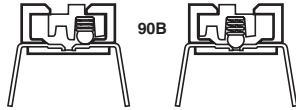
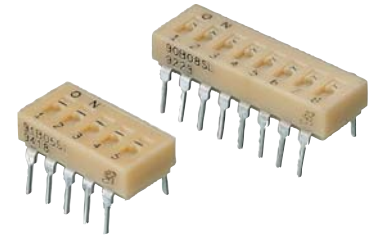


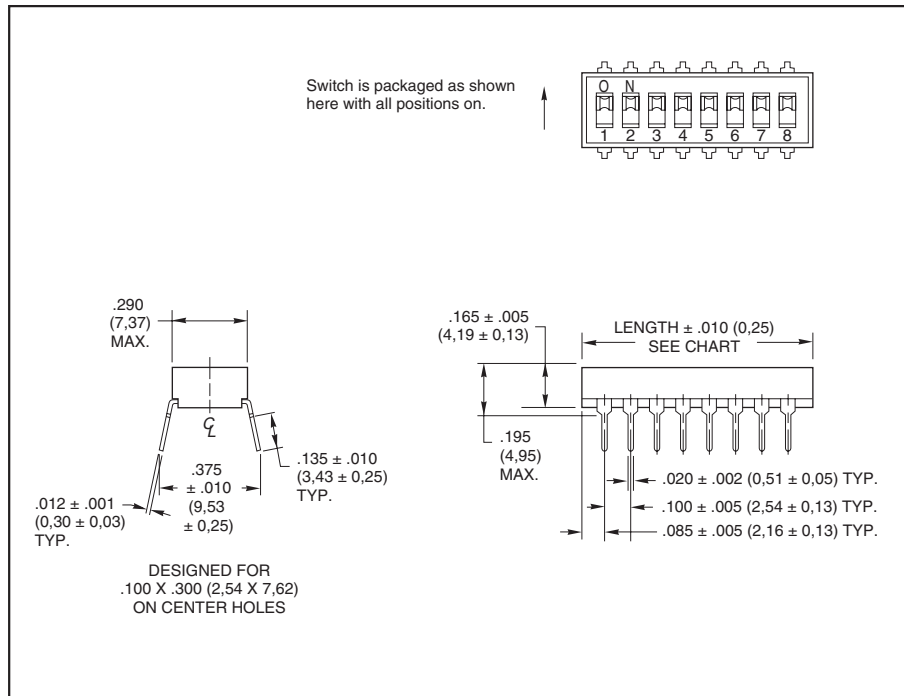
**SERIES 90B**  
Machine Insertable MIDIP

**FEATURES**

- Tested for TO-116 Equipment
- Up to 10 Positions
- High Pressure, Reliable Contacts
- Molded (Sealed) Base and Optional Top Seal

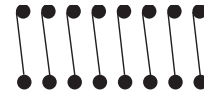


**DIMENSIONS** In inches (and millimeters)



**CIRCUITRY**

As viewed from the top of the switch in the positions shown in the drawing.



DIP Switches

**ORDERING INFORMATION: Tube Packaging** (Each tube is 19.5 inches long)

No. of Positions	Length Inches	Length Metric	Number Per Tube	Part Number*
2	.270"	6,9 mm	60	90B02PT
3	.370"	9,4 mm	47	90B03PT
4	.470"	11,9 mm	37	90B04PT
5	.570"	14,5 mm	31	90B05PT
6	.670"	17,0 mm	26	90B06PT
7	.770"	19,6 mm	23	90B07PT
8	.870"	22,1 mm	20	90B08PT
9	.970"	24,6 mm	18	90B09PT
10	1.070"	27,2 mm	16	90B10PT

**Available from your local Grayhill Distributor.**  
For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

\*The "P" in the part number denotes top tape seal versions. To order without top tape seal, leave the "P" off the part number when ordering.

## SPECIFICATIONS: Standard Styles

Ratings	76	78	90B
<b>Mechanical Life:</b> Operations per switch position	2,000	2,000	2,000
<b>Make-and-break Current Rating:</b> Operations per switch position at these resistive loads			
1 mA, 5 Vdc; 50 mA, 30 Vdc; or 150 mA, 30 Vdc:	2,000	2,000	—
10 mA, 30 Vdc; or 10 mA, 50 mVdc:	—	—	2,000
10 mA, 50 mVdc; or 25 mA, 24 Vdc; or 100 mA, 6 Vdc:	—	—	2,000
<b>Contact Resistance:</b> Initially:	≤ 30 mΩ	≤ 30 mΩ	≤ 20 mΩ
After life, at 10 mA, 50 mVdc, open circuit:	≤ 100 mΩ	≤ 100 mΩ	≤ 100 mΩ
<b>Insulation Resistance:</b>			
Minimum, at 100 Vdc between adjacent closed contacts and also across open switch contacts			
Initially (Mohms):	5,000	5,000	5,000
After life (Mohms):	1,000	1,000	1,000
<b>Dielectric Strength:</b> Minimum voltage (AC, RMS) measured between adjacent closed contacts and also across open switch contacts.			
Initially:	750 V	750 V	500 V
After life:	500 V	500 V	500 V
<b>Current Carry Rating:</b> Maximum rise of 20°C	5 A	4 A	3 A
<b>Switch Capacitance:</b> At 1 megahertz	2 pF	2 pF	2 pF
<b>Operating Temperature Range:</b>	-40°C to + 85°C	-40°C to + 85°C	-40°C to + 85°C
<b>Storage Temperature Range:</b>	-55°C to + 85°C	-55°C to + 85°C	-55°C to + 85°C

### Mechanical Ratings

**Vibration Resistance:** Per Method 204, Test Condition B, 1 mS opening (10 mS allowed)

**Mechanical Shock:** Per Method 213, Test Condition A. 1 mS opening (10 mS allowed)

**Thermal Shock Resistance:** Per specification; no failures; passes contact resistance.

**Terminal Strength:** Per specification

**Thermal Aging:** 1,000 hours at 85°C; no failures.

### Environmental Ratings

Meets all requirements of MIL- S-83504. Where Grayhill performance is superior, the MIL spec is listed in parentheses.

**Moisture Resistance:** Per MIL-STD-202, Method 106.

### Soldering Information

Series 90 MIDIP and Series 76 recessed rocker (76RSB style) sealed switches have been tested to EIA Standard RS-448-2. Similar performance can be expected from other sealed Series 76 and 78 DIP switches.

**Solderability:** Per MIL-STD-202, Method 208  
**Resistance to Soldering Heat:** 76RSB: Passes EIA Standard using two, four, and six second soldering time. 90: Per MIL-S-83504, six second test.

**Fluxing:** Per EIA RS-448-2 with flux touching switch body.

**Cleaning:** 76, 78 and 90 series tape sealed products: Passes immersion test using water/detergent. Acceptable solutions include 1-1-1 trichlorethane, freon, (TF, TE, or TMS), isopropyl alcohol, detergent (140°F maximum). Terpene acceptable for Series 90 only. Solutions which are not recommended include acetone, methylene chloride, freon TMC.

### Materials and Finishes

**Shorting Member (Ball):** Brass, gold-plated over nickel barrier.

**Base Contacts:** Copper alloy, gold-plated over nickel barrier.

**Terminals:** Copper alloy, matte tin plated over nickel barrier.

**Non-Conductive Parts:** Thermoplastic (UL94V-O)

**Potting Material:** Epoxy, 76,78 only.

**Protective Cover:** 76,78, only-Polycarbonate.

#### Tape Seal:

76, 78: Polyester film

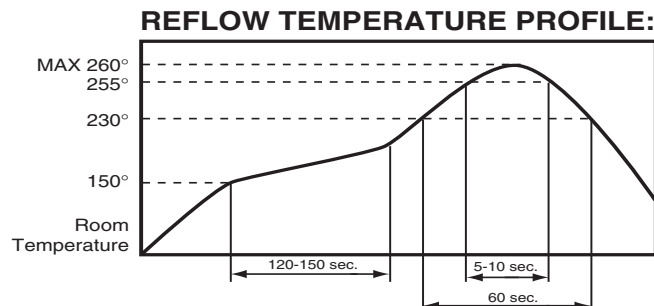
90: Polyimide film

**Tape Seal Integrity:** Passes gross leak test using 125°C flourinert for 20 seconds minimum. Reference MIL-STD-202, Method 112.

### Recommended Soldering Conditions:

#### Reflow Soldering Profile:

(260°C Peak Temperature)



**WAVE SOLDERING:** 260°C maximum solder temperature for 5 seconds max.