

Power Unit

Specifications

Outside Diameter — 1.83 [45]
Length — 8.85 [225] (9.00 [230] for Part Number 189721-1)
Grip Span — 2.19 [55] over button/handle
Weight — 1.32 lb [0.60 kg] (1.58 lb [0.72 kg] for Part Number 189721-1)
Air Pressure — 90-100 psi [6.21-6.89 bar]
Air Displacement — 11.14 in³ [0.00018 m³]
Air Supply Hose — 10 ft [3.05 m] long, 3/16 [4.8] I.D. with 1/8 [3.2] NPT fitting
Cycle Time — 0.7-0.8 s (for #6-14 AWG [1.3-2 mm²] PIDG Terminals)



Style	Power Unit Part Number
Hand Actuated	189721-1*
Foot Actuated	189722-1* (shown)

* Change to "-2" suffix to order Power Unit for use with "C" Head Die Set Adapter.

Notes:

1. Power Units with a "1" suffix can be converted to "-2" by ordering Booster Addition Kit Part No. 189720-1. (Instruction Sheet 408-4142)
2. 10 ft [3.05 m] Air Supply Hose (Part No. 38111) included with each power unit.
3. Order Tool Holders, Crimping Heads/Adapters separately.

Bench Mount Assembly Part Number 856402-1*

Instruction Sheet — 408-9741

Fully adjustable stand allows operator free use of both hands — recommended for maximum productivity.

Specifications

Base Size — 8 x 8 [200 x 200]
Weight — 6.5 lb [2.9 kg]
Bench Mounting Dimensions — Base has two, 1/4 - 20 tapped holes on 6 [150] centerlines

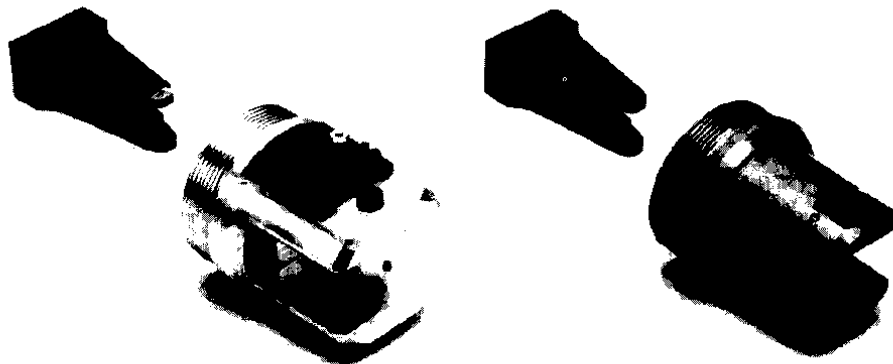
*Note: Not for use in the European Community



Tool Holders

Specifications

Length with Head Assembly —
 Large — 3.88 [100] avg.
 Small — 2.75 [70] avg.
 Adapter Holder — 5.00 [125] avg.
Weight with Head Assembly —
 Large — 1.68 lb [0.76 kg] avg.
 Small — .96 lb [0.44 kg] avg.
 Adapter Holder — 1.31 lb [0.60 kg] avg.



Technical Documents

Instruction Sheets

- 408-4190 Adapter Holder (P/N 189928-1)
- 408-4303 Tool Holders (P/Ns 356302-1 and 356303-1)
- 408-4321 Adapter Holder (P/N 356304-1)

Description	Part Number	
	With Ratchet Control (Complete Crimp Cycle)	Without Ratchet Control
Large	356302-1	189767-1
Small (shown)	356303-1	189766-1
Adapter Holder	356304-1	189928-1