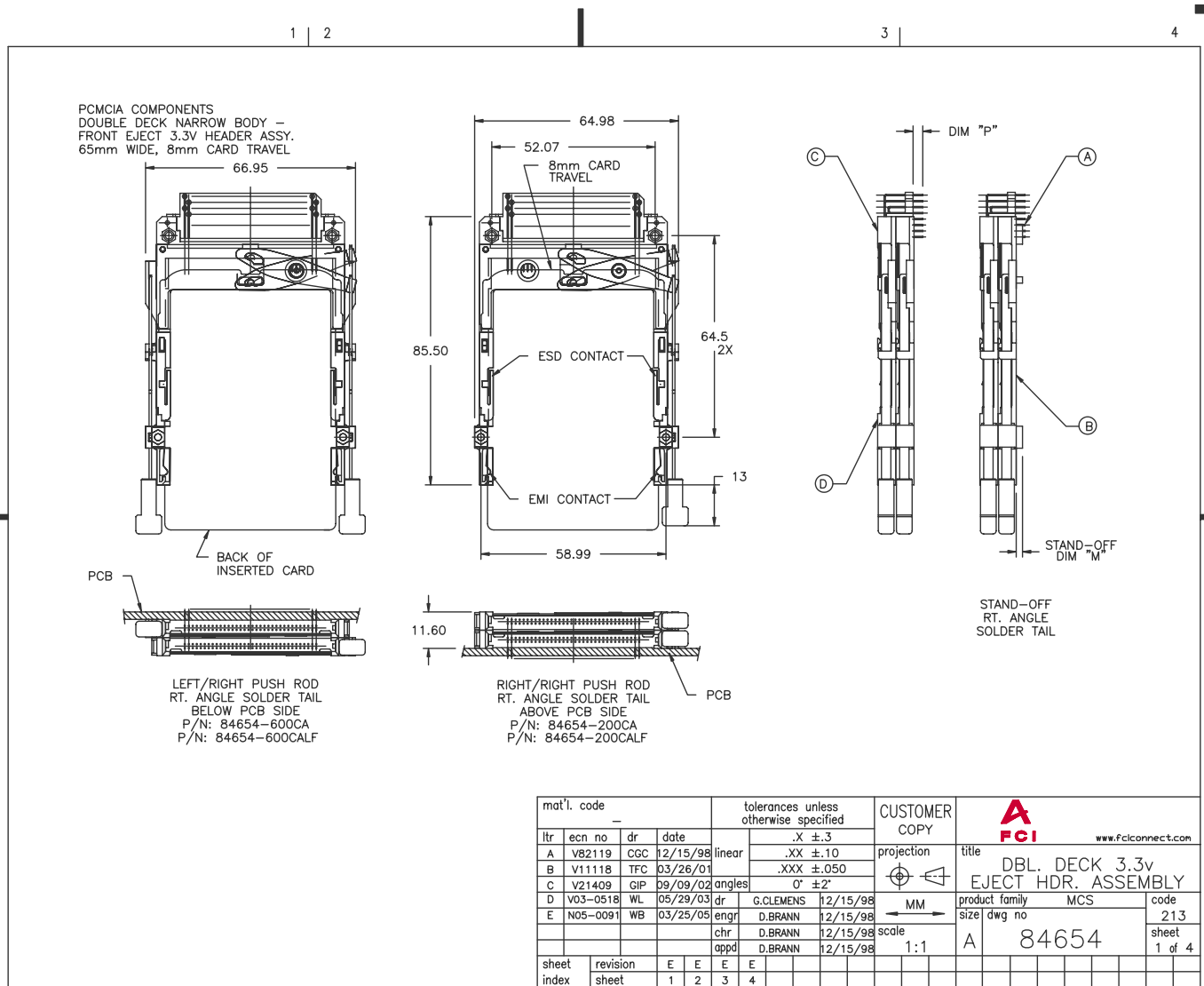


Tous droits strictement réservés. Reproduction ou communication à des tiers
interdite sous quelque forme que ce soit sans autorisation écrite du propriétaire.
Propriété de c FCI. Droits de reproduction FCI.



All rights strictly reserved. Reproduction or issue to third parties in any
form whatever is not permitted without written authority from the proprietor.
Property of FCI. Copyright FCI.



mat'l. code		tolerances unless otherwise specified		CUSTOMER COPY		 www.Fciconnect.com	
ltr	ecn no	dr	date	linear	.X ±.3	projection	title
A	V82119	CGC	12/15/98		.XX ±.10	 MM 1:1	DBL. DECK 3.3v EJECT HDR. ASSEMBLY
B	V11118	TFC	03/26/01		.XXX ±.050		product family
C	V21409	GIP	09/09/02	angles	0° ±2°	size	dwg no
D	V03-0518	WL	05/29/03	dr	G.CLEMENS 12/15/98	code	213
E	N05-0091	WB	03/25/05	enrg	D.BRANN 12/15/98	sheet	1 of 4
				chr	D.BRANN 12/15/98		
				apdd	D.BRANN 12/15/98		
sheet	revision	E	E	E	E	cage code	4
index	sheet	1	2	3	4	84654	26

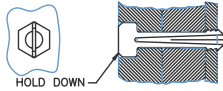
DESCRIPTION: ABOVE AND BELOW P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEW BY USER.

PRODUCT NO. 84654-XXXX	STAND OFF DIM "M" (mm)	UPPER DECK		LOWER DECK		SOLDERABLE HOLD DOWN (A)	DIM "P" (mm)	HEADER COLOR	MOUNTING STYLE TO PCB & PUSH ROD SIDE
		MECHANISM 95079- XXXX (D)	HEADER 94898- XXX (C)	MECHANISM 95079- XXXX (B)	HEADER 94898- XXX (A)				
000CA	0	00CA	005	10CA	000		2.8	BLACK	
020CA	2	00CA	045	12CA	040		2.5	BLACK	
100CA	0	10CA	005	00CA	000		2.8	BLACK	
120CA	2	10CA	045	02CA	040		2.5	BLACK	
200CA	0	00CA	005	00CA	000		2.8	BLACK	
220CA	2	00CA	045	02CA	040		2.5	BLACK	
220CAH	2	00CA	045	02CA	040	93925-006	2.5	BLACK	
300CA	0	10CA	005	10CA	000		2.8	BLACK	
300CAH	0	10CA	005	10CA	000	93925-005	2.8	BLACK	
320CA	2	10CA	045	12CA	040		2.5	BLACK	
500CA	0	00CA	505	10CA	500		2.8	NATURAL	
520CA	2	00CA	545	12CA	540		2.5	NATURAL	
600CA	0	10CA	505	00CA	500		2.8	NATURAL	
620CA	2	10CA	545	02CA	540		2.5	NATURAL	
700CA	0	10CA	505	10CA	500		2.8	NATURAL	
720CA	2	10CA	545	12CA	540		2.5	NATURAL	
800CA	0	00CA	505	00CA	500		2.8	NATURAL	
820CA	2	00CA	545	02CA	540		2.5	NATURAL	

NOTES:(CONTINUOUS ON SHEET 3)

- REFER TO HEADER DRAWING 94898 AND EJECT MECHANISM 95079 FOR ADDITIONAL DIMENSIONS, MATERIAL, AND PLATING INFORMATION.
- RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).
RECOMMENDED HOLD-DOWN: 2mm SCREWS AND NUTS.
SEE DRAWINGS 95121 AND 92869.
- FOR SINGLE-DECK APPLICATIONS, SEE DRAWING 61126.

- ④ ADD "H" TO END OF PRODUCT NO. FOR OPTIONAL SOLDERABLE HOLD DOWN.



mat'l. code		tolerances unless otherwise specified		CUSTOMER COPY		 www.Fciconnect.com	
ltr	ecn no	dr	date	linear	.X ±.3	projection	title
d					.XX ±.10	 MM	DBL. DECK 3.3v
				angles	.XXX ±.050		EJECT HDR. ASSEMBLY
				dr	0° ±2'	product family	MCS
				engr	G.CLEMENS 12/15/98	size	dwg no
				chr	D.BRANN 12/15/98	scale	1:1
				appd	D.BRANN 12/15/98	A	84654
sheet index	revision sheet						code
							213
							sheet 2 of

ACAD

PDM: Rev:E

STATUS Released 2.6 Printed: Oct 12, 2014

Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du proprietaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.



DESCRIPTION: ABOVE AND BELOW P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEW BY USER.

PRODUCT NO. 84654-XXXX	STAND OFF DIM "M" (mm)	UPPER DECK		LOWER DECK		SOLDERABLE HOLD DOWN (A)	DIM "P" (mm)	HEADER COLOR	MOUNTING STYLE TO PCB & PUSH ROD SIDE
		MECHANISM 95079- XXXX (D)	HEADER 94898- XXX (C)	MECHANISM 95079- XXXX (B)	HEADER 94898- XXX (A)				
000CALF	0	00CA	005LF	10CA	000LF		2.8	BLACK	
020CALF	2	00CA	045LF	12CA	040LF		2.5	BLACK	
100CALF	0	10CA	005LF	00CA	000LF		2.8	BLACK	
120CALF	2	10CA	045LF	02CA	040LF		2.5	BLACK	
200CALF	0	00CA	005LF	00CA	000LF		2.8	BLACK	
220CALF	2	00CA	045LF	02CA	040LF		2.5	BLACK	
220CAHLF	2	00CA	045LF	02CA	040LF	93925-006	2.5	BLACK	
300CALF	0	10CA	005LF	10CA	000LF		2.8	BLACK	
300CAHLF	0	10CA	005LF	10CA	000LF	93925-005	2.8	BLACK	
320CALF	2	10CA	045LF	12CA	040LF		2.5	BLACK	
500CALF	0	00CA	505LF	10CA	500LF		2.8	NATURAL	
520CALF	2	00CA	545LF	12CA	540LF		2.5	NATURAL	
600CALF	0	10CA	505LF	00CA	500LF		2.8	NATURAL	
620CALF	2	10CA	545LF	02CA	540LF		2.5	NATURAL	
700CALF	0	10CA	505LF	10CA	500LF		2.8	NATURAL	
720CALF	2	10CA	545LF	12CA	540LF		2.5	NATURAL	
800CALF	0	00CA	505LF	00CA	500LF		2.8	NATURAL	
820CALF	2	00CA	545LF	02CA	540LF		2.5	NATURAL	

NOTES:(CONTINUOUS FROM SHEET 2)

- IF LEAD FREE P/N.THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.00MM MINIMUM THICK CIRCUIT BOARD.
- IF LEAD FREE P/N.THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DISCRIBLED IN GS-22-008
- LEAD FREE P/N PACKAGING MEETS GS-14-920 SPECIFICATION

mat'l. code		tolerances unless otherwise specified		CUSTOMER COPY		 www.Fciconnect.com	
ltr	ecn no	dr	date	linear	.X ±.3	projection	title
E					.XX ±.10		DBL. DECK 3.3v
				angles	.XXX ±.050	MM	EJECT HDR. ASSEMBLY
				dr	0° ±2'	→	product family
				enrg	G.CLEMENS 12/15/98	1:1	MCS
				chr	D.BRANN 12/15/98	A	size
				appd	D.BRANN 12/15/98	84654	dwg no
sheet	revision						code
index	sheet						213
							3 of

ACAD

PDM: Rev:E

STATUS Released 2.6 Printed: Oct 12, 2014

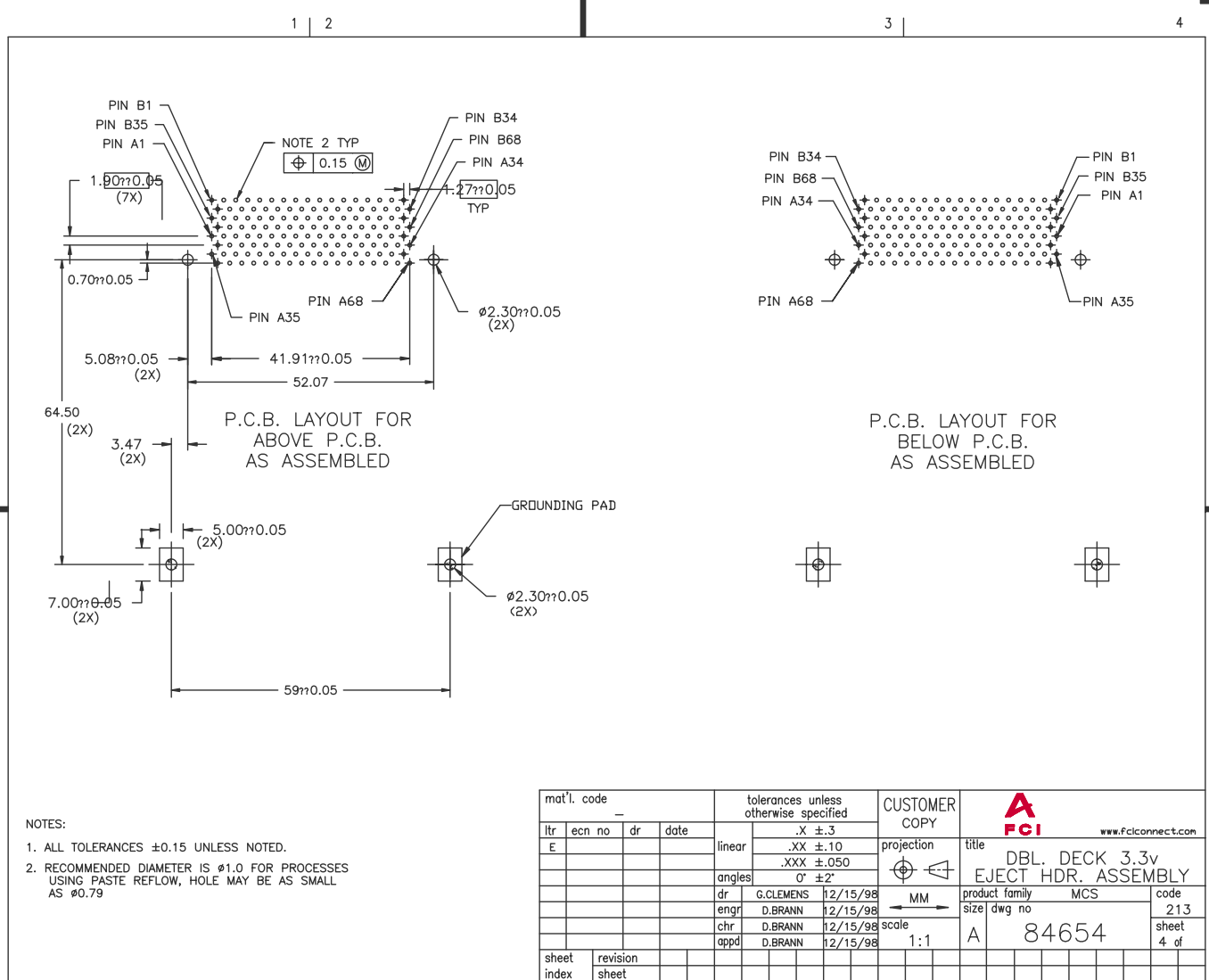
Tous droits strictement reserves. Reproduction ou communication a des tiers interdite sous quelque forme que ce soit sans autorisation ecrite du propriétaire. Propriete de c FCI. Droits de reproduction FCI.

All rights strictly reserved. Reproduction or issue to third parties in any form whatever is not permitted without written authority from the proprietor. Property of FCI. Copyright FCI.

Tous droits strictement réservés. Reproduction ou communication a des tiers
interdite sous quelque forme que ce soit sans autorisation écrite du propriétaire.
Propriété de c FCI. Droits de reproduction FCI.



All rights strictly reserved. Reproduction or issue to third parties in any
form whatever is not permitted without written authority from the proprietor.
Property of FCI. Copyright FCI.



- NOTES:
1. ALL TOLERANCES ± 0.15 UNLESS NOTED.
 2. RECOMMENDED DIAMETER IS $\phi 1.0$ FOR PROCESSES USING PASTE REFLOW, HOLE MAY BE AS SMALL AS $\phi 0.79$

mat'l. code		tolerances unless otherwise specified		CUSTOMER COPY		 www.Fciconnect.com	
ltr	ecn no	dr	date	linear	.X $\pm .3$	projection	title
E					.XX $\pm .10$	 MM	DBL. DECK 3.3v
				angles	.XXX $\pm .050$		EJECT HDR. ASSEMBLY
				dr	0° $\pm 2'$	product family	MCS
				engr		size	dwg no
				chr	G.CLEMENS 12/15/98	scale	1:1
				appd	D.BRANN 12/15/98	cage code	84654
sheet index	revision sheet					code	213
						sheet	4 of