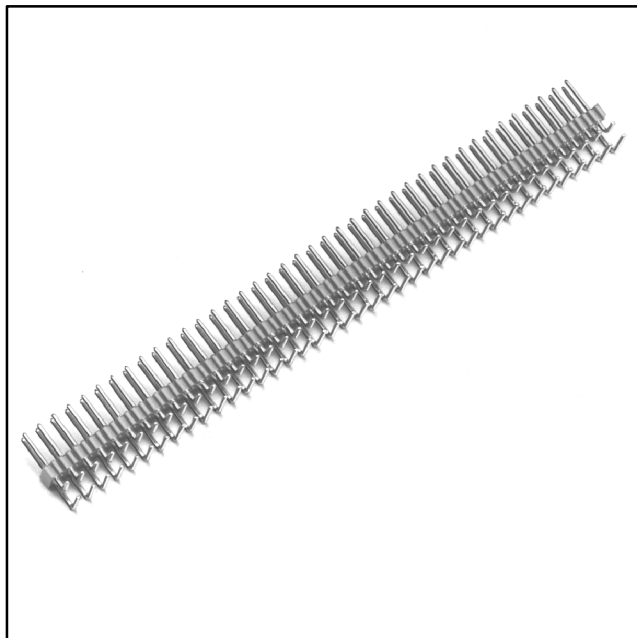


# 3M™ Pak 100 Pin Strip Header

.100" and .100" × .100" Straight & Right Angle, Solder Tail

2400 Series



- One and two row versions
- Straight and right angle versions
- Break to length for faster delivery, lower inventory costs, and faster prototyping
- Tapered tip does not cut the socket wipe during insertion, reducing operational failures and repairs
- Solder standoffs facilitate wash of flux residue, reducing costly rework
- Board pin retention feature available

Date Modified: March 31, 2004

TS-0767-04  
Sheet 1 of 3

## Physical

**Insulation**  
Material: Glass Filled Polyester (PBT)  
Flammability: UL 94V-0  
Color: Gray

**Contact**  
Material: Copper Alloy

**Plating**  
Underplate: 100 μ" [ 2.54 μm ] Nickel — QQ-N-290, Class 2  
Wiping Area: 30 μ" [ 0.76 μm ] Gold — MIL-G-45204, Type II, Grade C  
Solder Tails: 200 μ" [ 5.08 μm ] 90/10 Tin Lead — MIL-P-81728

File Replace by consolidated ts file:

## Electrical

**Current Rating:** 3 A  
**Insulation Resistance:**  $> 1 \times 10^9 \Omega$  at 500 Vdc  
**Withstanding Voltage:** 1000 Vrms at Sea Level

## Environmental

**Temperature Rating:** -55°C to +105°C

UL File No.: E68080

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# 3M™ Pak 100 Pin Strip Header

.100" and .100" x .100" Straight & Right Angle, Solder Tail

2400 Series

### Straight

**Pin Cross Section**

**Recommended Mounting Hole Pattern**

**Inch [mm]**

Tolerance Unless Noted			
	.0	.00	.000
Inch	± .1	± .01	± .005

[ ] Dimensions for Reference Only

Pin Quantity		Dimension C
One Row	Two Row	
01		0.09 [ 2.3]
02	04	0.19 [ 4.8]
03	06	0.29 [ 7.4]
04	08	0.39 [ 9.9]
05	10	0.49 [12.4]
06	12	0.59 [15.0]
07	14	0.69 [17.5]
08	16	0.79 [20.1]
09	18	0.89 [22.6]
10	20	0.99 [25.1]
11	22	1.09 [27.7]
12	24	1.19 [30.2]
13	26	1.29 [32.8]
14	28	1.39 [35.3]
15	30	1.49 [37.8]
16	32	1.59 [40.4]
17	34	1.69 [42.9]
18	36	1.79 [45.5]
19	38	1.89 [48.0]
20	40	1.99 [50.5]
21	42	2.09 [53.1]
22	44	2.19 [55.6]
23	46	2.29 [58.2]
24	48	2.39 [60.7]
25	50	2.49 [63.2]
26	52	2.59 [65.8]
27	54	2.69 [68.3]
28	56	2.79 [70.9]
29	58	2.89 [73.4]
30	60	2.99 [75.9]
31	62	3.09 [78.5]
32	64	3.19 [81.0]
33	66	3.29 [83.6]
34	68	3.39 [86.1]
35	70	3.49 [88.6]
36	72	3.59 [91.2]
37	74	3.69 [93.7]
38	76	3.79 [96.3]
39	78	3.89 [98.8]
40	80	3.98 [101.1]

**Notes;**

- This part is molded in the 40 contact quantity version. Parts that require fewer contacts are broken to length. Dimension "C" is measured from a "Molded End" to the "Center of the Break Point" beyond the desired quantity. On Pin Strips, which have break points on both ends, "C" = .100" x contact quantity per row.
- The recommended PCB hole size for the kinked tail positions on the .112" solder tail connector is .035" ± .002. Refer to TS-0971 for the number of tails kinked and the position kinked.

### Ordering Information

24XX-6XXXTB

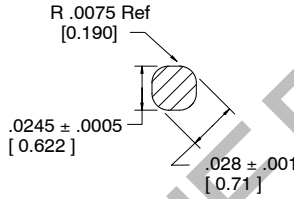
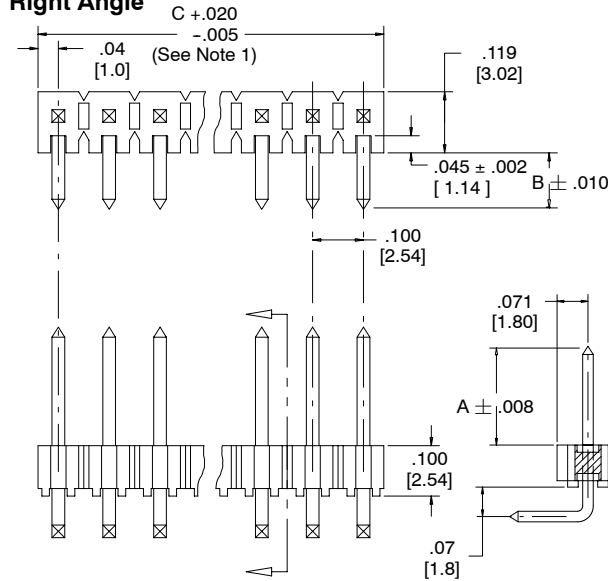
Pin Quantity: (See Table) One Row (01-40) Two Row (04-80)	Pin Length (Dim A) 1 = .235" 2 = .318"	Tail (Dim B) One Row 12=.112" Solder Tails 13=.155" Solder Tails 32=.112" Kinked Solder Tails Two Row 22=.112" Solder Tails 23=.155" Solder Tails 72=.112" Kinked Solder Tails	TS-0767-04 Sheet 2 of 3
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# 3M™ Pak 100 Pin Strip Header

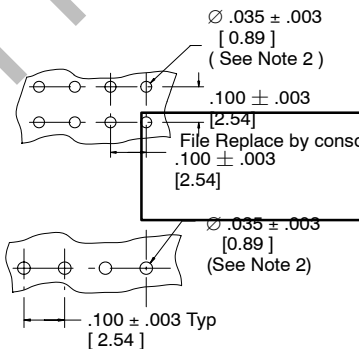
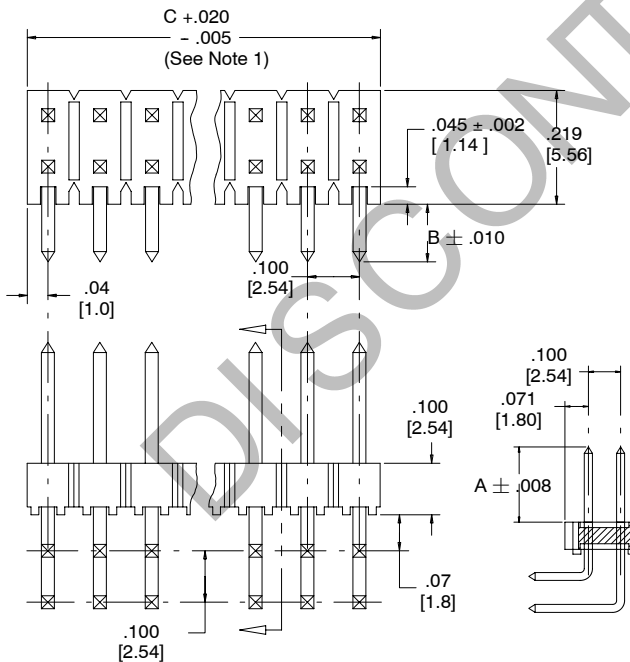
.100" and .100" x .100" Straight & Right Angle, Solder Tail

2400 Series

## Right Angle



Pin Cross Section



Recommended Mounting Hole Pattern

Pin Quantity		Dimension C
One Row	Two Row	
01	02	0.09 [2.3]
02	04	0.19 [4.8]
03	06	0.29 [7.4]
04	08	0.39 [9.9]
05	10	0.49 [12.4]
06	12	0.59 [15.0]
07	14	0.69 [17.5]
08	16	0.79 [20.1]
09	18	0.89 [22.6]
10	20	0.99 [25.1]
11	22	1.09 [27.7]
12	24	1.19 [30.2]
13	26	1.29 [32.8]
14	28	1.39 [35.3]
15	30	1.49 [37.8]
16	32	1.59 [40.4]
17	34	1.69 [42.9]
18	36	1.79 [45.5]
19	38	1.89 [48.0]
20	40	1.99 [50.5]
21	42	2.09 [53.1]
22	44	2.19 [55.6]
23	46	2.29 [58.2]
24	48	2.39 [60.7]
25	50	2.49 [63.2]
26	52	2.59 [65.8]
27	54	2.69 [68.3]
28	56	2.79 [70.9]
29	58	2.89 [73.4]
30	60	2.99 [75.9]
31	62	3.09 [78.5]
32	64	3.19 [81.0]
33	66	3.29 [83.6]
34	68	3.39 [86.1]
35	70	3.49 [88.6]
36	72	3.59 [91.2]
37	74	3.69 [93.7]
38	76	3.79 [96.3]
39	78	3.89 [98.8]
40	80	3.98 [101.1]

Notes:

1. This part is molded in the 40 contact quantity version. Parts that require fewer contacts are broken to length. Dimension "C" is measured from a "Molded End" to the "Center of the Break Point" beyond the desired quantity. On Pin Strips, which have break points on both ends, "C" = .100" x contact quantity per row.
2. The recommended PCB hole size for the kinked tail positions on the .112" solder tail connector is .035" ± .002. Refer to ts-0971 for the number of tails kinked and the position kinked.

Inch [mm]			
Tolerance Unless Noted			
	.0	.00	.000
Inch	± .1	± .01	± .005

[ ] Dimensions for Reference only

## Ordering Information

**24XX-5XXXTB**

Pin Quantity:  
(See Table)  
One Row (01-40)  
Two Row (02-80)

Pin Length  
(Dim A)  
1 = .235"  
2 = .318"

Tail (Dim B)  
One Row  
12=.112" Solder Tails  
13=.155" Solder Tails  
32=.112" Kinked Solder Tails

Two Row  
22=.112" Solder Tails  
23=.155" Solder Tails  
72=.112" Kinked Solder Tails

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Sheet 3 of 3

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