# MODEL 850 <br> Two-Hand <br> Control Module 

## Continuous or Pulse Modes

## AC or DC Versions

## Socket-Mounted Design

## 5-Year Unconditional Warranty

## DESCRIPTION

The Model 850 Two Hand Control Module is designed to be used with two palm or pushbutton switches, which must be closed within 0.5 seconds of each other to operate machinery. As long as both switches are pressed, the relay will remain energized in the continuous mode.

For applications requiring a pulse to initiate operations, the Model 850 can be set to produce a pulse output by connecting a resistor to pins 4 and 7. The resistor value in ohms should be 100,000 times the desired time in seconds ( $\mathrm{R}=100,000 \times \mathrm{T}$ ).
The internal relay de-energizes on completion of the pulse, even if both switches are depressed. The relay de-energizes immediately, if either hand switch is released, in standard or pulsed mode.
The compact size of the Two-Hand Control Module allows installation into an existing control panel. It can be used with any type of machinery requiring safe, two-handed operation such as presses, punches, cutters, etc. The standard nominal supply voltages are $120 \mathrm{VAC}, 240 \mathrm{VAC}, 24 \mathrm{VAC}, 24 \mathrm{VDC}$. Other voltage versions may be available by special request.


SPECIFICATIONS

| MODEL | 850-120VAC | 850-240VAC | 850-24VAC | 850-24VDC |
| :---: | :---: | :---: | :---: | :---: |
| Supply Voltage | 120VAC | 240VAC | 24VAC | 24VDC |
| Max. Input Voltage | 135VAC | 265VAC | 28VAC | 28VDC |
| Min. Input Voltage | 105VAC | 215VAC | 22VAC | 22VDC |
| Power Consumption | 2 W |  |  |  |
| Transient Protection | 2500V FOR 10 msec |  |  |  |
| Pulse Time/Resistance | Minimum: $50 \mathrm{msec} / 5 \mathrm{~K}$ ohms <br> Maximum: $10 \mathrm{sec} / 1$ megohm |  |  |  |
| Input Switch Resistance | 100 ohms max. |  |  |  |
| Expected Relay Life | Mech: Elec: | 10 million operations 100,000 operations at rated load |  |  |
| Contact Rating | SPDT 10A at 240VAC resistive |  |  |  |
| Operating Temperature | $-40^{\circ}$ to $+131^{\circ} \mathrm{F}$ |  |  |  |
| Humidity Tolerance | 0-97\% w/o condensation |  |  |  |
| Case Material | ABS plastic |  |  |  |
| Weight | 5 oz . |  |  |  |
| Mounting | 11-pin socket (*not included) |  |  |  |

## OPERATIONS

STANDARD OPERATION (without resistor)
Both Hand
Switches-CLOSED

Output

PULSED OUTPUT OPERATION (with resistor)
Both Hand Switches-CLOSED

DIMENSIONS


