**DIGITAL SETTING:** The 425A is set digitally by rotating each setting knob until the desired Time Preset is displayed by the number wheels on the front of the timer. The digital setting allows exact, accurate and repeatable timing cycles.

**HIGH ACCURACY:** The 425A utilizes a crystal controlled oscillator which provides 0.1% timing accuracy across all rated voltages and temperatures.

**CYCLE PROGRESS INDICATION:** The 425A offers the industry's brightest green LED display in a 1/16 DIN package. Depending on the Model, the three-digit LED display will time UP to or DOWN from the Time Preset.

Through its internal microcontroller, the 425A keeps track of the time setting by monitoring each of the three Time Preset switches. Whenever a change is made in the time preset, even during a cycle, the 425A instantly re-computes and adjusts the current timing cycle.

1/16 DIN HOUSING: The 48mm<sup>2</sup> (1/16 DIN) housing is compact, allowing the 425A to be panel mounted or plug-in using an 8-pin octal socket. The decimal point and SEC/MIN/HRS switches are located on the side of the unit. When panel mounted, these range switches are not accessible to the operator. This Tamper-proof feature prevents unauthorized or hazardous changes to the timing range.

**MEMORY OPTION:** The 425A can be ordered as standard with an EEPROM memory. This allows the 425A to retain the elapse time or time remaining during momentary or sustained power interruptions.

**INSTANTANEOUS AND DELAYED RELAY VERSIONS:** A version of the 425A is available with one set of SPDT instantaneous contacts and one set of SPDT delayed contacts.

**DELAYED RELAY VERSION:** A version of the 425A is available with DPDT delayed contacts.

MODEL 425A300Q10XX (SPDT INSTANTANEOUS & SPDT **DELAYED RELAYS):** Timing starts when power is applied to terminals 2 and 7. The instantaneous relay energizes, the LED digital display begins to increment from 0 and the timing LED blinks slowly. When the preset value is reached, the LED blinks rapidly and the Delayed SPDT relay is energized. The timer remains in this timed-out condition until reset by removing power.

MODEL 425A300Q20XX (DPDT DELAYED RELAY): Timing starts when power is applied to terminals 2 and 7. The LED display begins to increment from 0 and the timing LED blinks slowly. When the preset value is reached, the LED stops, the timing LED blinks rapidly and the Delayed DPDT relay energizes. The timer remains in this timed-out condition until reset by removing power.

MODEL 425A300Q10MX & MODEL 425A300Q20MX (MEMORY OPTION): Operation is same as above, however, units will not reset when power is removed during the timing cycle. Timers with this option can only be reset after time-out, or by adjusting the setting knobs to 000 during the timing cycle.

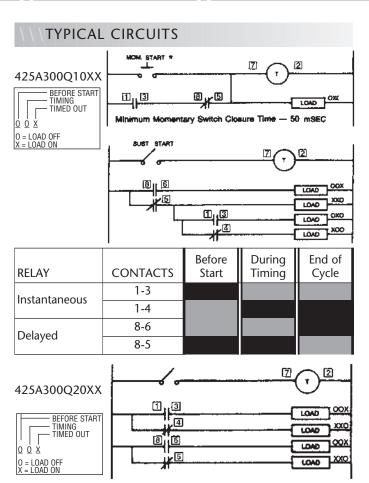
CAUTION: Be advised that the relay(s) will transfer when setting knobs are adjusted to 000 when power is applied.



- Easy-To-Read High Intensity Gréen LED Display
- Timing From .01 SEC to 999 Hrs in One Unit
- Switch Selectable Timing Ranges Are Tamper Proof When Panel Mounted
- Timing LED Indicates Output Relay Status
- Time Preset Can Be Adjusted While Timing

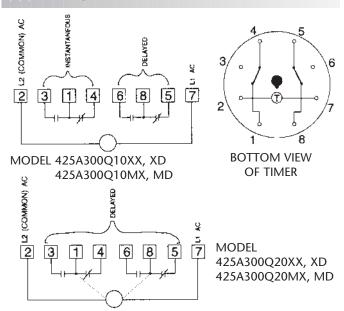
- Passes NEMA Showering Arc Noise Test
- Panel Mounting or 8-pin Octal Plug-in mounting
- Timing Up to or Down From the Set Point

MODEL NUMBER >>>>>	425A	300				
Range						
0 to 9.99 or 99.9 or 999 SEC, I	0 to 9.99 or 99.9 or 999 SEC, MIN, HR 300					
Voltage & Frequency						
120 VAC - 240 VAC 50/60 Hz G						
120 VAC 50/60 Hz Q						
Output Arrangement						
Instantaneous Relay (SPDT), Delay Relay (SPDT) 10						
Delay Relay (DPDT) 20						
Memory						
Standard-No Memory X						
With Memory (EEPROM) M						
Features						
Standard (Time Up)					Χ	
Standard (Time Down)					D	
Special					K	
Accessories						
8-Pin surface/DIN rail socket 0000-825-85-00						
Hold down clips for above socket 0407-025-13-00						
Panel mounting bracket 0405-320-02-00						
Plug-in socket kit (8-pin) 0319-261-45-00						
8-Pin socket w/rear facing terminals 600-3-0011						



RELAY	CONTACTS	Before Start	During Timing	End of Cycle
Instantaneous	1-3			
	1-4			
Delayed	8-6			
	8-5			

## WIRING



MODELS    425A300Q10XX   ON-Delay Time Up   425A300Q20XX   ON-Delay Time Up   425A300Q20XD   ON-Delay Time Down   425A300Q20XD   ON-Delay Time Down   425A300Q20XD   ON-Delay Time Down   Switch Selectable, 0 to 9.99, 99.9 or 999 Sec/Min/Hrs   Q10 Models: SPDT, Q20   Models: DPDT   Use   Delay Time Down   On-Delay Time Down	\\\SPECIFICATIONS				
### A25A300Q10XD ON-Delay Time Down ### A25A300Q20XD ON-Delay Time Down ### A25A300Q20XD ON-Delay Time Down  ### RANGES    Switch Selectable, 0 to 9.99, 99.9 or 999 Sec/Min/Hrs	MODELS	425A300Q10XX	ON-Delay Time Up		
425A300Q10XD ON-Delay Time Down 425A300Q20XD ON-Delay Time Down  RANGES Switch Selectable, 0 to 9.99, 99.9 or 999 Sec/Min/Hrs  Type Q10 Models: SPDT, Q20 Models: DPDT  LOAD RELAY Life 10 Million operations (no load)  Contact Rating 5 AMPS Resistive @ 250 VAC 30 VDC, or 1/10HP @ 120 VAC  TEMPERATURE RATING  NOISE IMMUNITY Showering ARC per NEMA ICS2-230, the 425A will withstand a voltage surge of 4500 volts for 50 microseconds without damage  MOUNTING 8-Pin Octal plug-in base, Panel Mounting Bracket  POWER REQUIRE-MENTS  REPEAT ACCURACY ±.1% over rated voltages  Cycle Progress 3 Digit Green LED Display, seven segment numeric  Timing LED Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  MEMORYMX Models  HOUSING 1/16 DIN (48mm x 48mm) Housing		425A300Q20XX	ON-Delay Time Up		
RANGES  Switch Selectable, 0 to 9.99, 99.9 or 999 Sec/Min/Hrs  Type  Q10 Models: SPDT, Q20 Models: DPDT  Life  Contact Rating  TEMPERATURE RATING  Contact Rating  O° to 140°F (-18° to 60°C)  Showering ARC per NEMA ICS2-230, the 425A will withstand a voltage surge of 4500 volts for 50 microseconds without damage  MOUNTING  REQUIRE-MENTS  REPEAT ACCURACY  RESET TIME  Cycle Progress  DISPLAY  Switch Selectable, 0 to 9.99, 99.9  Q10 Models: SPDT, Q20 Models: DPDT  10 Million operations (no load)  5 AMPS Resistive @ 250 VAC 30 VDC, or 1/10HP @ 120 VAC  5 AMPS Resistive @ 250 VAC 30 VDC, or 1/10HP @ 120 VAC  WESE, VAC 30 VDC, or 1/10HP @ 120 VAC  WILLIAM ICS2-230, the 425A will withstand a voltage surge of 4500 volts for 50 microseconds without damage  MOUNTING  8-Pin Octal plug-in base, Panel Mounting Bracket  POWER REQUIRE-MENTS  REPEAT ACCURACY  ±.1% over rated voltages  Cycle Progress  3 Digit Green LED Display, seven segment numeric  Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  MEMORYMX Models  HOUSING  1/16 DIN (48mm x 48mm) Housing		425A300Q10XD	ON-Delay Time Down		
Type Q10 Models: SPDT, Q20 Models: DPDT  LOAD RELAY Life 10 Million operations (no load)  Contact Rating 5 AMPS Resistive @ 250 VAC 30 VDC, or 1/10HP @ 120 VAC  TEMPERATURE RATING 0° to 140°F (-18° to 60°C)  NOISE IMMUNITY Withstand a voltage surge of 4500 volts for 50 microseconds without damage  MOUNTING 8-Pin Octal plug-in base, Panel Mounting Bracket  POWER REQUIRE-MENTS  REPEAT ACCURACY ±.1% over rated voltages  Cycle Progress 3 Digit Green LED Display, seven segment numeric  Timing LED Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  MEMORYMX Models  HOUSING 1/16 DIN (48mm x 48mm) Housing		,	,		
LOAD RELAY  Life  10 Million operations (no load)  Contact Rating  5 AMPS Resistive @ 250 VAC 30 VDC, or 1/10HP @ 120 VAC  TEMPERATURE RATING  NOISE IMMUNITY  Showering ARC per NEMA ICS2-230, the 425A will withstand a voltage surge of 4500 volts for 50 microseconds without damage  MOUNTING  8-Pin Octal plug-in base, Panel Mounting Bracket  POWER REQUIRE-MENTS  REPEAT ACCURACY  120 VAC, 50/60 Hz; (10%, -20%); 5WATT maximum  EVACURACY  RESET TIME  100 mSEC minimum  Cycle Progress  3 Digit Green LED Display, seven segment numeric  Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  MEMORYMX Models  HOUSING  1/16 DIN (48mm x 48mm) Housing	RANGES	or 999 Sec/Min/Hrs			
Contact Rating  Contact Rating  S AMPS Resistive @ 250 VAC 30 VDC, or 1/10HP @ 120 VAC  TEMPERATURE RATING  0° to 140°F (-18° to 60°C)  Showering ARC per NEMA ICS2-230, the 425A will withstand a voltage surge of 4500 volts for 50 microseconds without damage  MOUNTING  8-Pin Octal plug-in base, Panel Mounting Bracket  POWER REQUIRE-MENTS  REPEAT ACCURACY  RESET TIME  100 mSEC minimum  Cycle Progress  DISPLAY  Timing LED  Red LED Display, seven segment numeric  Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  MEMORYMX Models  HOUSING  1/16 DIN (48mm x 48mm) Housing		Туре			
TEMPERATURE RATING  O° to 140°F (-18° to 60°C)  Showering ARC per NEMA ICS2-230, the 425A will withstand a voltage surge of 4500 volts for 50 microseconds without damage  MOUNTING  8-Pin Octal plug-in base, Panel Mounting Bracket  POWER REQUIRE-MENTS  REPEAT ACCURACY  120 VAC, 50/60 Hz; (10%, -20%); 5WATT maximum  ESET TIME  100 mSEC minimum  Cycle Progress  3 Digit Green LED Display, seven segment numeric  Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  MEMORYMX Models  HOUSING  1/16 DIN (48mm x 48mm) Housing	LOAD RELAY	Life	10 Million operations (no load)		
NOISE IMMUNITY  Showering ARC per NEMA ICS2-230, the 425A will withstand a voltage surge of 4500 volts for 50 microseconds without damage  MOUNTING  8-Pin Octal plug-in base, Panel Mounting Bracket  POWER REQUIRE-MENTS  REPEAT ACCURACY  120 VAC, 50/60 Hz; (10%, -20%); 5WATT maximum  EXEMPLE TIME  100 mSEC minimum  Cycle Progress  Olsplay  Cycle Progress  Red LED Display, seven segment numeric  Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  MEMORY MX Models  HOUSING  1/16 DIN (48mm x 48mm) Housing		Contact Rating			
MOUNTING withstand a voltage surge of 4500 volts for 50 microseconds without damage  MOUNTING 8-Pin Octal plug-in base, Panel Mounting Bracket  POWER REQUIRE- MENTS 120 VAC, 50/60 Hz; (10%, -20%); 5WATT maximum  EPEAT ACCURACY ±.1% over rated voltages  Cycle Progress 3 Digit Green LED Display, seven segment numeric  Cycle Progress Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  MEMORYMX Models HOUSING 1/16 DIN (48mm x 48mm) Housing		0° to 140°F (-18° to 60°C)			
POWER REQUIRE- MENTS REPEAT ACCURACY  RESET TIME  DISPLAY  DISPLAY  MEMORYMX Models HOUSING  120 VAC, 50/60 Hz; (10%, -20%); 5WATT maximaximum  120 VAC, 50/60 Hz; (10%, -20%); 5WATT maximaximum  20		withstand a voltage surge of 4500 volts for 50			
REQUIRE- MENTS  REPEAT ACCURACY  ESSET TIME  Cycle Progress  Cycle Progress  DISPLAY  Timing LED  MEMORYMX Models  HOUSING  120 VAC, 30/60 Hz; (10%, -20%); SWATT maximum  3 Digit Green LED Display, seven segment numeric Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  EEPROM 100,000 read/write cycles  1/16 DIN (48mm x 48mm) Housing	MOUNTING	8-Pin Octal plug-in base, Panel Mounting Bracket			
ACCURACY  EESET TIME  100 mSEC minimum  Cycle Progress  Segment numeric  Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  MEMORY MX Models  HOUSING  1/16 DIN (48mm x 48mm) Housing	REQUIRE-				
Cycle Progress 3 Digit Green LED Display, seven segment numeric  Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  MEMORYMX Models HOUSING 1/16 DIN (48mm x 48mm) Housing	,	±.1% over rated voltages			
DISPLAY  Timing LED  Red LED blinks slowly (once per second) during timing; blinks rapidly after time out.  MEMORY MX Models  HOUSING  1/16 DIN (48mm x 48mm) Housing	RESET TIME	100 mSEC minimum			
Timing LED second) during timing; blinks rapidly after time out.  MEMORYMX Models HOUSING 1/16 DIN (48mm x 48mm) Housing		Cycle Progress	segment numeric		
MX Models HOUSING 1/16 DIN (48mm x 48mm) Housing		Timing LED	second) during timing: blinks		
		EEPROM 100,000 read/write cycles			
WEIGHT 5oz (140g) Shipping 1 lb.	HOUSING	, , ,			
	WEIGHT	5oz (140g)	Shipping 1 lb.		

## DIMENSIONS (INCHES/MILLIMETERS)

