

87165-1

TE Internal Number: 87165-1



# **Contacts-AMPMODU Machine Applied**



Always EU RoHS/ELV Compliant (Statement of

Compliance)

## **Product Highlights:**

- Contact Type = Locking Clip
- Post Size = 0.64 [.025] mm [in]
- Wire Range = 0.12-0.40<sup>2</sup> [26-22] mm [AWG]
- Wire Insulation Diameter = .97 1.57 mm
- Phosphor Bronze Contact Base Material

View all Features

#### **Documentation & Additional Information**

### **Product Drawings:**

• CONTACT - LOCKING CLIP, FOR 0.64[.025] SQUARE POST, ... (PDF, English)

### Catalog Pages/Data Sheets:

 AMPMODU\_INTERCONNECTION\_SYSTEM\_SECTION5\_CONT (PDF, English)

### **Product Specifications:**

None Available

### Application Specifications:

 Locking Clip 0.64-mm (.025-in.) Square Contacts and ... (PDF, English)

#### **Instruction Sheets:**

- Hand Crimping Tool 90289-1 (PDF, English)
- AMPMODU Locking Clip Contacts and Housings for 0.64m... (PDF, English)

### **CAD Files:** (CAD Format & Compression Information)

- <u>2D Drawing</u> (DXF, Version R)
- 3D Model (IGES, Version R)
- 3D Model (STEP, Version R)

<u>List all Documents</u>

### Additional Information:

Product Line Information

#### **Related Products:**

Tooling

## Product Features (Please use the Product Drawing for all design activity)

#### **Product Type Features:**

- Post Size (mm [in]) = 0.64 [.025]
- Wire Insulation Diameter (mm [in]) = 0.97 –
  1.57 [0.038 0.062]
- With Insulation Support = Yes
- Wire Termination Type = Crimp
- Comment = These contacts must be crimped in accordance with AMP Specification No. 114-25006 in order to function properly in a connector housing.; Extraction Tool No. 91084-1 is used for removing individual contacts from connector housings and for detaching contacts from mating posts.; (\*) For use with Model "K" machines. Call the Technical Assistance Center (1-800-522-6752) for part numbers of applicators for use with Model "G" machines, as well as other bench machines and fully automatic AMPOMATOR lead making machines.

#### **Mechanical Attachment:**

Contact Spring Material = Stainless Steel

## **Contact Related Features:**

- Contact Type = Locking Clip
- Contact Base Material = Phosphor Bronze
- <u>Contact Mating Area Plating Material</u> = Gold
  (30) over Nickel (50)
- Contact Shape = Square
- Approved Standards = UL E28476

#### **Industry Standards:**

- RoHS/ELV Compliance = RoHS compliant, ELV compliant
- <u>Lead Free Solder Processes</u> = Wave solder capable to 240°C, Wave solder capable to 260° C, Wave solder capable to 265°C
- RoHS/ELV Compliance History = Always was RoHS compliant

### **Conditions for Usage:**

• Operating Temperature (°C) = -65 - +105

#### **Packaging Related Features:**

<u>Packaging Method</u> = Loose Piece

## **Electrical Characteristics:**

- Contact Current Rating (Amps.) = 3
- Termination Resistance (m ) = 12
- Insulation Resistance (M ) = 5,000
- Dielectric Withstanding Voltage (V) = 750

## **Termination Related Features:**

 Solder Tail Contact Plating = Gold Flash over Nickel (50)

## **Body Related Features:**

• Wire Range (mm [AWG]) = 0.12-0.40<sup>2</sup> [26-22]

# Other:

• Brand = AMP