

## HW: The Best Engineered Switch in the World Key features include:

- Locking lever removable contact blocks
- Finger-safe IP20 contacts as standard, other terminal styles available
- Tamperproof construction
- All E-stops meet EN418 and are compliant with SEMI S2 standards
- Worldwide approvals
- Easy to assemble
- Available assembled or as sub-components
- Choice of black plastic or metallic front bezels
- Incandescent or LED illumination
- Transformer or full voltage
- Slow make double break self cleaning contacts

IDEC's HW switches are "The best engineered switch in the world" for a reason. Carrying the CE mark, UL, CSA, CCC (Chinese), and TUV approvals, these switches are designed for use in almost any part of the world.

Complete with finger-safe contact blocks offering IP20 protection, these 7/8" $(22 \mathrm{~mm})$ switches include illuminated and non-illuminated pushbuttons, pilot lights, selector switches, and emergency stop switches.

All switches also incorporate mechanically keyed safety locking levers, ensuring correct installation and maintaining safety in high-vibration applications.

File No. E68961


File No. LR92374


Registration No. R9551089 (E-stops)
Registration No. R50054316 (Dual Pushbuttons)
Registration No. J9650511 (Pilot Lights)
Registration No. J9551458 (all other switches)


Certificate No. 2005010305145656

|  | Conforming to Standards |  |  |  |  | EN60947-1, EN60947-5-1, VDE0660-200, UL508, CSA C22-2 No. 14 |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Approvals <br> File No. E68961 <br> TÜV Rheinland <br> Registration No. R9551089 (E-stops) <br> Registration No. J9551458 (all other switches) <br> Registration No. J9650511 (Pilot Lights) |  |  |  |  | CSA: pushbuttons and selector switches: A600 <br> pilot lights and illuminated pushbuttons, direct supply pilot lights and illuminated pushbuttons with integral transformer (100/110, 115, 120, 200/220, 230, 240, 380, 400/440, 480V) UL: pushbuttons and selector switches: A600 pilot lights and illuminated pushbuttons, direct supply pilot lights and illuminated pushbuttons with integral transformer ( $100 / 110,115,120,200 / 220,230,240,380,400 / 440,480 \mathrm{~V})$ <br> TÜV: pushbuttons and selector switches: A600=P600 (NO, NC)/0600 (NO-EM, NC-LB) pilot lights and illuminated pushbuttons, direct supply <br> pilot lights and illuminated pushbuttons with integral transformer (100/110, 115, 120, 200/220, 230, 240, 380, 400/440, 480V) |  |  |  |  |  |  |
|  | Operating Temperature |  |  |  |  | Operation: -25 to $+50^{\circ} \mathrm{C}$ (without freezing), Storage: -40 to $+70^{\circ} \mathrm{C}$ (without freezing) |  |  |  |  |  |  |
|  | Vibration Resistance |  |  |  |  | 10 to $55 \mathrm{~Hz}, 98 \mathrm{~m} / \mathrm{sec}^{2}$ (10G) conforming to IEC6068-2-6 |  |  |  |  |  |  |
|  | Shock Resistance |  |  |  |  | $980 \mathrm{~m} / \mathrm{sec}^{2}$ (100G) conforming to IEC6068-2-7 |  |  |  |  |  |  |
|  | Electric Shock Protection |  |  |  |  | Class 0 conforming to IEC60536 |  |  |  |  |  |  |
|  | $\begin{aligned} & \text { Degree of Protection } \\ & \text { (conforming to IEC60529) } \\ & \text { (conforming to NEMA ICS6-110) } \end{aligned}$ |  |  |  |  | IP65 (from front of the panel) <br> IP20 (Type HW-F contact block) <br> NEMA 1, 2, 3, 3R, 3S, 4, 4X, 5, 12, 13 (from front of panel) |  |  |  |  |  |  |
|  | Mechanical Life |  |  |  |  | Momentary pushbuttons: 5,000,000 (900 operations per hour), All other switches: 500,000 |  |  |  |  |  |  |
|  | Pollution Degree (conforming to IEC60947-1) |  |  |  |  | 3 for switches not using a transformer, 2 for switches using a transformer |  |  |  |  |  |  |
|  | Rated Operational Characteristics |  |  |  |  | AC-15: A600 or Ue $=250 \mathrm{~V}$, le $=3 \mathrm{~A}$ (NO, NC, NO-EM, NC-LB) DC-13: P600 or $\mathrm{Ue}=125 \mathrm{~V}$, le $=1.1 \mathrm{~A}(\mathrm{NO}, \mathrm{NC})$ <br> DC-13: 0600 or $\mathrm{Ue}=125 \mathrm{~V}$, le $=0.9 \mathrm{~A}$ (NO-EM, NC-LB) |  |  |  |  |  |  |
|  | Rated Insulation Voltage |  |  |  |  | 600 V |  |  |  |  |  |  |
|  | Rated Switching Over-Voltage |  |  |  |  | Less than 4kV, conforming to IEC60947-1 |  |  |  |  |  |  |
|  | Rated Impulse Withstanding Voltage |  |  |  |  | 4 kV for contact circuit, 2.5 kV for lamp circuit |  |  |  |  |  |  |
|  | Rated Thermal Current |  |  |  |  | 10 Amp |  |  |  |  |  |  |
|  | Minimum Switching Capacity |  |  |  |  | 5 mA at 3 V AC/DC |  |  |  |  |  |  |
|  | Contact Operation |  |  |  |  | Slow break NC or NO, self-cleaning |  |  |  |  |  |  |
|  | Positive Action Operation <br> (Emergency Stops with NC contacts) |  |  |  |  | 5.5 mm to 10 mm travel to latch 45 N minimum force to latch 10 mm maximum travel 1,800 operations per hour maximum for a Pushlock Turn Reset 900 operations per hour maximum for a Push-Pull |  |  |  |  |  |  |
|  | Operating Force |  |  |  |  | Flush and extended pushbuttons-with 1NO or 1NC contact: $6.2 \pm 2 \mathrm{~N}$ (momentary), $7.0 \pm 2 \mathrm{~N}$ (maintained) <br> Additional contacts-1NO or 1NC: +3.2 N (momentary), +3.3 N (maintained) |  |  |  |  |  |  |
|  | Terminal Referencing |  |  |  |  | Conforming to CENELEC EN50005 |  |  |  |  |  |  |
|  | Recommended Terminal Torque |  |  |  |  | 0.8 N m (7.1 in lb.) |  |  |  |  |  |  |
|  | External Short-Circuit Protection |  |  |  |  | 10A 250V fuse conforming to IEC60269-1 |  |  |  |  |  |  |
|  | Applicable Wire Size |  |  |  |  | Minimum $1 \times 22$ AWG, max. $2 \times 14$ AWG or $1 \times 12$ AWG |  |  |  |  |  |  |
|  | Contact Resistance |  |  |  |  | Initial contact resistance of $50 \mathrm{~m} \Omega$ or less |  |  |  |  |  |  |
|  | Contact Gap |  |  |  |  | 4 mm (NO and NC), 2 mm (NO-EM and NC-LB) |  |  |  |  |  |  |
|  | Horsepower Rating |  |  |  |  | Reference Value: 1/4 HP @ 120V (1ø non-reversing), 1HP @ 240V (3ø non-reversing) |  |  |  |  |  |  |
|  | Electrical Reliability |  |  |  |  | MTBF < 1 fault for 10 million operation cycles (3V DC, 5mA) |  |  |  |  |  |  |
|  | Lamp Ratings |  |  |  |  | Incandescent: 1 W <br> LEDs: $6 \mathrm{~V} / 17 \mathrm{~mA}$ max, 12 V \& 24V/11mA max, 120 \& 240V/10mA max |  |  |  |  |  |  |
|  | Maximum Inrush Current |  |  |  |  | $40 \mathrm{~A}(40 \mathrm{~ms})$ |  |  |  |  |  |  |
|  | Contact Material |  |  |  |  | Silver (gold plated contacts available - contact IDEC) |  |  |  |  |  |  |
|  | Pushbuttons <br> Illuminated Pushbuttons <br> Selector Switches Illuminated Selector Switches Pushbutton Selectors |  |  | Contact Block |  |  |  |  | Type HW-C/HW-F/HW-G |  |  |  |
|  |  |  |  | Rated Insulation Voltage |  |  |  |  | 600V |  |  |  |
|  |  |  |  | Rated Continuous Current |  |  |  |  | 10A |  |  |  |
|  |  |  |  | Contact Ratings by Utilization Category IEC 60947-5-1 |  |  |  |  | $\begin{aligned} & \text { AC-15 (A600) } \\ & \text { DC-13 (P600) } \end{aligned}$ |  |  |  |
|  | Operational Voltage |  |  |  |  |  | 24 V | 48V | 50 V | 110 V | 220 V | 440 V |
|  | Operational Current | $\begin{aligned} & \text { AC } \\ & 50 / 60 \\ & \mathrm{~Hz} \end{aligned}$ | AC-12 Control of resistive loads \& solid state loads |  |  |  | 10A | - | 10A | 10A | 6A | 2A |
|  |  |  | AC-15 Control of electromagnetic loads (>72VA) |  |  |  | 10A | - | 7A | 5A | 3A | 1A |
|  |  | DC | DC-12 Control of resistive loads \& solid state loads |  |  |  | 8A | 5A | - | 2.2A | 1.1A | - |
|  |  |  | DC-13 Control of electromagnets |  |  |  | 5A | 2A | - | 1.1A | 0.6A | - |

4 kV for contact circuit, 2.5 kV for lamp circuit
10 Amp
Slow break NC or NO, self-cleaning
5.5 mm to 10 mm travel to latch

45 N minimum force to latch
mm maximum travel
1,800 operations per hour maximum for a Pushlock Turn Reset
Flush and extended pushbuttons-with 1NO or 1NC contact: $6.2 \pm 2 \mathrm{~N}$ (momentary), $7.0 \pm 2 \mathrm{~N}$ (maintained)
Additional contacts-1NO or 1NC: +3.2 N (momentary), +3.3 N (maintained)
Conforming to CENELEC EN50005
0.8 N m (7.1 in lb.)

10A 250V fuse conforming to IEC60269-1
Minum $1 \times 22$ AWG, max. $2 \times 14$ AWG or $1 \times 12$ AWG

4 mm (NO and NC), 2mm (NO-EM and NC-LB)
Reference Value: 1/4 HP @ 120V (1ø non-reversing), 1HP @ 240V (3ø non-reversing)
MTBF < 1 fault for 10 million operation cycles (3V DC, 5mA)

LEDs: 6V/17mA max, 12V \& 24V/11mA max, 120 \& 240V/10mA max
40 A ( 40 ms )
Silver (gold plated contacts available - contact IDEC)

Pushbuttons
Selector Switches
lluminated Selector Switches

Operational
Operational
Current

1. For dimensions, see page A3-100.
2. For life expectancy derating curves, see page A3-105.


Part Numbers: Contact Assemblies

| Style | Contacts | Part Number |
| :--- | :--- | :--- |
| Standard Fingersafe Contacts |  |  |
|  | 1NO | HW-CBF10 |
|  | 1NC | HW-CBF01 |
|  | 1NO/1NC | HW-CBF11 |
|  | 2NO | HW-CBF20 |
|  | 2NC | HW-CBF02 |
|  | 2NO/2NC | HW-CBF22 |
|  |  |  |
| Spring Up Terminal Contacts | 1NO | HW-CB10 |
|  | 1NC | HW-CB01 |
|  | 1NO/1NC | HW-CB11 |
|  | 2NO | HW-CB2O |
|  | 2NC | HW-CB02 |
|  |  | 2NO/2NC |
|  |  | HW-CB22 |
|  |  |  |
|  |  |  |

## Operator Truth Tables

Use the following tables to build custom selector switches.

## 2 Position Selector Switches

| HW1S-2T HW1K-2* HW1F-2 | Contact | Mounting Position | Operator Position |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Left | Right |
|  | HW-F10 (NO) | L | 0 | X |
|  |  | R | 0 | X |
|  | HW-F01 (NC) | L | X | 0 |
|  |  | R | X | 0 |
|  | HW-F10R NO-(EM) | L | 0 | - |
|  |  | R | 0 | x |
|  | HW-F01R NC-(LB) | L | $*$ | 0 |
|  |  | R | $\ldots$ | 0 |

## 3 Position Selector Switches

|  | Contact | Mounting Position | Operator Position |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Left | Center | Right |
|  |  | L | X | 0 | 0 |
|  | - | R | 0 | 0 | X |
| HW1S-3T HW1K-3* HW1F-3 |  | L | 0 | $\chi$ | - |
|  | HW-F01 (NC) | R | $\downarrow$ | - | 0 |
|  | HW FIOR NO-(EM) | L | K | 0 | 0 |
|  | HW-For NO-(EM) | R | 0 | 0 | - |
|  |  | L | 0 | $\times$ | $\times$ |
|  | HW-FOTR NC-(LB) | R | $\star$ | $\times$ | 0 |


| HW1S-3ST HW1K-3S* | Contact | Mounting Position | Operator Position |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Left | Center | Right |
|  | HW-F10 (NO) | L | X | 0 | 0 |
|  |  | R | 0 | 0 | X |
|  | HW-F01 (NC) | L | 0 | 0 | X |
|  |  | R | X | 0 | 0 |
|  | HW-F10R NO-(EM) | L | $\chi$ | $\times$ | 0 |
|  |  | R | 0 | $\star$ | * |
|  | HW-F01R NC-(LB) | L | 0 |  | - |
|  |  | R | $\chi$ | $\times$ | 0 |


| HW1S-3JT <br> HW1K-3J* | Contact | Mounting Position | Operator Position |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Left | Center | Right |
|  | HW-F10 (NO) | L | X | 0 | 0 |
|  |  | R | 0 | 0 | X |
|  | HW-F01 (NC) | L | 0 | X | 0 |
|  |  | R | 0 | X | 0 |
|  | HW-F10R NO-(EM) | L | X | 0 | X |
|  |  | R | * | 0 | * |
|  | HW-F01R NC-(LB) | L | 0 | * | X |
|  |  | R | K | X | 0 |

## Custom Selector Switch Building Examples

## Example 1: 3 Position, Maintained Selector Switch with 3 Contacts

Determine which operator is capable of producing all the desired contact actions.

|  | Knob Position |  | Operator |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Left | Center | Right | HW1S-3T | HW1S-3ST | HW1S-3JT |
| Contact 1 | 0 | 0 | $X$ | Possible with <br> HW-F10 mounted on right | HW-F10 mounted on right | HW-F10 mounted on right |
| Contact 2 | 0 | $X$ | 0 | Not possible | Not possible | HW-F01 mounted on left or right |

The only operator in this example that will produce all the desired contact actions is HW1S-3JT. Assemble as follows:


Example 2: 3 Position, Maintained Selector Switch with 2 Contacts
Determine which operator is capable of producing all the desired contact actions.

|  | Knob Position |  | Operator |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Left | Center | Right | HW1S-3T | HW1S-3ST | HW1S-3JT |
| Contact 1 | 0 | 0 | X | Possible with <br> HW-F10 mounted on right | Possible with <br> HW-F10 mounted on right | Possible with <br> HW-F10 mounted on right |
| Contact 2 | 0 | $X$ | $X$ | Possible with <br> HW-F01 mounted on left | Hossible with <br> HW-F10R mounted on right or <br> HW-F01R mounted on left | Not possible |

This arrangement is possible with either the HW1S-3T or HW1S-3ST operator. It is preferred to use the HW1S-3T as this requires only the standard contacts (HWF10 and HW-F01 and not the early make (HW-F1OR) or late break (HW-F01R) contacts. Assemble as follows:


## Dimensions con't

## Unibody



Illuminated Selector Switches


Pushlock Key Reset


## Key Switches



D1 $=13 \mathrm{~mm}$


M3.5 Terminal Screws


