| ALPHA REFERENCE NO． |
| :--- |
| SP071110385 |

MOUSER ELECTRONICS

## SPECIFICATION

| PART NO． | ALPHA MODEL NAME |
| :---: | :---: |
| 1. | SR2511F－0205－32K0A－S8－N－W－186 |
|  |  |
|  |  |
|  |  |


| MODEL NAME |
| :--- |
| MODEL NO． |
|  |


| APPROVAL |
| :---: |
|  |
|  |
|  |


| PREPARED BY | REVIEWED BY | APPROVED BY |
| :---: | :---: | :---: |
| 劉 <br> $5 \sin .29$ <br> 6 每英 $^{2}$ |  | （ $\frac{\text { 壬 }}{\text {（17．17 }}$ |

a
ALPHA

台灣艾華電子工業股份有限公司桃園市中正路1221～1223號9樓
TAIWAN ALPHA ELECTRONIC CO．，LTD．
9F，No．1221，Chung Cheng Rd．，Taoyuan，Taiwan
TEL：886－3－3577799 FAX：886－3－3577700
E－mail：sales＠taiwanalpha．com．tw
URL：http：／／www．taiwanalpha．com

## ROTARY SWITCH



NOTE: 1. TOLERANCES UNLESS OTHERWISE SPECIFIED: $\pm 0.4 \mathrm{~mm}$
2. ACCESSORY PARTS: $3 / 8^{\prime \prime}$ HEXAGON NUT ONE PIECE \& WASHER ONE PIECES
3. TIMING: NON-SHORTING
4. BRASS MATERIAL OF SHAFT AND BUSHING

| Date | 2007.11.30 | DWN |  | CHKD |  | APP'D |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |


| （a） <br> ALPHA | Specification <br> Rotary switch SR25XX | DOC．No： | Rev．A |
| :---: | :---: | :---: | :---: |
|  |  | Date： |  |
|  |  | Author：何建志 |  |
|  |  | Approved：王茂松 |  |

## CONTENTS 内容

| Section | Description | Page |
| :---: | :--- | :---: |
| 1.0 | Test Conditions | 2 |
| 2.0 | Outside Dimension | 2 |
| 3.0 | Mechanical Performance | 2 |
| 4.0 | Electrical Performance | 3 |
| 5.0 | Endurance Performance | 3 |
| 6.0 | Note | 4 |


| ALPHA | Specification <br> Rotary switch | DOC. No: |
| :---: | :---: | :--- |
|  | Date: |  |
| SR25XX |  |  |

## 1. TEST CONDITIONS

Standard test conditions shall be $5-35^{\circ} \mathrm{C}$ in temperature and $45-85 \% \mathrm{RH}$ in humidity.
Should any doubt arise in judgment test shall be conducted at $20 \pm 2^{\circ} \mathrm{C}$ and $65 \pm 5 \% \mathrm{RH}$.

## 2. OUTSIDE DIMENSION

Append drawing.

## 3. MECHANICAL PERFORMANCE

| Item | Test Condition | Specification |
| :---: | :---: | :---: |
| 3.1 Operating force | Operation temperature: $-10^{\circ} \mathrm{C} \sim+70^{\circ} \mathrm{C}$ <br> Storage temperature: $-40^{\circ} \mathrm{C} \sim+85^{\circ} \mathrm{C}$ | $1.0 \pm 0.5 \mathrm{kgf}-\mathrm{cm}$ |
| 3.2 Control strength | A static load of $1000 \mathrm{gf}-\mathrm{cm}$ shall be applied in the operating direction and tensile direction of the unit for one minute. | N/A |
| 3.3 Terminal strength | A static load of $1000 \mathrm{gf}-\mathrm{cm}$ shall be applied to the tip of the terminal in a desired direction for one minute. The number of tests shall be one per terminal. | N/A |
| 3.4 Control wobble | Shall be measured by applying a static load of $100 \mathrm{gf}-\mathrm{cm}$ to the tip of control unit. | Less than 1 mm |
| 3.5 Soldering | Temperature of solder $230 \pm 5^{\circ} \mathrm{C}$ <br> Duration of dipping $3 \pm 0.5$ seconds | More than $90 \%$ of the dipped part shall be covered by solder |
| 3.6 Soldering heat resistance | Flow soldering condition: to be performed in $3 \pm 0.5$ seconds within $230 \pm 5^{\circ} \mathrm{C}$ <br> Manual soldering condition: to be performed in $3 \pm 0.5$ seconds Max within $300 \pm 5^{\circ} \mathrm{C}$ | No abnormalities shall be observed in appearance and operation shall be assured. |


| (a) <br> ALPHA | Specification Rotary switch SR25XX | DOC. No: | Rev. A |
| :---: | :---: | :---: | :---: |
|  |  | Date: |  |
|  |  | Author: 何 |  |
|  |  | Approved: |  |

## 4. ELECTRICAL PERFORMANCE

Item
4.1 Rating
4.2 Contact resistance
4.3 Insulation resistance
4.4 Withstand voltage
5. DURABILITY
5.1 Operating life under no load

Test Condition

N/A

Shall be measured at $1 \mathrm{KHz} \pm 200 \mathrm{~Hz}$ (Max 20 mV , Max 50 mA ) or 5 V DC, 1 A by a voltage drop method

Shall be measured by applying 500 V DC, between all terminals and between the terminal and the frame for 1 minute $\pm 5$ seconds

500 V AC $(50 \sim 60 \mathrm{~Hz}, 2 \mathrm{~mA})$
Shall be applied between all terminals and between the terminal and frame for one minute

> 10,000 cycles of operation shall be performed continuously at a rate of $15-20$ cycles per minute without load. After operating life test, shall be in accordance with the following specifications.

### 5.2 Operating life under load

10,000 cycles of operation shall be performed continuously at a rate of $15-20$ cycles per minute with resistive load of AC125V 0.3A
After operating life test, shall be in accordance with the following specifications.

Contact resistance:
less than $200 \mathrm{~m} \Omega$
Insulation resistance:
more than $50 \mathrm{M} \Omega$
Withstand Voltage:
250 V AC per one minute
Operating force:
less than $+10 \%,-30 \%$
for initial operating force

Contact resistance :
less than $500 \mathrm{~m} \Omega$

Other specifications are the same as operating life under no load.
Requirement
$\mathrm{AC} 125 \mathrm{~V} \quad 0.3 \mathrm{~A}$

More than $100 \mathrm{M} \Omega$

N/A

| （a） <br> ALPHA | Specification <br> Rotary switch SR25XX | DOC．No： | Rev．A |
| :---: | :---: | :---: | :---: |
|  |  | Date： |  |
|  |  | Author：何建志 |  |
|  |  | Approved：王茂松 |  |

6．NOTE
Terminals top side is covered by flux resist resin．

