CHEMTRONICS® Technical Data Sheet

TDS # CW2610

CircuitWorks® Rubber Keypad Repair Kit

PRODUCT DESCRIPTION

CircuitWorks® Rubber Keypad Repair Kit permanently repairs rubber keypads by restoring conductivity to worn, intermittent, and nonconductive carbon contacts. This product easily returns rubber keypads to like-new condition. This system is flexible and very durable. The CircuitWorks® Rubber Keypad Repair Kit provides a silver/carbon coating that is effective and long lasting.

- Repairs nonconductive keypads
- Excellent electrical conductivity
- Wear-resistant coating
- Excellent adhesion
- System has 72 hour pot life at room temperature and relative humidity <65%
- Testing shows repairs can withstand over 500,000 simulated keystrokes

TYPICAL APPLICATIONS

CircuitWorks® Rubber Keypad Repair Kit is excellent for rework and repair applications including:

- Telephones
- Controllers
- Carbon Contact Keyboards
- Communication Equipment
- Miscellaneous Keypads

TYPICAL PRODUCT DATA AND PHYSICAL PROPERTIES

Composition				
Material	Part A	Silver/Carbon/Rubber		
	Part B	Hardener		
Color	Part A	Dark Gray/Silver		
	Part B	Amber Clear		
Specific Gravity	Part A	2.5 - 2.7		
	Part B	1.0		
Cured Compound				
Tack-Free Time	75°F) 1 Hour			
Return to Service	24 Hours			
Complete Cure @	5°F) 72 Hours			
Electrical Conduc	Excellent			
Durability	Excellent			
Flexibility	Excellent			
Shelflife		18 months		

COMPATIBILITY

CircuitWorks® Rubber Keypad Repair Kit has excellent compatibility with most materials. As with any adhesive/sealant, compatibility with substrate should be determined on a non-critical area prior to use.

USAGE INSTRUCTIONS

Read MSDS carefully prior to use.

Mixing: Pour the liquid in Part B into the container of Part A. Stir thoroughly for two minutes.

Application: Paint the worn carbon contacts with the mixed conductive material using the enclosed applicator brushes.

Curing: At room temperature (<25°C), material dries tack-free in one hour. Repaired keypads can be returned to service in 24 hours. Ultimate properties are achieved in 72 hours. For faster drying, expose the material to approximately 190°F (90°C) for 10 minutes. DO NOT EXCEED 212°F (100°C).

TECHNICAL & APPLICATION ASSISTANCE

Chemtronics® provides a technical hotline to answer your technical and application related questions. The toll free number is: **1-800-TECH-401.**

AVAILABILITY

CW2605 1 set containing: 3g / 0.36 oz. Adhesive 0.33g / 0.01 oz. Curing Agent

NOTE:

This information is believed to be accurate. It is intended for professional end users having the skills to evaluate and use the data properly. CHEMTRONICS® does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.

MANUFACTURED BY:

ITW CHEMTRONICS®
8125 COBB CENTER DRIVE
KENNESAW, GA 30152
1-770-424-4888 REV. E (09/02)

DISTRIBUTED BY:		