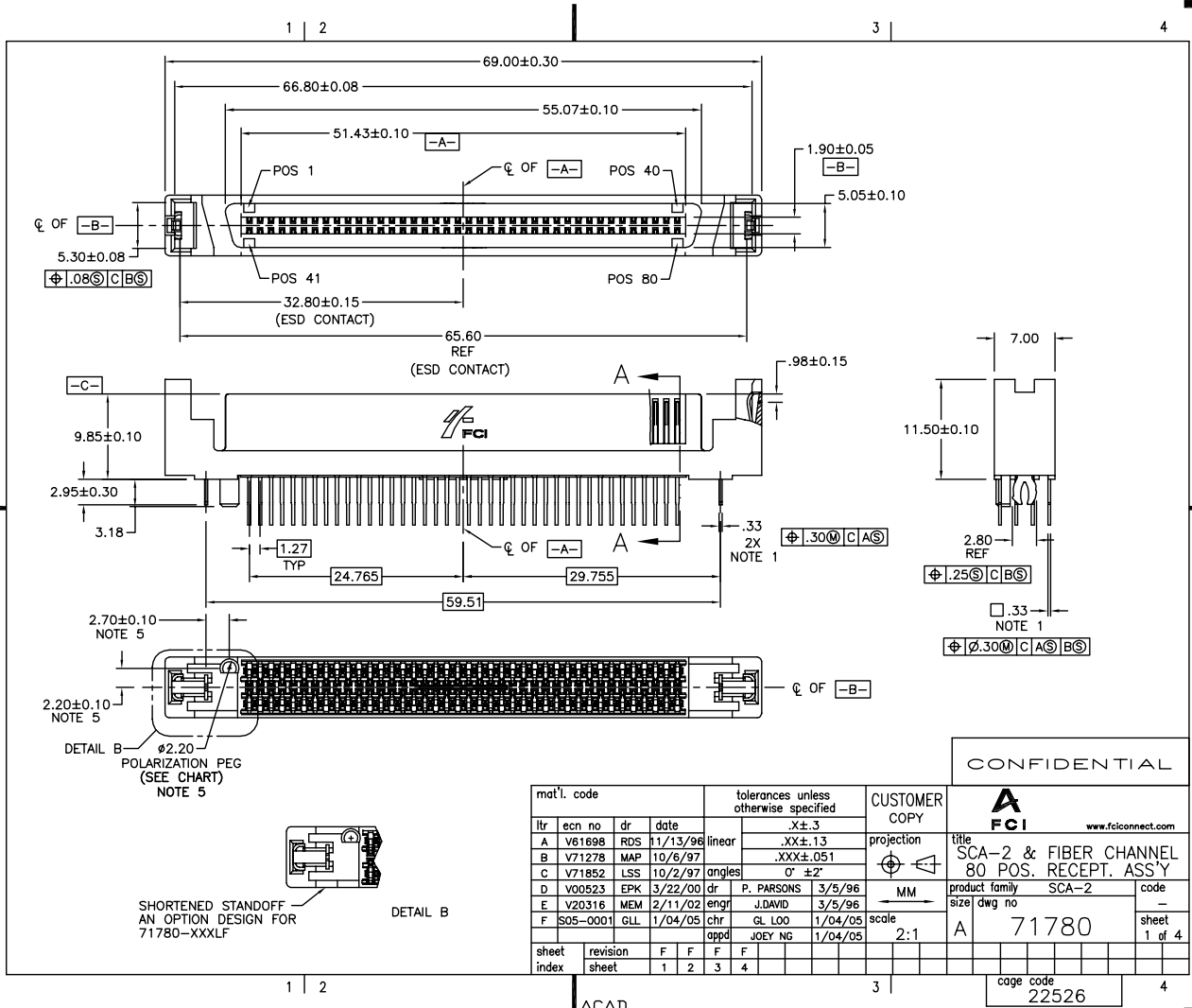


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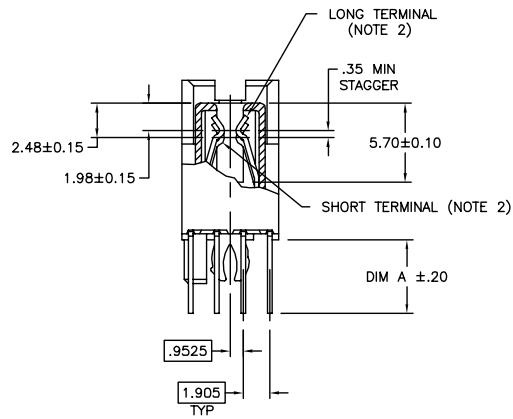
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ltr	ecn no	dr	date	linear	.XX±.13	projection	title	
A	V81898	RDS	11/13/98		.XXX±.051	⊕	SCA-2 & FIBER CHANNEL	
B	V71278	MAP	10/6/97	angles	0' ±2'		80 POS. RECEPT. ASS'Y	
C	V71852	LSS	10/2/97				product family SCA-2	
D	V00523	EPK	3/22/00	dr	P. PARSONS	3/5/96	code	
E	V20316	MEM	2/11/02	engr	J.DAVID	3/5/96	size	
F	S05-0001	GLL	1/04/05	chr	GL LOO	1/04/05	dwg no	
		appd		JOEY NG	1/04/05		A	
sheet	revision	F	F	F	F	scale	71780	
index	sheet	1	2	3	4	2:1	sheet 1 of 4	
							cage code	22526

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SECTION A-A

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F				.X±.3		SCA-2 & FIBER CHANNEL 80 POS. RECEPT. ASS'Y	
				.XX±.13		product family	SCA-2
				.XXX±.051	MM	size	71780
				° ±2	scale	dwg no	sheet
				dr P. PARSONS 3/5/96	3:1	A	2 of
				engr J. DAVID 3/5/96			
				chr GL LOO 1/04/05			
				appd JOEY NG 1/04/05			
sheet index	revision sheet					cage code	22526

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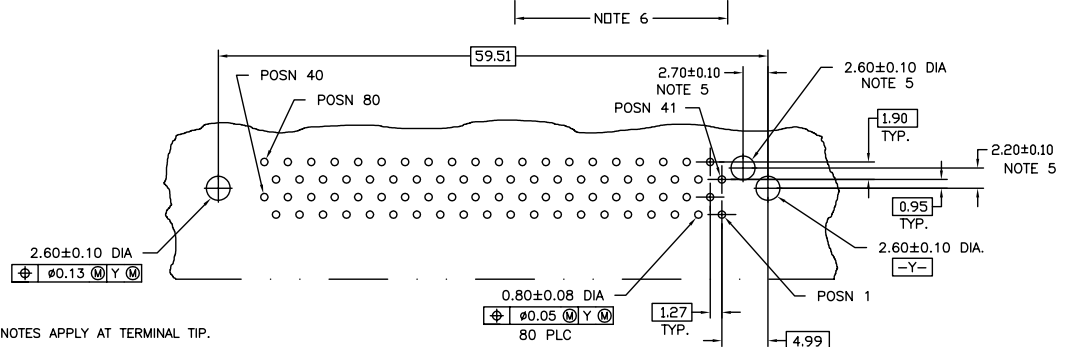
Printed: Mar 11, 2011

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PRODUCT NO.	"A" DIM	POLARIZATION PEG	PLATING	RECOMMENDED P.C. BOARD THICKNESS	PRODUCT NO.	PLATING
71780-001	2.79	YES		1.57mm (0.062")	71780-101	NOTE ⑥
-002	2.79	NO			-102	
-003	3.18	YES	NOTE ④	2.36mm (0.093")	-103	
-004	3.18	NO			-104	
-005	4.06	YES		3.18mm (0.125")	-105	
71780-006	4.06	NO			71780-106	



NOTES :

- ① TRUE POSITION NOTES APPLY AT TERMINAL TIP.
- ② CONTACTS IN POSITIONS 2 THRU 35, 44 AND 47 THRU 74 ARE SHORT TERMINALS. CONTACTS IN POSITIONS 1, 36 THRU 43, 45, 46, AND 75 THRU 80 ARE LONG TERMINALS.
- ③ RAW MATERIALS:  
HOUSING: HTN, UL94V-0, COLOR: BLACK  
CONTACTS: PHOSPHOR-BRONZE
- ④ CONTACT PLATING: 30u" (0.76um) MIN. GXT PLATING OVER 50u" (1.27um) NICKLE MIN. UNDERPLATE IN CONTACT AREA. 100u" (2.54um) MIN. TIN-LEAD PLATING OVER 50u" (1.27um) MIN. NICKLE UNDERPLATE IN P.C. BOARD LEG AREA. 50u" (1.27um) MIN. NICKLE UNDERPLATE OVER REMAINING AREA.
- ⑤ DIMENSIONS DO NOT APPLY TO CONNECTOR STYLES WITHOUT POLARIZATION PEG. (SEE CHART)
- ⑥ CONTACT PLATING: 30u" (0.76um) MIN. GOLD PLATING OVER 50u" (1.27um) NICKLE MIN. UNDERPLATE IN CONTACT AREA. 100u" (2.54um) MIN. TIN-LEAD PLATING OVER 50u" (1.27um) MIN. NICKLE UNDERPLATE IN P.C. BOARD LEG AREA. 50u" (1.27um) MIN. NICKLE UNDERPLATE OVER REMAINING AREA.

RECOMMENDED PC BOARD MOUNTING DIMENSIONS COMPONENT SIDE

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F				angles	.XXX±.051	⊕	SCA-2 & FIBER CHANNEL
				dr	∠ ±2	— MM	80 POS. RECEPT. ASS'Y
				engr	P. PARSONS 3/5/96	scale	product family SCA-2
				chr	J. DAVID 3/5/96	2:1	size/ dwg no
				appd	GL LOO 1/04/05		A 71780
					JOEY NG 1/04/05		code
sheet index	revision sheet						71780
							sheet 3 of

cage code 22526

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PRODUCT NO.	"A" DIM	POLARIZATION PEG	PLATING	RECOMMEDED P.C. BOARD THICKNESS	PRODUCT NO.	PLATING
71780-001LF	2.79	YES	NOTE ⑧	1.57mm (0.062")	71780-101LF	NOTE ⑦
-002LF	2.79	NO			-102LF	
-003LF	3.18	YES		2.36mm (0.093")	-103LF	
-004LF	3.18	NO			-104LF	
-005LF	4.06	YES		3.18mm (0.125")	-105LF	
71780-006LF	4.06	NO			71780-106LF	

NOTE 7

NOTES :

- ⑦ CONTACT PLATING: 30u" (0.76um) GOLD PLATING OVER 50u" (1.27um) NICKEL UNDERPLATE IN CONTACT AREA. 100u" (2.54um) - 200u"(5.08um) TIN PLATING OVER 50u" (1.27um) -100u" (2.54um) NICKEL UNDERPLATE IN P.C. BOARD LEG AREA. 50u" (1.27um) NICKEL UNDERPLATE OVER REMAINING AREA.
- ⑧ CONTACT PLATING: 30u" (0.76um) GXT PLATING OVER 50u" (1.27um) NICKEL UNDERPLATE IN CONTACT AREA. 100u" (2.54um) - 200u"(5.08um) TIN PLATING OVER 50u" (1.27um) -100u" (2.54um) NICKEL UNDERPLATE IN P.C. BOARD LEG AREA. 50u" (1.27um) NICKEL UNDERPLATE OVER REMAINING AREA.
- ⑨ THE HOUSING WILL WITHSTAND EXPOSURE TO 260° C PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.57MM THICK CIRCUIT BOARD.
- ⑩ THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

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F				.XX±.13		SCA-2 & FIBER CHANNEL	
				.XXX±.051		80 POS. RECEPT. ASS'Y	
				angles	° ±2'	product family	code
				dr	P. PARSONS 3/5/96	SCA-2	-
				engr	J. DAVID 3/5/96	size	dwg no
				chr	GL LOO 1/04/05	A	71780
				appd	JOEY NG 1/04/05	scale	sheet
						2:1	4 of 4
sheet index	revision sheet						

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