

Customer Information Sheet

DRAWING No.: M80-420XXXX

SHEET 2 OF 2

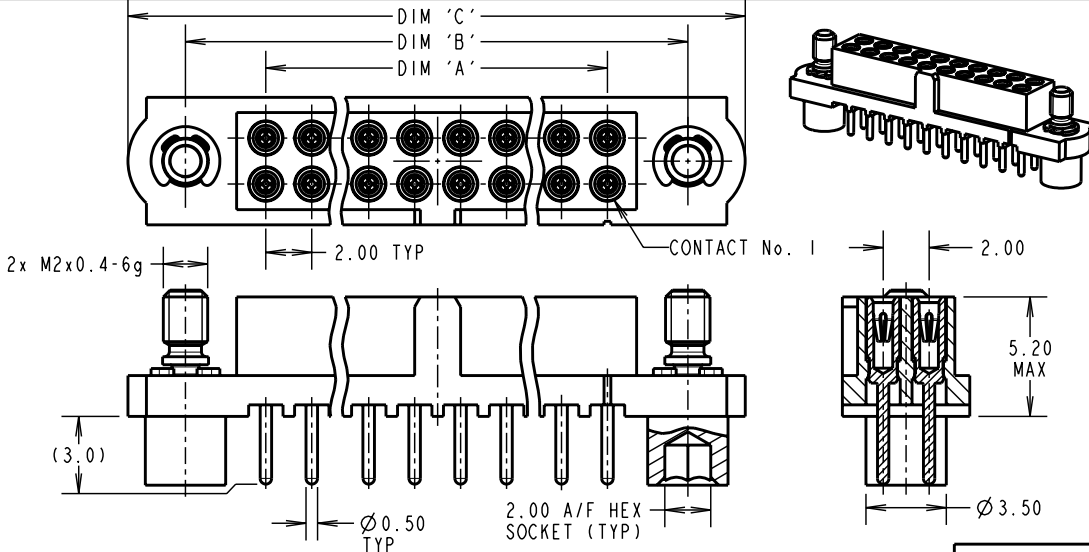
IF IN DOUBT - ASK

(C)

NOT TO SCALE

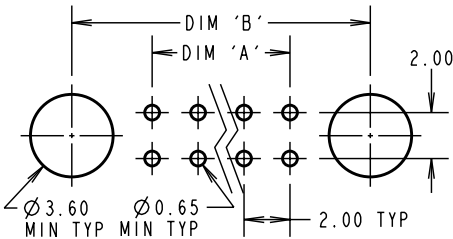
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



SPECIFICATIONS:
MATERIAL:
 MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
 CONTACT CLIP = BERYLLIUM COPPER
 CONTACT SHELL = BRASS
 JACKSCREW, CIRCLIP = STAINLESS STEEL
FINISH:
 01 = 0.3µ GOLD CLIP, 3.5-5.0µ TIN/LEAD SHELL
 05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL
 42 = 0.3µ GOLD CLIP,
 3.5-5.0µ 100% TIN OVER NICKEL SHELL
ELECTRICAL:
 CURRENT RATING AT 25°C = 3.0A MAX
 CURRENT RATING AT 85°C = 2.2A MAX
 WORKING VOLTAGE = 120V AC/DC
 VOLTAGE PROOF = 360V AC/DC
 CONTACT RESISTANCE = 25 mΩ MAX
 INSULATION RESISTANCE = 100 MΩ MIN
MECHANICAL:
 DURABILITY = 500 OPERATIONS
 INSERTION FORCE (Ø0.5mm GAUGE) = 2.8N MAX
 WITHDRAWAL FORCE (Ø0.5mm GAUGE) = 0.2N MIN
ENVIRONMENTAL:
 TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
 TUBE
 FOR COMPLETE SPECIFICATION, SEE
 COMPONENT SPECIFICATION C005XX
 (LATEST ISSUE)

RECOMMENDED
PCB LAYOUT



DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN OVER NICKEL SHELL: M80-4122042	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm	

ORDER CODE:

M80-420XXXX

TOTAL No. OF CONTACTS
04 TO 50
(EVEN NUMBERS ONLY)

FINISH
 01 - GOLD CLIP, TIN/LEAD SHELL
 05 - GOLD CLIP, GOLD SHELL
 42 - GOLD CLIP, 100% TIN OVER
 NICKEL SHELL

CP	1	31.08.10	10870
NAME	ISS.	DATE	C/NOTE
APPROVED: C.PENROSE			
CHECKED: R.ADDE			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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TOLERANCES
 X. = ±1mm
 X.X = ±0.25mm
 X.XX = ±0.10mm
 X.XXX = ±0.01mm
ANGLES = ±5°
 UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE: JACKSCREW DATAMATE
DIL VERTICAL PC TAIL
FEMALE ASSEMBLY

DRAWING NUMBER:

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SHT
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