

**Technical Data Sheet****Flux-Off® No Clean New & Improved!  
Flux Remover****PRODUCT DESCRIPTION**

Flux-Off® No Clean New & Improved! Flux Remover is an extra strength nonflammable solvent that removes heavy and encrusted flux deposits. This high pressure aerosol or bulk liquid penetrates quickly to remove all types of flux, oxide particles, dust, grease and oil, then evaporates quickly leaving no residues.


- Same great features as original, without HCFC-141b
- Non-corrosive, safe for metals
- Nonflammable
- Fast drying
- Powerful cleaner removes R, RA, RMA, and synthetic fluxes
- Removes encrusted fluxes
- All-Way Spray valve - even sprays upside down
- Available with BrushClean™ System

**TYPICAL APPLICATIONS**

Flux-Off® No Clean New & Improved! Flux Remover effectively cleans flux from:

- Chip Carriers
- Heat Sinks
- Metal Housings and Chassis
- Printed Circuit Boards
- Plugs
- Relays and Contacts
- Sockets
- Surface Mount Device Pads
- Switches

**TYPICAL PRODUCT DATA AND PHYSICAL PROPERTIES**

<b>Boiling Point</b>	114°F Initial
<b>Evaporation Rate (butyl acetate=1)</b>	>1
<b>Flash Point (TCC)</b>	None
<b>Specific Gravity</b>	1.34
<b>Vapor Pressure @68°F</b>	205 mm Hg
<b>Appearance</b>	Clear, Colorless Liquid
<b>Odor</b>	Ethereal
<b>Solubility in Water</b>	Negligible
<b>Kauri-Butanol (KB) Number</b>	87
<b>Shelflife</b>	5 years
<b>RoHS/WEEE Status</b>	

**COMPATIBILITY**

New & Improved Flux-Off® No Clean is generally compatible with most materials used in the electrical and electronic assemblies, except acrylics, ABS resins, Polycarbonates and Polystyrenes. With any cleaning agent solvent/component compatibility must be determined on a non-critical area prior to use.

<b>Material</b>	<b>Compatibility</b>
ABS	Non-Compatible
Buna-N	Fair
EPDM	Fair
Graphite	Excellent
HDPE	Excellent
LDPE	Good
Lexan™	Fair
Neoprene	Fair
Noryl®	Poor
Nylon™ 66	Excellent
Cross-Linked PE	Excellent
Polypropylene	Excellent
Polystyrene	Non-Compatible
PVC	Excellent
Silicone Rubber	Poor
Teflon™	Excellent
Viton™	Fair

<b>Performance</b>	
<b>Flux removal per gram solvent (mg)</b>	
Flux-Off No Clean New & Improved!	<b>11.3</b>
Competitive flux remover	<b>7.6</b>

## ENVIRONMENTAL IMPACT DATA

<b>ENVIRONMENTAL IMPACT DATA</b>			
CFC	0.0%	VOC	41.5%
HCFC-141b	0.0%	HFC	18.0%
HCFC-225	38.4%	nPB	0.0%

CFC, HCFC-225, HCFC-141b, VOC, HFC, and nPB percentages shown are the content by weight.

### NOTE:

This information is believed to be accurate. It is intended for professional end users having the skills to evaluate and use the data properly. ITW CHEMTRONICS® does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.

## USAGE INSTRUCTIONS

For industrial use only.

Read MSDS carefully prior to use.

Spray 4-6" from surface to clean. Wash parts from top to bottom, allowing the liquid to flush away flux residue. Flux-Off® No Clean New & Improved! may be used to remove all types of fluxes in an ultrasonic cleaner.

## AVAILABILITY

ES1695 12 oz. Aerosol

ES895B 8 oz. Brush Clean System

ES195 1 Gal. Liquid

**SECTION 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

Product Information: 800-TECH-401

**Product Identification****NEW & IMPROVED FLUX-OFF® NO CLEAN**

Product Code: ES1695, ES895B

**SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS#	Wt. % Range
trans-1,2-dichloroethylene	156-60-5	20.0-50.0
HCFC-225ca	422-56-0	10.0-20.0
HCFC-225cb	507-55-1	10.0-20.0
1,1,1,2-tetrafluoroethane	811-97-2	10.0-25.0
Tetrahydrofuran	109-99-9	1.0-5.0
Carbon dioxide	124-38-9	1.0-5.0
Methanol	67-56-1	1.0-3.0

**SECTION 3: HAZARD IDENTIFICATION**

**Emergency Overview:** Clear, colorless liquid with strong ethereal odor. This product is nonflammable. Liquid may irritate eyes and skin under repeated or prolonged exposure. Breathing high concentrations of product vapors may produce drowsiness and a headache.

**Potential Health Effects:**

**Eyes:** Liquid, aerosols and vapors of this product may be irritating and can cause pain, tearing, reddening and swelling accompanied by a stinging sensation.

**Skin:** Contact may cause skin irritation.

**Ingestion:** Harmful if swallowed. Irritating to mouth, throat and stomach. May cause vomiting.

**Inhalation:** Harmful if inhaled. High concentrations of vapors in immediate area can displace oxygen and can cause dizziness, unconsciousness, and even death with longer exposure. Keep people away from such vapors without self-contained breathing apparatus.

**Pre-Existing Medical Conditions Aggravated by Exposure:** Lung, skin, eye, gastrointestinal tract, central nervous system.

**SECTION 4: FIRST AID**

**Eyes:** Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Have eyes examined and tested by medical personnel if irritation develops or persists.

**Skin:** Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists. Wash clothing separately before reuse.

**Ingestion:** If swallowed, do not induce vomiting. Keep head below knees to minimize chance of aspirating material into the lungs. Never give anything by mouth to an unconscious person. Get medical attention immediately.

**Inhalation:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

**SECTION 5: FIRE FIGHTING MEASURES**

**Flash Point:** None (TCC)

**LEL/UEL:** Not available

**Extinguishing media:** Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this material.

**Fire Fighting Instructions:** As in any fire, wear self-contained breathing apparatus (pressure-demand, MSHA/NIOSH approved or equivalent) and full protective gear.

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**Large Spills:** Shut off leak if possible and safe to do so. Wear a self-contained breathing apparatus and appropriate personal protective equipment. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container for proper disposal. Do not flush to sewer. Avoid runoff into storm sewers and ditches which lead to waterways.

**Small Spills:** Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container for proper disposal.

**SECTION 7: HANDLING AND STORAGE**

Avoid prolonged or repeated contact with eyes, skin, and clothing. Wash hands before eating. Use with adequate ventilation. Avoid breathing product vapor or mist. Do not reuse this container. Store in a cool dry place away from heat, sparks or flames. Keep container closed when not in use. Do not store in direct sunlight.

**KEEP OUT OF REACH OF CHILDREN.**

**SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION****Exposure Guidelines:**

CHEMICAL NAME	ACGIH TLV	OSHA PEL	ACGIH STEL	OTHER
trans-1,2-dichloroethylene	200 ppm	200 ppm	not established	
HCFC-225ca/HCFC-225cb	not established	not established	not established	100 ppm*
1,1,1,2-tetrafluoroethane	not established	not established	not established	1000 ppm*
Tetrahydrofuran	50 ppm	200 ppm	100 ppm	
Carbon dioxide	5000 ppm	10,000 ppm	30,000 ppm	
Methanol	200 ppm	200 ppm	250 ppm	

\* Supplier's Occupational Exposure Limit

**Work/Hygienic Practices:** Good general ventilation should be sufficient to control airborne levels. Local exhaust ventilation may be necessary to control any air contaminants to within their TLVs during the use of this product. If vapor concentration exceeds TLV, use NIOSH approved organic vapor cartridge respirator. Wear safety glasses with side shields (or goggles) and rubber or other chemically resistant gloves when handling this material.

NFPA and HMIS Codes:	NFPA	HMIS
Health	1	1
Flammability	0	0
Reactivity	1	1
Personal Protection	-	B

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**Physical State: Clear colorless liquidOdor: EtherealpH: NAVapor Pressure: 205 mm Hg @ 68 FVapor Density: >1

(Air = 1)

Boiling Point: 99 F (37C)Solubility in Water: NegligibleSpecific Gravity: (Water =1) 1.34Evaporation Rate: >1

(Butyl acetate=1):

Viscosity: 1 (Approx.)

(Water = 1)

Percent Volatile: 100%**SECTION 10: STABILITY AND REACTIVITY**Stability: - This product is stable. Conditions to Avoid: Do not spray near open flames, red hot surfaces or other sources of ignition.Incompatibility: Do not mix with powdered alkali and alkaline earth metals or strong oxidizing agents.Products of Decomposition: Thermal decomposition may release carbon monoxide, carbon dioxide and incompletely burned hydrocarbons as well as hydrochloric and hydrofluoric acid vapor.Hazardous Polymerization: Will not occur Conditions to Avoid: NA**SECTION 11: TOXICOLOGICAL INFORMATION:**Inhalation:

Methanol	LC50 rat	64,000 ppm/4 hrs
HCFC-225ca	LC50 rat	37,300 ppm/4 hrs
HCFC-225cb	LC50 rat	36,800 ppm/4 hrs
trans-1,2-dichloroethylene	LC50 rat	24,100 ppm/4 hrs
Tetrahydrofuran	LC50 Rat	18,000ppm/4hrs

Ingestion:

trans-1,2-dichloroethylene	LD50 rat	>5,000 mg/kg
HCFC-225ca	LD50	>5,000 mg/kg
HCFC-225cb	LD50	>5,000 mg/kg
Tetrahydrofuran	LD50 rat	3240 mg/kg

Eye:

trans-1,2-dichloroethylene		MOD – SEV
HCFC-225ca/HCFC-225cb	rabbit	Not an irritant
Tetrahydrofuran		Moderate irritant

Skin

trans-1,2-dichloroethylene	LD50 rabbit	>5,000 mg/kg
Methanol	LD50 rabbit	15,800 mg/kg
HCFC-225ca/HCFC-225cb	LD50 rabbit	>2,000 mg/kg
Tetrahydrofuran		Severe irritant

**Cancer Information:** No ingredients listed as human carcinogens by NTP or IARC

Reproductive effects: none Teratogenic effects: none

Mutagenic effects: none

**SECTION 12: ECOLOGICAL INFORMATION****Environmental Impact Information**

Avoid runoff into storm sewers and ditches which lead to waterways. Water runoff can cause environmental damage.

**REPORTING**US regulations require reporting spills of this material that could reach any surface waters. The toll free number for the US Coast Guard National Response Center is: **1-800-424-8802****SECTION 13: DISPOSAL CONSIDERATIONS**

Dispose of in accordance with all federal, state and local regulations. Water runoff can cause environmental damage.

**SECTION 14: TRANSPORTATION INFORMATION**

Proper Shipping Name	UN Number	Class	Sub. Risk	Pkg. Group	Hazard Label	Pkg. Instr.	Max. Quantity
<u>Air:</u> Aerosols, nonflammable	UN1950	2.2	NA	NA	Nonflammable Gas	203	75kg;150kg
<u>Ground:</u> Consumer Commodity ORM-D	NA	ORM-D	NA	NA	ORM-D	Pkg. Auth.	173.306

**SECTION 15: REGULATORY INFORMATION****SECTION 313 SUPPLIER NOTIFICATION** This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372).

Chemical Name	CAS#	Wt. % Range
HCFC-225ca	422-56-0	10.0-20.0
HCFC-225cb`	507-55-1	10.0-20.0
Methanol	67-56-1	1.0-3.0

This information should be included on all MSDSs copied and distributed for this material.

**TOXIC SUBSTANCES CONTROL ACT (TSCA).** All ingredients of this product are listed on the TSCA Inventory.**WHMIS:** Class A; Class D2B

This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

**SECTION 16: OTHER INFORMATION:**

Product is a Level 1 aerosol. Do not puncture or incinerate containers. Normal ventilation for standard manufacturing practices is usually adequate. Local exhaust should be used when large amounts are released.

To the best of our knowledge, the information contained herein is accurate. However, all materials may present unknown hazards and should be used with caution. In particular, improper use of our products and their inappropriate combination with other products and substances may produce harmful results which cannot be anticipated. Final determination of the suitability of any material is the sole responsibility of the user. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that may exist.