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#### 63860-4000

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Datasheet Application Tooling

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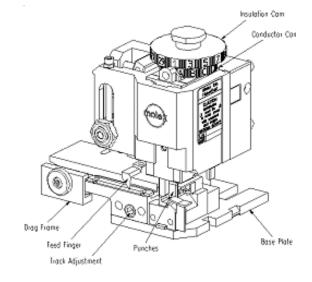
# 63860-4000

## **FineAdjust Applicator**

View all parts in series 63860



Status	Active
Geographic Area	Americas
Region	Americas
Level of Automation	Semi-automatic
<u>Function</u>	Crimp
Tool Type	FineAdjust Applicator
Wire Size [AWG]	30, 28, 26, 24
Wire Size [mm²]	0.05 - 0.20
Wire Insulation Diameter	0.80-1.60mm (.031063")
Wire Strip Length	3.00-3.50mm (.118138")
Spare Tooling / Locator	638604070
Use With	Molex TM-2000 (63800- 8300), most industry standard presses, or wire process machines.
Product Name	FineAdjust
More Detailed Technical Information	applicationtooling@molex.
Survey	Tooling Satisfaction
Molex Series	63860



#### **Features and Benefits**

- Fine adjustment allows users to achieve target with little effort by adjusting on increments of 0.15mm (.0006") for conductor crimp height and .063mm (.0025") for insulaton height
- Independent adjustment rings allow users to quckly adjust the conductor or insulation crimp height without affecting each other
- Quick tooling removal with the push of a button for fast and easy tooling change
- Track adjustment for bellmouth and cut-off tab is adjusted while the applicator is in the press for fast and easy set-up
- Compatible with the Molex TM-2000
   Universal Press and most industry standard presses, however, it does not fit into the Molex TM-40/42 press
- Directly adapts to most automatic wire processing machines
- Quick set-up time; plus the crimp height, track and feed adjustments can be preset in applicator
- Applicator designed to industry standard mounting and shut height 135.80mm (5.346")
- FineAdjust available for most Molex brand terminals



## **Related Products**

CRIMP TERMINALS	
Product Number	Description
16-02-0077	SL <sup>TM</sup> Crimp Terminal, Series 70021, Male, with 0.38µm (15µ") Selective Gold (Au) Plated Contact, 24-30 AWG, Reel
16-02-0078	SL <sup>TM</sup> Crimp Terminal, Series 70021, Male, with 0.76μm (30μ") Selective Gold (Au) Plated Contact, 24-30 AWG, Reel
16-02-0105	SL <sup>TM</sup> Crimp Terminal, Series 70021, Male, with Tin (Sn) Plated Contact, 24- 30 AWG, Reel

For all product dimensions, please refer to Drawing (PDF).

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