# LQ 150X1KW 31 TFT LCD Module 

(Model No.: LQ 150X1KW 31)

Spec. Issue Date: June 14, 2002
PREPARED BY : DATE

## RECORDS OF REVISION

LQ150X1KW31

| SPEC No. | DATE | $\begin{gathered} \text { REVISED } \\ \text { No. } \end{gathered}$ | PAGE | SUMMARY | NOTE |
| :---: | :---: | :---: | :---: | :---: | :---: |
| LD-14506 | Jun. 12002 | - | - | - | 1st Issue |
| LD-14506A | Jun. 142002 | 1 | $\begin{gathered} 2,19, \\ 20 \end{gathered}$ | Change unit outline dimensions. $20.7(\mathrm{D}) \rightarrow 22.3(\mathrm{D})$ |  |
|  |  |  | 21 | Add packing form drawing |  |
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## 1. Application

This specification applies to a color TFT-LCD module, LQ150X1KW31 (15"XGA all in one module.).

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## 2. Overview

This module is a all in one model using a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit, monitor interface circuit, inverter circuit and a back light unit. Graphics and texts can be displayed on a $1024 \times 3 \times 768$ dots panel with 16.7 million colors by supplying analog video input, with +12 V DC supply voltage.

It is a wide viewing-angle-module (Vertical viewing angle: $170^{\circ}$ Horizontal viewing angle: $170^{\circ}, \mathrm{CR} \geqq 10$ ).
This LCD module with new color filter is suitable for the LCD monitor applications where high vivid color saturation, and high color depth are very important.
3. Mechanical Specifications

| Parameter | Specifications | Unit |
| :--- | :--- | :---: |
| Display size | $38($ Diagonal $)$ | cm |
|  | $15.0($ Diagonal $)$ | inch |
| Active area | $304.1(\mathrm{H}) \times 228.1(\mathrm{~V})$ | mm |
| Pixel format | $1024(\mathrm{H}) \times 768(\mathrm{~V})$ | pixel |
|  | $(1$ pixel $=\mathrm{R}+\mathrm{G}+\mathrm{B}$ dots) |  |
| Pixel pitch | $0.297(\mathrm{H}) \times 0.297(\mathrm{~V})$ | mm |
| Pixel configuration | R,G,B vertical stripe |  |
| Display mode | Normally black | mm |
| Unit outline dimensions | $346.0(\mathrm{~W}) \times 255.0(\mathrm{H}) \times 22.3(\mathrm{D})$ | g |
| Mass | $1,700 \quad($ Maximum $)$ |  |
| Surface treatment | Anti-glare and hard-coating 2 H <br> $($ Haze value $=28)$ |  |

*1.Note: outline dimension is shown in Fig. 1 , Fig. 2
4. Block Diagram (Fig. 3)


5．Input Terminals
5－1．Analog video input
CN1
The module－side connector ：S15B－PH－SM3（JST）
The user－side connector ：PHR－15（JST）

| Pin No． | Symbol | Signal | Remark |
| :---: | :---: | :--- | :---: |
| 1 | RV | Red Video |  |
| 2 | RG | Red GND |  |
| 3 | GV | Green Video |  |
| 4 | GG | Green GND |  |
| 5 | BV | Blue Video |  |
| 6 | BG | Blue GND |  |
| 7 | $+5 V$ | +5 VDC（for cable detect） |  |
| 8 | SDA | Bidirectional DDC Data（SDA） |  |
| 9 | SCL | DDC Data Clock（SCL） |  |
| 10 | HS | Horizontal Sync |  |
| 11 | VS | Vertical Sync |  |
| 12 | GND | Signal GND |  |
| 13 | GND | Inverter GND |  |
| 15 | +12 V | $+12 V D C \quad$ Signal Power Input） |  |

6．Absolute Maximum Ratings

| Parameter | Symbol | Condition | Ratings | Unit | Remark |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Input voltage（Analog） | $\mathrm{V}_{\mathrm{ia}}$ | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | $0 \sim+3.6$ | V | 【Note1】 |
| （Signal） | Vis | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | $-0.3 \sim+5.5$ | V | 【Note1】 |
| +12 V supply voltage | Vcc | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | $0 \sim+15$ | V |  |
| Storage temperature | Tstg | - | $-25 \sim+60$ | ${ }^{\circ} \mathrm{C}$ | 【Note2】 |
| Operating temperature（Ambient） | Topa | - | $0 \sim+50$ | ${ }^{\circ} \mathrm{C}$ |  |

【Note1】 For signals
【Note2】 Humidity：95\％RH Max．（ $\left.\mathrm{Ta} \leqq 40^{\circ} \mathrm{C}\right)$
Maximum wet－bulb temperature at $39^{\circ} \mathrm{C}$ or less $\quad\left(\mathrm{Ta}>40^{\circ} \mathrm{C}\right)$
No condensation．

## 7．Electrical Characteristics

7－1．Analog Video Input
Standard ：VESA
Analog video signals： $0.7 \mathrm{Vp}-\mathrm{p} \quad 75 \mathrm{Ohm}$
DDC：L；Max0．8V H；Min2．0V
Other signals ： 3.3 and 5V TTL logic families（Separate Sync，Composite Sync）

7－3．Power Input

| Parameter |  | Symbol | Min． | Typ． | Max． | Unit | Remark |
| :--- | :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| $+12 \mathrm{~V}$ | Supply voltage | Vin | 11.4 | 12.0 | 12.6 | V |  |
|  | Current dissipation | Iin |  | 1.7 | 2.0 | A |  |
|  | Ripple Voltage |  |  |  | 200 | mV |  |

## 7－4．Back light driving

The back light system is an edge－lighting type with four CCFT（Cold Cathode Fluorescent Tube）．
The characteristics of the lamp are shown in the following table ．
The value mentioned below is at the case of one CCFT ．

| Parameter | Symbol | Min． | Typ． | Max． | Unit | Remark |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Lamp life time | $\mathrm{L}_{\mathrm{L}}$ | 50000 | - | - | hour | 【Note1】 |

【Note1】 Lamp life time is defined as the time when either（1）or（2）occurs in the continuous operation under the condition of $\mathrm{Ta}=25^{\circ} \mathrm{C}$ and $\mathrm{IL}=6.2 \mathrm{mArms}$ ．
（1）Brightness becomes $50 \%$ of the original value under standard condition．
（2）Kick－off voltage at $\mathrm{Ta}=0^{\circ} \mathrm{C}$ exceeds maximum value， 1400 Vrms ．

## 8．VESA DPMS FUNCTIONALITY

VESA DPMS specification

9．Display Resolution

Vertical frequency：From 58 to 75.03 Hz
Horizontal frequency ：From 31.47 to 60 KHz
If the input frequency is out of the above－specified range，the Smart Panel shall display a warning screen Is out of the range above－specified range

Timing characteristics of input signals factory preset display mode
FACTORY PRESET DISPLAY MODES

| Preset | Pixel <br> Format | H－Freq <br> $(\mathrm{KHz})$ | H <br> Polarity | V－Freq <br> $(\mathrm{Hz})$ | V <br> Polarity | Pixel Clk <br> $(\mathrm{MHz})$ | Source |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | $640 \times 350$ | 31.47 | + | 70.09 | - | 25.175 | VGA |
| 2 | $640 \times 480$ | 31.47 | - | 59.94 | - | 25.175 | VGA |
| 3 | $640 \times 480$ | 37.50 | - | 75.00 | - | 31.500 | VESA |
| 4 | $720 \times 400$ | 31.47 | - | 70.08 | + | 28.321 | VGA |
| 5 | $800 \times 600$ | 37.88 | + | 60.32 | + | 40.000 | VESA |
| 6 | $800 \times 600$ | 46.88 | + | 75.00 | + | 49.500 | VESA |
| 7 | $832 \times 624$ | 49.72 | $+/-$ | 74.55 | $+/-$ | 57.283 | MAC |
| 8 | $1024 \times 768$ | 48.36 | - | 60.00 | - | 65.000 | VESA |
| 9 | $1024 \times 768$ | 56.50 | - | 70.00 | - | 75.000 | VESA |
| 10 | $1024 \times 768$ | 60.02 | + | 75.03 | + | 78.750 | VESA |

## 10.CONTROLLER FUNCTION

/Video Stretching and Down Scaling
/Auto Correction -- display size, position, clock, Phase adjustment
/Panel Timing and Interface
/Controller ASICS -PW114
11. Output for Key-pad for Operation (C N 4)

Connector: SD53261-1510 (molex)

| No | Name | Signal | Key Function |
| :---: | :---: | :---: | :---: |
| 1 | N.C. | N.C. |  |
| 2 | N.C. | N.C. |  |
| 3 | N.C. | N.C. |  |
| 4 | GND | GND |  |
| 5 | LEDG-ON | Green LED ON SIGNAL |  |
| 6 | LEDO-ON | Red LED ON SIGNAL |  |
| 7 | N.C. | N.C. |  |
| 8 | N.C. | N.C. |  |
| 9 | KB5 | Key Input 5 | SELECT |
| 10 | KB4 | Key Input 4 |  |
| 11 | KB3 | Key Input 3 |  |
| 12 | KB2 | Key Input 2 | - |
| 13 | KB1 | Key Input 1 | PENU |
| 14 | N.C | N.C. |  |
| 15 | $+5 V$ | $+5 V$ output |  |



Fig. 4
12. OSD MENU

| MENU | FUNCTION |  | Analog Input | REMARK |
| :---: | :---: | :---: | :---: | :---: |
| MENU1 <br> ADJUSTMENT | MANUAL | CLOCK | * |  |
|  |  | PHASE | * |  |
|  |  | H-POS | * |  |
|  |  | V-POS | * |  |
|  | AUT0 |  | * | Auto Adjust |
| MENU2 <br> GAIN CONTROL | MANUAL | BLACK LEVEL | * |  |
|  |  | CONTRAST | * |  |
|  | AUT0 |  | * | Auto Adjust |
| MENU3 WHITE BALANCE |  |  | * | $\begin{aligned} & 5 \text { step } \\ & \text { C00L-STD-WARM, } \\ & \text { USER } \\ & \hline \end{aligned}$ |
| MENU4 <br> MODE SELECT | OSD H-POSITION |  | * |  |
|  | OSD V-POSITION |  | * |  |
|  | 400 LINE |  | * |  |
|  | EXPAND |  | * |  |
|  | SCALING |  | * |  |
|  | Language |  | * | English, Deutsch, Espanol, Francais , Ital iano, Nether lamd, Svenska |

(Key Function)

* MENU : Change "OSD Menu" (MENU1 - MENU4)
* SELECT : Select items on OSD
*+ : When OSD Menu is not displayed = Increase brightness When OSD Menu is displayed = Change value on OSD
*     - : When OSD Menu is not displayed = Decrease brightness When OSD Menu is displayed = Change value on OSD


## 13. Operation method of OSD

1) To use auto adjustment" at first. (13-4-1)
2) To use manual adjustment, if necessary. (13-4-2)
[Memo]
Adjustment record can be sustained even after the power- off. (However, it might not be sustained if the power is turned off when the adjustment menu is shown on the display.)

## 13-1. Backlight Brightness Adjustment

User needs to operate when adjustment menu is not shown on display. If the adjustment menu is shown on the display, the user needs to press "MENU" button (some times, occasionally) to disappear it, at first.
<Manual Adjustment>
i)To press "-" or "+" button when the adjustment menu is not shown on the display.

```
BRIGHT }31-\square
```

ii)To press "-" button (for darker image), or "+" button (for brighter) for the adjustment.

The adjustment bar automatically disappears some seconds after the user's last operation.

## 13-2. Adjustment Lock Function

The operation buttons can be locked (Lock Function) to avoid the change after the completion of the adjustment
i) To turn off the power supply of main body.
ii)To press the power supply button (to turn on ) with "MENU" button pushed. Please press the button continuously until message is appeared on the display.

When the lock function is not activated...
The lock function becomes activated with "ADJUSTMENT LOCKED" shown on the display.

When the lock function is activated...
The lock function becomes cancelled with "ADJUSTMENT UNLOCKED" shown on the display
[MEMO]
When the lock function is activated, the buttons except for the power button can not be worked out.

## 13-3. Reset of adjustment value

$<$ Reset of ADJUSTMENT menu>
The adjustment value of ADJUUSTMENT menu can be returned back to the initial condition, which was set up in the time of the factory's shipping.
i) To turn on the power supply.
ii)To press both "MENU" button and "-" button. Reset is completed with "RESET" shown on the display.
<All reset of adjustment value>
All of the adjustment menu can be returned back to the initial condition, which is set up in the time of the factory's shipping.
i) To turn off the power supply.
ii)To press the power supply button (to turn on) with both "MENU" button and "SELECT" button pressed.

Please press the buttons continuously until "ALL RESET" is shown on the display. When "ALL RESET END" is shown, reset is completed.
iii)After reset completed, please turn off the power supply once.

## [MEMO]

* When "ALL RESET" is shown on the display, the operation button can not be worked out.
* When the adjustment lock is activated, all reset can not be worked out. In this case, please unlock the adjustment lock, at first.


## 13-4. Display Imaging Adjustment

## 13-4-1. Auto adjustment of display

"CLOCK","PHASE","H-POS"(Horizontal position) and "V-POS"(Vertical position) in "ADJUSTMNT" menu are automatically adjusted.
[Memo]
Please make auto adjustment activated before the use when user uses this display for the first time, or when user changed the setting in use.

[^0]<How to adjust>
i)To press "MENU" button. "ADJUSTMENT" menu is shown.

| AdJUSTMENT |  |  | <ANALOG> |
| :---: | :---: | :---: | :---: |
| MANUAL AUTO |  |  |  |
| CLOCK | 127 | - | + |
| PHASE | 29 |  | + |
| H-POS | 200 | - | + |
| V-POS | 41 | - | + |
| $1024 \times 768$ |  | V :60 | :48.4kH z |

ii)To press " + " button. The display turns black with "ADJUSTING" shown, then comes back to " ADJUSTMNET" menu. (Auto adjustment is completed at this time.)
iii)To press "MENU" button four times so that adjustment menu can disappears.
[Memo]

* Usually, auto adjustment only is enough to use.
* In the following case even after auto adjustment made, please use manual adjustment (P.4) if necessary.
/ When user would like to adjust a little more.
/ When computer signal is such as composite sync or sync on green (In this case, it might not be adjusted appropriately by auto adjustment.)
/ When "OUT OF ADJUST" is shown on the display. [Depending on the display image (ex. too dark image), auto adjustment can not be worked out. Please show the image which has brighter lines before auto adjustment activated again.]


## 13-4-2. Manual Adjustment of display

Users can adjust the display image by using the adjustment menu which is prepared.
<Display Image for adjustment>
Please show the image, which has cross-lines on display area and white lines on edge of display area, on the display, and then adjust by seeing the display image.
<How to adjust>
i)To press "MENU" button. "ADJUSTMENT" menu is shown on the display.


After then, user can adjust the item which needs to be change. Everytime you press "MENU" button, it is switched. (ADJUSTMENT $\rightarrow$ GAIN CONTROL $\rightarrow$ WHITE BALANCE $\rightarrow$ MODE SELECT $\rightarrow$ to make the menu disappear)

## [MEMO]

The adjustment menu automatically disappears approx. 30 seconds after the user's last operation
<ADJUSTMENT menu>

| ADJUSTMENT |  |  | <ANALOG> |
| :---: | :---: | :---: | :---: |
| MANUAL AUTO |  |  |  |
| CLOCK | 127 |  | + |
| PHASE | 29 | - | + |
| H-POS | 200 | - | + |
| v-POS | 41 | - | + |
| $1024 \times 768$ |  | V :60H z | H : 48.4 kHz |

MANUAL...To adjust the item manually which needs to be changed.
AUTO........,To adjust each item automatically

* To select "AUTO" by pressing "+" button.
* To select the item : "SELECT" button
* To next menu: : "MENU" button


## CLOCK

Please adjust to make the noise of vertical strips. ("+" "-" button)

## PHASE

Please adjust to make the noise of horizontal strips. ("+"""-" button)

* Please note that "PHASE" adjustment needs to be after "CLOCK" adjustment done appropriately.


## H-POS(Horizontal Position), V-POS(Vertical Position)

Please adjust horizontal(H-POS) and vertical(V-POS) position so that all of the picture can be shown in the display. ("+" "-" button)
<GAIN CONTROL menu>


MANUAL...To adjust the item manually which needs to be changed.
AUTO.........To adjust "BLACK LEVEL" and "CONTRAST" automatically by "Auto Gain Control" function. Please use manual adjustment after auto adjustment, if necessary.

* To select "AUTO" by pressing "+" button.
* To select the item : "SELECT" button
* To go to next menu : "MENU" button
<"Auto Gain Control" function>
/ Black level and Contrast are adjusted based upon the brightest color and the darkest color in the image shown on display. More than $5 \mathrm{~mm} \times 5 \mathrm{~mm}$ imaging of black and white needs to be shown on the display. Otherwise, it might not be adjusted appropriately.
/ When the signal from computer is composite sync or sync on green, auto adjustment might not be worked out. In the case, please use manual adjustment.


## BLACK LEVEL

Please adjust the brightness of all the display. ("+" "-"" button)

## CONTRAST

Please adjust so that all of gray scale can be displayed. ("+" "-" button)


* Please set up "STD" to show all of gray scale. Without "STD", all of gray scale can not be shown.
* To select "COOL", "•", "STD", "•", "WARM" or "USER" by "+" "-" button.
* If "USER" is selected, the setting value of "R-CONTRAST", "G-CONTRAST" and "B-CONTRAST" is shown, and can be tuned in exactly.
* To select "R-CONTRAST", "G-CONTRAST" or "B-CONTRAST" by "SELCT" button.
* To go to next menu : "MENU" button

COOL..... Bluish from standard

- $\qquad$ A little bluish from standard
STD $\qquad$ Standard setting
- $\qquad$ A little reddish from standard
WARM.... Reddish from standard
USER
$\begin{array}{rrrr}\text { R-CONTRAST..... } & \text { Cyan by "-" button } \\ & \text { Red by "+" } & \text { button }\end{array}$
G-CONTRAST..... Magenta by "-" $\begin{array}{cccc}\text { Green by } & \text { "+" } & \text { button }\end{array}$

| B-CONTRAST..... | Yellow by | "-" | button |
| ---: | ---: | ---: | ---: |
| Blue by | "+" | button |  |

<MODE SELECT menu>


* Depending on the resolution of input signal, the display condition might not be changed even if the item can be selected.
* To select the item : SELECT button
* To finish adjustment : MNU button


## OSD H-POSITION

To shift the position of adjustment menu horizontally. ( "+"""-" button)
OSD V-POSITION
To shift the position of adjustment menu vertically. ("+" "-" button)
400 LINES (resolution)
To set the horizontal resolution of 400 line imaging in PC9800 series and US TEXT etc. ("+" "-"" button)
$640 \ldots . .640 \times 400$ dots mode (PC 9800 series etc.)
$720 \ldots .720 \times 400$ dots mode (US TEXT etc.)

* When the input resolution is other than 400 line, user does not need to set because it can be automatically detected.


## EXPAND

To select the expansion of the display image with less than $1024 \times 768$ dots of display mode. ("+" "." button)
ON1... To expand with ratio near aspect ratio.
ON2... To expand all parts of the display imaging.

* When the resolution does not become $1024 \times 768$ even after the imaging expansion, the surrounding of display can be shown in black. (This is not out of order.)


## SCALING

To adjust the shrpness of the expanded display imaging. ("+" "-" button)

## LANGUAGE

To change the language used in the adjustment menu.
i)To press "+" button
ii)To select the language by "SELECT" button. Language select menu ("LANGUAGE") is shown.
iii)To press "MENU" button or "+" button to make the language select menu disappear.

14．Optical Characteristics
$\mathrm{Ta}=25^{\circ} \mathrm{C}$

| Parameter |  | Symbol | Condition | Min． | Typ． | Max． | Unit | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|l} \left\lvert\, \begin{array}{l} \text { View } \\ \text { Angle } \end{array}\right. \\ \text { Range } \\ \hline \end{array}$ | Horizontal | $\theta 21, \theta 22$ | $\mathrm{CR} \geqq 10$ | 70 | 85 | － | Deg． | 【Note1，4，6】 |
|  | Vertical | $\theta 11$ |  | 70 | 85 | － | Deg． |  |
|  |  | $\theta 12$ |  | 70 | 85 | － | Deg． |  |
| Contrast ratio |  | C Rn | $\theta=0^{\circ}$ | 250 | 400 | － |  | 【Note2，4，6】 |
| Response <br> Time | Rise | $\tau \mathrm{r}$ |  | － | 20 | 50 | m s | 【Note3，4】 |
|  | Decay | $\tau \mathrm{d}$ |  | － | 5 | 25 | m s |  |
| Chromaticity of White |  | X |  | 0.283 | 0.313 | 0.343 | － | 【Note4，6】 |
|  |  | y |  | 0.299 | 0.329 | 0.359 | － |  |
| Chromaticity of Red |  | X |  | 0.607 | 0.637 | 0.667 | － |  |
|  |  | y |  | 0.309 | 0.339 | 0.369 | － |  |
| Chromaticity of Green |  | x |  | 0.245 | 0.275 | 0.305 | － |  |
|  |  | y |  | 0.575 | 0.605 | 0.635 | － |  |
| Chromaticity of Blue |  | x |  | 0.115 | 0.145 | 0.175 | － |  |
|  |  | y |  | 0.057 | 0.087 | 0.117 | － |  |
| Luminance of white |  | $\mathrm{Y}_{\mathrm{L} 1}$ |  | 200 | 250 | － | $\mathrm{cd} / \mathrm{m}^{2}$ | 【Note4，6】 |
| White Uniformity |  | $\delta$ w |  | － | － | 1.25 |  | 【Note5】 |

※The measurement shall be executed 30 minutes after lighting at rating
※The optical characteristics shall be measured in a dark room or equivalent state with the method Shown in Fig． 6 below．

Photodetector（BM－5A：TOPCON）

Fie $1 \mathrm{~d}=2^{\circ}$


Fig． 5 Optical characteristics measurement method

【Note1】Definitions of viewing angle range：


【Note2】Definition of contrast ratio：
The contrast ratio is defined as the following．
Contrast Ratio $(\mathrm{CR})=\quad \frac{\text { Luminance（brightness）with all pixels white }}{\text { Luminance（brightness）with all pixels black }}$

【Note3】Definition of response time：
The response time is defined as the following figure and shall be measured by switching the input signal for＂black＂and＂white＂．


【Note4】This shall be measured at center of the screen ．
【Note5】Definition of white uniformity：
White uniformity is defined as the
following five measurements（ $\mathrm{A} \sim \mathrm{E}$ ） at right figure and calculation with following formula．


$$
\delta \mathrm{w}=\frac{\text { Maximum Luminance of five points (brightness) }}{\text { Minimum Luminance of five points (brightness) }}
$$

【Note6】 Measurement Condition
COLOR = STD

## 15. Handling Precautions

a) Be sure to turn off the power supply when inserting or disconnecting the cable.
b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
c) Since the front polarize is easily damaged, pay attention not to scratch it.
d) Since long contact with water may cause discoloration or spots, wipe off water drop immediately.
e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth. .
f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
g) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.
h) Observe all other precautionary requirements in handling components.
i) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
j) When some pressure is added onto the module from rear side constantly, it causes display non-uniformity issue, functional defect, etc. So, please avoid such design.
k) Because Inverter portion use very high voltage, please don't touch when it powered on.
17. Packing form
a) Piling number of cartons : MAX. 5
b) Package quantity in one carton : 5pcs
c) Carton size : $317 * 272 * 409(H)$
d) Packing form drawing : Fig. 6
16. Reliability test items

| No. | Test item | Conditions |
| :---: | :---: | :---: |
| 1 | High temperature storage test | $\mathrm{Ta}=60^{\circ} \mathrm{C} \quad 240 \mathrm{~h}$ |
| 2 | Low temperature storage test | $\mathrm{Ta}=-25^{\circ} \mathrm{C} \quad 240 \mathrm{~h}$ |
| 3 | High temperature <br> \& high humidity operation test | $\mathrm{Ta}=40^{\circ} \mathrm{C} ; 95 \% \mathrm{RH} \quad 240 \mathrm{~h}$ <br> (No condensation) |
| 4 | High temperature operation test | $\mathrm{Ta}=50^{\circ} \mathrm{C} \quad 240 \mathrm{~h} \quad$ (The panel temp. must be less than $60^{\circ} \mathrm{C}$ ) |
| 5 | Low temperature operation test | $\mathrm{Ta}=0^{\circ} \mathrm{C} \quad 240 \mathrm{H}$ |
| 6 | Vibration test (non- operating) | Frequency : $10 \sim 57 \mathrm{~Hz} /$ Vibration width (one said) : 0.075 mm $: 58 \sim 500 \mathrm{~Hz} / \text { Gravity }: 9.8 \mathrm{~m} / \mathrm{s}^{2}$ <br> Sweep time : 11minutes <br> Test period : 3 hours (1 hours for each direction $\mathrm{X}, \mathrm{Y}, \mathrm{Z}$ ) |
| 7 | Shock test (non- operating) | Max, gravity : $490 \mathrm{~m} / \mathrm{s}^{2}$ <br> Pulse width : 11 ms , sine wave <br> Direction : $\pm \mathrm{X}, \pm \mathrm{Y}, \pm \mathrm{Z}$ once for each direction |

## 【Result Evaluation Criteria】

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function .
17. Others

1) Lot No. and indication Label:
 How to express Lot No.

2) Packing box Label

3) Adjusting volume have been set optimally before shipment, so do not change any adjusted value If adjusted value is changed, the specification may not be satisfied
4) Disassembling the module can cause permanent damage and should be strictly avoided
5) Please be careful since image retention may occur when a fixed pattern is displayed for a long time
6) Chemical compound which causes the destruction of ozone layer is not being used
7) Warning of mercury and material information of LPG(Light Pipe Guide) are labeled on the back of the module.
8)Cold Cathode Fluorescent Lamp in LCD Panel contains a small amount of Mercury , Please follow Local Ordinance or Regulations for disposal
9)If any Problem occurs on relation on the description on this specification, it should be resolved through discussion with spirit of cooperation

SHARP

LD－14506A－19

$L D-14506 A-20$


[^1]

Fig. 6 Packing Form

## SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

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[^0]:    * Please show the image, which has cross-lines on display area and white lines on edge of display area, on the display before auto adjustment activated.

[^1]:    カI／90／टOO己：スVG פNIMVY $\sqrt{\nabla}$

    己•8！－

