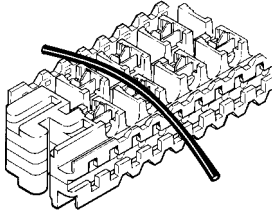

4051 Wire Insertion/Cut Off Tool

1.0 General

The 4051 Wire Insertion/Cut Off Tool is used to insert wires into the "U" contact and to cut off excess wire in Super Mini Modules when conductor rearrangements are made inside the module.

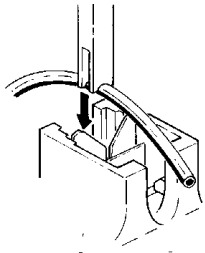
2.0 Application

2.01 Pull wire across top of "U" contact and cut off blade.



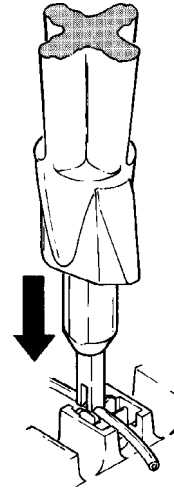
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2.03 Align 4051 Wire Insertion/Cut Off Tool with "U" contact and wire. The slot is aligned with the "U" contact and the groove with the wire.



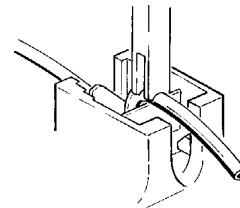
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2.03 Push straight down forcing the conductor into the "U" contact. DO NOT ROCK TOOL BACK AND FORTH.



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2.04 To cut off wire, align slot with cut off blade and groove with wire. Push straight down. Remove excess wire from module. Do not rock tool back and forth.



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