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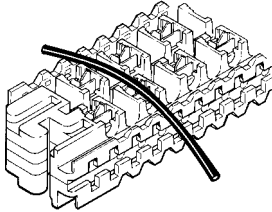
## 4051 Wire Insertion/Cut Off Tool

## 1.0 General

The 4051 Wire Insertion/Cut Off Tool is used to insert wires into the "U" contact and to cut off excess wire in Super Mini Modules when conductor rearrangements are made inside the module.

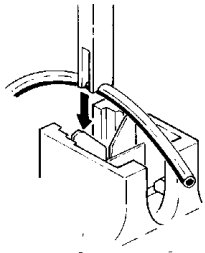
## 2.0 Application

2.01 Pull wire across top of "U" contact and cut off blade.



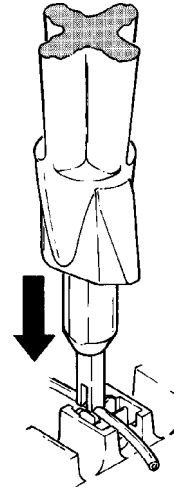
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2.03 Align 4051 Wire Insertion/Cut Off Tool with "U" contact and wire. The slot is aligned with the "U" contact and the groove with the wire.



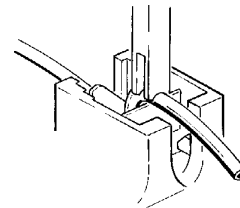
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2.03 Push straight down forcing the conductor into the "U" contact. DO NOT ROCK TOOL BACK AND FORTH.



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2.04 To cut off wire, align slot with cut off blade and groove with wire. Push straight down. Remove excess wire from module. Do not rock tool back and forth.



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