character	Character Widths in Inches											
A	n/a	n/a	.076	.085	.095	.105	.113	.132	.150	.170	.189	.208
B			.065	.073	.082	.089	.097	.114	.129	.146	.163	.179
C			.073	.081	.089	.098	.107	.125	.144	.162	.179	.196
D			.068	.076	.085	.093	.102	.119	.135	.151	.168	.186
E			.062	.069	.076	.084	.092	.107	.122	.137	.152	.168
F			.057	.065	.072	.079	.086	.101	.115	.129	.143	.157
G			.075	.084	.094	.103	.112	.130	.149	.168	.186	.205
H			.065	.075	.083	.090	.099	.116	.131	.148	.164	.181
I			.017	.019	.022	.023	.026	.030	.034	.038	.043	.047
J	n/a	n/a	.052	.059	.065	.071	.077	.091	.103	.116	.129	.142
K			.073	.082	.090	.099	.109	.126	.143	.162	.180	.198
L			.056	.063	.070	.076	.084	.098	.111	.126	.140	.154
M			.080	.089	.100	.109	.120	.140	.159	.179	.199	.219
N			.067	.075	.083	.091	.100	.116	.132	.148	.166	.182
O			.079	.088	.097	.107	.118	.137	.156	.176	.195	.215
P			.063	.070	.078	.086	.095	.109	.124	.140	.155	.171
Q			.077	.088	.098	.108	.118	.137	.157	.175	.195	.216
R			.067	.076	.083	.092	.100	.116	.133	.149	.167	.184
S			.068	.076	.084	.092	.102	.118	.135	.151	.168	.185
T	n/a	n/a	.065	.074	.082	.089	.098	.115	.131	.147	.163	.180
U			.065	.073	.082	.089	.098	.114	.129	.145	.162	.177
V			.069	.078	.087	.096	.104	.122	.140	.157	.175	.191
W			.102	.116	.129	.142	.155	.180	.206	.230	.256	.281
X			.070	.081	.089	.098	.106	.122	.140	.159	.176	.193
Y			.069	.078	.087	.096	.105	.122	.139	.156	.175	.191
Z			.062	.069	.077	.084	.092	.108	.122	.138	.153	.168
1			.035	.039	.043	.049	.053	.060	.069	.078	.086	.096
2			.054	.061	.067	.074	.082	.094	.107	.122	.135	.148
3			.055	.062	.069	.076	.082	.095	.109	.122	.136	.149
4			.056	.063	.069	.077	.083	.098	.112	.125	.140	.153
5	n/a	n/a	.056	.062	.069	.076	.083	.096	.109	.122	.136	.151
6			.055	.063	.069	.076	.082	.096	.109	.122	.138	.149
7			.056	.063	.070	.077	.084	.098	.112	.119	.140	.154
8			.056	.063	.069	.078	.085	.099	.112	.127	.140	.154
9			.055	.061	.069	.076	.083	.096	.109	.122	.135	.149
0			.055	.062	.069	.076	.081	.096	.109	.122	.137	.150
.			.017	.019	.021	.023	.026	.030	.033	.038	.043	.047
,			.017	.020	.022	.023	.026	.030	.034	.038	.043	.047
+			.054	.061	.068	.075	.081	.096	.108	.122	.135	.148
-			.031	.034	.038	.042	.046	.054	.061	.069	.078	.084
/	n/a	n/a	.030	.035	.038	.043	.046	.054	.062	.069	.076	.084

Note: Minimum distance between characters is critical to legibility and cannot be less than .015".

## UB2 Series Legend Instructions

Actual Font and Size			EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.084"	.095"	.106"	.116"	.126"	.149"	.169"	.189"	.211"	.229"
Character	Character Widths in Inches											
A	n/a	n/a	.085	.096	.106	.116	.127	.148	.170	.186	.211	.233
B			.075	.084	.093	.102	.111	.129	.147	.167	.184	.203
C			.082	.091	.102	.112	.122	.142	.162	.182	.203	.222
D			.078	.088	.097	.107	.115	.136	.155	.174	.193	.214
E			.068	.076	.084	.093	.101	.117	.134	.151	.168	.184
F			.063	.071	.079	.087	.094	.110	.125	.141	.157	.173
G			.082	.092	.102	.112	.122	.141	.162	.183	.203	.223
H			.078	.088	.097	.108	.117	.136	.155	.175	.194	.212
I			.027	.030	.034	.037	.040	.047	.053	.060	.067	.072
J	n/a	n/a	.065	.072	.081	.088	.096	.112	.127	.142	.159	.175
K			.084	.095	.104	.116	.125	.147	.167	.188	.210	.230
L			.063	.071	.079	.087	.094	.110	.125	.141	.157	.171
M			.092	.103	.115	.126	.139	.161	.184	.208	.230	.251
N			.078	.087	.097	.108	.116	.136	.155	.175	.194	.214
O			.085	.095	.106	.116	.126	.148	.168	.190	.211	.231
P			.074	.083	.092	.101	.109	.128	.146	.165	.183	.200
Q			.085	.095	.106	.116	.126	.147	.168	.189	.211	.230
R			.076	.087	.096	.105	.115	.135	.153	.172	.192	.212
S	n/a	n/a	.074	.083	.092	.101	.109	.129	.147	.165	.182	.201
T			.074	.084	.093	.102	.110	.129	.147	.166	.185	.203
U			.078	.088	.097	.108	.116	.135	.155	.175	.194	.211
V			.083	.093	.102	.112	.123	.142	.164	.184	.205	.226
W			.111	.124	.138	.152	.167	.194	.221	.250	.275	.303
X			.086	.097	.106	.117	.128	.149	.171	.190	.213	.234
Y			.086	.098	.109	.119	.129	.150	.172	.194	.215	.237
Z			.073	.082	.090	.100	.109	.127	.145	.163	.181	.199
1			.042	.047	.052	.058	.063	.073	.083	.094	.104	.113
2			.068	.076	.083	.091	.100	.117	.132	.149	.167	.183
3			.069	.076	.083	.092	.101	.117	.133	.150	.167	.184
4			.069	.076	.086	.094	.102	.120	.136	.154	.170	.188
5	n/a	n/a	.069	.076	.085	.094	.102	.120	.136	.153	.170	.186
6			.069	.077	.086	.095	.103	.121	.137	.154	.171	.189
7			.064	.072	.080	.088	.096	.111	.127	.142	.158	.175
8			.069	.077	.085	.094	.102	.120	.135	.154	.170	.186
9			.069	.077	.085	.096	.102	.121	.136	.155	.170	.189
0			.069	.076	.085	.095	.103	.119	.136	.154	.171	.189
.			.023	.027	.030	.033	.036	.042	.048	.053	.060	.066
,			.023	.027	.030	.033	.037	.042	.048	.054	.060	.066
+			.056	.063	.071	.077	.084	.098	.114	.127	.141	.155
-			.030	.034	.037	.042	.045	.053	.061	.068	.076	.083
/	n/a	n/a	.039	.043	.049	.052	.058	.068	.077	.086	.096	.104

Note: Minimum distance between characters is critical to legibility and cannot be less than .015".

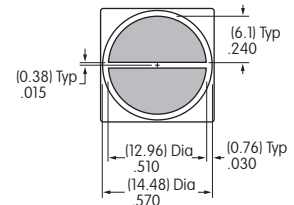
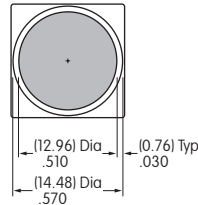


## UB2 Series Legend Instructions

Note: All gray areas represent printable surfaces.

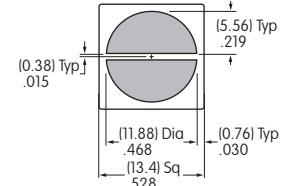
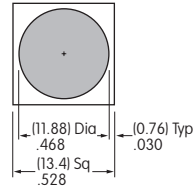
### AT3074 Sculptured Cap Lens, Illuminated, or AT3073 Sculptured Cap Lens, Nonilluminated\*

1 line max. height .510"  
 2 lines max. height .240"  
 Max. width .510"



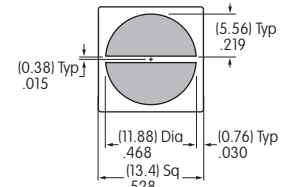
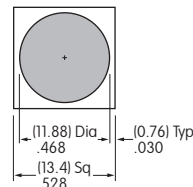
### AT3074 Sculptured Cap Diffuser, Illuminated, or AT3073 Sculptured Cap Insert, Nonilluminated

1 line max. height .468"  
 2 lines max. height .219"  
 Max. width .468"



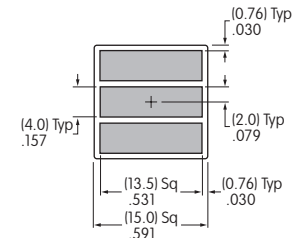
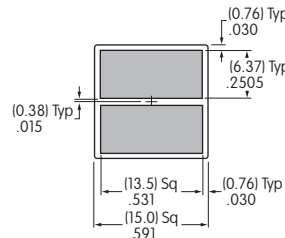
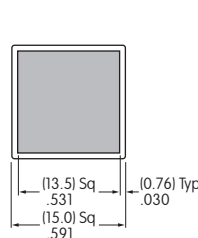
### AT3074 Sculptured Cap Film Insert, Illuminated, or AT3073 Sculptured Cap Film Insert, Nonilluminated

1 line max. height .468"  
 2 lines max. height .219"  
 Max. width .468"



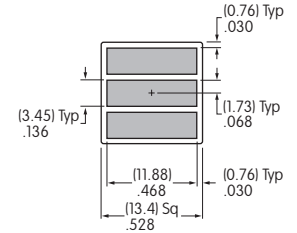
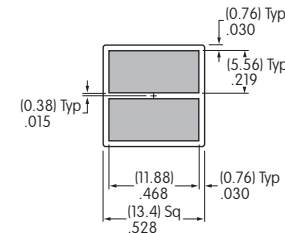
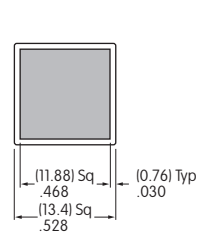
### AT3076 Flat Cap Lens, Illuminated

1 line max. height .531"  
 2 lines max. height .2505"  
 3 lines max. height .157"  
 Max. width .531"



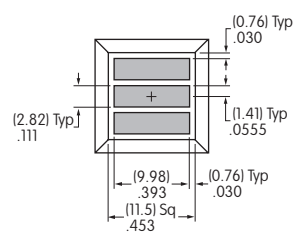
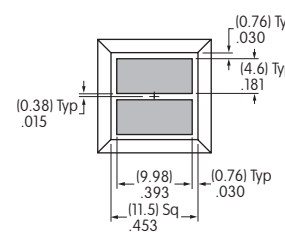
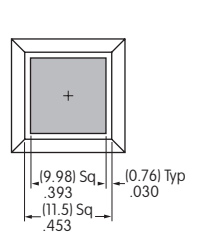
### AT3076 Flat Cap Film Insert, Illuminated, or AT3076 Flat Cap Diffuser, Illuminated

1 line max. height .468"  
 2 lines max. height .219"  
 3 lines max. height .136"  
 Max. width .468"



### AT3075 Beveled Cap, Illuminated or AT3077 Beveled Cap, Nonilluminated

1 line max. height .393"  
 2 lines max. height .181"  
 3 lines max. height .111"  
 Max. width .393"



\*Pad print method only

Note maximum space available for 1 or 2 line legends. These dimensions must be considered when choosing font style and size for round cap lens, diffuser, insert, or film insert.