

Programmable Controller



Introducing a New Transistor Output Model Pulse Output 4-Axis Integrated Control

2-Axis Linear Interpolation Simultaneously in 2 Pairs!



14-point type



30-point type



60-point type

FP-X Programmable Controller ARCT1B273E '06.8

New

ARCT1B273E

FP-X

Matsushita Electric Works, Ltd.







4-axis pulse output in a compact body (C14 comes with 3 axes) Simultaneous 2-axis linear interpolation is possible in two pairs

Servomotor and stepping motor control in production equipment has become increasingly diversified while requiring a greater number of axes – for example, electronic control for replacing cams, XY table + Z-axis control for cell-production and LCD alignment, 3D bending process of corrugated paper boxes and heat exchanger pipes, high-density coil winding operations etc. With such applications in mind, FP-X is a compact general-purpose PLC suited for small-scale equipment controls with its 4-axis pulse output built into the compact body, enabling multi-axis control in a very small space at a fraction of the equipment cost.

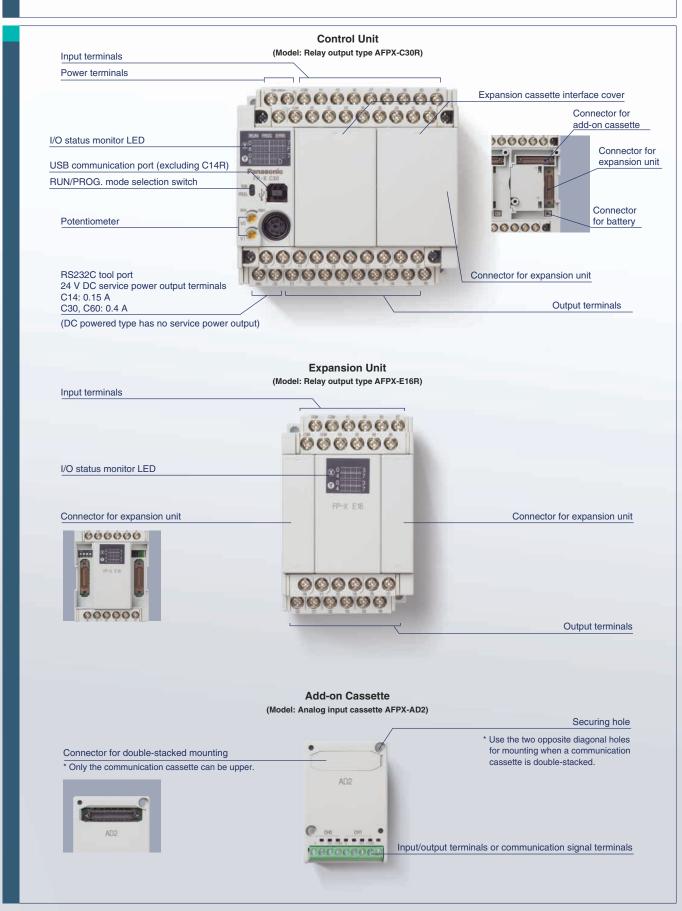




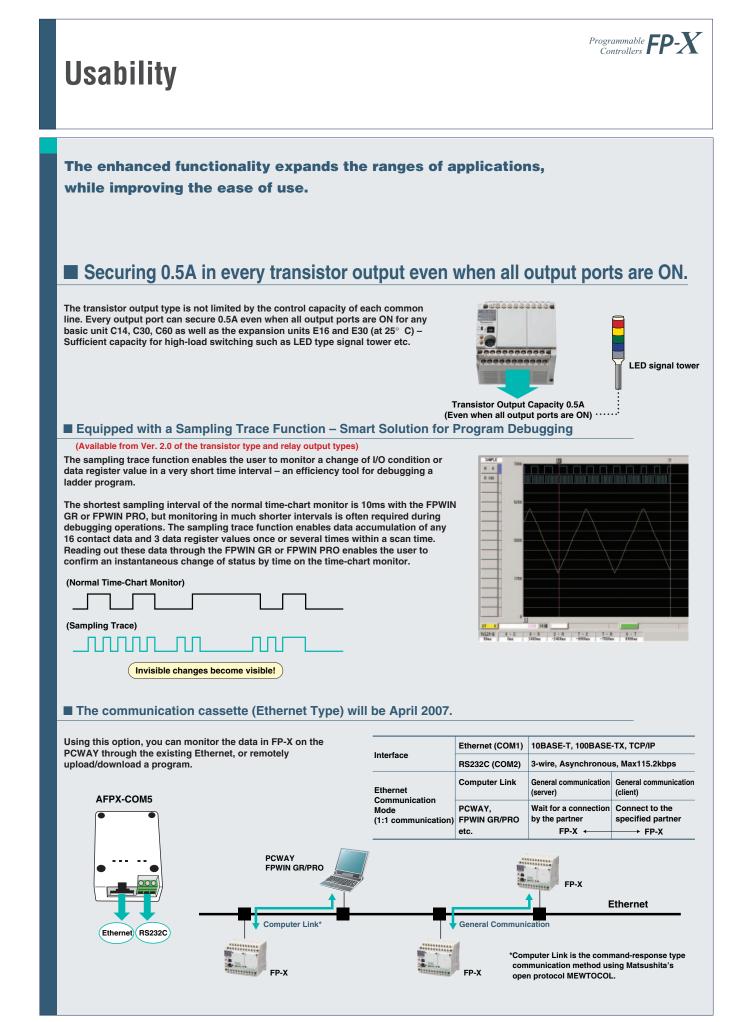
(Add-on cassette attached)

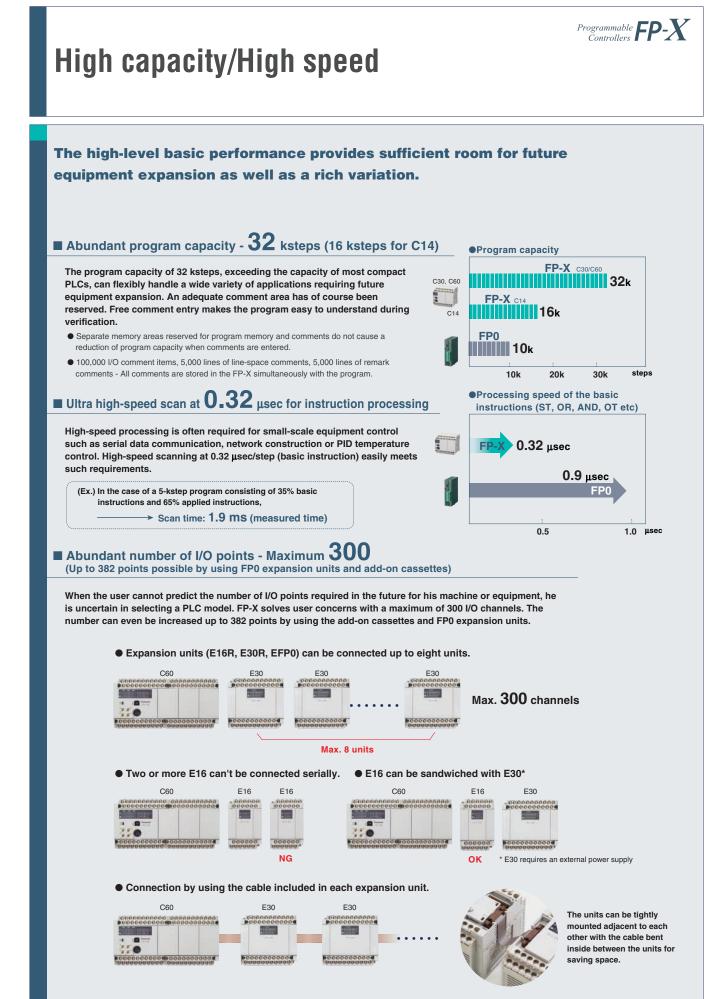


FP-X Name and Function of Each Part

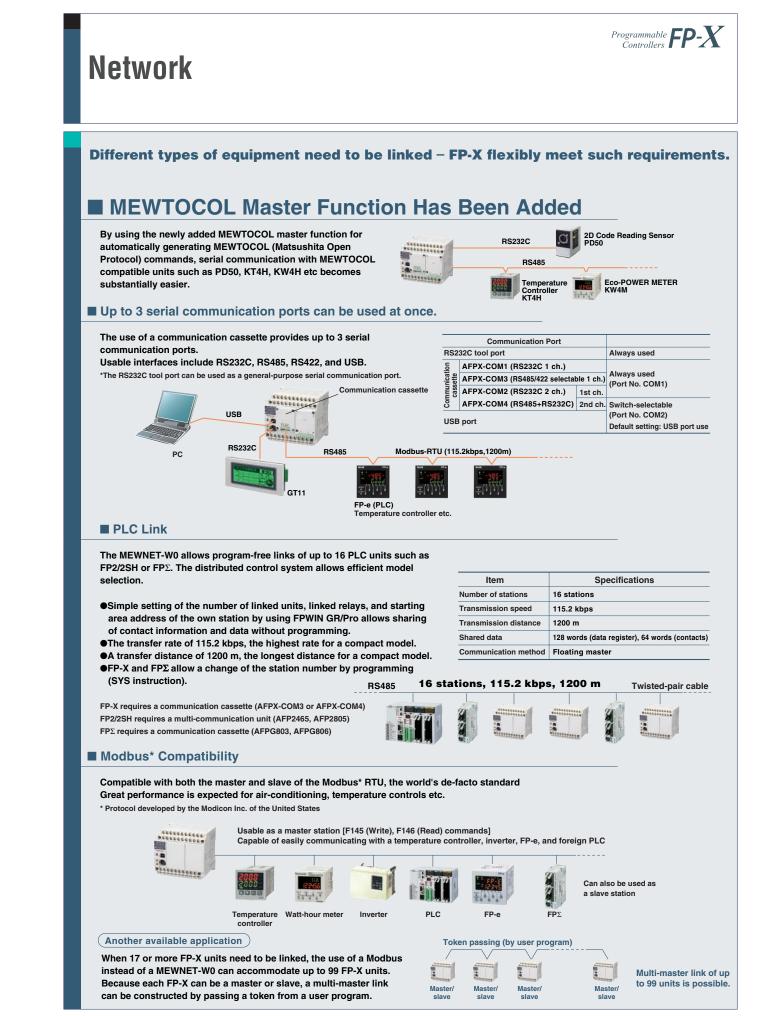


Programmable FP-2





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Programming

Note: Product names and company names in this chart are trademarks or registered trademarks of the respective companies.

Control FPWIN GR for Windows

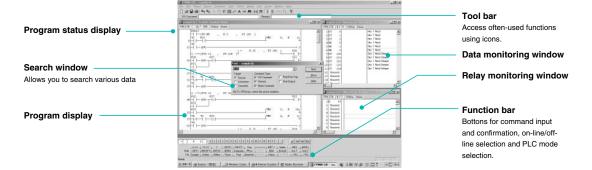
The ladder programming software for FP series - highly operational software tool for maximizing convenience in the field.

Features

- 1. Easy field operations not requiring the use of a mouse for data entry, search, writing, monitoring and timer changes, all carried out only from the keyboard.
- 2. Allows standard operations in Windows, such as Copy & Paste,
- 3. All FP series PLCs are supported. The software assets produced by using Ver. 4 or Ver. 3 of NPST-GR are usable.
- 4. Easy programming with wizard functions.
- 5. Communication with OPC Server, CommX, GTWIN, PCWAY simultaneously through the same port.

Operational Environment

OS	Windows95 (OSR2 or higher)/98/Me/ NT (Ver. 4.0 or later)/2000/XP	
Hard disk capacity	At least 40 MB	
CPU	Pentium 100 MHz or higher	
Onboard memory	At least 64 MB (depends on OS)	
Screen resolution	At least 1024×768	
Display colors	High color (16-bit or higher)	
Applicable PLC	FP-X/FP-e/FP0/FP2/FP2/FP2SH	
Compatible FP-X version	Relay output type: Ver.2.50 and after Transistor output type: Ver.2.70 and after	



Function instruction list



Classified by type, function instructions can be selected from the displayed list. (Simple help included.)





Text co

input mo

This software is for importing and exporting programs created in text format to and from FPWIN GR. Programs created on the PLC of another company can be edited as text and then be transferred to the FP Series without difficulty.

(I/O comment edit function)

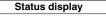
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Successive I/O comments can be input for each device type. Data from Excel and other applications can be copied and pasted via the clipboard

(Text command input mode)

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from the keyboard.





Displays information concerning PLC usage situation and settings, and detailed information when an error occurs.

Accompanying Tools

Data Editor

This software for the PC is for reading and writing data stored in the memory of FP Series main unit or on an IC card. If a large data table is required in a PLC, the data can be created and edited on a PC and then dowmload to the PLC.

Modem connection

Communication via modem is easy with FP Series units in isolated locations.

Wizard function

A Wizard function included in FPWIN GR since versions 2.2 can automatically generate ladder programs by simply entering and selecting required items in the dedicated screen. It can be used to assist in positioning, PID instruction input, and FP-e screen display instruction input.

Personal preference settings

It is possible to switch among preference settings for FPWIN GR. Data Editor and Text Compiler that are set up for different individuals.





Part Number List

FP-X Control Unit

Product name	Power supply	Specifications	Part number
FP-X C14R	100 10 0101/ 10	8-point input of 24 V DC, 6-point output of 2 A relay	AFPX-C14B
Control unit	100 to 240V AC	Program capacity 16 ksteps, 2-point potentiometer	
Control unit FP-X C30R	100 10 0101/ 10	16-point input of 24 V DC, 14-point output of 2 A relay	AFPX-C30R
S Control unit	100 to 240V AC	Program capacity 32 ksteps, 2-point potentiometer, USB port	
Control unit FP-X C60R	400 1 0 101 10	32-point input of 24 V DC, 28-point output of 2 A relay	AFPX-C60B
Control unit	100 to 240V AC	Program capacity 32 ksteps, 4-point potentiometer, USB port	
FP-X C14TD		8-point of 24 V DC, 6-point output of 0.5 A transistor (NPN)	
Control unit	24V DC	Program capacity 16 ksteps, 2-point potentiometer	AFPX-C14TD
FP-X C14T	100 10 0101/ 10	8-point of 24 V DC, 6-point output of 0.5 A transistor (NPN)	
Control unit	100 to 240V AC	Program capacity 16 ksteps, 2-point potentiometer	AFPX-C14T
FP-X C14PD		8-point of 24 V DC, 6-point output of 0.5 A transistor (PNP)	
Control unit	24V DC	Program capacity 16 ksteps, 2-point potentiometer	AFPX-C14PD
FP-X C14P		8-point of 24 V DC, 6-point output of 0.5 A transistor (PNP)	
Control unit	100 to 240V AC	Program capacity 16 ksteps, 2-point potentiometer	AFPX-C14P
FP-X C30TD	24V DC	16-point of 24 V DC, 14-point output of 0.5 A transistor (NPN)	
Control unit	24V DC	Program capacity 32 ksteps, 2-point potentiometer, USB port	AFPX-C30TD
FP-X C30T	100 1- 0101/ 10	16-point of 24 V DC, 14-point output of 0.5 A transistor (NPN)	
Control unit	100 to 240V AC	Program capacity 32 ksteps, 4-point potentiometer, USB port	AFPX-C30T
FP-X C30TD Control unit FP-X C30T Control unit FP-X C30PD Control unit	24V DC	16-point of 24 V DC, 14-point output of 0.5 A transistor (PNP)	150% 00000
Control unit	24V DC	Program capacity 32 ksteps, 2-point potentiometer, USB port	AFPX-C30PD
FP-X C30P	100 to 240V AC	16-point of 24 V DC, 14-point output of 0.5 A transistor (PNP)	1557 0005
Control unit	100 to 240V AC	Program capacity 32 ksteps, 2-point potentiometer, USB port	AFPX-C30P
FP-X C60TD	24V DC	32-point of 24 V DC, 28-point output of 0.5 A transistor (NPN)	AFRY CONTR
Control unit	24V DC	Program capacity 32 ksteps, 4-point potentiometer, USB port	AFPX-C60TD
FP-X C60T	100 to 240V AC	32-point of 24 V DC, 28-point output of 0.5 A transistor (NPN)	AFRY CONT
Control unit	100 10 240V AC	Program capacity 32 ksteps, 4-point potentiometer, USB port	AFPX-C60T
FP-X C60PD	24V DC	32-point of 24 V DC, 28-point output of 0.5 A transistor (PNP)	AFPX-C60PD
Control unit	24V DC	Program capacity 32 ksteps, 4-point potentiometer, USB port	AFPX-C60PD
FP-X C60P	100 to 240V AC	32-point of 24 V DC, 28-point output of 0.5 A transistor (PNP)	AFRY COOP
Control unit	100 to 240V AC	Program capacity 32 ksteps, 4-point potentiometer, USB port	AFPX-C60P

FP-X Expansion Unit

Product name	Power supply	Specifications	Part number	
FP-X E16R Expansion I/O unit	_	8-point input of 24 V DC, 8-point relay output of 2 A Remarks; Two or more E16R can't be connected serially because it can't supply the power to other units. With an 8cm extension cable		
FP-X E30R Expansion I/O unit	100 to 240V AC	16-point input of 24 V DC, 14-point relay output of 2 A Remarks; Possible to connect up to 8 units including E16P, EFP0. With an 8cm extension cable	AFPX-E30R	
FP-X E16T Expansion I/O unit	_	8-point input of 24 V DC, 8-point transistor (NPN) output of 0.5 A Remarks; Two or more E16T cannot be connected serially because it cannot supply the power to other units. With an 8cm extension cable 8-point input of 24 V DC, 8-point transistor (PNP) output of 0.5 A Remarks; Two or more E16T cannot be connected serially because it cannot supply the power to other units. With an 8cm extension cable 16-point input of 24 V DC, 14-point transistor (NPN) output of 0.5 A Remarks; Possible to connect up to 8 units including E16, EFP0. With an 8cm extension cable		
FP-X E16P Expansion I/O unit	_			
FP-X E30TD Expansion I/O unit	24V DC			
FP-X E30T Expansion I/O unit	16-point input of 24 V DC, 14-point transistor (NPN) output of 0.5 A			
FP-X E30PD Expansion I/O unit	24V DC	16-point input of 24 V DC, 14-point transistor (PNP) output of 0.5 A Remarks; Possible to connect up to 8 units including E16, EFP0. With an 8cm extension cable		
FP-X E30P Expansion I/O unit	1/O unit 100 to 240V AC 16-point input of 24 V DC, 14-point transistor (PNP) output of 0.5 A Remarks; Possible to connect up to 8 units including E16, EFP0. With an 8cm extension cable		AFPX-E30P	
xpansion FP0 Adapter	24V DC	Up to 3 FP0 expansion units can be connected via an adapter. With an 8cm extension cable and power cable	AFPX-EFP0	

FP-X Add-on Cassette

Product name	Specifications	Part number
FP-X COM1 Communication cassette	RS232C 1 ch. RS, CS control signal equipped (non-insulated)	AFPX-COM1
FP-X COM2 Communication cassette	RS232C 2 ch. (non-insulated)	AFPX-COM2
FP-X COM3 Communication cassette	RS485/422 selectable 1ch (insulated)	AFPX-COM3
FP-X COM4 Communication cassette	RS485 1 ch. (insulated) + RS232C 1 ch. (non-insulated)	AFPX-COM4
FP-X COM5 Communication cassette	Ethernet 1 ch.(10BASE-T, 100BASE-TX) + RS232C 1 ch. (non-insulated)	AFPX-COM5
FP-X Input cassette	8 point input of 24 V DC	AFPX-IN8
FP-X Output cassette	8 point output of NPN 0.3 A	AFPX-TR8
	6 point output of PNP 0.5 A	AFPX-TR6P
FP-X Analog input cassette	2 point 12-bit non-insulated 0 to 10 V DC/0 to 20 mA	AFPX-AD2
FP-X Pulse I/O cassette High-speed counter: single-phase 2 ch., each 80 kHz or two-phase 1 ch., 30 kHz.		AFPX-PLS
(for relay output type control unit only)	Pulse output: one axis 100 kHz/ch. (Use restriction is applied for a two-unit installation)	AFFA-PLS
FP-X Master memory	Master memory: Capable of storing all program steps and comments simultaneously. Storage of FPWIN Pro source files.	
with a real-time clock	Real-time clock: Year, month, day, hour, minute, second, day of week (optional battery required)	AFPX-MRTC

FP-X Options and Service Parts

Product name	Specifications	Part number
FP-X Backup battery	Battery for backing up the operation memory and real-time clock	AFPX-BATT
FP-X Expansion cable (8 cm)	Expansion unit connection cable, 8 cm	AFPX-EC08
FP-X Expansion cable (30 cm)	Expansion unit connection cable, 30 cm	AFPX-EC30
FP-X Expansion cable (80 cm)	Expansion unit connection cable, 80 cm	AFPX-EC80
FP-X Terminal block	Terminal block for C30, C60 and E30, 21 pins, cover with no marking, five units included	AFPX-TAN1



Related Products List



FP Memory Loader

Product name	Part number	
Data non-hold type	AFP8670	
Data hold type	AFP8671	
PCWAY Ver. 2.7 (Operation Data	Managing Software)	
Product name	Part number	
PCWAY IBM printer port version	AFW10011	
PCWAY USB port version	AFW10031	
PCWAY Version upgrade	AFW10401	
* Charged version upgrade for Ver. 2.0 t		
Control CommX Ver. 1.3 (OCX f	or Communication)	
Product name	Part number	
Control CommX IBM printer port	AFW20011	
Control CommX USB port	AFW20031	

FP Web-Server Unit

Product name	Part number	
FP Web-Server unit	AFP0610	
FP Web Configurator Tool	AFPS30510	

Key Unit Economical type is available for secondary key. The key unit is available for PCWAY and Control CommX.

Part number
AFW1031*
AFW1033

The discontinuation of AFW1031 production is scheduled for A



Specifications

1. General Specifications

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Item	Description	
Rated voltage	100 to 240 V AC (AC power), 24 V DC (DC power)	
Operating voltage range	85 to 264 V AC (AC power), 20.4 to 28.8 V DC (DC power)	
Rush current	40 A or less (C14), 45 A or less (C30, C60) at 25°C (AC power)	
	12 A or less at 25°C (DC power)	
Allowed momentary power off time	10 ms or more	
Ambient temperature	0 to +55°C	
Storage temperature	-40 to +70°C	
Ambient humidity	10 to 95% RH (at 25 °C, non-condensing)	
Storage humidity	10 to 95% RH (at 25 °C, non-condensing)	
	Combined input/output terminals - Combined power and ground terminals,	
	2300 V AC 1 minute (AC power), 500 V AC*1 1 minute (DC power)	
Breakdown voltage	Input terminals - Relay output terminals, 2300 V AC*1 1 minute	
	Input terminals - Transistor output terminals, 500 V AC*1 1 minute	
	Power terminals - Ground terminals, 1500 V AC*1 1 minute (AC power), 500 V AC*1 1 minute (DC power)	
	Combined input/output terminals - Combined power and ground terminals, 100 MΩ or higher (500 V DC using an insulation resistance meter)	
Insulation resistance	Input terminals - Output terminals, 100 M Ω or higher (500 V DC using an insulation resistance meter)	
	Power terminals - Ground terminals, 100 M Ω or higher (500 V DC using an insulation resistance meter)	
Vibration resistance	5 to 9 Hz, single amplitude 3.5 mm/9 to 150 Hz, constant acceleration 9.8 m/s ² , 1 sweep/min, 10 sweeps in each XYZ direction	
Shock resistance	147 m/s ²	
Noise immunity	1500 V [P-P] pulse width 50 ns, 1 µs (AC power), 500 V [P-P] pulse width 50 ns, 1 µs (DC power) (per noise simulator method) (power terminals)	
Operating condition	No corrosive gas and no excessive dust	
EC Directive Compliance Standard	Conforming to EN61131-2	
Level of contamination	2	
Over-voltage category	II	
*1 Cutoff current 5 mA		

2. Power Consumption, Weight

Product name	Part number	Current consumption	Weight
	AFPX-C14OO	26 W or less *2	Approx. 280 g or less
Control unit	AFPX-C30OO	52 W or less *2	Approx. 490 g or less
	AFPX-C60OO	64 W or less *2	Approx. 780 g or less
Fundamentary 1/Q untit	AFPX-E16OO	8 W or less *2	Approx. 195 g or less
Expansion I/O unit	AFPX-E30OO	42 W or less *2	Approx. 430 g or less
Expansion FP0 adapter	AFPX-EFP0	0.24 W or less *3	Approx. 65 g
	AFPX-COM1	2 W or less *2	Approx. 20 g
	AFPX-COM2	2 W or less *2	Approx. 20 g
FP-X communication cassette	AFPX-COM3	2 W or less *2	Approx. 20 g
	AFPX-COM4	2 W or less *2	Approx. 20 g
	AFPX-COM5	2 W or less *2	Approx. 20 g
FP-X analog input cassette	AFPX-AD2	2 W or less *2	Approx. 25 g
FP-X input cassette	AFPX-IN8	1 W or less *2	Approx. 25 g
FR V autout accessite	AFPX-TR8	1 W or less *2	Approx. 25 g
FP-X output cassette	AFPX-TR6P	1 W or less *2	Approx. 25 g
FP-X pulse I/O cassette	AFPX-PLS	2 W or less *2	Approx. 25 g
FP-X master memory cassette	AFPX-MRTC	2 W or less *2	Approx. 20 g

ntrol unit *3 Power cons ansion FP0 ad *4 Please refer to FP0 users manual for FP0 expansion units.

Please refer to the user manual and specifications for further details.

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Specifications

4. Input Specifications (Control unit, expansion unit)

Item		Description		
		Relay output	Transistor output	
Insulation method		Photo-coupler		
Rated input voltage		24 V DC		
Operating voltage range		21.6 to 26.4 V DC		
Rated input current		Approx. 4.7 mA (Control unit X0 to X7)	Approx. 8 mA (Control unit X0 to X3)	
		Approx 4.3 mA (Control unit X8 and after, expansion unit)	Approx. 4.7 mA (Control unit X4 to X7)	
			Approx. 4.3 mA (Control unit X8 and after, expansion unit)	
Input points per common		8 points/common (C14, E16) 16 points/common (C30, C60)		
		(Input power polarity either positive or negative)		
Min. ON voltage/ON current		19.2 V/3 mA	19.2 V/6 mA (Control unit X0 to X3) 19.2 V/3 mA (Control unit X4 and after, expansion unit)	
Max. OFF voltage/OFF current		2.4 V/1 mA	2.4 V/1.3 mA (Control unit X0 to X3) 2.4 V/1 mA (Control unit X4 and after, expansion unit)	
Input impedance		Approx. 5.1 k Ω (Control unit X0 to X7) Approx. 5.6 k Ω (Control unit X8 and after, expansion unit)	Approx. 3 kΩ (Control unit X0 to X3) Approx. 5.1 kΩ (Control unit X4 to X7) Approx. 5.6 kΩ (Control unit X8 and after, expansion unit)	
Response OFF time	→ ON	Control unit X0 to X7 0.6 ms or less: Normal input 50 ms or less: High-speed counter, pulse catch, interruption input setting *1 Control unit X8 and after, expansion unit 0.6 ms or less	Control unit X0 to X3 135 μs or less: Nominal input 5 μs or less: High-speed counter, pulse catch, interruption input setting*1 Control unit X4 to X7 135 μs or less: Nominal input 50 μs or less: High-speed counter, pulse catch, interruption input setting*1 Control unit X8 and after, expansion unit 0.6 ms or less	
ON -	$\rightarrow OFF$	Same as above		
Operating indicator		LED display		

*1 Specification at the rated input voltage of 24 V DC, 25°C.

5. Relay Output Specifications (Control units, Expansion units)

Item		Description	
Output type		1a contact	
Rated control capacity (Resistive load)		2 A 250 V AC, 2 A 30 V DC (8 A or less/common)	
Output points per common		4 points/common	
Response time	$OFF\toON$	Approx. 10 ms	
	$ON\toOFF$	Approx. 8 ms	
Life time	Mechanical	20 million operations or more (Operation frequency 180 times/min)	
	Electrical	100,000 operations or more (Operation frequency 20 times/min at the rated control capacity)	
Surge absorber		None	
Operating indicator		LED display	

6. Transistor Output Specifications

Item		Description					
Insulation method		Photocoupler					
Output type		Open collector					
Rated loadf voltage		NPN type: 5 to 24 V DC, PNP type: 24 V DC					
Load voltage allowable range		NPN type: 4.75 to 26.4 V DC, PNP type: 21.6 to 26.4 V DC					
Max. load current		0.5 A					
Max. inrush current		1.5 A					
Output points per common		8 points/common (C14, E16)	8 points/common, 6 points/common (C30, C60, E30)				
OFF state leakage current		1 µA or less					
ON state voltage drop		0.3 V DC or less					
Response time	$OFF\toON$	1 ms or less*2					
	$ON\toOFF$	1 ms or less*2					
Voltage range for external power supply		21.6 to 26.4 V DC					
Surge absorber		Zener diode					
Operating indicator		LED display					
*2 Please refer to the user manual for Y0 to Y7 of the transistor output type.							

