## Features/Benefits

- Multi-pole and multi-position
- Positive detent
- Shorting \& non-shorting contacts
- Panel and PCB mounting
- RoHS Compliant
(®)


## Typical Applications

- Automotive
- Major and small appliances
- Industrial equipment


## Specifications

CONTACT RATING: Q contact material: Switch - 2.5 AMPS @ 125 V AC; 350 mA @ 125 V DC (UL/CSA). Carry - 5 AMPS continuous. See page L-6 for additional ratings.
ELECTRICAL LIFE: 15,000 make-and-break cycles at full load up to 300,000 detent operations.
CONTACT RESISTANCE: Below $20 \mathrm{~m} \Omega$ typ. initial @
2-4 V DC, 100 mA , for both silver and gold plated contacts.
INSULATION RESISTANCE: $10^{9} \Omega \mathrm{~min}$.
DIELECTRIC STRENGTH: 1,000 Vrms min. @ sea level. Operating and storage temp: $-30^{\circ}$ to $85^{\circ} \mathrm{C}$
OPERATING \& STORAGE TEMPERATURE: $-30^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$
NOTE: Any models supplied with Q, B or G contact material are RoHS compliant.
NOTE: Specifications and materials listed above are for switches with standard options. For information on specific and custom switches, consult Customer Service Center.

## Materials

HOUSING \& BUSHING: Glass filled 6/6 nylon (UL 94V-0).
ACTUATOR: Glass filled 6/6 nylon (UL 94V-0).
MOVABLE CONTACTS: Q contact material: Coin silver, silver plated. See page K-6 for additional contact materials.
STATIONARY CONTACTS \& TERMINALS: Q contact material: Brass, silver plated. See page K-6 for additional contact materials.
HARDWARE: Nut - zinc, nickel plated. Lockwasher - steel, bright zinc plated. Stop Ring - brass, nickel plated.
TERMINAL SEAL: Epoxy.

## Build-A-Switch

To order, simply select desired option from each category and place in the appropriate box. Available options are shown and described on pages K-4 through K-7. For additional options not shown in catalog, consult Customer Service Center.


Switch Function
A100 SP, $30^{\circ}$ Index, 12 pos. no stops
A102 SPDT, $30^{\circ}$ Index
A103 SP, $30^{\circ}$ Index, 3 pos.
A104 SP, $30^{\circ}$ Index, 4 pos.
A105 SP, $30^{\circ}$ Index, 5 pos.
A106 SP, $30^{\circ}$ Index, 6 pos.
A107 SP, $30^{\circ}$ Index, 7 pos.
A108 SP, $30^{\circ}$ Index, 8 pos.
A109 SP, $30^{\circ}$ Index, 9 pos.
A110 SP, $30^{\circ}$ Index, 10 pos.
A112 SP, $30^{\circ}$ Index, 12 pos.
A114 SP, $90^{\circ}$ Index, 2 pos.
A115 SP, $45^{\circ}$ Index, 3 pos.
A124 SP, $90^{\circ}$ Index, 4 pos.
A125 SP, $45^{\circ}$ Index, 8 pos.
A203 DP, $30^{\circ}$ Index, 3 pos.
A204 DP, $30^{\circ}$ Index, 4 pos.
A205 DP, $30^{\circ}$ Index, 5 pos.
A206 DP, $30^{\circ}$ Index, 6 pos.
A214 DP, $90^{\circ}$ Index, 2 pos.
A303 3P, $30^{\circ}$ Index, 3 pos.
A304 3P, $30^{\circ}$ Index, 4 pos.
A402 4PDT, $30^{\circ}$ Index
A403 4P, $30^{\circ}$ Index, 3 pos
Actuator

| 15 | $1.500 "$ high, flatted |
| :--- | :--- |
| 03 | $.375 "$ high, flatted |
| 05 | $.500 "$ high, flatted |
| 14 | 1.500 | high, flatted

42
42
S1 Screwdriver Slot

Mounting Style
R 3/8-32 threaded
M M10 x. 75 metric
Shorting/
Non-shorting Contac
N Non-shorting contacts
S Shorting contacts
(Not available with models A114, A124 \& A214)
Terminations
Z Solder lug
C PC Thru-hole MC Modular base

Contact Materia
Q Silver
B Gold
G Gold over silver Seal
NONE No seal
E Epoxy seal
F Splashproof bushing seal
K Epoxy \& splashproof bushing seal

1-4 Pole Rotary Switches

## SWITCH FUNCTION $\square$ ||

| $30^{\circ}$ INDEXING |  |  |  |
| :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { NO. } \\ \text { POLES } \end{gathered}$ | MODEL NO. | SWITCH <br> FUNCTION | TERMINALS |
| SP | A100 | 12 Position No Stops | A,1-12 |
|  | A102 | SPDT | A, 1, 2* |
|  | A103 | 3 Position | A, 1-3* |
|  | A104 | 4 Position | A, 1-4* |
|  | A105 | 5 Position | A, 1-5* |
|  | A106 | 6 Position | A, 1-6* |
|  | A107 | 7 Position | A, 1-7 |
|  | A108 | 8 Position | A, 1-8 |
|  | A109 | 9 Position | A,1-9 |
|  | A110 | 10 Position | A, 1-10 |
|  | A112 | 12 Position | A,1-12 |
| DP | A203 | 3 Position | A, C, 1-3,7-9 |
|  | A204 | 4 Position | A, C, 1-4,7-10 |
|  | A205 | 5 Position | A, C, 1-5,7-11 |
|  | A206 | 6 Position | A, C, 1-12 |
| 3 P | A303 | 3 Position | $\begin{aligned} & \text { A,B,C,1-3,5-7 } \\ & 9-11 \end{aligned}$ |
|  | A304 | 4 Position | A,B,C,1-12 |


| $30^{\circ}$ INDEXING |  |  |  |
| :---: | :---: | :---: | :--- |
| NO. <br> POLES | MODEL <br> NO. | SWITCH <br> FUNCTION | TERMINALS |
| 4 P | A402 | 4PDT | A,B,C,D,1,2,4,5,7, <br> $8,10,11$ |
|  | A403 | 3 Position | All Terminals |



| $90^{\circ}$ INDEXING |  |  |  |
| :---: | :---: | :---: | :--- |
| NO. <br> POLES | MODEL <br> NO. | SWITCH <br> FUNCTION | TERMINALS |
| SP | A114 | 2 Position | A,1,4* |
|  | A124 | 4 Position | A,1,4,7,10 |
| DP | A214 | 2 Position | A,C,1,4,7,10 |

NOTE: * These models with 'C' or 'MC' terminations have additional terminal no. 9 as switch support only. This terminal is not connected electrically inside switch.
All models ${ }^{\text {FH2 }}$ 亩 ${ }^{\text {® }}$ with all options when ordered with ' $G$ ' or ' $Q$ ' contact material, see page K-6.



MOUNTING STYLE $\square \square \square \square$


N NON-SHORTING CONTACTS (break-before-make)
S SHORTING CONTACTS (make-before-break)

| OPTION CODE | CONTACT AND TERMINAL MATERIAL | RATING |  |
| :---: | :---: | :---: | :---: |
| Q | SILVER ${ }^{2}$ | POWER | SWITCH-2.5 AMPS @ 125 V AC; 350 mA @ 125 V DC (UL/CSA). CARRY-5 AMPS CONTINUOUS. |
| B | GOLD ${ }^{1}$ | LOW LEVEL/DRY CIRCUIT | 0.4 VA MAX. @ 20 V AC or DC MAX |
| G | GOLD OVER SILVER ${ }^{3}$ | LOW LEVEL/DRY CIRCUIT OR POWER | 0.4 VA MAX. @ 20 V AC or DC MAX. or SWITCH-2.5 AMPS @ 125 V AC; 350 mA @ 125 V DC (UL/CSA). CARRY-5 AMPS CONTINUOUS. |

* Note: See Technical Data section of this catalog for RoHS compliant and compatible definition and specifications.

[^0]NOTE: Any models supplied with Q, B or G contact material are RoHS compliant.
 NOTE: ' $G$ ' contact material is equivalent to both ' $B$ ' and ' $Q$ " contact materials.
NONE NO SEAL FUNCTION EPOXY SEAL

## Setting Stops on A112 and A125 Models

The number of switch positions is adjustable on A112 and A125 models only by means of a stop ring provided with each switch. The number of positions is pre-set on all other models and the stop ring is factory installed.

To set stops: Turn shaft fully counter-clockwise and insert stop ring tab in desired hole. Install lockwasher and nut to retain stop ring for both PC and panel mounting. Switch without stop ring has 12 positions.

## Soldering, Cleaning and Assembly Instructions for 'MC' Termination Option

## Soldering

1. Insert switch base only into PC board.
2. Do not bend terminals.
3. Wave soldering recommended at 500F solder temperature.
4. Hand solder at $500 \mathrm{~F}, 10 \mathrm{sec}$. max./terminal.

## Switch Assembly

1. Hold housing/shaft assembly by housing. Remove protective cap by squeezing tabs and discard. (FIG. 1)
2. Do not push on switch shaft. Detent mechanism will come apart.
3. While holding switch housing, align locating tab on base with notch on housing and engage 4 housing latches in slots on base. (FIG. 2)
4. Push firmly on housing until latches snap in place.
5. Remove clip from shaft and discard. Assembly is complete. (FIG. 3)

## Cleaning

1. Flux clean using vapor degreaser and forced rinse or triple bath method.
2. Do not allow switch base to 'trap' fluids.
3. Freon TMC, TF or Methylene Chloride give excellent results.


## AVAILABLE HARDWARE

Stop ring

PART NO.
767B00201
Material: Brass
Finish: Nickel plated



[^0]:    ${ }^{1}$ MOVABLE CONTACTS: Copper alloy, with gold plate over nickel plate. STATIONARY CONTACTS \& TERMINALS: Brass, with gold plate over nickel plate 2 MOVABLE CONTACTS: Coin silver, silver plated.
    STATIONARY CONTACTS \& TERMINALS: Brass, silver plated (standard with all termination options).
    ${ }^{3}$ MOVABLE CONTACTS: Coin silver, with gold plate over nickel plate over silver plate. STATIONARY CONTACTS \& TERMINALS: Brass, with gold plate over nickel plate over silver plate.

