# **LCD Specification**

**LCD** Group

# LQ070Y3DG3A LCD Module

Product Specification February 2009

WVGA Module featuring LED backlight, 16:9 aspect ratio, excellent color rendition, 350 nits brightness, and 300:1 contrast. Full Specifications Listing



APREPARED BY: DATE SPEC No. LD-21212A SHARP FILE No. APPROVED BY: DATE ISSUE: Feb. 17. 2009 PAGE : 19 pages MOBILE LIQUID CRYSTAL DISPLAY GROUP APPLICABLE GROUP SHARP CORPORATION MOBILE LIQUID CRYSTAL DISPLAY **GROUP SPECIFICATION** DEVICE SPECIFICATION FOR TFT-LCD Module MODEL No. LQ070Y3DG3A ☐ CUSTOMER'S APPROVAL DATE PRESENTED BY

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# RECORDS OF REVISION

# LQ070Y3DG3A

| ^SPEC No. | DATE        | REVISED |      | SUMMARY | NOTE                  |
|-----------|-------------|---------|------|---------|-----------------------|
|           |             | No.     | PAGE |         |                       |
| LD-21212A | Feb.17.2009 | -       | -    |         | 1 <sup>st</sup> Issue |
|           |             |         |      |         |                       |
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# Table of contents

| 1. Application  | 3 |
|---|---|
| 2. Overview   | 3 |
| 3. Mechanical Specifications  | 3 |
| 4. Input Terminals  | 4 |
| 4-1. TFT-LCD panel driving  | 4 |
| 4-2. LED- Backlight driving   | 4 |
| 5. Absolute Maximum Ratings   | 5 |
| 6. Electrical Characteristics                                       | 5 |
| 6-1.TFT-LCD panel driving   | 5 |
| 6-2. Backlight driving  | 7 |
| 7. Timing Characteristics of Input Signals                          | 7 |
| 7-1. Timing characteristics   | 7 |
| 7-2. Display position   | 8 |
| 7-3. Input data signals and display position on the screen          | 8 |
| Fig 1. Input signal timing chart                                    | 9 |
| 8. Input Signals, Basic Display Colors and Gray Scale of Each Color | 0 |
| 9. Optical Characteristics  | 1 |
| 10. Display Quality   | 2 |
| 11. Handling Precautions  | 3 |
| 12. Packing form  | 4 |
| 13. Reliability Test Items  | 4 |
| 14. Label   | 5 |
| 15. Storage conditions  | 6 |
| Fig 2. Packing form   | 7 |
| Fig 3. Outline demensions   | 8 |

#### 1. Application

This specification applies to a color TFT-LCD module, LQ070Y3DG3A.

#### 2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, power supply circuit, and a backlight unit. Graphics and texts can be displayed on a  $800\times3\times480$  dots panel with 16,194,277 colors by supplying 24bit digital signal interface (RGB × 8bit)and supplying +3.3V DC supply voltages for TFT-LCD panel driving and supply voltage for backlight.

In this TFT-LCD panel, low reflection / color filters of excellent color performance and backlights of high brightness are incorporated to realize brighter and clearer pictures, making this model optimum for use in multi-media applications.

Optimum viewing direction is 6 o'clock.

Backlight-driving DC/DC converter is not built in this module.

3. Mechanical Specifications

| Parameter           | Specifications                 | Unit  |
|---------------------|--------------------------------|-------|
| Display size        | 17.8 (7.0") Diagonal           | cm    |
| Active area         | 152.4(H)×91.4 (V)              | mm    |
| B: 10               | 800 (H)×480 (V)                | pixel |
| Pixel format        | (1  pixel = R+G+B  dots)       |       |
| Aspect ratio        | 15:9                           |       |
| Pixel pitch         | 0.1905 (H)×0.1905 (V)          | mm    |
| Pixel configuration | R,G,B Horizontal stripe        |       |
| Display mode        | Normally white                 |       |
| Surface treatment   | Anti-Glare and hard-coating 2H |       |

| Parameter               |        | Min.  | Тур.  | Max.  | Unit | Remark   |
|-------------------------|--------|-------|-------|-------|------|----------|
| TT ':                   | Width  | 162.9 | 163.2 | 163.5 | mm   |          |
| Unit outline dimensions | Height | 103.7 | 104.0 | 104.3 | mm   | [Note 1] |
| [Note 1]                | Depth  | -     | 3.9   | 4.2   | mm   |          |
|                         |        | -     | -     | 6.3   | mm   | [Note 2] |
| Mass                    |        | -     | 135   | 150   | g    |          |

[Note 1] Excluding the FPC/FFC and parts mounting area.

Outline dimensions is shown in Fig.3

[Note 2] Including the FPC/FFC and parts mounting area.

#### 4. Input Terminals

#### 4-1. TFT-LCD panel driving

CN1(Timing signals,DATA signals and +3.3V DC power supply)

| Pin No. | Symbol | Function               | Pin No. | Symbol | Function                     |
|---------|--------|------------------------|---------|--------|------------------------------|
| 1       | GND    |                        | 21      | В0     | BLUE data signal(LSB)        |
| 2       | GND    |                        | 22      | B1     | BLUE data signal             |
| 3       | VCC    | +3.3V Power Supply     | 23      | B2     | BLUE data signal             |
| 4       | VCC    | +3.3V Power Supply     | 24      | В3     | BLUE data signal             |
| 5       | R0     | RED data signal(LSB)   | 25      | B4     | BLUE data signal             |
| 6       | R1     | RED data signal        | 26      | B5     | BLUE data signal             |
| 7       | R2     | RED data signal        | 27      | В6     | BLUE data signal             |
| 8       | R3     | RED data signal        | 28      | В7     | BLUE data signal(MSB)        |
| 9       | R4     | RED data signal        | 29      | GND    |                              |
| 10      | R5     | RED data signal        | 30      | DOTCLK | Dot-clock signal             |
| 11      | R6     | RED data signal        | 31      | NC     |                              |
| 12      | R7     | RED data signal(MSB)   | 32      | HSYNC  | Line synchronization signal  |
| 13      | G0     | GREEN data signal(LSB) | 33      | VSYNC  | Frame synchronization signal |
| 14      | G1     | GREEN data signal      | 34      | DEN    | Display enable signal        |
| 15      | G2     | GREEN data signal      | 35      | NC     |                              |
| 16      | G3     | GREEN data signal      | 36      | NC     |                              |
| 17      | G4     | GREEN data signal      | 37      | GND    |                              |
| 18      | G5     | GREEN data signal      | 38      | GND    |                              |
| 19      | G6     | GREEN data signal      | 39      | NC     |                              |
| 20      | G7     | GREEN data signal(MSB) | 40      | NC     |                              |

[Note 1] Please use NC by OPEN or GND. NC terminal is not connected with the internal circuit.

Using FFC: SML2CD-40X77.5-ADX7(BL)-P0.5-S4.0+4.0-M-N(35)-AUP-HF

UL21147(Sumitomo Electric Industries, Ltd)

Recommendation connector: FH28-40S-0.5SH(0.5) (HIROSE):Bottom contact

FH12A-40S-0.5SH(55) (HIROSE):Top contact

(Sharp is not responsible to its product quality, if the user applies a connector not corresponding to the above model.)

4-2. LED- Backlight driving

| Pin No. | Symbol | Function                       |
|---------|--------|--------------------------------|
| 1       | LED-A1 | Power supply for LED (Anode)   |
| 2       | LED-C1 | Power supply for LED (Cathode) |
| 3       | LED-A2 | Power supply for LED (Anode)   |
| 4       | LED-C2 | Power supply for LED (Cathode) |
| 5       | LED-A3 | Power supply for LED (Anode)   |
| 6       | LED-C3 | Power supply for LED (Cathode) |

[Note 1]LED-FPC outline dimensions is shown in Fig.3

Reccommendation connector: 04-6298-006-000-883+ (Kyosera): Bottom contact

04-6277-006-000 or 001-883+ (Kyosera): Double-sided contact

5. Absolute Maximum Ratings

| D                     | G 1.1        | G I'v'    | Ratings |         | TT   | Damanla  |
|-----------------------|--------------|-----------|---------|---------|------|----------|
| Parameter             | Symbol       | Condition | Min.    | Max.    | Unit | Remark   |
| Input voltage         | $V_{\rm I}$  | Ta=25     | -0.3    | Vcc+0.3 | V    | [Note 1] |
| +3.3V supply voltage  | VCC          | Ta=25     | 0       | +4.0    | V    |          |
| LED forward current   | $I_{LED}$    | Ta=25     | 0       | 30      | mA   | D1 . 01  |
| LED reverse voltage   | $V_{LED\_R}$ | Ta=25     | ı       | 5       | V    | [Note 2] |
| Storage temperature   | Tstg         | -         | -30     | +70     |      | [Note 3] |
| Operating temperature | Тора         | -         | -20     | +50     |      |          |

[Note 1] R0-7、G0-7、B0-7、DOTCLK、HSYNC、VSYNC、DEN

[Note 2] LED\_A to LED\_Cn (n=1,2,3) Absolute maximum ratings for each pair.

[Note 3] Humidity: 95%RH Max. at Ta +40.

Maximum wet-bulb temperature at +39 or less at Ta>+40 .

No condensation.

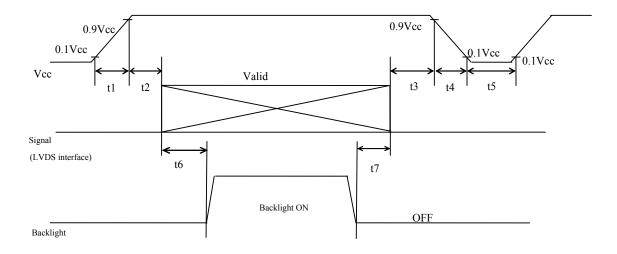
#### 6. Electrical Characteristics

# 6-1.TFT-LCD panel driving

Ta = +25

| Parameter                       |      | Symbol          | Min.                | Тур. | Max.                | Unit       | Remark                  |
|---------------------------------|------|-----------------|---------------------|------|---------------------|------------|-------------------------|
| Supply voltage                  |      | VCC             | +3.0                | +3.3 | +3.6                | V          | [Note 1]                |
| Current dissipation             |      | Icc             | ı                   | 140  | 185                 | mA         | [Note 2]                |
| Permissive input ripple voltage |      | $V_{RP}$        | ı                   | 1    | 100                 | $mV_{P-P}$ | Vcc = +3.3V             |
| Innut waltons non as            | High | $V_{TH}$        | 1                   | ı    | $0.3 \times V_{CC}$ | mV         | [Nata 2, 4]             |
| Input voltage range             | Low  | $V_{TL}$        | $0.7 \times V_{CC}$ | -    | -                   | mV         | [Note 3, 4]             |
| Innert leals arreage            | High | I <sub>OH</sub> | 1                   | ı    | ± 10                | μA         | $V_I = Vcc$ [Note 3, 4] |
| Input leak current              | Low  | $I_{OL}$        | -                   |      | ± 10                | μA         | $V_I = 0V$ [Note 3, 4]  |

## [Note 1]On-off conditions for supply voltage



| Symbol | Min. | Max. | Unit | Remark |
|--------|------|------|------|--------|
| t1     | 0    | 10   | ms   |        |
| t2     | 0    | 1    | ms   |        |
| t3     | 0    | 1    | ms   |        |
| t4     | 0    | 400  | ms   |        |
| t5     | 1    | -    | S    |        |
| t6     | 180  | -    | ms   | *1     |
| t7     | 5    | -    | ms   | *1     |

<sup>\*1 :</sup> As for the power sequence for backlight, it is recommended to apply above mentioned input timing. If the backlight is lit on and off at a timing other than shown above, displaying image may get disturbed.

[Note] Do not keep the interface signal high-impedance or unusual signal when power is on.

#### Vcc-dip conditions

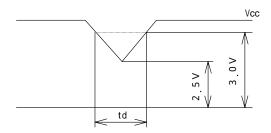
1) 2.5 V Vcc < 3.0 V

td 10 ms

Under above condition, the display image should return to an appropriate figure after Vcc voltage recovers.

2) Vcc < 2.5 V

Vcc-dip conditions should also follow the On-off conditions for supply voltage

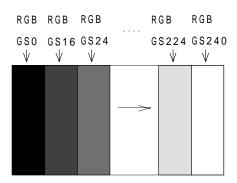


#### [Note 2] Typical current situation:

$$V_{CC} = +3.3V$$
,  $f_{VSYNC} = 60Hz$ 

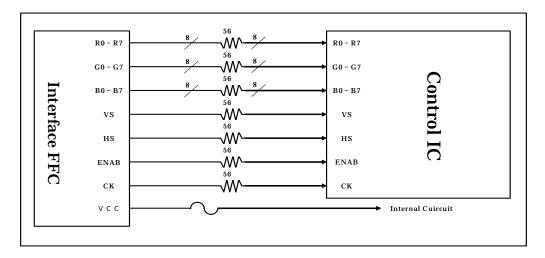
Measuring pattern: GS-0-GS60 Vertical gray scale.

GS(4n) n:Natural number(0 ~ 15)



#### [Note 3] R0-7、G0-7、B0-7、DOTCLK、HSYNC、VSYNC、DEN

[Note 4] Interface block diagram of the LCD



#### 6-2. Backlight driving

The backlight system is edge-lighting type with 24 White-LED(White Light Emitting Diode).

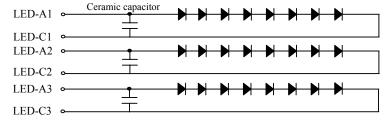
The characteristics of White-LED are shown in the following table.

 $(Ta=25 \, ^{\circ}C)$ 

| Parameter                 | Symbol           | Min.  | Тур. | Max. | Unit | Remark               |
|---------------------------|------------------|-------|------|------|------|----------------------|
| LED voltage               | $V_{\mathrm{L}}$ | -     | 25.6 | 28   | V    | I <sub>L</sub> =20mA |
| LED current range         | $I_{\mathrm{L}}$ | -     | 20   | 25   | mA   |                      |
| Number of circuit strings |                  | -     | 3    | -    |      | [Note 1]             |
| LED power consumption     | $W_{\mathrm{L}}$ | -     | 1.54 | -    | W    | [Note 2]             |
| LED life time             | $L_{L}$          | 10000 | -    | -    | Hour | [Note 3]             |

[Note 1] The LED backlight is composed by 3 strings from which 8 LED is connected with the series. The figure below shows the circuit chart.

In each string, there is a ceramic capacitor for the electrostatic protection.



[Note 2] Calculated value for reference ( $I_L \times V_L$ )

[Note 3] LED life time is defined as the time when Brightness becomes 50 % of the original value. under the condition of Ta = 25 and IL = 20 mA, and continuous lighting.

#### 7. Timing Characteristics of Input Signals

#### 7-1. Timing characteristics

| Charac               | eteristics            | Symbol | Min.  | Тур.  | Max.      | Unit  | Remark |
|----------------------|-----------------------|--------|-------|-------|-----------|-------|--------|
| DOTCLK               | Frequency             | 1/Tc   | 31.95 | 33.26 | 34.6      | MHz   |        |
|                      | High Width            | Tch    | 10    | -     | -         | ns    |        |
|                      | Lo Width              | Tc1    | 10    | -     | -         | ns    |        |
|                      | Duty                  | Th/T   | 40    | 50    | 60        | %     |        |
| DATA                 | Setup Time            | Tds    | 5     | -     | -         | ns    |        |
|                      | Hold Time             | Tdh    | 5     | -     | -         | ns    |        |
| HSYNC                | Period                | TH     | 31.45 | 31.75 | -         | μs    |        |
|                      | Period                | 1П     | 1024  | 1056  | 1088      | clock |        |
|                      | Pulse Width           | ТНр    | 5     | 128   | 186       | clock |        |
| VSYNC                | Period                | TV     | 520   | 525   | 530       | line  |        |
|                      | Pulse Width           | TVp    | 2     | -     | TV-515    | line  |        |
| Horizonral Dis       | splay Area            | THd    | 800   | 800   | 800       | line  |        |
| Phase differen<br>HS | ce of<br>YNC - DOTCLK | ТНс    | 8     | -     | Tc-10     | ns    |        |
| Phase differen<br>HS | ce of<br>YNC - VSYNC  | TVh    | 1     | -     | ТН-ТНр-10 | clock |        |
| Vertical Back        | Porch                 | TVs    | 35    | 35    | 35        | line  |        |
| Vertical Front       | Porch                 | TVf    | 5     | -     | -         | line  |        |
| Vertical Displ       | ay Area               | TVd    | 480   | 480   | 480       | line  |        |

[Note1] In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.

## 7-2. Display position

| Characteristics     |             | Symbol | Min. | Тур. | Max.  | Unit  | Remark |
|---------------------|-------------|--------|------|------|-------|-------|--------|
| DEN                 | Setup time  | Tes    | 5    | -    | Tc-10 | ns    |        |
|                     | Pulse width | Тер    | -    | 800  | -     | clock |        |
| Phase difference of |             | ТНе    | 88   | -    | 215   | clock |        |
| HSYNC - DEN         |             |        |      |      |       |       |        |

#### [Note]

#### (Horizontal display direction)

When "DEN" signal is fixed low, 216 clocks are counted from Hsync negative edge and data from after are available. If you need other timing, please use "DEN" signal.

#### (Vertical display direction)

36 lines are counted from Vsync negative edge and data from next line are available.

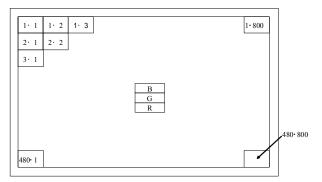
#### ("DEN" signal)

When "DEN" signal is active, "DEN" signal input continuously or fixed "L" in Vertical invalid data period.

#### Caution

Image will not be displayed on the right position otherwise.

#### 7-3. Input data signals and display position on the screen



Display position of input data(V · H)

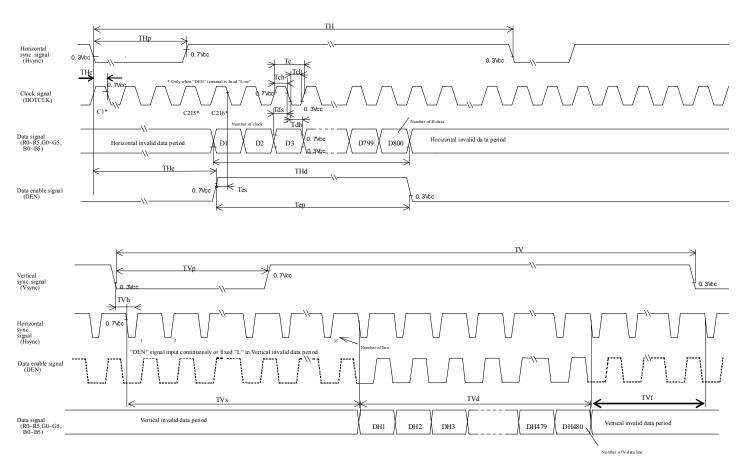


Fig 1. Input signal timing chart

|                     |                        |               | Data signal |    |    |    |          |          |                      |          |     |     |          |                      |          |     |     |          |     |            |    |    |          |    |    |    |
|---------------------|------------------------|---------------|-------------|----|----|----|----------|----------|----------------------|----------|-----|-----|----------|----------------------|----------|-----|-----|----------|-----|------------|----|----|----------|----|----|----|
|                     | Colors &<br>Gray scale | Grav<br>Scale | R0          | R1 | R2 | R3 | R4       | R5       | R6                   | R7       | G0  | G1  |          | G3                   | G4       | G5  | G6  | G7       | В0  | B1         | B2 | ВЗ | B4       | В5 | В6 | В7 |
|                     | Black                  | _             | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
|                     | Blue                   | -             | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | X   | X          | 1  | 1  | 1        | 1  | 1  | 1  |
|                     | Green                  | -             | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | X   | X   | 1        | 1                    | 1        | 1   | 1   | 1        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
| μ                   | Cyan                   | -             | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | X   | X   | 1        | 1                    | 1        | 1   | 1   | 1        | X   | X          | 1  | 1  | 1        | 1  | 1  | 1  |
| Basic Cdar          | Red                    | -             | X           | X  | 1  | 1  | 1        | 1        | 1                    | 1        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
| lα                  | Magenta                | -             | X           | X  | 1  | 1  | 1        | 1        | 1                    | 1        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | X   | X          | 1  | 1  | 1        | 1  | 1  | 1  |
|                     | Yellow                 | -             | X           | X  | 1  | 1  | 1        | 1        | 1                    | 1        | X   | X   | 1        | 1                    | 1        | 1   | 1   | 1        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
|                     | White                  | _             | X           | X  | 1  | 1  | 1        | 1        | 1                    | 1        | X   | X   | 1        | 1                    | 1        | 1   | 1   | 1        | X   | X          | 1  | 1  | 1        | 1  | 1  | 1  |
|                     | Black                  | GS0           | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
|                     | 仓                      | GS1           | 1           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
|                     | Darker                 | GS2           | 0           | 1  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
| Gra                 | 仓                      | $\downarrow$  | <b>\</b>    |    |    |    |          |          |                      | <b>V</b> |     |     |          |                      | <b>\</b> |     |     |          |     |            |    |    |          |    |    |    |
| ıy S                |                        | $\downarrow$  | Ψ           |    |    |    |          |          |                      |          |     |     |          | <u> </u>             |          |     |     | <b>V</b> |     |            |    |    |          |    |    |    |
| cale                |                        | GS250         | 0           | 1  | 0  | 1  | 1        | 1        | 1                    | 1        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
| e of                | Û                      | GS251         | 1           | 1  | 0  | 1  | 1        | 1        | 1                    | 1        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
| Gray Scale of Red   | Brighter               | GS252         | X           | X  | 1  | 1  | 1        | 1        | 1                    | 1        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
|                     | Û                      | $\downarrow$  |             |    |    |    | <u>ν</u> |          |                      |          |     |     |          |                      | <u> </u> |     |     |          |     |            |    |    | <u> </u> |    |    |    |
|                     | Red                    | GS255         | Χ           | Χ  | 1  | 1  | 1        | 1        | 1                    | 1        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
|                     | Black                  | GS0           | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
|                     | 仓                      | GS1           | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 1   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
| G                   | Darker                 | GS2           | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 1   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
| гау                 | 仓                      | <b>→</b>      | ullet       |    |    |    |          | <b>V</b> |                      |          |     |     | <b>V</b> |                      |          |     |     |          |     |            |    |    |          |    |    |    |
| Gray Scale of Green |                        | <b>→</b>      | ↓           |    |    |    |          |          | <u> </u>             |          |     |     |          | <b>V</b>             |          |     |     |          |     |            |    |    |          |    |    |    |
| le o                | _                      | GS250         | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 11  | 0        | 11                   | 11       | 11  | 11  | 11       | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
| f Gı                | Û                      | GS251         | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 1   | 111 | 0        | 1                    | 1        | 1   | 1   | 1        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
| een                 | Brighter               | GS252         | 0           | 0  | 0  | 0  | . 0      | 0        | 0                    | 0        | X   | X   | _1_      | _1_                  | _1_      | _1_ | _1_ | _1_      | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
|                     | Û                      | <u> </u>      | <u> </u>    |    |    |    |          |          | <u> </u>             |          |     |     |          | <u> </u>             |          |     |     |          |     |            |    |    |          |    |    |    |
|                     | Green                  | Gs255         | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | X   | X   | 1        | 1                    | 1        | 1   | 1   | 1        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
|                     | Black                  | GS0           | 0           | 00 | 00 | 0  | 00       | 0        | 0                    | 0        | 0   | 0   | 0_       | 0_                   |          | 0_  | 00  | 0        | 0   | 0          | 00 | 00 | 0        |    | 0  | 00 |
| Gray Scale of Blue  | Î Derleer              | GS1           | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 0          | 0  | 0  | 0        | 0  | 0  | 0  |
|                     | Darker<br>û            | GS2<br>↓      | 0           | 0  | 0  | 0  |          | 0        | 0                    | 0        | 0   | U   | 0        | 0                    |          | 0   | 0   | 0        | 0   | 1          | 0  | 0  | 0        | 0  |    | 0  |
|                     | Ц                      | →<br>→        | ↓           |    |    |    |          |          | <b>↓</b><br><b>↓</b> |          |     |     |          | <b>↓</b><br><b>↓</b> |          |     |     |          |     |            |    |    |          |    |    |    |
|                     |                        | GS250         | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 0   | 1          | 0  | 1  | 1        | 1  | 1  | 1  |
|                     | Û                      | GS251         | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | 1   | 1          | 0  | 1  | 1        | 1  | 1  | 1  |
|                     | Brighter               | GS251         | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | X   | Y          | 1  | 1  | 1        | 1  | 1  | 1  |
| lue                 | Di igiitei<br>↓        | U3232<br>↓    | U           | U  | U  |    | レ        | U        | U                    | U        | , , | U   | U        |                      | V<br>V   | U   | U   | U        | Λ   |            |    |    | <u> </u> |    |    |    |
|                     | Blue                   | GS255         | 0           | 0  | 0  | 0  | 0        | 0        | 0                    | 0        | 0   | 0   | 0        | 0                    | 0        | 0   | 0   | 0        | X   | X          | 1  | 1  | 1        | 1  | 1  | 1  |
|                     | Diuc                   | 30433         | J           | 9  | 9  | -  | -        | J        | J                    | -        |     | 9   | 9        | J                    | ,        | J   | 9   | 7        | - 1 | 2 <b>1</b> | 1  |    | -        |    |    |    |

0: Low level voltage, 1: High level voltage. X: Don't care(GS252 ~ GS255 are same grayscale) Each basic color can be displayed in 253 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16-million-color display can be achieved on the screen.

## 9. Optical Characteristics

Ta=+25 , Vcc=+3.3V

| Para                  | meter      | Symbol          | Condition | Min.  | Тур.  | Max.  | Unit              | Remark                          |
|-----------------------|------------|-----------------|-----------|-------|-------|-------|-------------------|---------------------------------|
| T                     | Horizontal | 21, 22          |           | ı     | 65    | -     | Deg.              |                                 |
| Viewing               | ***        | 11              | CR>10     | -     | 50    | -     | Deg.              | [Note 1,3,6]                    |
| angle range           | Vertical   | 12              |           | -     | 60    | -     | Deg.              |                                 |
| Contrast ra           | tio        | CRn             | =0 °      | 300   | -     | -     |                   | [Note 2,4,6]                    |
| Response ti           | ime        | r+ d            |           | -     | 35    | 40    | ms                | [Note 2,5,6]                    |
| Chromaticity of white |            | X               |           | 0.252 | 0.302 | 0.352 |                   |                                 |
|                       |            | y               |           | 0.279 | 0.329 | 0.379 |                   |                                 |
| Chromaticity of red   |            | X               |           | 0.533 | 0.583 | 0.633 |                   |                                 |
|                       |            | у               | =0 °      | 0.272 | 0.322 | 0.372 |                   | [Nata 2.6]                      |
| Chromaticity of green |            | X               | X         |       | 0.324 | 0.374 |                   | [Note 2,6]                      |
|                       |            | у               |           | 0.498 | 0.548 | 0.598 |                   |                                 |
|                       |            | X X             |           | 0.103 | 0.153 | 0.203 |                   |                                 |
| Chromatici            | ty of blue | у               |           | 0.048 | 0.098 | 0.148 |                   |                                 |
| Luminance             | of white   | $Y_{\text{LI}}$ |           | 280   | 350   | -     | cd/m <sup>2</sup> | I <sub>f</sub> =20mA [Note 2,6] |

The measurement shall be executed 30 minutes after lighting at rating. Condition: (I<sub>f</sub>=20mA)

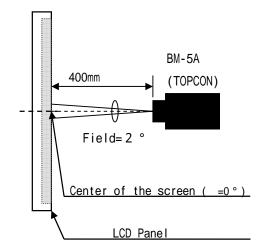
The optical characteristics shall be measured in a dark room or equivalent.

[Note 1] Measuring Viewing Angle Range

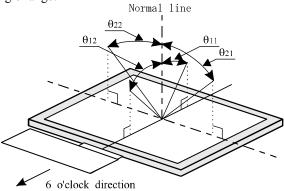
EZ contrast 160RH
(ELDIM)

Center of the screen ( =0 °)

[Note 2] Other Measurements



#### [Note 3] Definitions of viewing angle range:

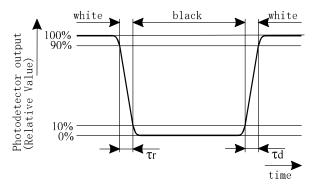


# [Note 4] Definition of contrast ratio:

The contrast ratio is defined as the following.

#### [Note 5] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white" .



[Note 6] This shall be measured at center of the screen.

## 10. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

#### 11. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
   Please insert for too much stress not to join FFC/FPC in the case of insertion of FFC/FPC.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
- h) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
- i) Protect sheet(Laminate film) is attached to the module surface to prevent it from being scratched. Peel the sheet off slowly just before the use with strict attention to electrostatic charges. Ionized air shall be blown over during the action. Blow off the 'dust' on the polarizer by using an ionized nitrogen gun, etc. Working under the following environments is desirable.
  - All workers wear conductive shoes, conductive clothes, conductive fingerstalls and grounding belts without fail.
  - Use Ionized blower for electrostatic removal, and peel of the protect sheet with a constant speed. (Peeling of it at over 2 seconds)
- j) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.
- k) Do not expose the LCD module to a direct sunlight, for a long period of time to protect the module from the ultra violet ray.
- I) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- m) Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.
- n) Disassembling the module can cause permanent damage and should be strictly avoided.
   Please don't remove the fixed tape, insulating tape etc that was pasted on the original module.
   (Except for protection film of the panel.)
- o) Be careful when using it for long time with fixed pattern display as it may cause afterimage.
   (Please use a screen saver etc., in order to avoid an afterimage.)
- p) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- q) If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity

issue, etc. Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.

- r) Epoxy resin (amine series curing agent), silicone adhesive material (dealcoholization series and oxime series),
   tray forming agent (azo compound) etc, in the cabinet or the packing materials may induce abnormal display with polarizer film deterioration regardless of contact or noncontact to polarizer film.
   Be sure to confirm the component of them.
- s) Do not use polychloroprene. If you use it, there is some possibility of generating Cl<sub>2</sub> gas that influences the reliability of the connection between LCD panel and driver IC.
- t) Do not put a laminate film on LCD module, after peeling of the original one. If you put on it, because of the occurrence of air gaps between the polarizer and the film, It may cause discoloration or spots.

12. Packing form

| 1 deking 101111                                   |  |
|---|--|
| Piling number of cartons                          | Max.8  |
| Package quantity in one carton                    | 40pcs  |
| Carton size                                       | $380 \text{ (W)} \times 575 \text{(D)} \times 225 \text{(H)} \text{ mm}$ |
| Total mass of one carton filled with full modules | 10 kg  |
| Packing form                                      | Fig.2  |

13. Reliability Test Items

| No. | Test item                          | Conditions  |  |  |  |  |  |  |  |  |
|-----|------------------------------------|---|--|--|--|--|--|--|--|--|
| 1   | High temperature operation test    | Ta = +50 240h   |  |  |  |  |  |  |  |  |
| 2   | Low temperature operation test     | Ta = -20 240h   |  |  |  |  |  |  |  |  |
| 3   | High temperature storage test      | Ta = +70 240h   |  |  |  |  |  |  |  |  |
| 4   | Low temperature storage test       | Ta = -30 240h   |  |  |  |  |  |  |  |  |
| 5   | High temperature                   | Ta = +40 ; 95 %RH 240h  |  |  |  |  |  |  |  |  |
|     | & high humidity operation test     | (No condensation)   |  |  |  |  |  |  |  |  |
| 6   | Vibration test<br>(non- operating) | Frequency range: 10 to 55Hz Sweep: 1.5mm Sweep time: 1minute Test period: 2 hours for each direction of X,Y,Z |  |  |  |  |  |  |  |  |
| 7   | Shock test                         | Direction: ±X, ±Y, ±Z, Time: 3 times for each direction.<br>Impact value: 980m/s², Action time 6ms            |  |  |  |  |  |  |  |  |

#### [Result Evaluation Criteria]

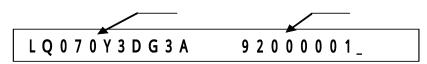
Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function. (normal operation state: Temperature:  $15 \sim 35$ ,

Humidity:45 ~ 75%, Atmospheric pressure:86 ~ 106kpa)

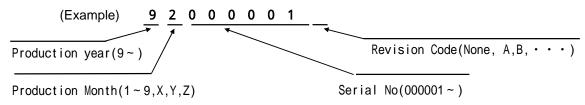
#### 14. Label

#### 1) Module label:

Notation: Model No. Serial No.



## **Details of Serial No**

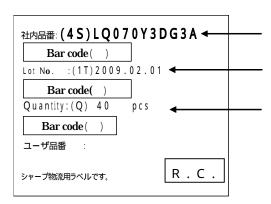


[Note] Production year : 9(2009), 0(2010), 1(2011), ...

Production Month: 1(Jan), 2(Feb), · · · 、9(Sep), X(Oct), Y(Nov), Z(Dec)

#### 2) Packing bar code label

Notation/ Bar code: Model No. Date Quantity



R.C. (RoHS Compliance) means these parts have corresponded with the RoHS directive.

## 15. Storage conditions

<Environmental condition range of storage temperature and humidity>

Temperature 0 to 40 degrees Celsius

Relative humidity 70% and below

Direct sun light

Please keep the product in a dark room or cover the product to protect from direct sun light.

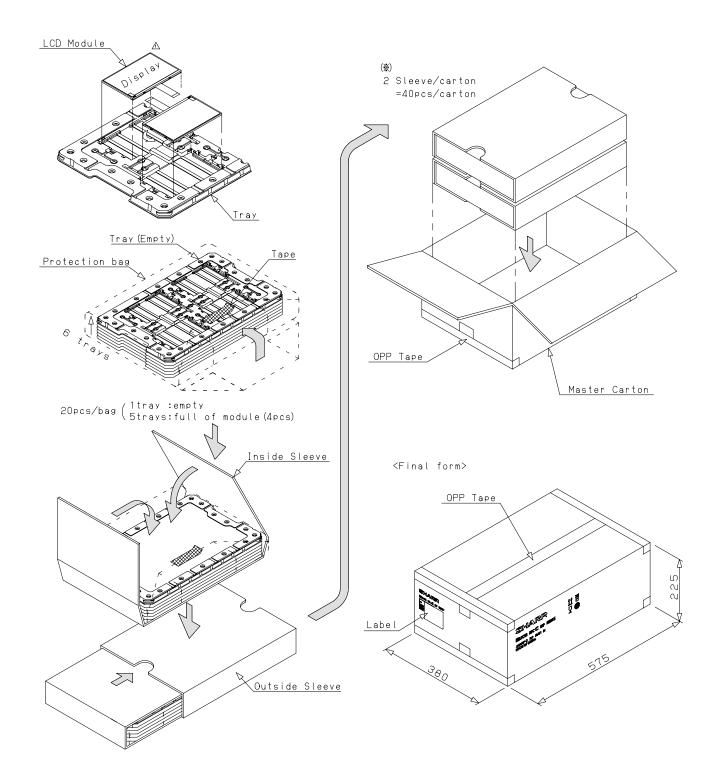
#### Atmospheric condition

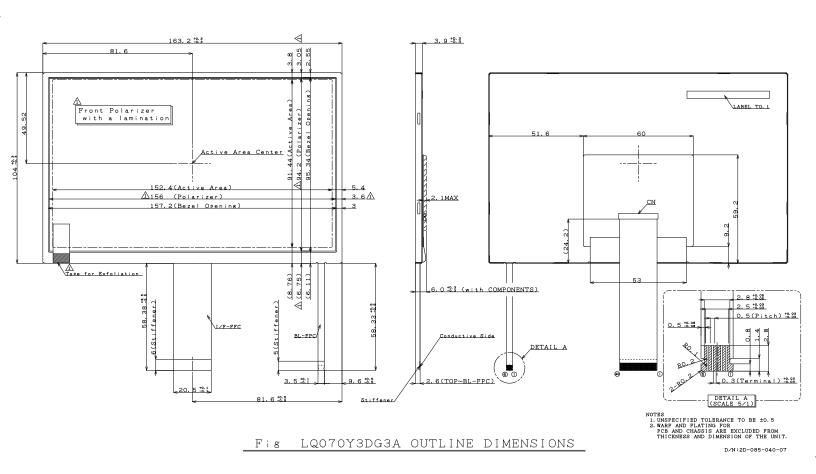
Please refrain from keeping the product with possible corrosive gas or volatile flux.

#### Prevention of dew

- \* Please store the product carton either on a wooden pallet or a stand / rak to prevent dew.

  Do not place directly on the floor. In addition, to obtain moderate ventilation in between the pallet's top and bottom surfaces, pile the cartons up in a single direction and in order.
- \* Please place the product cartons away from the strage wall.
- \* Please maintain the storage area with an appropriate ventilation. It is recommendable to furnish the storage area with equipments such as ventilation systems.
- \* Please maintain the ambient temperature within the range of natural environmental fluctuation.





# **LCD Specification**

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LD-20706A