Features/Benefits

- Positive tactile feel
- Multi-positions available
- Wide variety of termination options
- Epoxy terminal seal compatible with bottom wash cleaning
- RoHS compliant models available

°**¶1 (£**°

Models Available

Specifications

- CONTACT RATING: B contact material (8X25 Models): 0.4 VA max. @ 20 V AC or DC maximum. G contact material (8X21, U8X1 Models): 1 AMP @ 120 V AC or 28 V DC or 0.4 VA max. @ 20 V AC or DC max. Note: Break-before-makecontacts. Multi-pole contacts do not make and break simultaneously. See page A-43 for additional ratings.
- ELECTRICAL LIFE: 60,000 make-and-break cycles at full load. CONTACT RESISTANCE: Below 50 m Ω typ. initial @
- 2-4 V DC, 100 mA, for both silver and gold plated contacts. INSULATION RESISTANCE: $10^9\Omega$ min.
- DIELECTRIC STRENGTH: 1,000 Vrms min. @ sea level.

OPERATING TEMPERATURE: 8X2X MODELS: -30°C to 75°C. U8X1 MODELS: -30°C to 65°C.

CAP INSTALLATION FORCE: 10 lbs. max. permissible.

SOLDERABILITY: Per MIL-STD-202F method 208D, or EIA RS-186E method 9 (1 hour steam aging).

NOTE: Any models supplied with B, P, R, or G contact material are RoHS compliant.

NOTE: Specifications and materials listed above are for switches with standard options. For information on specific and custom switches, consult Customer Service Center.

Typical Applications

- Instrumentation
- Computer peripherals
- Telecommunications equipment



Materials

- CASE: Glass filled nylon 6/6 or diallyl phthalate (DAP), flame retardant (UL 94V-0).
- PLUNGER: Glass filled nylon or glass filled polyester (PBT) (UL 94V-0).

CAP & FRAME: Nylon, black, standard.

BUSHING: Brass or zinc, nickel plated.

HOUSING: Stainless steel.

SWITCH SUPPORT: Brass or steel, matte-tin plated.

N.O. & N.C. CONTACTS: 8X21, U8X1 MODELS: G contact material: Coin silver, with gold plate over nickel plate. See page A-43 for additional contact materials.

8X25 MODELS: B contact material: Copper alloy, with gold plate over nickel plate. See page A-43 for additional contact materials.

- COMMON CONTACT & ALL TERMINALS: Copper alloy, with gold plate over nickel plate.
- TERMINAL SEAL: Epoxy. Refer to slodering and cleaning Technical Data Chapter.
- HARDWARE: Nut & Locking Ring: Brass, nickel plated; Lockwasher: Steel, nickel plated.

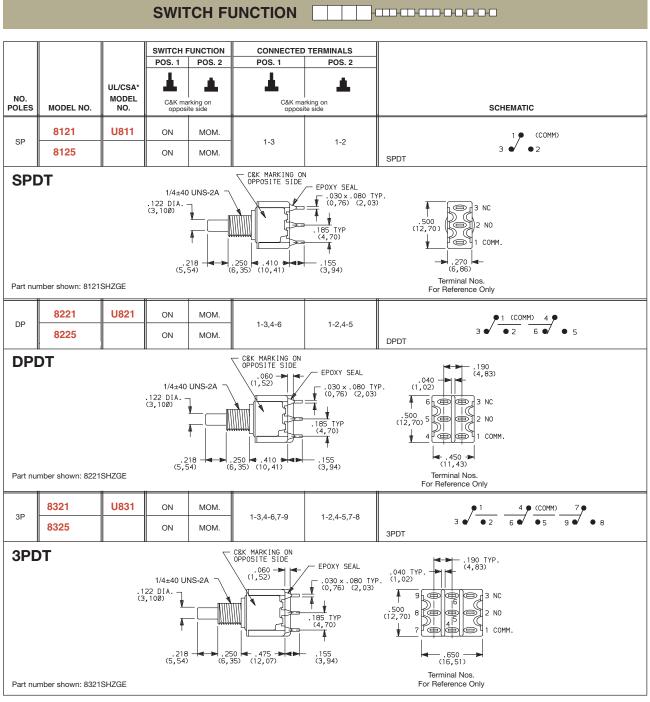
Build-A-Switch

To order, simply select desired option from each category and place in the appropriate box. Available options are shown and described on pages A-30 thru A-45. For additional options not shown in catalog, consult Customer Service Center. All models have epoxy terminal seal and are compatible with all "bottom-wash" PCB cleaning methods.

Т

Switch Function 8121 SPDT On-Mom. 1 Amp 8125 SPDT On-Mom. 0.4VA 8221 DPDT On-Mom. 1 Amp 8225 DPDT On-Mom. 0.4VA 8321 3PDT On-Mom. 1 Amp 8325 3PDT On-Mom. 0.4VA 8421 4PDT On-Mom. 0.4VA 8425 4PDT On-Mom. 0.4VA Note: UL/CSA models available, see page A-30 and A-31.	Actuator or Plunger S Plunger NONE Snap-in J80 Snap-in J81 Snap-in w/frame J82 Snap-in w/frame for LED J83 Snap-in w/frame & flush cap J84 Snap-in w/frame for LED flush cap J85 Snap-in w/frame & LED J95 PC w/V-bracket & LED L Plunger M Snap-fitting plunger	Bushing J D9 .280" high, keyway H .250" high, flat NONE No bushing choice required D .280" high, keyway D2 .288" high, flat D3 .180" high D8 .288" high, flat H9 .250" high, flat, hi torque Y .350" high, keyway Y3 6.35mm high, keyway, hi torque Y4 .378" high, flat, hi torque Y9 .350" high, keyway	Contact Material B Gold P Gold, matte-tin G Gold over silver R Gold over silver, matte-tin Seal E Epoxy I Epoxy potted base Cap Color 2 Black NONE Models without caps 1 White 3 Red	Frame Color 2 Black NONE Models without frame 1 White 3 Red 5 Yellow 6 Green 9 Gray LED Color 3 Red 4 Orange NONE Models 5 Yellow 6 Green 5 Yellow 6 Green 5 Yellow 7 Blue 6 Green 9 Gray
Terminations A Right angle, F AV2 Vertical right C PC Thru-hole Z Solder lug A2 Right angle, F A3 Right angle, s	angle, PC thru-hole A6 Right AV Vertic AV1 Vertic AV1 Vertic AV3 Vertic AV3 Vertic anap-in, PC thru-hole R Right	angle, PC thru-hole, reversed termi angle, PC thru-hole al right angle, PC thru-hole al right angle, PC thru-hole al right angle, snap-in, PC thru-hole angle with PCB angle with PCB, reversed terminals	 V3 .460" high, V-bracket V4 .630" high, V-bracket V6 .460" high, V-bracket V7 .630" high, V-bracket V8 .953" high, V-bracket V9 1.150" high, V-bracket 	V61.460" high, snap-in V-bracket W.750" long, wire wrap W1.964" long, wire wrap W3.425" long, wire wrap W4.1.062" long, wire wrap

Г



MOM. = Momentary

*U811 thru U841 model numbers ${}_{\odot}$ \mathfrak{M} \mathfrak{G}^{\otimes} with all options (except R, R2 terminations) when ordered with G ,L or R contact material.

8X25 models must be ordered with B or P contact material. 8X21 and U8X1 models must be ordered with G or R contact material.



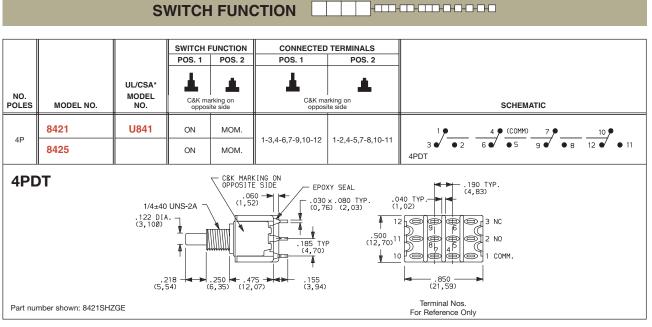
Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

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Third Angle

Projection

Pushbutton >



MOM. = Momentary

* U811 thru U841 model numbers ${}_{_{\odot}}$ \Re \mathfrak{G}^{\otimes} with all options (except R, R2 terminations) when ordered with G, L or R contact material.

8X25 models must be ordered with B or P contact material. 8X21 and U8X1 models must be ordered with G or R contact material. A

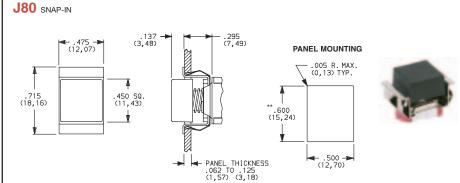
Pushbutton



OPTION CODE	CAP AND FRAME COLOR
2	BLACK
NONE	No Frame Color (J80 option)
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

Other colors available, consult Customer Service Center. Cap and Frame Finish: matte.

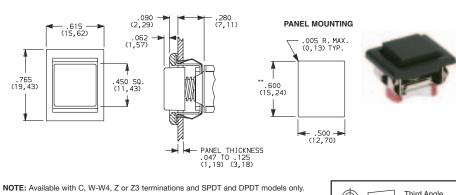
NOTE: Caps and frames available separately, see pages A-44 and A-45.



NOTE: No frame color choice required.

** Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.

J81 SNAP-IN WITH FRAME



C&K

Dimensions are shown: Inches (mm)

Specifications and dimensions subject to change

* Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.

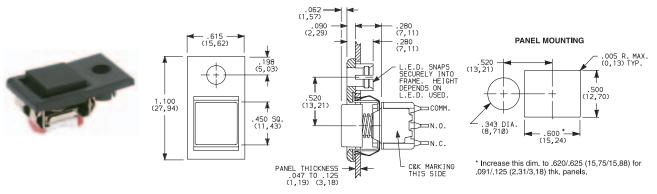
ACTUATOR—SNAP-IN FRONT MOUNT **J83** SNAP-IN WITH FRAME AND FLUSH CAP PANEL THICKNESS .047 TO .125 (1,19) (3,18) - .615 -(15,62) PANEL MOUNTING .005 R. MAX. (0,13) TYP.

.450 SQ. (11,43)

¥

J82 SNAP-IN WITH FRAME FOR LED

.765 (19,43)

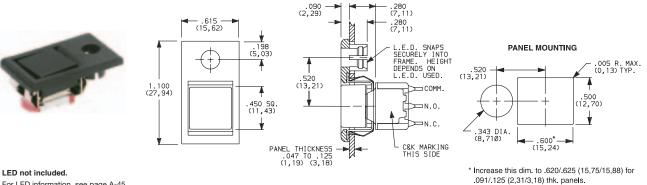


LED not included.

Pushbutton >

For LED information, see page A-45.

J84 SNAP-IN WITH FRAME FOR LED, FLUSH CAP



For LED information, see page A-45.

OPTION CODE	CAP AND FRAME COLOR		
2	BLACK		
1	WHITE		
3	RED		
4	ORANGE	Other colors available, consult Customer Service Center.	
5	YELLOW	Cap and Frame Finish: matte.	
6	GREEN	Available with C, W-W4, Z or Z3 terminations and	
7	BLUE	SPDT and DPDT models only.	
9	GRAY	NOTE: Caps and frames available separately, see pages A-44 and A-45.	Third Angle Projection
			Dimensions are shown: Inches (r



Specifications and dimensions subject to change

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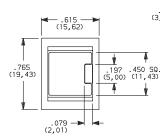
- .500 -(12,70)

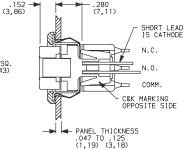
** .600 (15,24)

¥

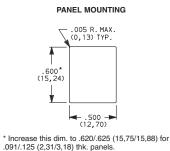
ACTUATOR—SNAP-IN FRONT MOUNT

J85 SNAP-IN WITH FRAME AND LED





CAP AND FRAME





8121J85ZGE223 SPST

Available with C, W-W4, Z or Z3 terminations and SPDT models only. For LED information see page A-45.

NOTE: Caps & frames available separately, see pages A-44 and A-45.

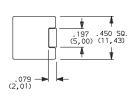
CODE	COLOR
2	BLACK
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

OPTION

OPTION CODE	LED COLOR	
3	RED	
5	YELLOW	
6	GREEN	
For LED information see page A-43.		

ACTUATOR—PC MOUNT

J95 PC WITH V-BRACKET AND LED



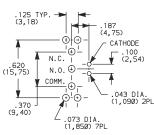
← .445 -► (11,30)	◀ .466 ► (11,84)	HORT LEAD S CATHODE
		N.C.
		_ N.O.
771		 COMM.
		MARKING SITE SIDE

OPTION CODE	CAP AND FRAME COLOR
2	BLACK
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

NOTE: Caps available separately, see page A-44. Available with V3 terminations and SPDT models only.



PC MOUNTING



OPTION CODE	LED COLOR
3	RED
5	YELLOW
6	GREEN

For LED information see page A-45.



8121J95V3GE23 SPST



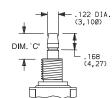
Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

S

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PLUNGER ACTUATOR OR PLUNGER PLUNGER DIM. 'A' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS DIM. 'A' FOR C, W-W4, Z & Z3 TERMINATIONS DIM. 'A' FOR V3-V61 TERMINATIONS AVAILABLE .122 DIA. → (3,100) ¥ BUSHINGS D, D9 DIM. `A .244 (6,20) .228 (5,79) .224 (5,69) .218 (5,54) .198 (5,03) H, H9 .202 (5,13) Y. Y9 .203 (5,16) .187 (4,75) .183 (4,65) Y3 (5,54) (5,13) (5,03) Y4 .185 (4,70) .169 (4,29) .165 (4,19) NONE NO PLUNGER CHOICE REQUIRED D2, D8 N/A .232 (5,89) .228 (5,79) (JXX ACTUATORS) D3 N/A .162 (4,11) .158 (4,01) DIM. 'B' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS DIM. 'B' FOR V3-V61 DIM. 'B' PLUNGER FOR C, W-W4, Z & Z3 TERMINATIONS AVAII ABI F BUSHINGS TERMINATIONS .122 DIA. (3,100) ŧ DIM. `B' 4

М SNAP-FITTING PLUNGER



Y, Y9	.178 (4,52)	.162 (4,11)	.158 (4,01)
Y4	.090 (2,29)	.074 (1,88)	.070 (1,78)
AVAILABLE BUSHINGS	DIM. 'C' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'C' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'C' FOR V3-V61 TERMINATIONS
D, D9	.297 (7,54)	.281 (7,14)	.277 (7,04)
Н, Н9	.267 (6,78)	.251 (6,38)	.247 (6,27)
Y, Y9	.259 (6,58)	.243 (6,17)	.239 (6,07)
Y3	(6,78)	(6,37)	(6,27)
Y4	.259 (6,58)	.243 (6,17)	.239 (6,07)
D2, D8	N/A	.273 (6,93)	.269 (6,83)

.361 (9.17)

N/A = NOT AVAILABLE

D3

NOTE: When selecting plunger option, bushing selection must also be made, see next page. No plunger option is required when any JXX actuator option is selected. Additional plunger lengths are available on SPDT and DPDT models, consult Customer Service Center. Not all plunger lengths sufficient for use with caps, see page A-44.

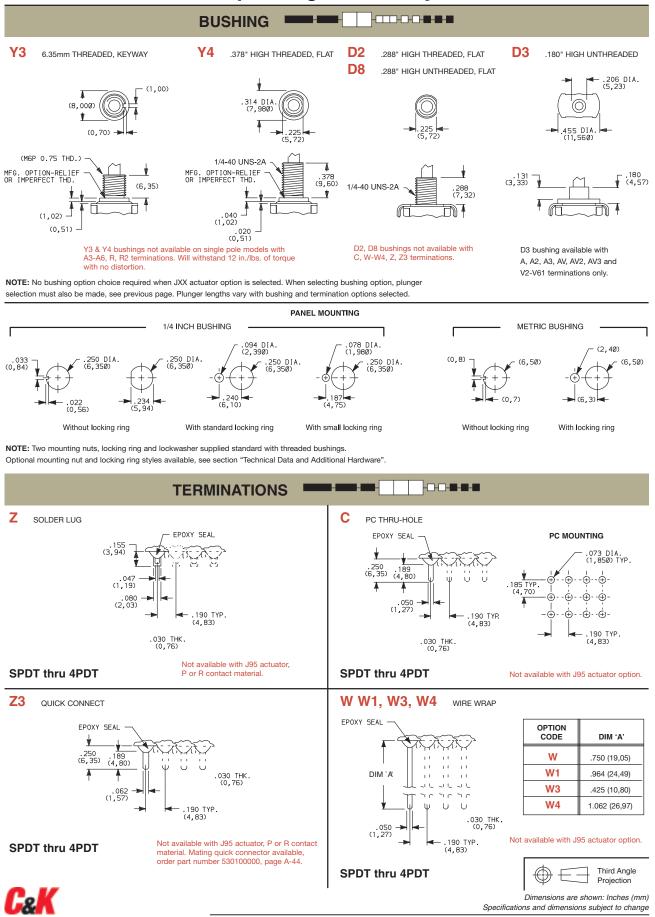
	-			
		BUSHING		
NONE	NO BUSHING CHOICE REQUIRED (JXX ACTUATORS)	 280" HIGH THREADED, KEYWAY 280" HIGH UNTHREADED, KEYWAY 	 High Threaded, Flat .250" High Unthreaded, Flat 	Y .350" HIGH THREADED, KEYWAY Y9 .350" HIGH UNTHREADED, KEYWAY
		.028 (0,71)	.314 DIA. (7,980)	.028 (0,71)
		1/4-40 UNS-2A .280 (7,11)	1/4-40 UNS-2A MFG. OPTION-RELIEF OR IMPERFECT THD. 	1/4-40 UNS-2A .350 (8,89)
		D9 bushing standard with A-A6, R, R2 AV-AV3 terminations.	H bushing standard with C, W-W4, Z or Z H, H9 bushings not available on single po A3-A6, R, R2 terminations.	le models with
CaK			Will withstand 12 in./lbs. of torque with no distortion.	Dimensions are shown: Inches (mm) Specifications and dimensions subject to change
			A-34	www.ck-components.com

N/A

.357 (9.07)

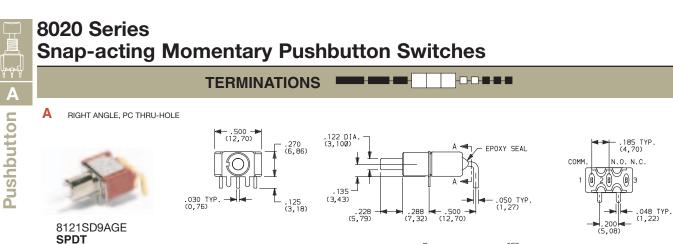
A

Pushbutton



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.197 (5,00)

.202 (5,13)

.298 (7,57)

Part Number 8121SH9AGE



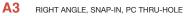
.062 (1,57)

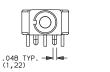
SWITCH SUPPORT WITH D3,H,H9,Y3,Y4 BUSHINGS

.138

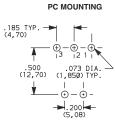
(3,51)

Terminal Nos. For Reference Only.



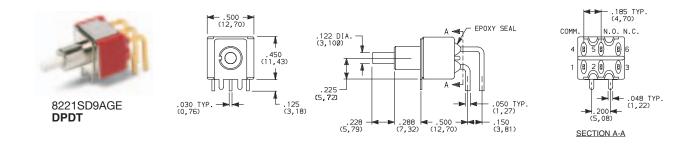






Not available with JXX actuators and I seal. Terminal bend radii and lead-in manufacturing option.

Α RIGHT ANGLE, PC THRU-HOLE

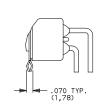


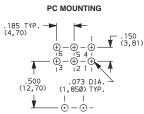
A3 RIGHT ANGLE, SNAP-IN, PC THRU-HOLE

Not available with JXX actuators and I seal option.

Terminal bend radii and lead-in manufacturing option.

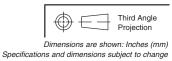




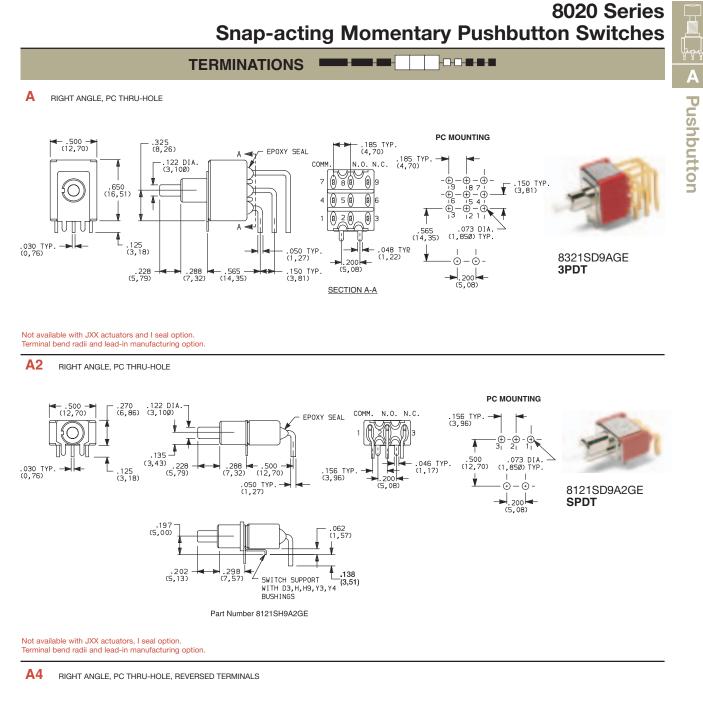


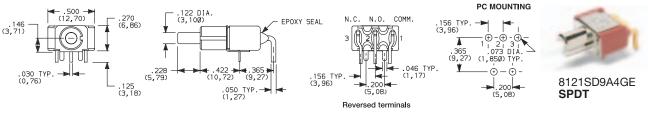
200

(5.08)



CeK





Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option.

The A4 and R2 termination options are functionally identical and fit the same PC mounting pattern. The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R2, the A4 option is available with UL/CSA.



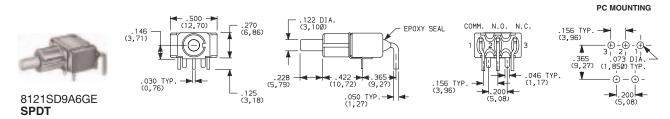
Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

Third Angle Projection

TERMINATIONS

A6 RIGHT ANGLE, PC THRU-HOLE

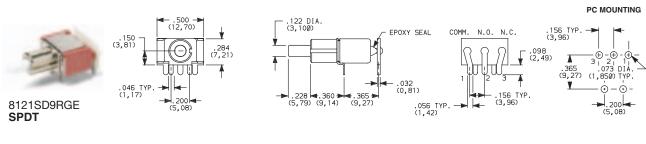
Pushbutton >



The A6 and R termination options are functionally identical and fit the same PC mounting pattern, The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R, the A6 option is available with UL/CSA.

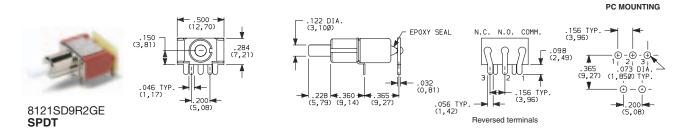
Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option.

R RIGHT ANGLE WITH PCB

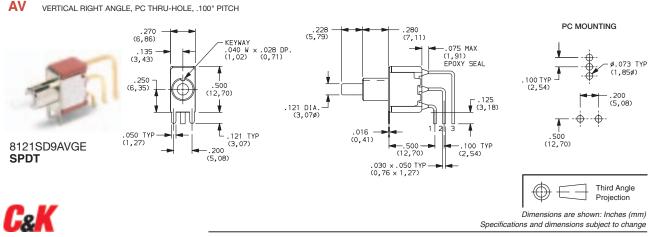


Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R termination not UL/CSA approved.

R2 RIGHT ANGLE WITH PCB, REVERSED TERMINALS

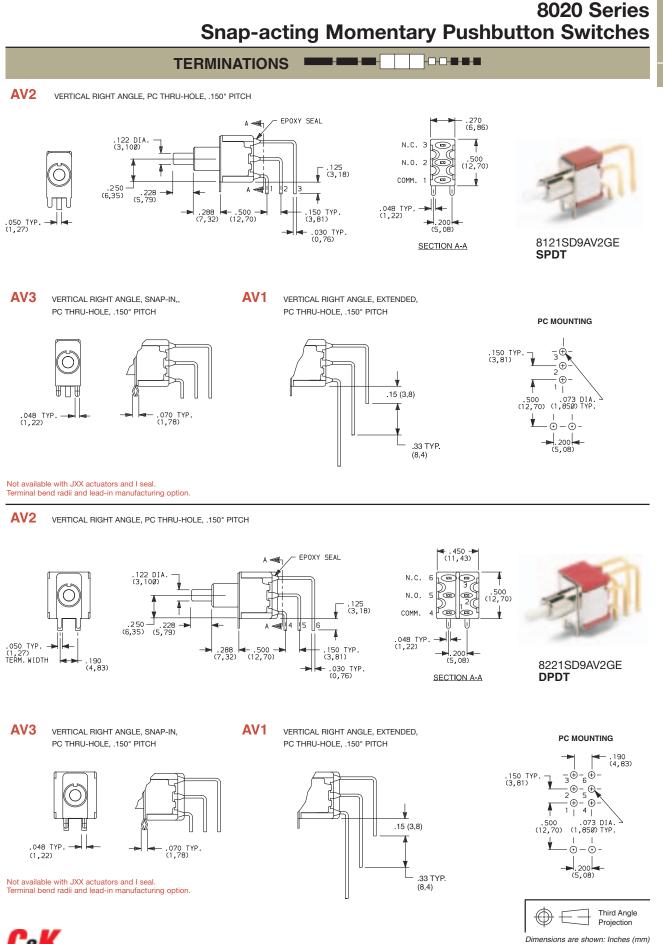


Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R2 termination not UL/CSA approved.



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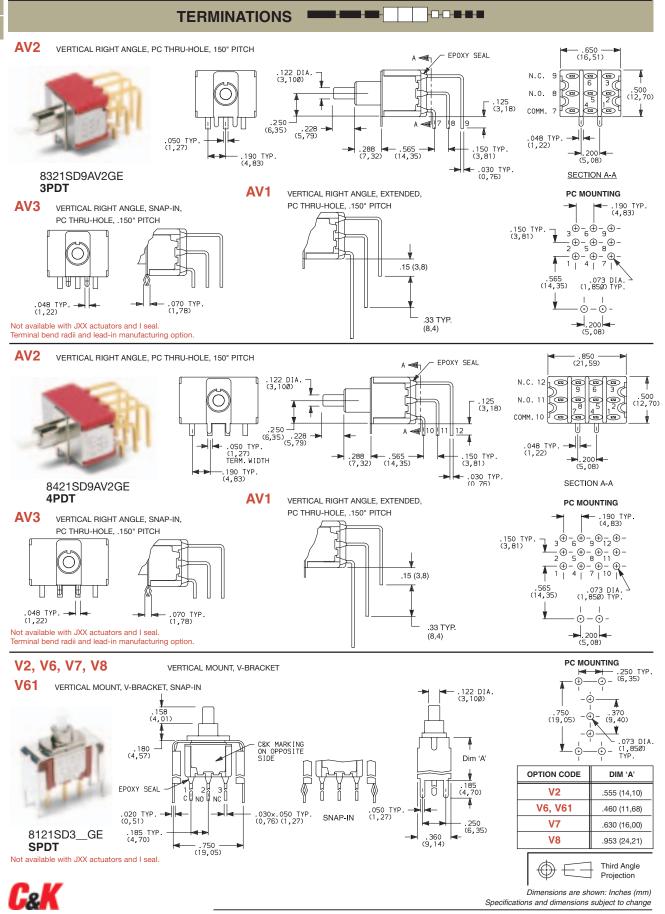


CeK

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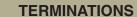
Specifications and dimensions subject to change

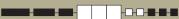
Downloaded from Elcodis.com electronic components distributor



Pushbutton >

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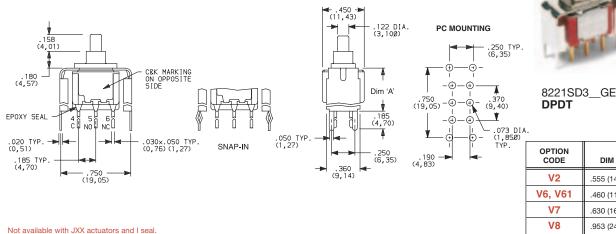






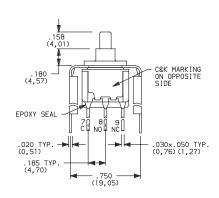


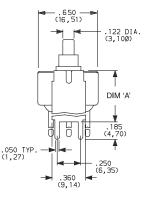


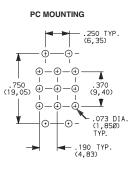












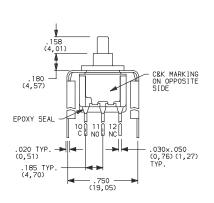


8321SD3 GE 3PDT

OPTION CODE	DIM 'A'
V2	.555 (14,10)
V7	.630 (16,00)
V8	.953 (24,21)

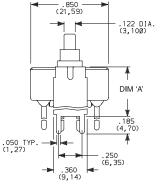
Not available with JXX actuators and I seal

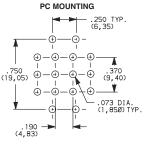
V2, V7, V8 VERTICAL MOUNT, V-BRACKET



Not available with JXX actuators and I seal.









8421SD3_GE 4PDT

OPTION CODE	DIM 'A'		
V2	.555 (14,10)		
V7	.630 (16,00)		Third Areals
V8	.953 (24,21)		Third Angle Projection

Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

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DIM 'A'

.555 (14,10)

.460 (11,68)

.630 (16,00)

.953 (24,21)

TERMINATIONS

> .122 DIA. (3,100)

> > A

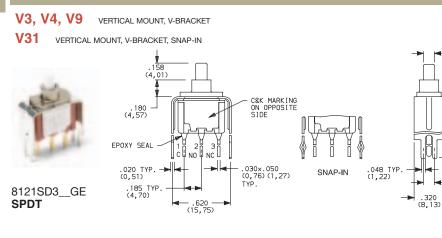
Dim 'A'

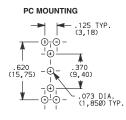
₩

.185 (4,70)

Ā

.125 (3,18)





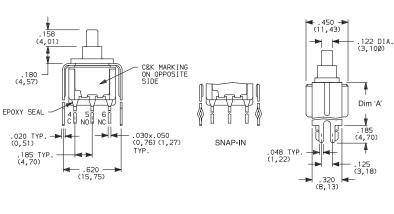
OPTION CODE	DIM 'A'	
V3, V31	.460 (11,68)	
V4	.630 (16,00)	
V9	1.150 (29,21)	

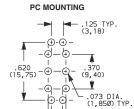
Not available with J8X actuators and I seal.

V3, V4, V9 VERTICAL MOUNT, V-BRACKET

V31 VERTICAL MOUNT, V-BRACKET, SNAP-IN







.190 (4,83)

OPTION CODE	DIM 'A'
V3, V31	.460 (11,68)
V4	.630 (16,00)
V9	1.150 (29,21)

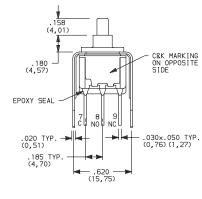
Not available with J8X actuators and I seal.

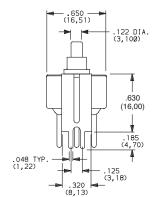
V4, V9 VERTICAL MOUNT, V-BRACKET

8321SD3V4GE

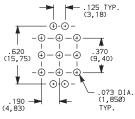
3PDT

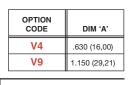
CeK











Dimensions are shown instruction

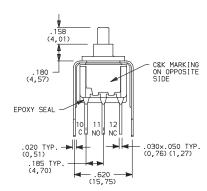
Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

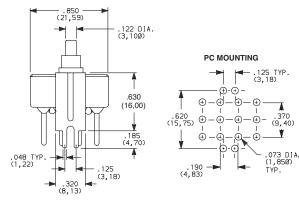
Not available with JXX actuators and I seal.



A Pushbutton

V4, V9 VERTICAL MOUNT, V-BRACKET







8421SD3V4GE 4PDT

OPTION CODE	DIM 'A'		
V4	.630 (16,00)		
V9	1.150 (29,21)		

Not available with JXX actuators and I seal

CONTACT MATERIAL

OPTION CODE	CONTACT MATERIAL	TERMINAL PLATING	RATINGS		
В	GOLD ¹	GOLD 1	LOW LEVEL/DRY CIRCUIT	8x25 MODELS ONLY: 0.4 MAX.	
Р	GOLD '	MATTE-TIN ⁴		@ 20 V AC OR DC MAX.	
G	GOLD OVER SILVER 2,3	GOLD ³	LOW LEVEL/DRY CIRCUIT OR POWER	8X21, U8X1 MODELS ONLY: 0.4 VA MAX @ 20 V AC OR DC MAX. OR 1 AMP @ 120 V AC OR 28 V DC.	
R		MATTE-TIN ⁴			

* Note: See Technical Data section of this catalog for RoHS compliant and compatible definitions and specifications.

¹ ALL CONTACTS & TERMINALS: Copper alloy, with gold plate over nickel plate.

² N.O. AND N.C. CONTACTS: Coin silver, with gold plate over nickel plate.

³ COMMON CONTACTS & ALL TERMINALS: Copper alloy, with gold plate over nickel plate.

⁴ TERMINALS: Copper alloy, with matte-tin over nickel plate.

NOTE: Any models supplied with B, P, R or G contact material are RoHS compliant.

U811-U841 models R 10 at the all options (except R, R2 terminations) when ordered with mandatory G. R or L contact material.

B or P contact material must be ordered with 8X25 models.

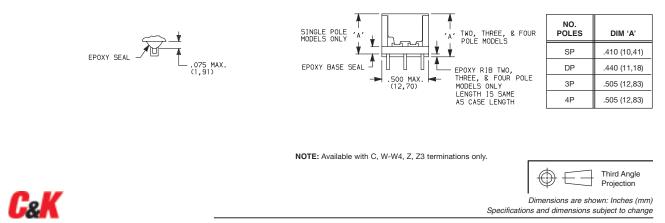
G or R contact material must be ordered with 8X21, U8X1 models.

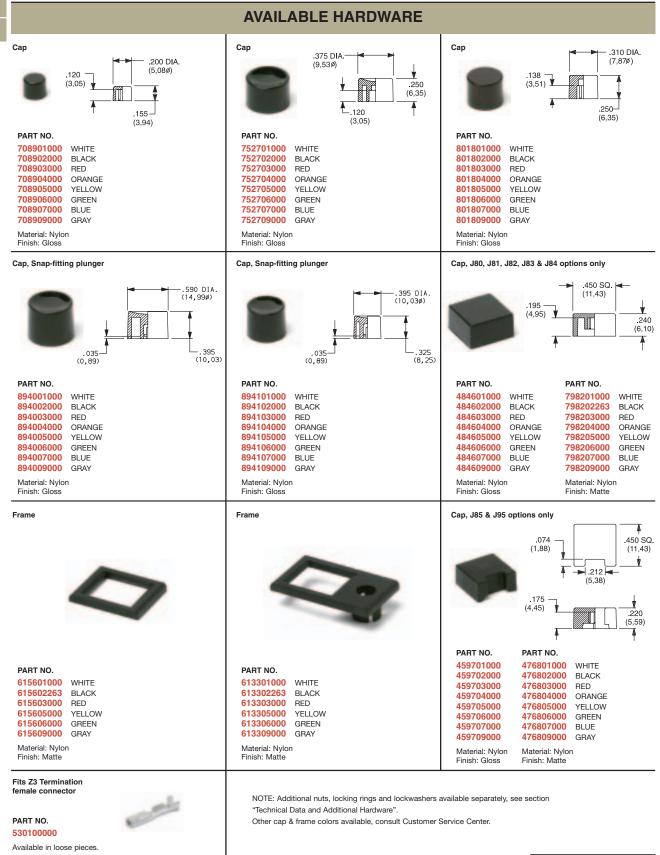
P or R contact material not available with Z, Z3 terminations.

K, L and M options represent Non RoHS tin lead product and are not recommended for new designs. For additional information please contact Customer Service.



Ε EPOXY SEAL EPOXY POTTED BASE







Pushbutton >

Dimensions are shown: Inches (mm)

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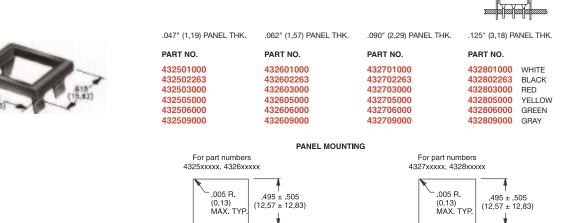
Third Angle

Projection

Downloaded from Elcodis.com electronic components distributor

AVAILABLE HARDWARE

Frames snap into panel opening and are independent from switch mounting. Accurate positioning of the PC mounted switch relative to the panel opening is necessary to provide proper clearance between actuator and frame. Available in two basic styles and four panel thicknesses .047-.125 in. Material: Nylon. Finish: Matte.



Above frames (part nos. 432XXXXXX) are also available with insert which accepts LED for indicator light assembly. Order insert separately from frame. Blank insert panel (without hole

 $.595 \pm .605$

 $(15, 11 \pm 15, 37)$

for LED) also available. LED not	included.	
LED. 1/200 IBA. (2.040) SMAPS SECURET, MID HESERT (PAN BANA) HERGHT DEPENDS ON LED. USED		
12.23)	PANEL INSERT WITH HOLE FOR LED	BLANK PANEL INSERT WITHOUT HOLE FOR LED
HOLE D'A 4769	PART NO.	PART NO.
27-14->	894901000	476601000 WHITE
(15.67)	894902000	476602000 BLACK
785	894903000	476603000 RED
(12,43)	894905000	476605000 YELLOW
	894906000	476606000 GREEN
	894909000	476609000 GRAY

Special colors, custom markings available, consult Customer Service Center.

LED INFORMATION

500°F (260°C) maximum.

Downloaded from Elcodis.com electronic components distributor

actuator and is wired externally.

Panel Inserts

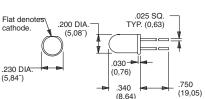
SWITCHES WITH LED SUPPLIED: J85, J95 OPTIONS:

Rectangular LEDs are supplied on 8020 Series pushbutton switches with J85 and J95 options. These LEDs are factory installed and are not replaceable. The following specifications apply:

			TYP.	TYP. MAX R		INGS AT 25°C AMBIENT T	EMPERATURE]
OPTION CODE	COLOR	TYP. INTENSITY	FORWARD VOLTAGE	FORWARD CURRENT	FORWARD VOLTAGE	CONTINUOUS FORWARD CURRENT	POWER DISSIPATION	
6	Green	1.0 mcd		20 mA		50 mA	125 mW]
3	Red*	0.5 mcd	2.1 V	10 mA	2.5 V	30 mA	75 mW	
5	Yellow	4.0 mcd		20 mA		50 mA	125 mW	

Process Information: Soldering to LED leads must be completed within 5 seconds at

Caution: Circuit elements must limit forward current of LED to 50mA max. continuous. * Extra-bright red LED available (typ. intensity 4.5 mcd), consult Customer Service Center. LEDs are not supplied with J82, J84 options. LED snaps into switch frame surrounding



 $.620 \pm .625$

(15,75 ± 15,88)



Specifications and dimensions subject to change

TYPICAL APPLICATION