

CHEMTRONICS® Technical Data Sheet

TDS # CW2610

CircuitWorks® Rubber Keypad Repair Kit

PRODUCT DESCRIPTION

CircuitWorks® Rubber Keypad Repair Kit permanently repairs rubber keypads by restoring conductivity to worn, intermittent, and nonconductive carbon contacts. This product easily returns rubber keypads to like-new condition. This system is flexible and very durable. The CircuitWorks® Rubber Keypad Repair Kit provides a silver/carbon coating that is effective and long lasting.

- Repairs nonconductive keypads
- Excellent electrical conductivity
- Wear-resistant coating
- Excellent adhesion
- System has 72 hour pot life at room temperature and relative humidity <65%
- Testing shows repairs can withstand over 500,000 simulated keystrokes

TYPICAL APPLICATIONS

CircuitWorks® Rubber Keypad Repair Kit is excellent for rework and repair applications including:

- Telephones
- Controllers
- Carbon Contact Keyboards
- Communication Equipment
- Miscellaneous Keypads

TYPICAL PRODUCT DATA AND PHYSICAL PROPERTIES

Composition

Material	Part A	Silver/Carbon/Rubber
	Part B	Hardener
Color	Part A	Dark Gray/Silver
	Part B	Amber Clear
Specific Gravity	Part A	2.5 - 2.7
	Part B	1.0

Cured Compound

Tack-Free Time @ 25°C (75°F)	1 Hour
Return to Service Time	24 Hours
Complete Cure @ 25°C(75°F)	72 Hours
Electrical Conductivity	Excellent
Durability	Excellent
Flexibility	Excellent

Shelflife 18 months

COMPATIBILITY

CircuitWorks® Rubber Keypad Repair Kit has excellent compatibility with most materials. As with any adhesive/sealant, compatibility with substrate should be determined on a non-critical area prior to use.

