MOUSER ELECTRONICS

## SPECIFICATION

| PART NO． | ALPHA MODEL NAME |
| :---: | :---: |
| 1. | SR2511F－0205－26K0A－S8－N－W－186 |
|  | $105-\mathrm{SR} 2511 \mathrm{~F}-2526-186$ |
|  |  |
|  |  |


| MODEL NAME |
| :--- |
|  |
| MODEL NO． |
|  |
|  |


（a）
ALPHA

## 台灣艾華電子工業股份有限公司

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NOTE: 1. TOLERANCES UNLESS OTHERWISE SPECIFIED: $\pm 0.4 \mathrm{~mm}$
2. ACCESSORY PARTS: $3 / 8^{\prime \prime}$ HEXAGON NUT ONE PIECE \& WASHER ONE PIECES
3. TIMING: NON-SHORTING

| Date | 2007.09.19 | DWN | CHKD |  | APP'D | (38.230) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |

TAIWAN ALPHA ELECTRONIC CO., LTD.

| （a） <br> ALPHA | Specification Rotary switch SR25XXF | DOC．No： | Rev．A |
| :---: | :---: | :---: | :---: |
|  |  | Date： |  |
|  |  | Author：何 |  |
|  |  | Approved： |  |

## CONTENTS 内容

| Section | Description | Page |
| :---: | :--- | :---: |
| 1.0 | Test Conditions | 2 |
| 2.0 | Outside Dimension | 2 |
| 3.0 | Mechanical Performance | 2 |
| 4.0 | Electrical Performance | 3 |
| 5.0 | Endurance Performance | 3 |
| 6.0 | Note | 4 |


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|  |  | Approved: |  |

## 1. TEST CONDITIONS

Standard test conditions shall be $5-35^{\circ} \mathrm{C}$ in temperature and $45-85 \% \mathrm{RH}$ in humidity.
Should any doubt arise in judgment test shall be conducted at $20 \pm 2^{\circ} \mathrm{C}$ and $65 \pm 5 \% \mathrm{RH}$.

## 2. OUTSIDE DIMENSION

Append drawing.

## 3. MECHANICAL PERFORMANCE

| Item | Test Condition | Specification |
| :--- | :--- | :--- |
| 3.1 Operating force | Operation temperature: $-10^{\circ} \mathrm{C} \sim+70^{\circ} \mathrm{C}$ <br> Storage temperature: $-40^{\circ} \mathrm{C} \sim+85^{\circ} \mathrm{C}$ | $1.0 \pm 0.5 \mathrm{kgf-cm}$ |
| 3.3 Control strength | A static load of $1000 \mathrm{gf}-\mathrm{cm}$ shall be <br> applied in the operating direction and <br> tensile direction of the unit for one <br> minute. | N/A |
|  | A static load of $1000 \mathrm{gf}-\mathrm{cm}$ shall be <br> applied to the tip of the terminal in a <br> desired direction for one minute. | N/A |
| 3.4 Control wobble | The number of tests shall be one per <br> terminal. |  |
|  | Shall be measured by applying a static <br> load of 100 gf-cm to the tip of control <br> unit. | Less than 1 mm |


| 3.5 Soldering | Regarding preheating, the entire flow <br> duration should not exceed 2 minutes, <br> and soldering surface temperature | More than $90 \%$ of the dipped <br> part shall be covered by solder |
| :--- | :--- | :--- |
| ( undersurface of PCB ) shall be |  |  |$\quad$| settled within $100^{\circ} \mathrm{C}$. |
| :--- |$\quad$| Temperature of solder $260 \pm 5^{\circ} \mathrm{C}$ |
| :--- |
|  |
| Duration of dipping $4 \pm 0.5$ seconds |


| （2） <br> ALPHA | Specification <br> Rotary switch SR25XXF | DOC．No： | Rev．A |
| :---: | :---: | :---: | :---: |
|  |  | Date： |  |
|  |  | Author：何建志 |  |
|  |  | Approved：王茂松 |  |


| Item | Test Condition | Requirement |
| :---: | :---: | :---: |
| 3．6 Soldering heat resistance resistance | Flow soldering condition： <br> to be performed in $4 \pm 0.5$ seconds within $260 \pm 5^{\circ} \mathrm{C}$ <br> Manual soldering condition： <br> to be performed in $3 \pm 0.5$ seconds Max within $350 \pm 5^{\circ} \mathrm{C}$ | No abnormalities shall be observed in appearance and operation shall be assured． |
| 3．6 Shaft stopper strength： | N／A | More than $5 \mathrm{~kg}-\mathrm{cm}$ |
| 3．7 Bushing mount strength | N／A | $9 \mathrm{kgf}-\mathrm{cm}$ MIN． |
| 4．ELECTRICAL PERFORMANCE |  |  |
| Item | Test Condition | Requirement |
| 4．1 Rating | N／A | AC125V 0．3A |
| 4．2 Contact resistance | Shall be measured at $1 \mathrm{KHz} \pm 200 \mathrm{~Hz}$ <br> （Max 20 mV ，Max 50 mA ）or 5 V DC， <br> 1A by a voltage drop method | Less than $50 \mathrm{~m} \Omega$ |
| 4．3 Insulation resistance | Shall be measured by applying 500 V DC，between all terminals and between the terminal and the frame for 1 minute $\pm 5$ seconds | More than $100 \mathrm{M} \Omega$ |
| 4．4 Withstand voltage | 500 V AC $(50 \sim 60 \mathrm{~Hz}, 2 \mathrm{~mA})$ <br> Shall be applied between all terminals and between the terminal and frame for one minute | N／A |
| 5．DURABILITY |  |  |
| 5．1 Operating life under no load | 10,000 cycles of operation shall be performed continuously at a rate of 15－20 cycles per minute without load． | Contact resistance： less than $200 \mathrm{~m} \Omega$ Insulation resistance： |


6. NOTE

Terminals top side is covered by flux resist resin.

