Emergency-stop pushbutton, foolproof EN IEC 60947-5-5, complete
Application as per DIN EN ISO 13850 and EN 60204-1


Standard version:
Flat ribbon-cable length 300 mm ; Plug-in terminal $2.8 \times 0.5 \mathrm{~mm}$.
Other options on request:
Customisation of flat ribbon-cable and connectors.
Switching action: MA = Maintained action
Terminals: FR = Flat ribbon cable, PT $2.8 \mathrm{~s}=$ Plug-in terminal 2.8 mm (solderable)
Contacts: NC = Normally closed, NO = Normally open
Component layout from page 28, Mounting dimensions from page 29, Technical drawing from page 30, Circuit drawing from page 37

## Emergency-stop

## Switching system

The double-break switching system can be supplied for the following switching functions:
1 Normally closed, 2 Normally closed, 1 Normally closed + 1 Normally open.
The Normally closed contacts have forced opening according to EN IEC 60947-5-1

## Material

## Connection cable

Polyvinylchloride (PVC), operating temperature up to $+65{ }^{\circ} \mathrm{C}$
Mushroom-head cap
Polybutylenterephthalate (PBT), as per UL 94 V0 (red items)

## Actuator housing

Polyamide (PA 66), as per UL 94 V0, Flat ribbon cable-cover Polyamide (PA 6.6), as per UL 94 V0

Material of contact
Silver alloy gold plated

## Mechanical characteristics

Front panel thickness
Standard 1 ... 4 mm
with E-stop protective shroud Typ-Nr. 84-902 1 ... 3 mm
Mounting hole
22.5 mm dia. as per EN IEC 60947-5-1 with anti-twist device

## Terminals

Soldering terminals $2.8 \times 0.5 \mathrm{~mm}$ (solderable), CuSn6 tin-plated Flat ribbon cable 2-, 4-, or 6 -poles $0.35 \mathrm{~mm}^{2}$ (AWG 22)

Tightening torque
Fixing nut 80 Ncm

Actuating force
$22 \mathrm{~N} \pm 4 \mathrm{~N}$

Actuating trave
approx. 4 mm to release the internal operation part
Mechanical lifetime
$\geq 50.000$ cycles of operations

## Electrical characteristics

Standards
The devices comply with : EN IEC 60947-5-1, EN IEC 60947-5-5 (Emergency-stop), DIN EN ISO 13850, EN IEC 60204

Illumination
LED red with pole reversal, constant current source
Operation Voltage 5 VDC ... 30 VDC

Current consumption $9.7 \mathrm{~mA} . . .12 .4 \mathrm{~mA}$

Rated Operational Voltage $\mathrm{U}_{\mathrm{e}}$
250 VAC, as per EN IEC 60947-1
Rated Insulation Voltage $\mathbf{U}_{\mathbf{i}}$
250 V, as per EN IEC 60947-1

Rated Impulse Withstand Voltage $\mathbf{U}_{\text {imp }}$
2.5 kV, as per EN IEC 60947-1

Contact resistance
New state $\leq 50 \mathrm{~m} \Omega$, as per DIN IEC 60512-2-3
Isolation resistance
$>10^{11} \Omega$ between the opend contats at 500 VDC, as per DIN IEC
60512-2-10
Electrical life
$\geq 50000$ cycles of operations (inductive $\cos \phi 0.4$ ), as per EN IEC 60947-5-1

| Voltage | 120 VAC | 240 VAC | 125 VDC | 250 VDC |
| :--- | :--- | :--- | :--- | :--- |
| Current | 3 A | 1.5 A | 0.55 A | 0.27 A |

Reduced load $\geq 50$ '000 cycles of operations (resistive)

| Voltage | $1 \mathrm{VAC} / \mathrm{DC}$ | $42 \mathrm{VAC} / \mathrm{DC}$ |
| :--- | :--- | :--- |
| Current | 100 mA | 200 mA |

Conventional free air thermal current $\mathrm{I}_{\text {th }}$
5 A, as per EN IEC 60947-5-1
the maximum current in continuous operation and at ambient temperature must not exceed the quoted maximum values.

## Switch rating

Switch rating AC with silver contact (gold plated), service category AC-15, as per EN IEC 60947-5-1
Voltage 120 VAC 240 VAC

Current $3 \mathrm{~A} \quad 1.5 \mathrm{~A}$

Switch rating DC for silver contact (gold plated), service category DC-13, as per EN IEC 60947-5-1 (inductive)

| Voltage | 12 VDC | 24 VDC | 48 VDC | 60 VDC | 125 VDC | 250 VDC |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Current Plug | 5 A | 4 A | 2.1 A | 1.7 A | 0.55 A | 0.27 A |
| Current | Cable | 3 A | 3 A | 2.1 A | 1.7 A | 0.55 A |

Recommended minimum operational data
Silver contacts (gold plated)
Voltage 1 VAC/DC
Current 1 mA
Electric strength
500 VAC, 50 Hz , 1 min, as per DIN IEC 60512-2

Rated conditional short-circuit curren
1000 A, type of short-circuit unit 6 A gG, as per EN IEC 60947-5-1
Protection class
Class II, as per EN IEC 60947-5
Overvoltage category
II, as per EN IEC 60947-1
Degree of pollution
3, as per EN IEC 60947-1

## Environmental conditions

Storage temperature
$-25^{\circ} \mathrm{C} \ldots+80^{\circ} \mathrm{C}$

Operating temperature
$-25^{\circ} \mathrm{C} . . .+65^{\circ} \mathrm{C}$
Front protection
IP 65, as per EN IEC 60529
Shock resistance
(semi-sinusoidal)
max. $150 \mathrm{~m} / \mathrm{s}^{2}$, pulse width $11 \mathrm{~ms}, 3$-axis, as per EN IEC 60068-2-
27
Vibration resistance
(sinusoidal)
max. $50 \mathrm{~m} / \mathrm{s}^{2}$ at $10 \mathrm{~Hz} \ldots 500 \mathrm{~Hz}, 10$ cycles, 3 -axis, as per EN IEC
$60068-2-6$
Climate resistance
Damp heat, cyclic
96 hours, $+25^{\circ} \mathrm{C} / 97 \%,+55^{\circ} \mathrm{C} / 93 \%$ relative humidity, as per EN
IEC $60068-2-30$
Damp heat, steady
56 days, $+40^{\circ} \mathrm{C} / 93 \%$ relative humidity, as per EN IEC $60068-2-78$
Dry heat
96 hours, $+70^{\circ} \mathrm{C}$, as per EN IEC $60068-2-2$
Low temperature
96 hours, $-40^{\circ} \mathrm{C}$, as per EN IEC $60068-2-1$
Saline mist
96 Stunden, $+35{ }^{\circ} \mathrm{C}$ in chemical solution NaCI, as per EN IEC
$60068-2-11$

## Approvals

Approbations
SEV
UL
Declaration of conformity
CE
RoHS

## Switching element illuminated pushbutton

## Switching system

Short-travel switching system with 2 independent contact points and tactile operation.
Guarantees reliable switching even of very light loads.
Fitted with 1 normally open contact.

## Material

## Connection cable

Polyvinylchloride (PVC), short-time heat-resistant up to $105^{\circ} \mathrm{C}$
Material of contact
Silver alloy gold plated

## Switching element

Thermoplastic polyester (PET, PBT), as per UL 94 V0 and
Polyacetale (POM), as per UL 94 HB

## Mechanical characteristics

## Terminals

Plug-in terminals $2.8 \times 0.8 \mathrm{~mm}$ (solderable)
Flat ribbon cable $0.5 \mathrm{~mm}^{2}$
PCB terminal

Actuating force
4.0 $\mathrm{N} \pm 0.2 \mathrm{~N}$ (measured at the lens)

## Actuating trave

$\sim 0.5 \mathrm{~mm}$
Rebound time
$\leq 1 \mathrm{~ms}$
Resistance to heat of soldering
$260^{\circ} \mathrm{C}, 5 \mathrm{~s}$ (PCB assembly)
$350^{\circ} \mathrm{C}, 10 \mathrm{~s}$ (when using a soldering iron)
as per EN IEC 60068-2-20
Mechanical lifetime
$\geq 1$ million cycles of operations

## Electrical characteristics

| Illumination |  |  |  |
| :---: | :---: | :---: | :---: |
| Single-Chip or Multi-Chip LED, green, orange, red, yellow, white and blue |  |  |  |
| Operation Voltage |  | 12 VDC | 24 VDC |
| Current consumption |  | 40 mA | 20 mA |
| Contact resistance |  |  |  |
| Starting value (initial) $\leq 100 \mathrm{~m} \Omega$, as per DIN IEC 60512-2 |  |  |  |
| Isolation resistance |  |  |  |
| $\geq 1 \mathrm{G} \Omega$ between all terminals at 100 VDC, as per DIN IEC 60512-2 |  |  |  |
| Electrical life as per EN IEC 60512-5 |  |  |  |
| 5 million | cycles of | operation | $24 \mathrm{VAC}, 50 \mathrm{~mA}$ at $480 \Omega$ |
| 5 million | cycles of | operation | $24 \mathrm{VAC}, 100 \mathrm{~mA}$ at $240 \Omega$ |
| 2 million | cycles of | operation | $42 \mathrm{VAC}, 50 \mathrm{~mA}$ at $840 \Omega$ |
| 2 million | cycles of | operation | $42 \mathrm{VAC}, 100 \mathrm{~mA}$ at $420 \Omega$ |
| 300000 | cycles of | operation | $42 \mathrm{VAC}, 100 \mathrm{~mA}$ at $\cos \phi$ 0,4 |
| 250000 | cycles of | operation | $42 \mathrm{VAC}, 200 \mathrm{~mA}$ at $\cos \phi$ 0,395 |
| 1 million | cycles of | operation | $12 \mathrm{VDC}, 250 \mathrm{~mA}$ at $48 \Omega$ |
| 1 million | cycles of | operation | $24 \mathrm{VDC}, 50 \mathrm{~mA}$ at $480 \Omega$ |
| 1 million | cycles of | operation | $24 \mathrm{VDC}, 100 \mathrm{~mA}$ at $240 \Omega$ |
| 5 million | cycles of | operation | $42 \mathrm{VDC}, 25 \mathrm{~mA}$ at $1680 \Omega$ |
| 1.5 million | cycles of | operation | $42 \mathrm{VDC}, 50 \mathrm{~mA}$ at $840 \Omega$ |
| 100000 | cycles of | operation | $42 \mathrm{VDC}, 100 \mathrm{~mA}$ at $420 \Omega$ |
| 500000 | cycles of | operation | $24 \mathrm{VDC}, 200 \mathrm{~mA}$ at L/R=30 ms |
| 300000 | cycles of | operation | $42 \mathrm{VDC}, 100 \mathrm{~mA}$ at L/R=30 ms |
| 100000 | cycles of | operation | $42 \mathrm{VDC}, 200 \mathrm{~mA}$ at $\mathrm{L} / \mathrm{R}=30 \mathrm{~ms}$ |

## Switch rating

| Voltage | $50 \mathrm{mVAC} / \mathrm{DC} \ldots 42 \mathrm{VAC} / \mathrm{DC}$ |
| :--- | :--- |
| Current | $10 \mathrm{uA} \ldots 100 \mathrm{~mA}$ |
| Power | $\max .2 \mathrm{~W}$ |

Electric strength
500 VAC, 50 Hz , 1 min, as per DIN IEC 60512-2

## Environmental conditions

Storage temperature
$-40^{\circ} \mathrm{C} . . .+85{ }^{\circ} \mathrm{C}$
Operating temperature
$-25^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$

## Protection degree

For IP 67 back protection, cable version only, use Plug Typ-Nr. 84-900

## Drawings

## Component layout

1 Emergency-stop pushbutton, foolproof EN IEC 60947-5-5, complete page 7 | Stop pushbutton grey, complete page 8


2 Emergency-stop pushbutton, foolproof EN IEC 60947-5-5, complete page 7 | Stop pushbutton grey, complete page 8


|  | Terminals |
| :--- | :--- |
| 1 NC + 1 NO | $11 / 12+23 / 24$ |
| $2 N C$ | $11 / 12+21 / 22$ |
| Illumination | X1- / X2+ |



|  | Terminals |
| :--- | :--- |
| 1 NC + 1 NO | $11 / 12+23 / 24$ |
| 2 NC | $11 / 12+21 / 22$ |



3 Illumination element with PCB terminal page 19 Drilling plan (Elementside)

A Fixing holes for mounting flange
B Holes for LED
C Holes for centering pins


## eaO

## Drawings

4 Switching element illuminative with PCB terminal page 18
Drilling plan (Elementside)
A Fixing holes for mounting flange
$B$ Fixing holes for LED
C Holes for contact pins
pad max. 2.5 mm dia.
through-connection recommended


## Mounting dimensions

1 Indicator actuator, flush mounting page 9 | Illuminated pushbutton actuator, flush mounting page 10


Hole spacing 31 mm min. by using blind plug 704.960.4

2 Emergency-stop pushbutton, foolproof EN IEC 60947-5-5, complete page 7 | Stop pushbutton grey, complete page 8


## Drawings

14 Indicator actuator, flush mounting page 9 | Illuminated pushbutton actuator, flush mounting page 10


15 Emergency-stop pushbutton, foolproof EN IEC 60947-5-5, complete page 7 | Stop pushbutton grey, complete page 8


