

## Products & Applications: Soldering/Desoldering

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### SMT Rework Tip Cartridges

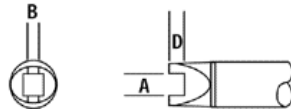
Designed for reworking SMT components, SMTC tip cartridges do it all - assembly, removal and cleaning. The SMTC range includes slot, tunnel and quad tip cartridges. The SMTC range also includes hoof tips for drag soldering, blade tips to remove residual solder from pads, and knife tips for multi-lead soldering of PLCCs in tight places.

Please note: SMTC soldering tip cartridges are for use with the MX-RM3E soldering/rework hand-pieces for STSS/MX systems only. They cannot be used with SP systems, Talon® hand-pieces or desolder hand-pieces.



### Slot Tip Cartridges

DIMENSIONS IN INCHES (mm)



SMT TYPE	A	B	D	Part No.
Chip 0805	.090 (2.29)	.050 (1.27)	.070 (1.79)	SMTC-X01
Chip 1206, 1210	.140 (3.56)	.060 (1.52)	.070 (1.79)	SMTC-X02
Chip 1808, 1812	.190 (4.83)	.080 (2.03)	.075 (1.91)	SMTC-X03
Chip, Box A (EIA SOPM-3224)	.135 (3.43)	.080 (2.03)	.120 (3.05)	SMTC-X35
Chip, Box B (EIA SOPM-3528)	.150 (3.81)	.095 (2.41)	.100 (2.54)	SMTC-X32
Melf, Box B (EIA SOPM-4532)	.190 (4.83)	.110 (2.79)	.160 (4.06)	SMTC-X36
Chip, Box C (EIA SOPM-6032)	.250 (6.35)	.095 (2.41)	.130 (3.30)	SMTC-X33*
Chip, Box D (EIA SOPM-7246)	.300 (7.62)	.100 (2.54)	.140 (3.56)	SMTCX34*



SMTC Tip Range

SOT-23	.068 (1.73)	.100 (2.54)	.050 (1.27)	SMTC-X05
SOT-89	.110 (2.80)	.250 (6.35)	.080 (2.03)	SMTC-X08
Chip 0402, 0603, 0805 (angled)	.080 (2.03)	.050 (1.27)	.060 (1.52)	SMTC-X88
Chip 0402, 0603	.070 (1.78)	.040 (1.02)	.040 (1.02)	SMTC-X96

500 series x=5 600 series x=0 700 series x=1

\*=NOT available for 500 series

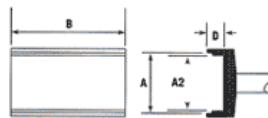


MX

Tip Range

## Tunnel Tip Cartridges For Dual In-Line Packages

DIMENSIONS IN INCHES (mm)



SMT TYPE	A2	A	B	D	Part No.
DPAC	.335 (8.51)	.335 (8.51)	.250 (6.35)	.200 (5.08)	SMTC-X47
SO-8	.320 (8.13)	.380 (9.65)	.750 (19.05)	.240 (6.10)	SMTC-X107
SO-16	.330 (8.38)	.330 (8.38)	.475 (12.07)	.230 (5.84)	SMTC-X46*
SO-8	.335 (8.51)	.335 (8.51)	.665 (16.90)	.250 (6.35)	SMTC-X68**
SOIC-8	.200 (5.08)	.200 (5.08)	.170 (4.32)	.090 (2.29)	SMTC-X04
SOIC-14,-16	.200 (5.08)	.200 (5.08)	.400 (10.16)	.090 (2.29)	SMTC-X06
SOIC-14	.204 (5.18)	.204 (5.18)	.350 (8.89)	.100 (2.54)	SMTC-X142
SOIC-24 (Mini flat pack)	.280 (7.11)	.280 (7.11)	.620 (15.75)	.125 (3.18)	SMTC-X77
SOIC-16 (Wide)	.320 (8.13)	.320 (8.13)	.470 (11.94)	.270 (6.86)	SMTC-X124
SOIC-20	.375 (9.53)	.375 (9.53)	.520 (13.21)	.125 (3.18)	SMTC-X10
SOIC-24	.375 (9.53)	.375 (9.53)	.620 (15.75)	.125 (3.18)	SMTC-X09
SOIC-28, SOL-34	.375 (9.53)	.375 (9.53)	.720 (18.29)	.125 (3.18)	SMTC-X07
SOIC-32	.520 (13.21)	.520 (13.21)	.805 (20.45)	.170 (4.32)	SMTC-X42
SOJ-28, SOM-36	.315 (8.00)	.340 (8.64)	.740 (18.80)	.074 (1.88)	SMTC-X26
SOJ-32, 34	.315 (8.00)	.340 (8.64)	.840 (21.34)	.125 (3.18)	SMTC-X140
SOJ-40, SOM-32	.410 (10.41)	.450 (11.43)	1.020 (25.91)	.075 (1.91)	SMTC-X40
SOJ-42	.410 (10.41)	.450 (11.43)	1.070 (27.18)	.125 (3.18)	SMTC-X148
SOMC-14,-16, DB-20	.270 (6.86)	.270 (6.86)	.440 (11.18)	.090 (2.29)	SMTC-X20

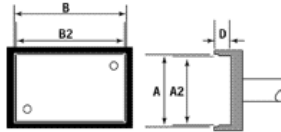
SOP-20	.270 (6.86)	.270 (6.86)	.285 (7.24)	.100 (2.54)	SMTC-X138
SOP-28	.420 (10.67)	.420 (10.67)	.720 (18.29)	.125 (3.18)	SMTC-X39
SOP-40	.460 (11.68)	.510 (12.95)	1.000 (25.4)	.125 (3.18)	SMTC-X134*
SOP-44	.510 (12.95)	.565 (14.35)	1.070 (27.18)	.105 (2.67)	SMTC-X83
TSOP-28	.470 (11.94)	.505 (12.83)	.320 (8.13)	.065 (1.65)	SMTC-X95
TSOP-40	.730 (18.54)	.760 (19.30)	.400 (10.16)	.120 (3.05)	SMTC-X154
TSOP-56	.730 (18.54)	.760 (19.30)	.556 (14.12)	.120 (3.05)	SMTC-X162
TSOP-32	.730 (18.54)	.760 (19.30)	.320 (8.13)	.120 (3.05)	SMTC-X84**

600 series x=0 700 series x=1 \*=NOT available for 600 series

\*\*=NOT available for 700 series

### Quad Tip Cartridges For PLCC

DIMENSIONS IN INCHES (mm)



SMT TYPE	A2	A	B2	B	D	Part No.
PLCC 18	.300 (7.62)	.330 (8.38)	.500 (12.70)	.530 (13.46)	.150 (3.81)	SMTC-X11
PLCC 20	.360 (9.14)	.400 (10.16)	.360 (9.14)	.400 (10.16)	.150 (3.81)	SMTC-X12
PLCC 28	.370 (9.40)	.410 (10.41)	.570 (14.48)	.610 (15.49)	.150 (3.81)	SMTC-X103
PLCC 32	.450 (11.43)	.500 (12.70)	.550 (13.97)	.600 (15.24)	.150 (3.81)	SMTC-X16
PLCC 28	.455 (11.56)	.500 (12.70)	.455 (11.58)	.500 (12.70)	.150 (3.81)	SMTC-X13
PLCC 44	.660 (16.76)	.700 (17.78)	.660 (16.76)	.700 (17.78)	.150 (3.81)	SMTC-X14
PLCC 68	.960 (24.38)	.995 (25.27)	.960 (24.38)	.995 (25.27)	.220 (5.59)	SMTC-X18*
PLCC 68 dual	.960 (24.38)	.995 (25.27)	.960 (24.38)	.995 (25.27)	.220 (5.59)	SMTC-X28
PLCC 84 dual	1.165 (29.59)	1.195 (30.35)	1.165 (29.59)	1.195 (30.35)	.220 (5.59)	SMTC-X29
PLCC 52	.760 (19.30)	.800 (20.32)	.760 (19.30)	.800 (20.32)	.150 (3.81)	SMTC-X17*
PLCC 84	1.165 (29.59)	1.195 (30.35)	1.165 (29.59)	1.195 (30.35)	.220 (5.59)	SMTC-X19*

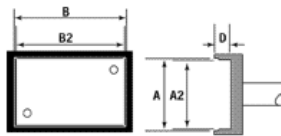
600 series x=0 700 series x=1 for all quads use 700 SERIES tip cartridges

\*=NOT available for 600 series

Please note: Dual tip cartridges require two power supply units and two hand-pieces. A Dual Hand-Piece Support (MX-DHS) is also recommended.

### Quad Tip Cartridges For QFP

DIMENSIONS IN INCHES (mm)



SMT TYPE	A2	A	B	B2	D	Part No.
SQFP 48 (EIAJ)	.330 (8.38)	.330 (8.38)	.330 (8.38)	.330 (8.38)	.100 (2.54)	SMTC-X121
SQFP 64 (EIAJ)	.440 (11.18)	.440 (11.18)	.440 (11.18)	.440 (11.18)	.100 (2.54)	SMTC-X120
TQFP 44	.440 (11.18)	.480 (12.19)	.480 (12.19)	.520 (13.21)	.110 (2.79)	SMTC-X159
TQFP 80	.485 (12.32)	.525 (13.34)	.485 (12.32)	.525 (13.34)	.110 (2.79)	SMTC-X132
QFP 48	.550 (13.97)	.550 (13.97)	.550 (13.97)	.550 (13.97)	.130 (3.30)	SMTC-X115
VQFP 100 (EIAJ)	.570 (14.48)	.610 (15.49)	.570 (14.48)	.610 (15.49)	.110 (2.79)	SMTC-X118
QFP 128 (3.2 mm fp)	.620 (15.75)	.620 (15.75)	.860 (21.84)	.860 (21.84)	.130 (3.30)	SMTC-X133
QFP 44	.635 (16.13)	.635 (16.13)	.635 (16.13)	.635 (16.13)	.130 (3.30)	SMTC-X21
QFP 100 (rectangular)	.650 (16.51)	.650 (16.51)	.885 (22.48)	.885 (22.48)	.130 (3.30)	SMTC-X43
QFP 64, 80	.675 (17.15)	.675 (17.15)	.910 (23.11)	.910 (23.11)	.130 (3.30)	SMTC-X15
QFP 100	.805 (20.45)	.805 (20.45)	.805 (20.45)	.805 (20.45)	.190 (4.83)	SMTC-X45*
QFP 144	.805 (20.45)	.840 (21.34)	.805 (20.45)	.840 (21.34)	.075 (1.91)	SMTC-X122
QFP 132	.985(25.02)	1.020 (25.91)	.985(25.02)	1.020 (25.91)	.125 (3.18)	SMTC-X86
QFP 100 (square)	1.040 (26.42)	1.040 (26.42)	1.040 (26.42)	1.040 (26.42)	.130 (3.30)	SMTC-X44*

QFP 208 DUAL	1.125 (28.58)	1.770 (44.96)	1.125 (28.58)	1.170 (44.96)	.114 (2.90)	SMTC-X81
QFP 120,160 DUAL	1.165 (29.59)	1.200 (30.48)	1.165 (29.59)	1.200 (30.48)	.120 (3.05)	SMTC-X48
PQFP 240 DUAL	1.290 (32.77)	1.330 (33.78)	1.290 (32.77)	1.330 (33.78)	.110 (2.79)	SMTC-X125
QFP 304 DUAL	1.600 (40.64)	1.650 (41.91)	1.650 (41.91)	1.600 (40.64)	.200 (5.08)	SMTC- X158**

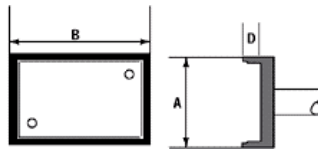
600 series x=0 700 series x=1 for all quads use 700 series tip cartridges

\*= Not recommended for 600 series \*\*= not AVAILABLE FOR 600 SERIES

Please Note: Dual tip cartridges require two powersupply units and two hand-pieces. A Dual Hand-Piece Support (MX-DHS) is also recommended.

### Socket Tip Cartridges (Tip Inside Socket)

DIMENSIONS IN INCHES (mm)



Recommended SMD Component	A	B	D	Recommended Part No.	Part No.
PLCC-20 SOCKET	.360 (9.14)	.556 (14.12)	.115 (2.91)	SMTC-X144	SMTC-1144
PLCC-32 SOCKET	.456 (11.58)	.556 (14.12)	.120 (3.05)	SMTC-X109	SMTC-1109
PLCC-84 SOCKET DUAL	1.160 (40.64)	1.160(40.64)	.115(2.91)	SMTC-X145	SMTC-1145

600 series x=0 700 series x=1 for all quads use 700 series tip cartridges

Please Note: Dual tip cartridges require two power supply units and two hand-pieces. A Dual Hand-Piece Support (MX-DHS) is also recommended.