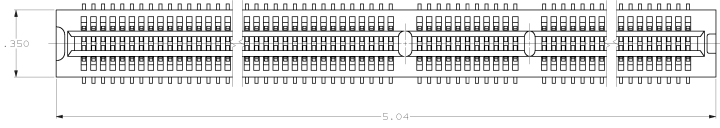
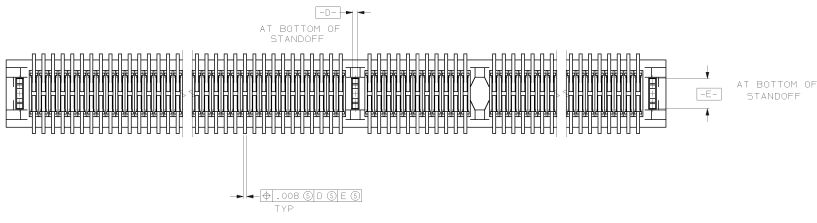
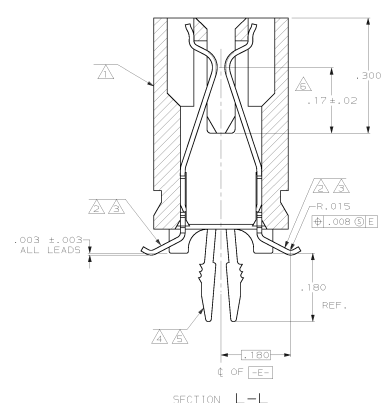
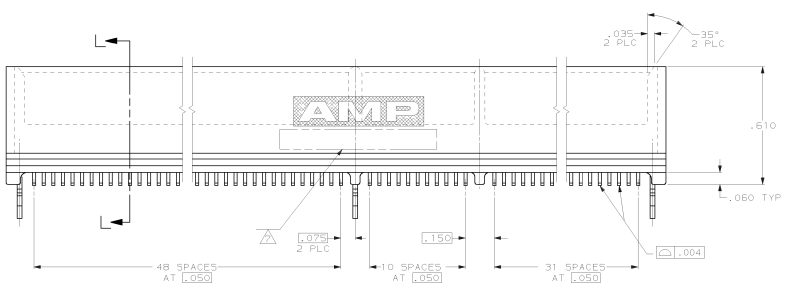


MAKING MADE IN HOUSE WIRE INVESTIGATION  
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REVISED PER		DATE	APP'D
B	051-0071-99	07/29/84	MM
C	0518-0112-00	08/14/84	MM



- △ HOUSING: HIGH TEMPERATURE THERMOPLASTIC.
- △ CONTACT: PHOSPHOR BRONZE.
- △ CONTACT FINISH: .00100 MIN NICKEL ALL OVER, .00050 MIN GOLD OVER NICKEL IN CONTACT AREA, .000100 MIN TIN-LEAD OVER NICKEL ON SOLDER TAILS.
- △ METAL HOLD DOWN: BRASS.
- △ METAL HOLD DOWN FINISH: .000500 MIN NICKEL ALL OVER, .000150 MIN TIN-LEAD ALL OVER.
- △ DISTANCE FROM CONTACT POINT TO BOTTOM OF CARD SLOT.
- △ AMP PART NUMBER, DATE CODE AND CSA LOGO MARKED IN APPROXIMATE AREA SHOWN.



145113-1 AS SHOWN

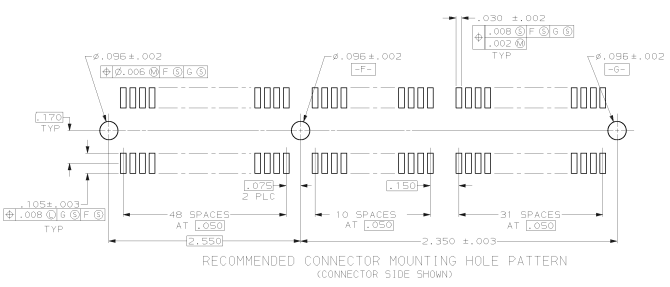
DO NOT SCALE PRINT, UNLESS SPECIFIED DIMENSIONS IN MM (INCHES)		PART NO	
DR 8/31/84 G BROWN	DR 8/31/84 G BROWN	<b>AMP</b> AMP Incorporated Harrisburg, PA 17105-9608	
CHR 8/31/84 S SCALED	CHR 8/31/84 S SCALED		
APPD 8/31/84 E SHOWN	APPD 8/31/84 E SHOWN	NAME CONNECTOR ASSEMBLY, 92 DUAL POSITION, .050 SERIES, STANDARD EDGE SURFACE MOUNT	
MATERIAL △△△	APPLICATION SPEC -		
FINISH △△△	RETURN -	SIZE D	SCALE 4:1

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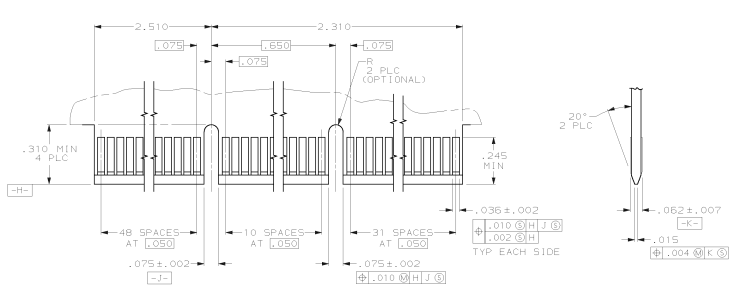
CUSTOMER DRAWING

DRAWING MADE IN THIRD ANGLE PROJECTION  
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REVISED				DATE	APP
NO.	BY	DATE	DESCRIPTION		
1	AD	14	SEE SHEET 1	-	-



RECOMMENDED CONNECTOR MOUNTING HOLE PATTERN  
 (CONNECTOR SIDE SHOWN)



RECOMMENDED MATING BOARD EDGE CONFIGURATION

DO NOT SCALE PRINT, UNLESS SPECIFIED. DIMENSIONS IN mm (INCHES) PLS SPACES @ 1" 3 PLC DEC = .005 INCHES @ 2"	DR 8/31/94 G BRUN	AMP Incorporated Harrisburg, PA 17105-3608
SEE SHEET 1	CHR 8/31/94 S SCHEIDT	
FINISH	APPD 8/31/94 R TRANK	NAME CONNECTOR ASSEMBLY, 92 DUAL POSITION, .050 SERIES, STANDARD EDGE
SEE SHEET 1	PRODUCT SPEC 108-14034	
	APPLICATION SPEC 114-26012	SIZE D
	RETURN	SCALE 4:1
		LABE CODE 00779
		DRAWING NO. 145113
		SHEET 2 OF 2

CUSTOMER DRAWING