

SERIES 24
1" Diameter, 1 Amp, .580" Behind Panel

## FEATURES

- Positive Detent Provides Operator Feedback
- Stainless Steel or Plastic Shaft Option
- Unsurpassed Performance in Numerous Applications


DIMENSIONS In inches (and millimeters)


## SPECIFICATIONS

## Electrical Rating

Rated: To make and break the following loads:
1 amp at 115 Vac , resistive; 0.5 amp at 220 Vac resistive; $1 / 4 \mathrm{amp}, 115 \mathrm{Vac}$ inductive; $1 / 50$ amp, 115 Vdc inductive; $1 / 10 \mathrm{amp}, 6$ to 28 Vdc inductive; 1/10 amp, 115 Vdc resistive; 1 amp , 6 to 28 Vdc resistive; to carry 10 amps continuously.
Contact Resistance: 10 milliohms initial. After 25,000 cycles of operation 20 milliohms maximum.
Insulation Resistance: 50,000 Mohms minimum initially
Voltage Breakdown: 1,000 Vac, (500 Vac, or better after most environmental tests).
Life Expectancy: 100,000 mechanical cycles of operation normally. NOTE: Actual life is determined by a number of factors, including electrical loading, rate of rotation, and environment, as well as maximum contact resistance, minimum insulation resistance, and minimum voltage breakdown required at the end of life.

## Materials and Finishes

Switch Base: Melamine per (MIL-M-14) ASTM-D-5948
Cover, Stop Washers, Bushing: Brass, tin/ zinc-plated
Contacts: Both shorting and non-shorting wiping contacts have over 300 grams contact force.

Retaining Rings, Stop Arms, and Thrust
Washers: Stainless steel
Detent Balls: Steel, nickel-plated
Shafts: Stainless steel, or plastic
Detent: Opposing spring and ball in a hill and valley raceway.
Detent Springs: Tinned music wire
Terminals (except common): Brass, tin plated. Rotor Contact: Steel shaft version-phosphor bronze, silver-plated .0003 " minimum. Plastic shaft version-silver alloy.
Stator (Base) Contact: Brass, silver-plated .0003" minimum
Common Plate, including Solder Lug or PC
Tab: Brass, silver-plated .0003 " minimum
Rotor Mounting Plate: Nylon fabric-based laminated phenolic per MIL-T-15047
Mounting Nut: Brass, tin/zinc-plated or stainless steel.

## Additional Characteristics

Stop Strength: 12 in-lbs
Rotational Torque: 12 in-ozs
Shaft Flat Orientation: Opposite point of contact (See circuit diagram.)
Environmental: These switches have passed the following environmental testing: Altitude and temperature, 100 hour salt spray; Vibration 10 to 500 cps ; Shock 30-G; Humidity; Fungus. PC Mount: PC Switches are furnished with 10 base terminals for mounting purposes.

