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Product Description

Positioned between the ELC graphics panels and the XV series of operator interfaces, **HMi** is the workhorse of the industry. The units feature touchscreen and function buttons to suit all environments and applications. They range in screen size and color to fit available space and application needs. All units offer RS-232, RS-485 and RS-422 communications. The 6, 8 and 10 inch units also offer Ethernet communication options.

Features

- Analog touchscreen
- Auto-scale application from 10 to 4 inch
- Screen saver
- Pop-up screens
- Animated graphics
- · Conditional visibility
- Clock synchronization
- Data archiving
- Multi-language
- Eight levels of security
- Embedded logic for use with local I/O
- Ethernet communication drivers

- Ethernet, COMM port and USB upload/download
- USB ports for data storage
- Three serial ports
- Up to four simultaneous protocols
- Math and logic functions
- Recipes
- Macro capability
- Alarm/event recording and viewing
- Real-time and historical trending
- On and off-line simulation

Protocols

Supported Protocols

Manuf	acturer	and F	Protocol
ivialiui	acturer	allu r	IULULUI

Allen-Bradley
MicroLogix
SLC 5
Cimon
BP Series Loader Protocol
CP Series Loader Protocol
XP Series Loader Protocol
Copley
Stepnet
Danfoss
VLT 2800 (FC Protocol)
Delta
Delta DVP PLC
Delta DVP EH/SA ES/EX/SS (V5.1)
Delta Controller ASCII
Delta Controller RTU
Delta DVP TCP/IP
Eaton
ELC Series Serial
ELC Series TCP/IP
GVX—RTU
GVX—ASCII
MVX—RTU
MVX—ASCII
NFX—RTU
NFX—ASCII
Eaton Controller ASCII
Eaton Controller RTU
EasyPLC 800/MFD (EasyCom)
Emerson
EC20 Series
Facon
FD C

Festo	
Festo PLC	
FuFeng	
APC	
Fuji Electric	
Frenic Inverter	
GE Fanuc	
Series 90 SNP	
Hitachi	
EH Series Procedure 1	
EH Series Procedure 2	
Hust	
Hust CNC Controller	
Hust CNC Controller v2	
IDEC	
Micro Smart	
Jetter	
JC Series	
Nano Series	
Keyence	
KV/KZ Series	
Коуо	
DL/SU Series	
K-Sequence	
Lenze	
LECOM-A/B Protocol	
LG	
Master-K 120S/200S	
Glofa GM6 CNET	
Master-K CNET	
XGT CNET	

Manufacturer and Protocol M2i M2i Master M2i Slave Matsushita FP Series Mirle FAMA SC Mitsubishi FX Series FX2N FX3U FX Series Computer Link A Series/J71UC24 A2A/A2AS/A2USH A1SH/A3N/A2ASH CPU Port Q Series CPU Port Q Series Computer Link J2s Series MKS BY125 CT150 MC700/720 Modbus ASCII (Master) 984 RTU (Master) RTU 2W (Master) ASCII Hex Address (Master) RTU Hex Address (Master) ASCII nW (Master) RTU nW (Master) ASCII (Slave) RTU (Slave)

Modicon
TSX Micro (Uni-Telway)
TSX Premium (Uni-Telway 1-1)
NEZA (Uni-Telway)
TWID0
Moeller
PS3 Series
PS4 Series
NIKKI DENSO
NCS-FI/FS Series
Omron
C Series
CJ1 Series
TPM1A
Parker
Compax 3
SIEMENS
S7 200
S7 300 (with PC Adaptor)
S7 300 (without PC Adaptor)
S7 300 (Direct MPI)
S7 300 (ISO TCP)
Taian
TP02
Ті
Ti435
Vigor
M Series
VIPA

S7 300 (with PC Adaptor)
YOKOGAWA

ACE

Manufacturer and Protocol

Standards and Certifications

CE

FB Series

- UL
- cUL

350

- C-Tick
- RoHS



LiYan

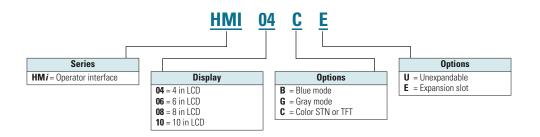
LYPLC EX



TCP/IP

Catalog Number Selection HMi Operator Interface

HMi



Product Selection

Ordering Information

For blank bezel (Eaton logo removed), add suffix **-B**. Example: HMI04BU**-B**.

For blank bezel with function buttons, add suffix **-BF**. Example: HMI06CE**-BF**.

Contact factory for custom bezel.

нмі



HMi Products

Catalog Number
HMI04BU
HMI04CU
HMI06BE
HMI06GE
HMI06CE
HMI06CU
HMI08CE
HMI10CE

Software and Accessories

HMisoft Programming Software

For use with the **HMi** series of touchscreens, this software supports all of the features of **HMi** models. This easy to use Windows based software can run on Windows 2000, XP, Vista, and Windows 7 with a minimum CPU of Pentium III 500 MHz, 256 MB RAM, 500 MB free hard disk space.

- Simulate an application on or off line
- Built in picture library
- Create your own picture library
- Screen manager
- Over 70 on-screen objects
- · Easy object setup
- Monitor all states of objects

- Macro editing
- Scale application from 10 to 4 inches
- Upload/download applications over USB, serial, or Ethernet
- Store archived data, alarms, and events to USB
- Logic configuration for I/O expansion modules
- Ethernet communications

HMi Editor

HMi Editor

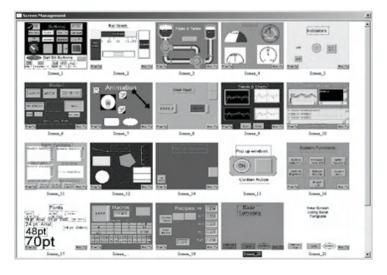
Description

HMi programming software

Catalog Number

HMISOFT

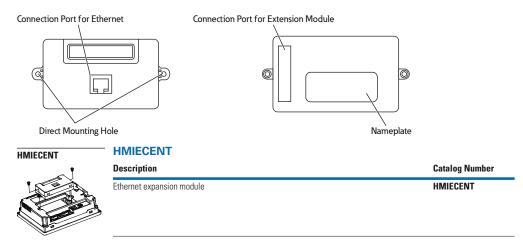
HMi Screen Management



Ethernet Expansion Module

The HMIECENT expansion module adds 10/100 Etherent communications when plugged into the expansion slot of a 6, 8 or 10 inch **HMi** unit. Upload and download programs and communicate to other supported Ethernet devices listed in the Supported Protocols table. No need to distinguish between patch or crossover cables because this module auto-detects and adjusts for proper operation.

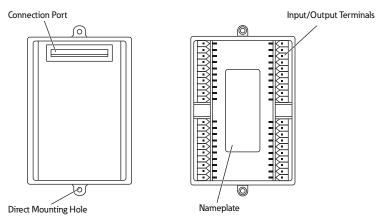
Product Outline



I/O Expansion Modules

The HMIEC0806 and HMIEC1612 are 14 and 28 discrete I/O expansion modules providing eight DC inputs and six relay outputs or 16 DC inputs and 12 relay outputs. These modules plug into the available expansion slot on the back of the **HMi** unit (not available on the four inch model). No need for a separate PLC controller with this built in unit. Combine operator interface and logic into a single platform—use HMISOFT to build both the ladder logic and OI program.

Product Outline



I/O Expansion Modules

	Input Unit		Output Unit		
Power	Point	Туре	Point	Туре	Catalog Number
5 Vdc supplied by HM i	8	DC Type sink or source	6	Relay	HMIEC0806
	16	_	12	Relay	HMIEC1612

HMIEC

Description	Catalog Number
I/O expansion module, 8 in/6 out	HMIEC0806
I/O expansion module, 16 in/12 out	HMIEC1612

Adapter Plate

Description	Catalog Number
6 in HM i adapter plate for PM1000	APPM1HMI6

Kits

Description	Catalog Number
8 in anti-glare overlay kit (5/kit)	17AGT
10 in anti-glare overlay kit (5/kit)	39AG
HM <i>i</i> spare parts kits (includes several power connectors, battery doors, gaskets, mounting clips, etc.)	HMI-SPKIT

Replacement Gaskets

Description	Catalog Number
4 in HM i replacement gasket (2/kit)	HMI04-GASKET
6 in HM i replacement gasket (2/kit)	HMI06-GASKET
8 in HM i replacement gasket (2/kit)	HMI08-GASKET
10 in HM i replacement gasket (2/kit)	HMI10-GASKET

Cable

Description	Catalog Number
1 meter cable to connect between the HM i and Eaton Logic Controller (ELC)	ELC-CBPCELC1
3 meter cable to connect between the HM <i>i</i> and Eaton Logic Controller (ELC)	ELC-CBPCELC3

Power Supply

Description	Catalog Number
1 amp 24 Vdc power supply	ELC-PS01
2 amp 24 Vdc power supply	ELC-PS02

Technical Data and Specifications

HMi Operator Interface

Display color		3M 120K 64K ② 4K 64K 1K 128K ✓ ✓	STN 8 blues 320 x 240 pixels 130 cd/m² CCFL backlight 50,000 hours half-life at 25°C ① 5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K — — ✓	FSTN 16 grays 320 x 240 pixels 130 cd/m ² CCFL backlight 50,000 hours half-life at 25°C ① 5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K — — ✓
Screen pixels 33	320 x 240 pixels 100 cd/m ² LED backlight 10,000 hours half-life at 25°C ® 3.8 in (78.8 x 59.6 mm) Real Time 0S 32-bit RISC micro-controller/206.4 MH. 11M 120K 34K ® 44K 15K 128K 17 17 18S-232	320 x 240 pixels 300 cd/m² LED backlight 30,000 hours half-life at 25°C ¹¹¹ 3.5 in (70.1 x 52.6 mm) Real Time OS Iz 3M 120K 64K ② 4K 1K 128K ✓ ✓ RS-232	320 x 240 pixels 130 cd/m² CCFL backlight 50,000 hours half-life at 25°C ® 5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K —	320 x 240 pixels 130 cd/m ² CCFL backlight 50,000 hours half-life at 25°C ① 5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K —
AlTrating 11 CD module 14 CD module 15 Sacklight life 11 Sisplay size 3. Deparating system Report 16 MCU 36 Memory Program 11 History 12 Recipe 66 Alarm 41 Data registers Volatile 66 Non-volatile 11 Backup memory (bytes) 12 JSB host 3	100 cd/m ² LED backlight 10,000 hours half-life at 25°C ® 3.8 in (78.8 x 59.6 mm) Real Time 0S 32-bit RISC micro-controller/206.4 MHz 120K 54K ® 1K 128K 7	300 cd/m ² LED backlight 30,000 hours half-life at 25°C ® 3.5 in (70.1 x 52.6 mm) Real Time 0S Iz 3M 120K 64K ® 4K 1K 128K ✓ ✓ RS-232	130 cd/m ² CCFL backlight 50,000 hours half-life at 25°C ① 5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K —	130 cd/m ² CCFL backlight 50,000 hours half-life at 25°C ① 5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K —
CD module LE acklight life 11 lisplay size 3. liperating system RI MCU 32 lemory Program 11 listory Recipe 6- Alarm 41 Data registers Volatile 6- Non-volatile lackup memory (bytes) 12 lSB host 9 xpansion port ISB client for programming erial COM port COM1 RCOM2 RCOM3 RCOM3 RCOM3 RI Isisplay size 11 listory 12 listory 13 listory 14 listory 15 listory 16 listory 17 listory 18 listory 18 listory 18 listory 18 listory 19 listo	LED backlight 10,000 hours half-life at 25°C ® 3.8 in (78.8 x 59.6 mm) Real Time OS 32-bit RISC micro-controller/206.4 MH. 11M 120K 54K ® 14K 128K 17 18S-232	LED backlight 30,000 hours half-life at 25°C ① 3.5 in (70.1 x 52.6 mm) Real Time OS Iz 3M 120K 64K ② 4K 1K 128K ✓ ✓ RS-232	CCFL backlight 50,000 hours half-life at 25°C ① 5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K —	CCFL backlight 50,000 hours half-life at 25°C ① 5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K —
acklight life 11 lisplay size 3. liperating system Reperating system Remory Program 11 History 1: Recipe 6: Alarm 41 Data registers Volatile 6: Non-volatile 11 lackup memory (bytes) 1: ISB host ③ ✓ xpansion port ✓ Each of the programming ✓ Berial COM port COM1 R. COM2 R. COM3 R. unction key 4	10,000 hours half-life at 25°C ① 3.8 in (78.8 x 59.6 mm) 3.8 in (78.8 x 59.6 mm) 3.8 al Time OS 32-bit RISC micro-controller/206.4 MHz 120K 54K ② 4K 128K 7	30,000 hours half-life at 25°C ® 3.5 in (70.1 x 52.6 mm) Real Time 0S Iz 3M 120K 64K ® 4K 1K 128K ✓ ✓ RS-232	50,000 hours half-life at 25°C ① 5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K —	50,000 hours half-life at 25°C ① 5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K —
isplay size 3. isplay size 3. iperating system ACU 3. idemory Program 11 History 12 Recipe 6- Alarm 41 Data registers Volatile 6- Non-volatile 11 lackup memory (bytes) 12 ISB host ® xpansion port ISB client for programming erial COM port COM1 COM2 R COM3 R unction key 4 3. identify in the control of the	3.8 in (78.8 x 59.6 mm) Real Time OS 32-bit RISC micro-controller/206.4 MHz IMM I20K 64K IK I28K IV	3.5 in (70.1 x 52.6 mm) Real Time 0S Iz 3M 120K 64K ② 4K 64K 1K 128K ✓ ✓ RS-232	5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K —	5.7 in (118.2 x 89.4 mm) Real Time OS 3M 360K 128K 16K 64K 1K 512K —
Inperating system Indicated in the program in the programming in the program	Real Time OS 32-bit RISC micro-controller/206.4 MH; IMM I20K 64K IK I28K / / / / / / / / / / / / / / / / / /	Real Time OS IZ 3M 120K 64K ② 4K 64K 1K 128K ✓ ✓ RS-232	Real Time OS 3M 360K 128K 16K 64K 1K 512K —	Real Time 0S 3M 360K 128K 16K 64K 1K 512K —
### ACU 3: ### AC	32-bit RISC micro-controller/206.4 MH. IMM I20K 64K IK I28K / / / / / / / / / / / / /	3M 120K 64K ② 4K 64K 1K 128K ✓	3M 360K 128K 16K 64K 1K 512K —	3M 360K 128K 16K 64K 1K 512K —
Memory Program 11 History 12 Recipe 66 Alarm 41 Data registers Volatile 66 Non-volatile 11 ackup memory (bytes) 12 SB host ③ ✓ xpansion port ✓ SB client for programming ✓ erial COM port COM1 R. COM2 R. COM3 unction key 4	11M 120K 54K © 4K 164K 11K 128K	3M 120K 64K ② 4K 64K 1K 128K ✓ ✓	360K 128K 16K 64K 1K 512K —	360K 128K 16K 64K 1K 512K —
Program 11 History 12 Recipe 66 Alarm 41 Data registers Volatile Volatile 64 Non-volatile 11 ackup memory (bytes) 12 ISB host ® ✓ xpansion port ✓ ISB client for programming ✓ verial COM port COM1 COM2 R COM3 R unction key 4	120K 54K ® 54K 154K 128K 17	120K 64K ② 4K 64K 1K 128K ✓ ✓	360K 128K 16K 64K 1K 512K —	360K 128K 16K 64K 1K 512K —
History 1: Recipe 6: Alarm 4! Data registers Volatile 6: Non-volatile 1! Packup memory (bytes) 1: ISB host ③ ✓ Expansion port ✓ ESB client for programming ✓ Erial COM port COM1 R: COM2 R: COM3 R: Function key 4	120K 54K ® 54K 154K 128K 17	120K 64K ② 4K 64K 1K 128K ✓ ✓	360K 128K 16K 64K 1K 512K —	360K 128K 16K 64K 1K 512K —
Recipe 6- Alarm 41 Data registers Volatile 6- Non-volatile 11 Backup memory (bytes) 12 JSB host ③ ✓ Expansion port ✓ JSB client for programming ✓ Serial COM port COM1 R- COM2 R- COM3 R- unction key 4	54K ® 64K 11K 128K 7	64K ② 4K 64K 1K 128K ✓ ✓ RS-232	128K 16K 64K 1K 512K —	128K 16K 64K 1K 512K —
Alarm 4I Data registers Volatile 66 Non-volatile 11 Backup memory (bytes) 12 ISB host ③ ✓ xpansion port ✓ ISB client for programming ✓ Berial COM port COM1 R. COM2 R. COM3 R. unction key 4	54K 154K 128K 7 7	4K 64K 1K 128K ✓ ✓ RS-232	16K 64K 1K 512K —	16K 64K 1K 512K —
Data registers Volatile 64 Non-volatile 11 Backup memory (bytes) 12 JSB host ③ ✓ Expansion port ✓ JSB client for programming ✓ Serial COM port COM1 R. COM2 R. COM3 R. unction key 4	64K 1K 128K / /	64K 1K 128K ✓ ✓	64K 1K 512K —	64K 1K 512K —
Volatile 64 Non-volatile 11 Backup memory (bytes) 12 JSB host ③ ✓ Expansion port ✓ JSB client for programming ✓ Serial COM port COM1 R. COM2 R. COM3 R. unction key 4	1K 128K / / /	1K 128K ✓ ✓ RS-232	1K 512K — —	1K 512K — —
Non-volatile 11 Backup memory (bytes) 12 JSB host ③ Expansion port JSB client for programming Serial COM port COM1 COM2 R COM3 R Function key 4	1K 128K / / /	1K 128K ✓ ✓ RS-232	1K 512K — —	1K 512K — —
Backup memory (bytes) 13 JSB host ® Expansion port JSB client for programming Serial COM port COM1 R: COM2 R: COM3 R: Function key 4	128K / / /	128K ✓ ✓ RS-232	512K ————————————————————————————————————	512K — — —
JSB host ® xxpansion port JSB client for programming Acrial COM port COM1 COM2 COM3 R: COM3 R: Cunction key Acrial COM Record COM3	/ / / 38-232	✓ ✓ ✓ RS-232		
ixpansion port JSB client for programming Perial COM port COM1 COM2 R: COM3 R: unction key River and port River and River and Port River and	/ / 38-232	✓ ✓ RS-232		
ISB client for programming erial COM port COM1 R: COM2 R: COM3 R: unction key 4	/ 38-232	✓ RS-232	<u> </u>	
erial COM port COM1 R: COM2 R: COM3 R: unction key 4	RS-232	RS-232	<u> </u>	
COM1 R. COM2 R. COM3 R. unction key 4			RS-232	BS-232
COM3 R: unction key 4	RS-422/RS-485			110 202
unction key 4		RS-422/RS-485	RS-232/RS-422/RS-485	RS-232/RS-422/RS-485
<u>'</u>	RS-232	RS-232	RS-232/RS-422/RS-485	RS-232/RS-422/RS-485
Perpetual calendar (RTC) B	4 user defined keys + 1 system key	4 user defined keys + 1 system key	4 user defined keys + 1 system key	4 user defined keys + 1 system key
	Built-in	Built-in	Built-in	Built-in
Cooling method N	Natural air circulation	Natural air circulation	Natural air circulation	Natural air circulation
nclosure ratings IP	P65/NEMA 4X (indoor only)	IP65/NEMA 4X (indoor only)	IP65/NEMA 4X (indoor only)	IP65/NEMA 4X (indoor only)
Agency certifications C	CE/UL/cUL/C-Tick	CE/UL/cUL/C-Tick	CE/UL/cUL/C-Tick	CE/UL/cUL/C-Tick
Operating voltage D	DC +24V (-10% to +15%) (use isolated	d power supply) ④		
Power consumption ® 2.	2.64W	3.36W	7.2W	7.2W
Operating temp. 32	32° to 122°F (0° to 50°C)	32° to 122°F (0° to 50°C)	32° to 122°F (0° to 50°C)	32° to 122°F (0° to 50°C)
Storage temp. —	-4° to 140°F (-20° to 60°C)	-4° to 140°F (-20° to 60°C)	-4° to 140°F (-20° to 60°C)	-4° to 140°F (-20° to 60°C)
Ambient humidity 10	10% to 90% RH (0° to 40°C), 10% to 5	55% RH (41° to 50°C) pollution degree 2		
Shock 30	30G at 11 ms	30G at 11 ms	30G at 11 ms	30G at 11 ms
5 9	EC61131-2 compliant 5 Hz ≦ f < 9 Hz = continuous: 1.75 mm// 9 Hz ≦ f < 150 Hz = continuous: 0.5g/oc K, Y, Z directions for 10 times			
Backup battery 3 ^N	BV lithium battery CR2032 x 1/battery l	life: 5 years		
· '	Three years or more at 25°C	Three years or more at 25°C	Three years or more at 25°C	Three years or more at 25°C
Buzzer N	Multitone frequency (2K to 4K Hz)/85dl	В	-	·
	5.54 x 4.13 x 1.76	5.54 x 4.13 x 1.76	7.25 x 5.67 x 1.85	7.25 x 5.67 x 1.85
	140.8 x 104.8 x 44.8)	(140.8 x 104.8 x 44.8)	(184.1 x 144.1 x 47)	(184.1 x 144.1 x 47)
	1.68 x 3.65 118.8 x 92.8)	4.68 x 3.65 (118.8 x 92.8)	6.79 x 5.21 (172.4 x 132.4)	6.79 x 5.21 (172.4 x 132.4)
Veight in lbs (kg) 0.			,	1.69 (0.768)

Notes

- ① The half-life of backlight is defined as original luminance being reduced by 50% when the maximum driving current is supplied to **HM**i. The life of LED backlight shown is an estimated value under 25°C normal temperature and humidity conditions.
- ② Program memory is used for recipes.
- ③ USB Host port can provide up to 5V/500mA of power. Supports USB memory devices and certain USB printers.
- Use isolated power supply (not applicable for HMI08CE and HMI10CE).
- The value of the power consumption indicates the electrical power consumed by HMi without peripheral devices. In order to ensure the normal operation, it is recommended to use a power supply which the capacity is 1.5 to 2 times the value of the power consumption.

HMi Operator Interface, continued

Description	Specification HMI06CE	HMI06CU	НМ108СЕ	HMI10CE
Display type	STN	TFT LCD	TFT LCD	TFT LCD
Display color	256 colors	65536 colors	65536 colors	65536 colors
Screen pixels	320 x 240 pixels	320 x 240 pixels	640 x 480 pixels	640 x 480 pixels
NIT rating	100 cd/m ²	200 cd/m ²	400 cd/m ²	330 cd/m ²
LCD module	CCFL backlight	LED backlight	CCFL backlight	2CCFL backlight
Backlight life	50,000 hours half-life at 25°C ^①	50,000 hours half-life at 25°C ①	50,000 hours half-life at 25°C ^①	50,000 hours half-life at 25°C ①
Display size	5.7 in (118.2 x 89.4 mm)	5.6 in (113.3 x 84.7 mm)	8 in (162.2 x 121.7 mm)	10.4 in (215.2 x 162.4 mm)
Operating system	Real Time OS	Real Time OS	Real Time OS	Real Time OS
MCU	32-bit RISC micro-controller/206.4 MHz	32-bit RISC micro-controller/266 MHz	32-bit RISC micro-controller/206.4 MHz	32-bit RISC micro-controller/206.4 MHz
Memory				
Program	3M	7M	7M	7M
History	360K	125K ②	360K	360K
Recipe	128K	128K	128K	128K
Alarm	16K	125K ^②	16K	16K
Data registers Volatile	64K	64K	64K	64K
Non-volatile	1K	1K	1K	1K
Backup memory (bytes)	128K	128K	512K	512K
USB host ③		1	√ ·	<u> </u>
Expansion port	√	<u>-</u>	✓	<u> </u>
USB client for programming	✓	✓	✓	<u> </u>
Serial COM port				
COM1	RS-232	RS-232	RS-232	RS-232
COM2	RS-232/RS-422/RS-485	RS-232/RS-485	RS-232/RS-422/RS-485	RS-232/RS-422/RS-485
COM3	RS-232/RS-422/RS-485	RS-422/RS-485	RS-232/RS-422/RS-485	RS-232/RS-422/RS-485
Function key	4 user defined keys + 1 system key	N/A	6 user defined keys + 1 system key	7 user defined keys + 1 system key
Perpetual calendar (RTC)	Built-in	Built-in	Built-in	Built-in
Cooling method	Natural air circulation	Natural air circulation	Natural air circulation	Natural air circulation
Enclosure ratings	IP65/NEMA 4X (indoor only)	IP65/NEMA 4X (indoor only)	IP65/NEMA 4X (indoor only)	IP65/NEMA 4X (indoor only)
Agency certifications	CE/UL/cUL/C-Tick	CE/UL/cUL/C-Tick	CE/UL/cUL/C-Tick	CE/UL/cUL/C-Tick
Operating voltage	DC +24V (-10% to +15%) (use isolated power supply) ®			
Power consumption ®	7.2W	3.0W	14W	15W
Operating temp.	32° to 122°F (0° to 50°C)	32° to 131°F (0° to 55°C)	32° to 122°F (0° to 50°C)	32° to 122°F (0° to 50°C)
Storage temp.	-4° to 140°F (-20° to 60°C)	-4° to 140°F (-20° to 60°C)	-4° to 140°F (-20° to 60°C)	-4° to 140°F (-20° to 60°C)
Ambient humidity	10% to 90% RH (0° to 40°C), 10% to 55% RH (41° to 50°C) pollution degree 2			
Shock	30G at 11 ms	30G at 11 ms	30G at 11 ms	30G at 11 ms
Vibration resistance	IEC61131-2 compliant $5 \text{ Hz} \le f < 9 \text{ Hz} = \text{continuous: } 1.75 \text{ mm/or}$ $9 \text{ Hz} \le f < 150 \text{ Hz} = \text{continuous: } 0.5g/occ$ X, Y, Z directions for 10 times			
Backup battery	3V lithium battery CR2032 x 1/battery lif	e: 5 years		
Backup battery life	3 years or more at 25°C	3 years or more at 25°C	3 years or more at 25°C	3 years or more at 25°C
Buzzer	Multitone frequency (2K to 4K Hz)/85dB			
Dimensions (W) x (H) x (D) in inches (mm)	7.25 x 5.67 x 1.85 (184.1 x 144.1 x 47)	7.25 x 5.67 x 1.85 (184.1 x 144.1 x 47)	9.57 x 7.01 x 2.06 (243.1 x 178.1 x 52.4)	11.70 x 8.74 x 2.01 (297.1 x 222.1 x 51.1)
Panel cutout	6.79 x 5.21	6.79 x 5.21	9.11 x 6.55	11.23 x 8.28
(W) x (H) in inches (mm)	(172.4 x 132.4)	(172.4 x 132.4)	(231.4 x 166.4)	(285.2 x 210.2)
Weight in lbs (kg)	1.69 (0.768)	1.48 (0.670)	2.52 (1.147)	3.79 (1.721)

Notes

- ① The half-life of backlight is defined as original luminance being reduced by 50% when the maximum driving current is supplied to HMi. The life of LED backlight shown is an estimated value under 25°C normal temperature and humidity conditions.
- ② A total of 125K Bytes of memory is shared for History and Alarms.
- ③ USB Host port can provide up to 5V/500mA of power. Supports USB memory devices and certain USB printers.
- 4 Use isolated power supply (not applicable for HMI08CE and HMI10CE).
- ® The value of the power consumption indicates the electrical power consumed by HMi without peripheral devices. In order to ensure the normal operation, it is recommended to use a power supply which the capacity is 1.5 to 2 times the value of the power consumption.

HMIEC0806/HMIEC1612

Description	Specification	Remark
Control method	Stored program, cyclic scan system	_
I/O processing method	Batch I/O (refresh)	Immediate refresh command available only with I/O of the MPU
Execution speed	Basic command (30 μs)	Application command (30 ~ hundreds µs)
Program language	Commands + ladder diagram + SFC	Step commands included
Program capacity	999 Steps	Built-in EEPROM
Commands	Basic commands: 32 (including the STL commands)	Application commands: 59
Step relay (latched)		
General step point	128 points	S0 ~ S127
Auxiliary relay		
General	1024 points	M0 ~ M511, M768 ~ M999, 744 points; M1000 ~ M1279, 280 points $^{\scriptsize \textcircled{1}}$
Latched	256 points	M512 ~ M767
Timer		
Digital	64 points	T0 ~ T63 (100 ms time base)
	63 points	T64 ~ T126 (10 ms time base)
	1 point	T127 (1 ms time base)
Counter		
General	112 points	CO ~ C111
Latched	16 points	C112 ~ C127
32 bit	13 points	C235, C236, C237, C238, C241, C242, C244, C246, C247, C249, C251, C252, C254 (all latched)
Data register		
General	408 points	D0 ~ D407
Latched	192 points	D408 ~ D599
Pointer		
P	64 points	PO ~ P63
Index register		
E/F	2	E, F
Constant		
Decimal K	16 bit: -32768 ~ +32767	32 bit: -2147483648 ~ +2147483647
Hexadecimal H	16 bit: 0000 ~ FFFF	32 bit: 00000000 ~ FFFFFFF
Self diagnosis/protection	I/O check, system execution timeout check, invalid comma	nd check, program check and password settings
Monitor/debug	Program execution time display, bit / word, device settings	3
Certifications	C-Tick, cULus, CE	

Note

① M1000, M1001, M1002, M1003, M1020, M1021, M1022, M1067, M1068, and M1161 are the special auxiliary relays (special M).

HMIEC0806/HMIEC1612, continued

Description	Specification HMIEC0806	HMIEC1612
Description		
Power supply voltage	5 Vdc, 1A (supplied by HM i)	5 Vdc, 1A (supplied by HM i)
Power consumption	0.25W	0.5W
Noise immunity RS, CS, ESD, and EFT	Frequency: 80 MHz ~ 1 GHz, 1.4 GHz ~ 2.0 GHz, test level 10 V/m Frequency: 0.15 MHz ~ 80 MHz, test level 10V (HM i power port and I/O line) Air discharge ±8 kV	Frequency: 80 MHz \sim 1 GHz, 1.4 GHz \sim 2.0 GHz, test level 10 V/m Frequency: 0.15 MHz \sim 80 MHz, test level 10V (HM i) power port and I/O line) Air discharge \pm 8 kV
Surge	±1.5 kV (HM i power port), ±1 kV (I/O line)	±1.5 kV (HM i power port), ±1 kV (I/O line)
	±2 kV (HM i power port)	±2 kV (HM i power port)
Ambient temperature/humidity	Operation: 0°C to 50°C (temperature), 10 to 90% (humidity)	Operation: 0°C to 50°C (temperature), 10 to 90% (humidity)
	Storage: -40°C to 85°C (temperature), 10 to 90% (humidity)	Storage: -40°C to 85°C (temperature), 10 to 90% (humidity)
Vibration/shock	IEC 61131-2 Compliant	IEC 61131-2 Compliant
	5 Hz ≤ f < 9 Hz = Continuous: 1.75 mm / Occasional: 3.5 mm	$5 \text{ Hz} \le f < 9 \text{ Hz} = \text{Continuous: } 1.75 \text{ mm} \text{ / Occasional: } 3.5 \text{ mm}$
	9 Hz ≤ f ≤ 150 Hz = Continuous: 0.5g / Occasional: 1.0g	9 Hz ≤ f ≤ 150 Hz = Continuous: 0.5g / Occasional: 1.0g
	X, Y, Z directions for 10 times	X, Y, Z directions for 10 times
Veight	95.5g	116g
nput Point Electric Specifications		
nput type	DC (SINK or SOURCE)	DC (SINK or SOURCE)
nput voltage	24 Vdc (5mA)	24 Vdc (5mA)
Active level	Off → On, above 16 Vdc	Off → On, above 16 Vdc
	On → Off, below 14.4 Vdc	On → Off, below 14.4 Vdc
Response time	Approx. 10 ms	Approx. 10 ms
Output Point Electric Specifications		
Output type	Relay-R	Relay-R
Current specifications	1.5A/1 point (5A/COM)	1.5A/1 point (5A/COM)
Voltage specifications	250 Vac, below 30 Vdc	250 Vac, below 30 Vdc
Maximum loading	75 VA (inductive), 90W (resistive)	75 VA (inductive), 90W (resistive)
Response time	Approx. 10 ms	Approx. 10 ms
Mechanical life	2-107 times (without load)	2-107 times (without load)
Electrical life	100,000 times (3A 250 Vac/30 Vdc)	100,000 times (3A 250 Vac/30 Vdc)
	6,000 times (5A 250 Vac/30 Vdc)	6,000 times (5A 250 Vac/30 Vdc)

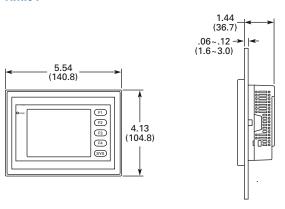
HMIECENT

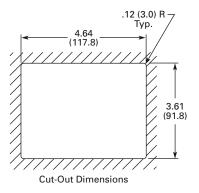
Description Specification	
Power supply voltage	5 Vdc ±10%, 1A (provided by HM i)
Interfaced supported	RJ-45 with auto MDI/MDIX
Number of ports	1
Transmission method (standard conformance)	IEEE 802.3, IEEE 802.3u
Transmission cable Category 5e (TIA/EIA-568-A, TIA/EIA-568-B)	
Transmission speed	10/100 Mbps auto detection
Ethernet protocol	ICMP, IP, TCP, UDP, DHCP, Modbus TCP
Noise immunity	ESD (IEC 61131-2, IEC 61000-4-2): 8 kV air discharge EFT (IEC 61131-2, IEC 61000-4-4): Power line: 2 kV, Communication I/O: 1 kV Damped-oscillatory wave: Power line: 1 kV, digital I/O: 1 kV RS (IEC 61131-2, IEC 61000-4-3): 26MHz ~ 1GHz, 10V/m
Certifications	C-Tick, cULus, CE

Dimensions

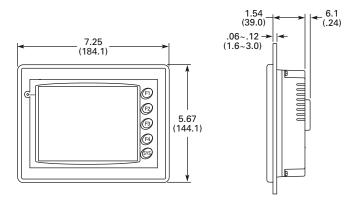
Approximate Dimensions in Inches (mm)

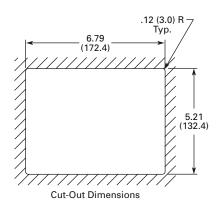
HMI04



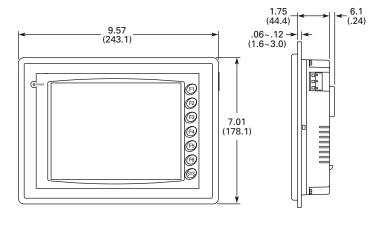


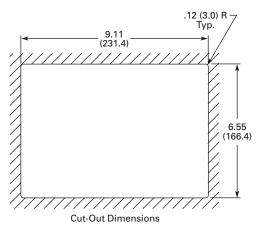
HMI06 ①





HMI08CE





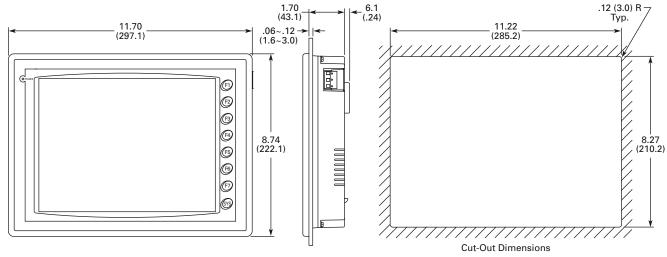
Note

① HMI06CU does not have function buttons.

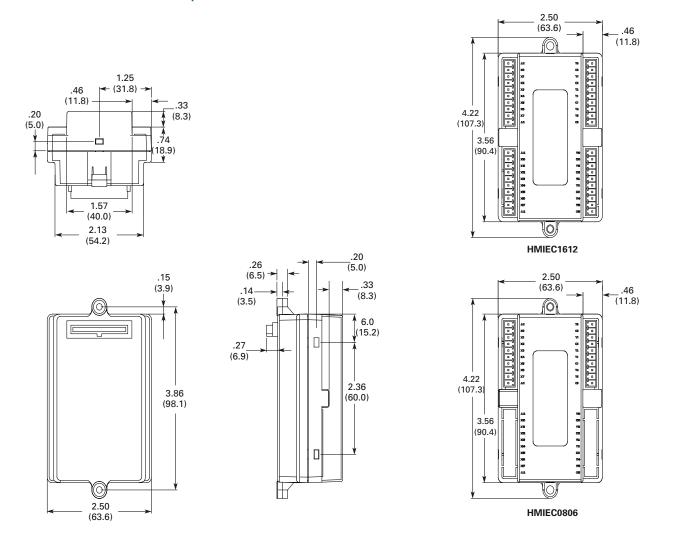
39

Approximate Dimensions in Inches (mm)

HMI10CE



HMIEC0806 and HMIEC1612 Expansion Modules



Approximate Dimensions in Inches (mm)

HMIECENT Ethernet Expansion Module

