

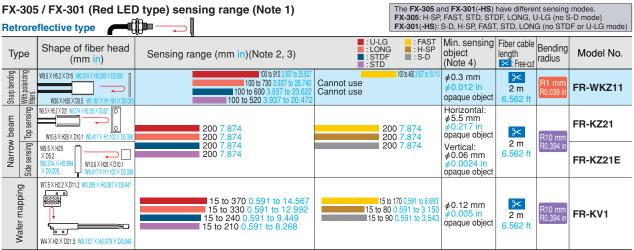
# **Diffuse-Reflective Fiber Optics**

The FD series of diffuse-reflective fiber optics is a wide-ranging family of sensing heads that are suitable for use in all SUNX fiber amplifiers. Fiber types include standard, high flexibility, special use, and environmentally resistant. Each type is broken down further to include various configurations such as side-view, fixed-focus, ultra-small diameter, high precision, and wide beam.

Model Name	Model Pic	Туре	Fiber Length (mm)	Bending Radius (mm)	Sensing Range (mm)	
Sort 🔺 🔻		Sort 🔺 🔻	Sort 🔺 🔻	Sort 🔺 🔻	Sort 🔺 🔻	
FD-B8		M6 Threaded Type	2000	25	600	
FD-FM2		Coaxial M6 Threaded Type	2000	25	410	
FD-G4		Coaxial M4 Threaded Type Lens Mountable	2000	25	150	
FD-S80		3mm Cylindrical Type	2000	25	370	
FD-SNFM2		2.5mm Cylindrical Type	2000	25	140	







Notes: 1) Please contact our office for the sensing ranges for the FX-301-HS in H-SP mode and for the FX-301B/G/H.

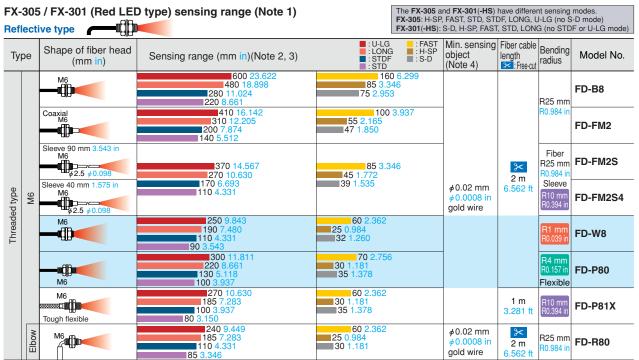
- 2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut. The sensing range of FR-WKZ11 is specified for the RF-13. The sensing range of FR-KZ21E and FR-KV1 is specified for the attached reflector.
- 3) The sensing range of FR-WKZ11 is the possible setting range for the reflector or reflective tape. The fiber can detect an object less than 100 mm 3.937 in awav.

However, note that if there are any white or highly-reflective surfaces near the fiber head, reflected incident light may affect the fiber head. If this occurs, adjust the threshold value of the amplifier unit before use.

The sensing range of FR-KZ21(E) is the possible setting range for the reflector. However, if setting the fiber to detect objects passing within 0 to 20 mm 0 to 0.787 in from the fiber head, unstable detection may result.

The sensing range of FR-KV1 is the possible setting range for the reflector. The fiber can detect an object less than 15 mm 0.591 in away.

4) The minimum sensing object size is the value for red LED type. The optimum condition is the condition when the sensitivity is set so that the sensing output just changes to light incident operation in the object absent



- Notes: 1) Refer to p.27 for the sensing ranges for the **FX-301-HS** in H-SP mode and for the **FX-301B/G/H**.
  2) The sensing range is specified for white non-glossy paper [400 × 400 mm 15.748 × 15.748 in] as the object.
  3) Please take care that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.
  - 4) The minimum sensing object size is the value for red LED type at maximum sensitivity. Note that the corresponding setting distance is different from the rated sensing distance.

# LIST OF SENSING RANGE FOR FX-301(P)-HS·FX-301B/G/H

# Sensing range for ultra high-speed type FX-301(P)-HS in H-SP mode (35 $\mu$ s)(Typical model)

	Fiber model No.	Sensing range (mm in) (Note)			
ө	FT-B8	160 6.299			
Thru-beam type	FT-FM2	120 4.724			
	FT-NFM2	40 1.575			
	FT-E12	2 0.079			
	FT-E22	10 0.394			

	Fiber model No.	Sensing range (mm in) (Note)		
9	FD-B8	60 2.362		
FD-FM2 FD-NFM2 FD-E12	35 1.378			
ctive	FD-NFM2	14 0.551		
Refle	FD-E12	1 0.039		
	FD-E22	5 0.197		

Note: The sensing ranges are in H-SP mode. The sensing ranges in FAST, STD, S-D and LONG modes are the same as for the **FX-301**. (Refer to p.18~)

#### Sensing range for FX-301B/G/H (Typical model)

(mm in)

		Thru-beam type										
		FT-B8	FT-FM2	FT-NFM2	FT-V10	FT-W8	FT-Z8	FT-P80	FT-A30	FT-A8	FT-E12	FT-E22
	LONG	220 8.661	150 5.906	50 1.969	400 15.748	90 3.543	120 4.724	130 5.118	2,400 94.488	600 23.622	3 0.118	14 0.551
FX-301B	STD	110 4.331	75 2.953	25 0.984	200 7.874	45 1.772	60 2.362	65 2.559	1,200 47.244	300 11.811	2 0.079	7 0.276
	FAST	75 2.953	40 1.575	16 0.630	130 5.118	30 1.181	40 1.575	45 1.772	700 27.559	220 8.661	1 0.039	4 0.157
	LONG	110 4.331	70 2.756	24 0.945	200 7.874	56 2.205	60 2.362	70 2.756	1,200 47.244	300 11.811	1 0.039	6 0.236
FX-301G	STD	55 2.165	35 1.378	12 0.472	100 3.937	28 1.102	30 1.181	35 1.378	600 23.622	150 5.906		3 0.118
	FAST	40 1.575	24 0.945	8 0.315	65 2.559	20 0.787	22 0.866	25 0.984	350 13.780	110 4.331		2 0.079
FX-301H (Note)	LONG	100 3.937	50 1.969	16 0.630	150 5.906	42 1.654	46 1.811	56 2.205	800 31.496	220 8.661	4 0.157	10 0.394
	STD	50 1.969	25 0.984	8 0.315	75 <b>2.953</b>	21 0.827	23 0.906	28 1.102	400 15.748	110 4.331	2 0.079	5 0.197
	FAST	30 1.181	18 0.709	5 0.197	40 1.575	15 0.591	16 0.630	20 0.787	240 9.449	80 3.150	1.5 0.059	3 0.118

Note: Infrared types are easily affected by humidity, so if using them in environments with high humidity or where the humidity fluctuates, please contact our office.

(mm in)

			Reflective type										
		FD-B8	FD-FM2	FD-NFM2	FD-W8	FD-P80	FD-AFM2	FD-G4	FD-EG1	FD-E12	FD-E22	FD-G6X	
	LONG	80 3.150	46 1.811	16 0.630	23 0.906	40 1.575	40 1.575	22 0.866	6 0.236	2 0.079	6 0.236	22 0.866	
FX-301B	STD	40 1.575	23 0.906	8 0.315	11 0.433	20 0.787	20 0.787	11 0.433	3 0.118	1 0.039	3 0.118	11 0.433	
	FAST	26 1.024	15 0.591	5 0.197	8 0.315	13 0.512	13 0.512	8 0.315	2 0.079		2 0.079	6 0.236	
	LONG	42 1.654	24 0.945	8 0.315	14 0.551	20 0.787	18 0.709	12 0.472	3 0.118	1 0.039	3 0.118	12 0.472	
FX-301G	STD	21 0.827	12 0.472	4 0.157	7 0.276	10 0.394	9 0.354	6 0.236	1.5 0.059		1.5 0.059	6 0.236	
	FAST	14 0.551	8 0.315	2 0.079	4 0.157	7 0.276	5 0.197	4 0.157	1 0.039		1 0.039	4 0.157	
FX-301H (Note)	LONG	26 1.024	20 0.787	6 0.236	11 0.433	18 0.709	12 0.472	7 0.276	10 0.394	1 0.039	6 0.236	18 0.709	
	STD	13 0.512	10 0.394	3 0.118	5.5 0.217	9 0.354	6 0.236	3.5 0.138	5 0.197		3 0.118	9 0.354	
	FAST	9 0.354	7 0.276	2 0.079	3 0.118	6 0.236	4 0.157	2 0.079	3 0.118		2 0.079	5 0.197	

Note: Infrared types are easily affected by humidity, so if using them in environments with high humidity or where the humidity fluctuates, please contact our office.

# Sensing range when using in combination with FR-WKZ11 reflector (optional)

The sensing ranges are the values for FX-305 / FX-301 infrared types.

(mm in)

RF-230	100 to 3,200 3.937 to 125.984 (LONG), 100 to 2,000 3.937 to 78.740 (STD), 100 to 1,600 3.937 to 62.992 (FAST), 100 to 1,000 3.937 to 39.370 (S-D)
RF-220	100 to 2,400 3.937 to 94.488 (LONG), 100 to 1,300 3.937 to 51.181 (STD), 100 to 1,000 3.937 to 39.370 (FAST), 100 to 600 3.937 to 23.622 (S-D)
RF-210	100 to 1,100 3.937 to 43.307 (LONG), 100 to 700 3.937 to 27.559 (STD), 100 to 550 3.937 to 21.654 (FAST), 100 to 300 3.937 to 11.811 (S-D)

Note: The sensing range indicates the allowable setting range for the reflector. The fiber head can detect objects at distances of 100 mm 3.937 in or less. However, note that if there are any white or highly-reflective surfaces near the fiber head, reflected incident light may affect the fiber head. If this occurs, adjust the threshold value of the amplifier before use.

#### **FIBER OPTIONS**

#### **Others**

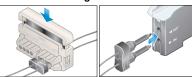
Designation	Model No.				Description			
	FTP-500 (0.5 m 1.640 ft)	For		FT-B8	FT-P80			
	FTP-1000 (1 m 3.281 ft)	M4		FT-FM2 FT-FM2S	FT-P60 FT-FM2S4			
Protective tube	FTP-1500 (1.5 m 4.921 ft)	thread		FT-H13-FM2				
(For thru-beam) type fiber	FTP-N500 (0.5 m 1.640 ft)	For		FT-T80	FT-P40	The protective tube, made		
	FTP-N1000 (1 m 3.281 ft)	M3	Suers	FT-NFM2 FT-NFM2S				
	FTP-N1500 (1.5 m 4.921 ft)	thread	Applicable fibers	FT-NFM2S		of non-corrosive stainless steel, protects the inner		
	FDP-500 (0.5 m 1.640 ft)	For	licab	FD-B8	FD-P80	fiber cable from any		
	FDP-1000 (1 m 3.281 ft)	M6	Арр	FD-FM2 FD-FM2S	FT-H13-FM2	external forces.		
Protective tube	FDP-1500 (1.5 m 4.921 ft)	thread		FD-FM2S4				
(For reflective) type fiber	FDP-N500 (0.5 m 1.640 ft)	For		FD-T80				
	FDP-N1000 (1 m 3.281 ft)	M4		FD-NFM2	3			
	FDP-N1500 (1.5 m 4.921 ft)			FD-NFM2S	64			
Fiber bender	FB-1	The fiber bender bends the sleeve part of the fiber head at proper radius. (Note)						
Universal sensor	MS-AJ1-F	Horizontal mounting type Mounting stand assembly for fiber			and assembly for fiber			
mounting stand	MS-AJ2-F	Vertical	mou	nting type (For M3, M4 or M6 threaded hea				
Ethan author	FX-CT2	The free-cut type fiber ca						
Fiber cutter	FX-CT1				ttached with the <b>FT-P80</b> or the <b>FD-P80</b> . with fibers other than this.			
Attachment for fixed-length fiber	FX-AT2	This is the	ne at	tachment for	the fixed leng	gth fiber. (Accessory)		
Attachment for $\phi 2.2$ mm $\phi 0.087$ in fiber	FX-AT3	This is the attachment for the $\phi 2.2 \text{ mm } \phi 0.087 \text{ in fiber.}$ (Accessory. Does not attach with the <b>FT-P80</b> or the <b>FD-P80</b> .)						
Attachment for $\phi$ 1 mm $\phi$ 0.039 in fiber	FX-AT4	This is the attachment for the $\phi$ 1 mm $\phi$ 0.039 in fiber. (Access				60.039 in fiber. (Accessory)		
Attachment for $\phi$ 1.3 mm $\phi$ 0.051 in fiber	FX-AT5	This is the attachment for the $\phi$ 1.3 mm $\phi$ 0.051 in fiber. (Accessory)						
Attachment for $\phi$ 1 mm $\phi$ 0.039 in / $\phi$ 1.3 mm $\phi$ 0.051 in mixed fiber	FX-AT6	This is the attachment for the $\phi1$ mm $\phi0.039$ in / $\phi1.3$ mm $\phi0.051$ in mixed fiber. (Accessory)						

Note: Do not bend the sleeve part of any side-view type fiber or ultra-small diameter head type fiber.

# Fiber attachment

# It's possible to simultaneously cut two fibers to the same length

Each fiber (with some exceptions) has a newly developed two-in-one fiber attachment (FX-AT3/AT4/AT5/AT6) which enables two fibers to be cut simultaneously to the same length with the new fiber cutter (FX-CT2). Also, since the fibers can be attached to the amplifier while being fixed in position in the two-in-one fiber attachment, sensitivity changes resulting from variation in the amount of fiber insertion do not occur.







# Fiber bender • FB-1

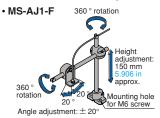
**Protective tube** • FTP-□ • FDP-□

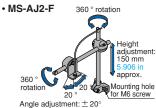
#### Fiber cutter



#### Universal sensor mounting stand

Using the arm which enables adjustment in the horizontal direction, sensing can also be done from above an assembly line.





FX-AT3

# FX-AT4/AT5/AT6



#### Guide to interchanging fiber length and sleeve length



Custom-ordered products are available with different fiber lengths and sleeve lengths in order to respond quickly to different requirements.

### **Custom-ordered product (Typical)**

- Fiber length can be set up to 30 m 98.425 ft in units of 1 m 3.281 ft ······ FT-B8, FT-AFM2 etc.
   Sleeve length can be set up to 12 cm 4.724 in units of 1 cm 0.394 in ····· FT-FM2S4, FD-NFM2S4 etc.

Please contact us.