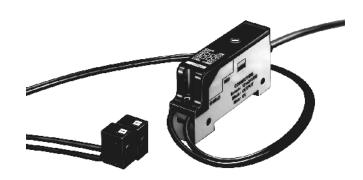


# Single-Point Optical Through-Beam Sensor

**E3C-T1** 

Compact, Narrow-View Sensor Is Ideal for Sensing Wafers — Using OMRON's Unique "Pin-point" LED

- 0.1-ms ultra-high-speed response
- Safer and more cost-effective than comparable laser products
- Use the E3C-T1 amplifier's turbo feature combined with the sensor's "pin-point" red LED, to achieve a visible 1.2-mm-diameter spot at a sensing distance of 12 cm
- The flexible robotics cable makes E3C-T1 ideal for applications requiring remote sensor placement on moving parts





# Ordering Information \_\_\_\_\_

Description	Appearance	Sensing distance	Output	Part number
Through-beam sensor and amplifier	Sensing head Amplifier	50 cm	NPN	E3C-T1 (Sensor and Amplifier)

# Specifications

#### ■ RATINGS/CHARACTERISTICS

Part number	E3C-T1	
Method of detection	Through-beam	
Light source for emitter	Red LED (670 nm)	
Sensing distance	50 cm (1.64 ft)	
Direction angle	1° max.	
Minimum sensing object	0.5-mm dia. (opaque object)	
Power supply voltage	12 to 24 VDC ±10%, ripple (p-p): 1 V max.	
Current consumption	50 mA max. (70 mA max. with turbo switch turned ON)	
Response time	0.1 ms max. for both operating and release	
Indicators	Light incident (red LED), stability (green LED)	
Control output	Load current: 100 mA max., NPN open collector with a maximum residual voltage of 1 V	
Operation mode	Light-ON and Dark-ON switch selectable	
Connection method	Sensor: Preleaded (standard cable length: 1 m) Amplifier: Terminal block, preleaded (standard cable length: 2 m)	

(This table continues on the next page.)

Specifications Table - continued from previous page

Part number		E3C-T1		
Ambient illum	tillumination Incandescent lamp: $3,000 \ \ell x \ max$ . Sunlight: $10,000 \ \ell x \ max$ .			
Ambient temperature	Operating	-10°C to 40°C (14°F to 104°F) with no icing or condensation		
Relative humi	idity	35% to 85%		
Vibration resistance		10 to 55 Hz, 1.5-mm double amplitude for 2 hrs each in X, Y, and Z axes		
Shock resistance		500 m/s <sup>2</sup> (approx. 50G) for Sensing head: and 300 m/s <sup>2</sup> (approx. 30G) for Amplifier for 3 times each in X, Y, and Z axes		
Enclosure ratings		IEC IP64 for Sensing head: and IP20 for Amplifier		
Material	Case	ABS		
	Cover	Polycarbonate		
	Lens	Acrylic		
Weight	•	Sensing head: Approx. 50 g with 1-m cable Amplifier: Approx. 80 g with 2-m cable		

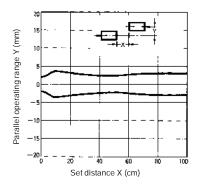
# Operation \_\_\_\_\_

### ■ OUTPUT CIRCUIT

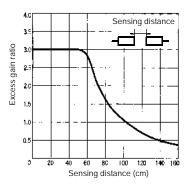
Operation mode selector	LIGHT ON	DARK ON	
Output transistor	ON when light is received	ON when light is interrupted	
Output circuit	Stability   Brown   12 to 24 VDC		
Timing chart	Light received Light not received Light indicator ON (red) OFF Output ON transistor OFF Load (relay) Operate Release (Between brown and black)	Light received Light not received Light indicator ON (red) OFF Output ON transistor OFF Load (relay) Operate Release (Between brown and black)	

# Engineering Data

# ■ PARALLEL OPERATING RANGE (TYPICAL)



# ■ EXCESS GAIN RATIO (TYPICAL)

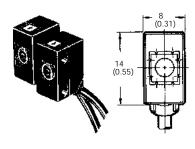


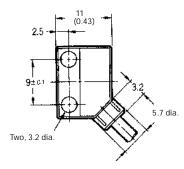
## **Dimensions**

Unit: mm (inch)

### **■ SENSING HEAD**

E3C-T1L (Emitter) E3C-T1D (Receiver)



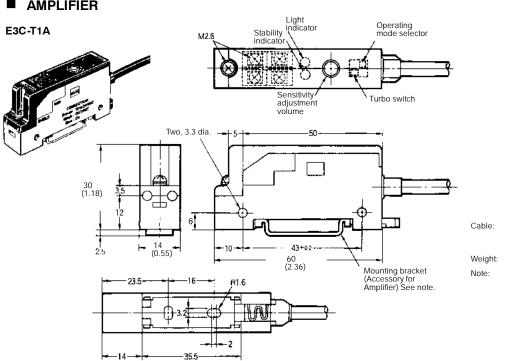


Cable: Robotics cable 2.4-mm dia. (60/0.08 dia.)

Standard length: 1 m

Weight: Approx. 50 g

### ■ AMPLIFIER



Polyvinyl chloride-covered cable 4-mm dia. (18/0.12 dia.), 3 cores Standard length: 2 m

Approx. 80 g

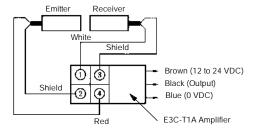
The mounting bracket is not required for

DIN-rail mounting.

## Installation

### ■ SENSOR AND AMPLIFIER CONNECTIONS

- Be sure to connect the sensing heads to the dedicated E3C-T1A Amplifier.
- To avoid damage to the Sensor, DO NOT connect the E3C-T1L Emitter or E3C-T1D Receiver to the E3C-JC4, E3C-JC4P, or the E3C-JB4P.
- Be sure that the length of the bare core of each cable is 2 cm maximum.
- · Securely tighten all terminal screws after wiring.



### ■ OPTICAL AXIS ADJUSTMENT

The E3C-T1 is used for the detection of minute objects. Because the beam spot is very small, it may take some time to adjust the optical axis.

For mounting, move the emitter and receiver up, down, left, and right to position them in the center of the area that will turn the light indicator on. Then, mount the emitter and receiver securely.

## **Precautions**

#### **■** ENVIRONMENT

To avoid damage to the E3C-T1:

- Do not use the E3C-T1 in places with explosive or flammable gas.
- Do not impose any voltage exceeding the rated voltage on the E3C-T1.
- Do not short-circuit the load connected to the E3C-T1.
- DO NOT connect the E3C-T1L Emitter or E3C-T1D Receiver to the E3C-JC4, E3C-JC4P, or the E3C-JB4P.

NOTE: DIMENSIONS SHOWN ARE IN MILLIMETERS. To convert millimeters to inches divide by 25.4.

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