# M Series Half-inch Rotary Switches 



## Features/Benefits

- Multi-pole and multi-positions
- Panel and PCB mounting
- Stainless steel actuator
- Non-shorting contacts
- RoHS Compliant
- IP67 (F option only)


## Typical Applications

- Test equipment
- Industrial equipment
- Medical equipment


## Specifications

CONTACT RATING: Q contact material: Carry-6 AMPS continuous. Switch-250 mA max. @ 125 V AC or 28 DC. Non-shorting contacts standard. See page L-16 for additional ratings.
ELECTRICAL LIFE: 10,000 make-and-break cycles at 150 mA , 125 V AC or 28 DC.
CONTACT RESISTANCE: Below $20 \mathrm{~m} \Omega$ typ. initial @ 2-4 V DC, 100 mA , for both silver and gold plated contacts.
INSULATION RESISTANCE: $10^{10} \Omega \mathrm{~min}$.
DIELECTRIC STRENGTH: 600 Vrms min. @ sea level. OPERATING \& STORAGE TEMPERATURE: $-30^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$.
OPERATING TORQUE: 4-7 ounces-inches typ. initial. SOLDERABILITY: Per MIL-STD-202F method 208D, or EIA RS-186E method 9 (1 hour steam aging).

NOTE: Specifications and materials listed above are for switches with standard options. For information on specific and custom switches, consult Customer Service Center.

## Materials

HOUSING AND BUSHING: Zinc alloy, bright zinc plated, with clear chromate finish.
ACTUATOR: Zinc alloy, nickel plated or stainless steel.
BASE: Diallylphthalate (DAP) or melamine phenolic, with insert molded terminals.
ROTOR: Glass filled polyester (UL 94V-0).
MOVABLE CONTACTS:
Non-shorting: Q contact material: Copper alloy, silver plated. See page K-16 for additional contact materials.
STATIONARY CONTACT \& ALL TERMINALS: Q contact material: Copper alloy, silver plated. All terminals insert molded. All terminals present regardless of number of switch positions. See page K-16 for additional contact materials.
CONTACT SPRING: Music wire, phosphate coated.
STOP PIN: Stainless steel.
STOP RING: Brass.
HARDWARE: Nut: Brass, nickel plated; Lockwasher: Steel, nickel plated.

## Build-A-Switch

To order, simply select desired option from each category and place in the appropriate box. Available options are shown and described on pages K-14 thru K-18. For additional options not shown in catalog, consult Customer Service Center.


Half-inch Rotary Switches

## SWITCH FUNCTION

## प||——파붐

| $36^{\circ}$ INDEXING |  |  |  |
| :---: | :---: | :---: | :--- |
| NO. <br> POLES | MODEL NO. <br> WITH STOP <br> PINS | MODEL NO. <br> WITH STOP <br> RINGS | SWITCH <br> FUNCTION |
|  | MA00 | ME00 | 10 Positions <br> No Stops |
|  | MA02 | - | 2 Positions |
|  | MA03 | - | 3 Positions |
|  | MA04 | ME04 | 4 Positions |
|  | MA05 | - | 5 Positions |
|  | MA06 | - | 6 Positions |
|  | MA10 | - | 10 Positions |
| DP | MB00 | MF00 | 5 Positions |
|  | MB03 Stops |  |  |


| SP MODELS $36^{\circ}$ INDEXING SCHEMATIC | $30^{\circ}$ INDEXING |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| - ・ー・••••• | $\begin{aligned} & \text { NO. } \\ & \text { POLES } \end{aligned}$ | MODEL NO. WITH STOP PINS | MODEL NO. WITH STOP RINGS | SWITCH FUNCTION |
| DP MODELS $36^{\circ}$ INDEXING SCHEMATIC | SP | MC00 | MG00 | 12 Positions No Stops |
|  |  | MC03 | - | 3 Positions |
|  |  | MC07 | - | 7 Positions |
|  |  | MC12 | - | 12 Positions |
|  | DP | MD00 | MH00 | 6 Positions No Stops |
|  |  | MD06 | - | 6 Positions |

SP MODELS $30^{\circ}$ INDEXING SCHEMATIC


DP MODELS $30^{\circ}$ INDEXING SCHEMATIC


## All models 7 with all options when ordered with S1-SB stainless steel actuator options

NOTE: Number of positions or stops preset at factory (NOTE: MX00 models have full 360 rotation with no stops. Stop pins or stop rings supplied for user-selectable stops, see above). All terminals present regardless of number of switch positions. Hardware is available separately, see section "Technical Data and Additional Hardware",



Part number shown: MC00L1NZQD
$\qquad$

## ACTUATOR (ZINC ALLOY)

## 

L1 .650" LONG, FLATTED


L2 screwdriver slot, flush


L3
.650" LONG, ROUND


All actuators shown in pos. 1

## ACTUATOR (STAINLESS STEEL)



S1


S6 .785" LONG, SLOT


All actuators shown in pos. 1
All models UL/CSA when ordered with stainless steel actuators.

## SHORTING/NON-SHORTING CONTACTS

N NON-SHORTING CONTACTS
Break-before-make

## TERMINATIONS 드툼만

Z solderlug



Hardware: All models, one mounting nut and lockwasher supplied standard. MAOO thru MDOO models: two stop pins and adhesive mylar washer supplied. MEOO thru MHOO models: two stop rings supplied. Hardware is available separately, see section "Technical Data and Additional separately,

C pC thru-hole


PC MOUNTING $36^{\circ}$ INDEXING


PC MOUNTING
$30^{\circ}$ INDEXING

NOTE: Q contact material standard. Terminal numbers marked on side of housing. All terminals insert molded. All terminals present regardless of number of switch positions.


> CONTACT MATERIAL

| OPTION <br> CODE | CONTACT <br> MATERIAL | TERMINAL <br> PLATING | RATING |  |
| :---: | :---: | :---: | :--- | :--- |
| Q | SILVER $^{1,2}$ | SILVER $^{2}$ | POWER | CARRY: 6 AMPS CONTINUOUS. SWITCH: 250 mA @ 125 V AC <br> or 28 V DC. |
| G | GOLD OVER $^{\text {SILVER }}{ }^{3,4}$ | GOLD $^{4}$ | LOW LEVEL/DRY CIRCUIT <br> OR POWER | 0.4 VA MAX. @ 20 V AC or DC MAX. or, CARRY: 6 AMPS <br> CONTINUOUS. SWITCH: $250 \mathrm{~mA} @ 125 \mathrm{~V} \mathrm{AC} \mathrm{or} 28 \mathrm{~V}$ DC.. |

* Note: See Technical Data section of this catalog for RoHS compliant and compatible definition and specifications.
${ }^{1}$ MOVABLE CONTACTS: Non-shorting: Copper alloy, silver plated. Shorting: Zinc alloy, silver plated.

NOTE: Any models supplied with Q, G contact material are RoHS compliant.
2 STATIONARY CONTACTS \& ALL TERMINALS: Copper alloy, silver plated.
${ }^{3}$ MOVABLE CONTACTS: Non-shorting: Copper alloy, with gold plate over nickel plate, over silver plate. Shorting: Zinc alloy, with gold plate

All models ©
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when ordered with S1-S6 stainless steel actuator options. over nickel plate over silver plate.


## Setting Stops With Stop Pins

## MA00, MBOO, MC00 \& MDOO Models Only:

The number of switch positions or stops are adjustable by means of stop pins provided with each switch. Switches are normally shipped with stop pins and hardware in bulk, not installed. Without stop pins, switches have full $360^{\circ}$ rotation and no stops. Note that all two pole models begin to repeat when actuated $180^{\circ}$ or more.
To set stops, refer to figures $1 \& 2$. Orient switch so that terminal no. 1 is as shown. Turn actuator to position 1 , using flats on bushing and terminal no. 1 as reference. Install CCW stop pin in hole designated ' $X$ '. Install second stop pin in hole number corresponding to the number of positions desired. Note that two pole models will begin to repeat when actuated $180^{\circ}$ or more. To retain stop pins, use adhesive mylar washer included; see figure 3.
All models except MXOO models have number of switch positions or stops pre-set at factory and are not adjustable.

## Hardware:

Two stop pins, mounting nut, and lockwasher supplied standard.


Fig. 3

## Setting Stops With Stop Rings

## MEOO, MFOO, MGOO \& MHOO Models Only:

The number of switch positions or stops are adjustable by means of stop rings provided with each switch. These models are normally shipped with stop rings and hardware in bulk, not installed. Without stop rings, switches have full $360^{\circ}$ rotation and no stops. Note that all two pole models begin to repeat when actuated $180^{\circ}$ or more.
To set stops refer to figures $4 \& 5$. Orient switch so that terminal no. 1 is as shown. Turn actuator to pos. 1 using flats on bushing and terminal no. 1 as reference. See figure 6 and install inner stop ring with short tab in hole designated ' $X$ '. Install outer stop ring with long tab in hole number corresponding to the number of positions desired. Note that all two pole models begin to repeat when actuated $180^{\circ}$ or more. Use mounting nut and lockwasher to retain stop rings.

## All MEXX, MFXX, MGXX \& MHXX Models (Except MX00 models):

Number of switch positions or stops are preset at factory, but are user adjustable.

## Hardware:

Two stop rings, mounting nut and lockwasher supplied standard.

$36^{\circ}$ Indexing Models Top View

$30^{\circ}$ Indexing Models Top View

Fig. 5


Fig. 6

Fig. 4

