## Features

- 650 nm and 780 nm Wavelengths Supported
- 150 MHz Data Channel Bandwidth
- Fast Settling Time
- 4 Configurable Gain Steps
- 12 Photo Diodes
- Low Offset Voltage
- Power-down Mode
- Pb-free Optical 16-pin Package


## Applications

- DVD +RW with CD-RW Capability
- DVD -RW with CD-RW Capability
- DVD-RAM with CD-RW Capability
- DVD 18x Application
- Recordable Optical Data Storage Devices


## 1. Description

The ATR0874 is a Photo Detector Integrated Circuit (PDIC) for operation in high speed DVD applications like DVD-RAM and DVD+/-RW at a wavelength of 650 nm and CD-RW at a wavelength of 780 nm . It includes 10 channels with 4 different gain

10-channel High Speed Photo Detector IC for DVD/CD steps. The four channels A, B, C, D are high speed channels whereas the channels E1G1, E2G2, F1H1, F2H2 are high gain channels at average speed for tracking control, sector information etc.. The remaining two channels RF+ and RF- are RF paraphase outputs. Channels A to D are summed together at the RF outputs.

Setting of the gain and entering/exiting sleep mode is controlled using the two tri-state inputs SW1 and SW2.
All channels are set to tri-state during sleep mode.
Due to its small package size the ATR0874 is especially suited for application with low height requirements like SLIM and UltraSLIM drives.

Figure 1-1. Block Diagram


## 2. Pin Configuration

Figure 2-1. Pinning QFN16L


Table 2-1. Pin Description

| Pin | Symbol | Type | Function |
| :---: | :---: | :---: | :--- |
| 1 | VREF | Analog | Reference voltage |
| 2 | GND | Supply | Ground |
| 3 | F2H2 | Analog | Output channel F2H2 |
| 4 | F1H1 | Analog | Output channel F1H1 |
| 5 | E1G1 | Analog | Output channel E1G1 |
| 6 | E2G2 | Analog | Output channel E2G2 |
| 7 | SW1 | Tri-state | Gain switch |
| 8 | SW2 | Tri-state | Gain switch |
| 9 | RF- | Analog | Output RF- |
| 10 | RF+ | Analog | Output RF+ |
| 11 | A | Analog | Output channel A |
| 12 | D | Analog | Output channel D |
| 13 | C | Analog | Output channel C |
| 14 | B | Analog | Output channel B |
| 15 | GND | Supply | Ground |
| 16 | VCC | Supply | Supply voltage |

## 3. Absolute Maximum Ratings

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

| Parameters | Symbol | Value | Unit |
| :--- | :---: | :---: | :---: |
| Supply voltage | VCC | -0.5 to +6.0 | V |
| Input voltage at any input | Vin | -0.5 to VCC -0.5 | V |
| Storage temperature | Tstg | -40 to +100 | ${ }^{\circ} \mathrm{C}$ |
| Soldering temperature COB package | Tsol | 235 | ${ }^{\circ} \mathrm{C}$ |
| Soldering temperature QFN_Open package | Tsol | 260 | ${ }^{\circ} \mathrm{C}$ |

## 4. Recommended Operating Conditions

| Parameters | Symbol | Value | Unit |
| :--- | :---: | :---: | :---: |
| Supply voltage | VCC | 4.5 to 5.5 | V |
| Reference voltage | $\mathrm{V}_{\text {REF }}$ | 1.5 to 2.3 | V |
| Operating temperature range | $\mathrm{T}_{\text {amb }}$ | 0 to +80 | ${ }^{\circ} \mathrm{C}$ |

## 5. Electrical Characteristics: General

$\mathrm{V}_{\mathrm{CC}}=5 \mathrm{~V}, \mathrm{~T}_{\mathrm{amb}}=25^{\circ} \mathrm{C}, \mathrm{V}_{\mathrm{REF}}=1.85 \mathrm{~V}$
Output load: $\mathrm{R}_{\text {load }}=10 \mathrm{k} \Omega, \mathrm{C}_{\text {load }}=15 \mathrm{pF}$ (max. 20 pF )

| No. | Parameters | Test Conditions | Pin | Symbol | Min. | Typ. | Max. | Unit | Type* |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | DC Specifications, Power Supply |  |  |  |  |  |  |  |  |
| 1.1 | Supply current |  | 16 | $\mathrm{I}_{\mathrm{CC}}$ |  | 36 | 46 | mA | A |
| 1.2 | Current V REF |  | 1 | $\mathrm{I}_{\text {VREF }}$ |  | 2.5 |  | mA | A |
| 1.3 | Output voltage Center channels, Satellite channels | A to D, E1G1 to F2H2 | $\begin{gathered} 3-6,9 \\ 10-14 \end{gathered}$ | $V_{\text {out }}$ | 1.95 |  |  | Vpp | C |
| 1.4 | Max output RF+ | $\mathrm{V}_{\text {RF+ }}-\mathrm{V}_{\text {REF }}$ | 1,10 | $\mathrm{V}_{\text {maxRF }}$ | 1.1 |  |  | Vpp | C |
| 1.5 | Max output RF- | $\mathrm{V}_{\text {REF }}-\mathrm{V}_{\text {RF- }}$ | 1, 9 | $\mathrm{V}_{\text {minRF }}$ | 1.1 |  |  | Vpp | C |
| 1.6 | Max output RF- | $\begin{aligned} & \mathrm{V}_{\text {REF }}-\mathrm{V}_{\text {RF- }}, \\ & \mathrm{V}_{\text {REF }}=1.5 \mathrm{~V} \end{aligned}$ | 1,9 | $\mathrm{V}_{\text {minRF }}$ | 0.6 |  |  | Vpp | C |
| 1.7 | Max voltage | A to D, E1G1 to F2H2 | $\begin{gathered} 3-6,9 \\ 10-14 \end{gathered}$ | $V_{\text {outmax }}$ | 3.8 |  |  | V | C |
| 1.8 | Power down mode |  | 16 | I PDown |  |  | 2 | mA | A |
| 1.9 | Power supply rejection ratio | Low freq. (10 kHz), application: <br> $\mathrm{L}_{\mathrm{VCC}}=100 \mathrm{nH}$, <br> $\mathrm{C}_{\mathrm{VCC}}=100 \mathrm{nF}$ at pin 16 | $\begin{gathered} 3-6,9, \\ 10, \\ 11-14 \end{gathered}$ | PSRR | -40 |  |  | dB | C |
| 1.10 | Power supply rejection ratio | High freq. ( 100 kHz ), application: <br> $\mathrm{L}_{\mathrm{VCC}}=100 \mathrm{nH}$, <br> $\mathrm{C}_{\mathrm{VCC}}=100 \mathrm{nF}$ at pin 16 | $\begin{gathered} 3-6,9, \\ 10, \\ 11-14 \end{gathered}$ | PSRR | -20 |  |  | dB | C |

[^0]
## 5. Electrical Characteristics: General (Continued)

$\mathrm{V}_{\mathrm{CC}}=5 \mathrm{~V}, \mathrm{~T}_{\mathrm{amb}}=25^{\circ} \mathrm{C}, \mathrm{V}_{\mathrm{REF}}=1.85 \mathrm{~V}$
Output load: $\mathrm{R}_{\text {load }}=10 \mathrm{k} \Omega, \mathrm{C}_{\text {load }}=15 \mathrm{pF}$ (max. 20 pF )

| No. | Parameters | Test Conditions | Pin | Symbol | Min. | Typ. | Max. | Unit | Type* |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | Output Offset Voltage (Reference to Output Voltage, 1.5V $\leq$ VREF $\leq 2.3 \mathrm{~V}$ ) |  |  |  |  |  |  |  |  |
| 2.1 | Output offset | $\begin{aligned} & V_{\text {REF }}-V_{A}, V_{\text {REF }}-V_{B}, \\ & V_{\text {REF }}-V_{c}, V_{\text {REF }}-V_{D} \end{aligned}$ | 1,11-14 | $\mathrm{V}_{\text {OFF1 }}$ | -25 | 0 | +25 | mV | C |
| 2.2 | Output offset | $\begin{aligned} & \mathrm{V}_{\text {REF }}-\mathrm{V}_{\mathrm{E} 1 \mathrm{G} 1}, \\ & \mathrm{~V}_{\mathrm{REF}}-\mathrm{V}_{\mathrm{E} 2 \mathrm{G} 2}, \\ & \mathrm{~V}_{\mathrm{REF}}-\mathrm{V}_{\mathrm{F1H} 1}, \\ & \mathrm{~V}_{\mathrm{REF}}-\mathrm{V}_{\mathrm{F} 2 \mathrm{H} 2} \end{aligned}$ | 1, 3-6 | $\mathrm{V}_{\text {OFF2 }}$ | -25 | 0 | +25 | mV | C |
| 2.3 | Output offset | $\begin{aligned} & \mathrm{V}_{\mathrm{REF}}-\mathrm{V}_{\mathrm{RF}}, \\ & \mathrm{~V}_{\mathrm{REF}}-\mathrm{V}_{\mathrm{RF}} \end{aligned}$ | 1, 9, 10 | $\mathrm{V}_{\text {OFF2 }}$ | -25 | 0 | +25 | mV | C |
| 2.4 | Offset drift |  |  | $\mathrm{dV}_{\text {OFF }} / \mathrm{dT}$ | -30 | +10 | +30 | $\mu \mathrm{V} /{ }^{\circ}$ | C |
| 3 | Sensitivity |  |  |  |  |  |  |  |  |
|  | Gain = Read High |  |  |  |  |  |  |  |  |
| 3.1 | Center channels | A to D | 11-14 | $\mathrm{S}_{\mathrm{A} 40}$ to $\mathrm{S}_{\mathrm{D} 40}$ | 7.68 | 9.6 | 12.0 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
| 3.2 | RF channels (differential) | RF+ - RF- | 9,10 | $\mathrm{S}_{\text {RF40 }}$ | 7.68 | 9.6 | 12.0 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
| 3.3 | Satellite channels | E1G1 to F2H2 | $\begin{gathered} 3,4,5 \\ 6 \end{gathered}$ | $\begin{aligned} & \mathrm{S}_{\mathrm{E}_{\mathrm{S}_{\mathrm{F} 2 \mathrm{H} 2-40}-40}} \text { to } \\ & \hline \end{aligned}$ | 30.72 | 38.4 | 48.0 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
|  | Gain = Read Low |  |  |  |  |  |  |  |  |
| 3.4 | Center channels | A to D | $\begin{aligned} & 11,12, \\ & 13,14 \end{aligned}$ | $\mathrm{S}_{\mathrm{A} 13}$ to $\mathrm{S}_{\mathrm{D} 13}$ | 2.56 | 3.2 | 4.0 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
| 3.5 | RF channels | RF+ - RF- | 9, 10 | $\mathrm{S}_{\text {RF13 }}$ | 2.56 | 3.2 | 4.0 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
| 3.6 | Satellite channels | E1G1 to F2H2 | $\begin{array}{\|c} \hline 3,4,5, \\ 6 \\ \hline \end{array}$ | $\begin{aligned} & \mathrm{S}_{\mathrm{E} 1 \mathrm{G1} 1-13 \text { to }}^{\mathrm{S}_{\mathrm{F} 2 \mathrm{H} 2-13}} \end{aligned}$ | 10.24 | 12.8 | 16.0 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
|  | Gain = Write High |  |  |  |  |  |  |  |  |
| 3.7 | Center channels | A to D | $\begin{aligned} & \hline 11,12, \\ & 13,14 \end{aligned}$ | $\mathrm{S}_{\mathrm{A} 3}$ to $\mathrm{S}_{\mathrm{D} 3}$ | 0.58 | 0.72 | 0.90 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
| 3.8 | RF channels | RF+ - RF- | 9, 10 | $\mathrm{S}_{\text {RF3 }}$ | 0.58 | 0.72 | 0.90 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
| 3.9 | Satellite channels | E1G1 to F2H2 | $\begin{array}{\|c} \hline 3,4,5, \\ 6 \\ \hline \end{array}$ | $\begin{aligned} & \mathrm{S}_{\mathrm{E} 1 \mathrm{G} 1-3} \text { to } \\ & \mathrm{S}_{\mathrm{F} 2 \mathrm{H} 2-3} \end{aligned}$ | 2.30 | 2.88 | 3.60 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
|  | Gain = Write Low |  |  |  |  |  |  |  |  |
| 3.10 | Center channels | A to D | $\begin{aligned} & 11,12, \\ & 13,14 \end{aligned}$ | $\mathrm{S}_{\mathrm{A} 1}$ to $\mathrm{S}_{\mathrm{D} 1}$ | 0.19 | 0.24 | 0.30 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
| 3.11 | RF channels | RF+ - RF- | 9, 10 | $\mathrm{S}_{\mathrm{RF} 1}$ | 0.19 | 0.24 | 0.30 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
| 3.12 | Satellite channels | E1G1 to F2H2 | $\begin{gathered} 3,4,5 \\ 6 \end{gathered}$ | $\begin{aligned} & \mathrm{S}_{\mathrm{E} 1 \mathrm{G1} 1-1} \text { to } \\ & \mathrm{S}_{\mathrm{F} 2 \mathrm{H} 2-1} \end{aligned}$ | 0.77 | 0.96 | 1.20 | $\mathrm{mV} / \mu \mathrm{W}$ | A |
|  | AC Specifications <br> (Total optical power per central segment in read mode: $\mathrm{P}_{\text {opt }} \sim 20 \mu \mathrm{~W}$ ) |  |  |  |  |  |  |  |  |
| 4 | Frequency Response |  |  |  |  |  |  |  |  |
| 4.1 | f-1dB, center channels, RF channels, CD mode | Gain mode: read high, Read Low | 9-15 | $\mathrm{b}_{-1 \mathrm{~dB}}$ | 50 |  |  | MHz | C |
| 4.2 | $\mathrm{f}-1 \mathrm{~dB}$, center channels, RF channels, DVD mode | Gain mode: read high, read low | 9-15 | $\mathrm{b}_{-1 \mathrm{~dB}}$ | 75 |  |  | MHz | C |

[^1]5. Electrical Characteristics: General (Continued)
$\mathrm{V}_{\mathrm{CC}}=5 \mathrm{~V}, \mathrm{~T}_{\mathrm{amb}}=25^{\circ} \mathrm{C}, \mathrm{V}_{\text {REF }}=1.85 \mathrm{~V}$
Output load: $\mathrm{R}_{\text {load }}=10 \mathrm{k} \Omega, \mathrm{C}_{\text {load }}=15 \mathrm{pF}$ (max. 20 pF )

| No. | Parameters | Test Conditions | Pin | Symbol | Min. | Typ. | Max. | Unit | Type* |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4.3 | f-3dB, center channels, RF channels, CD mode | Gain mode: read high, read low | 9-15 | $\mathrm{b}_{-3 \mathrm{~dB}}$ | 100 |  |  | MHz | C |
| 4.4 | f-3dB, center channels, RF channels, DVD mode | Gain mode: read high, read low | 9-15 | $\mathrm{b}_{-3 \mathrm{~dB}}$ | 108 |  |  | MHz | C |
| 4.5 | $\mathrm{f}-3 \mathrm{~dB}$, center channels, RF channels | Gain mode: write high, write low | 9-15 | $\mathrm{b}_{-3 \mathrm{~dB}}$ | 30 |  |  | MHz | C |
| 4.6 | $\mathrm{f}-3 \mathrm{~dB}$, satellite channels | All gain steps | 3-6 | $\mathrm{b}_{-3 \mathrm{~dB}}$ | 30 |  |  | MHz | C |
| 4.7 | BW flatness center channels, RF channels, CD mode | Gain mode: read high, read low, <br> 1 MHz to 100 MHz | 9-15 | BW fl | -3 |  | + 3 | dB | C |
| 4.8 | BW flatness center channels, RF channels, DVD mode | Gain mode: read high, read low, <br> 1 MHz to 108 MHz | 9-15 | BW fl | -3 |  | + 3 | dB | C |
| 5 | Group Delay Error |  |  |  |  |  |  |  |  |
| 5.1 | Center channels RF channels | 1 MHz to 81 MHz | 9-15 | gd | -1.0 | +0.1 | +1.0 | ns | C |
| 6 | Settling Time (Optical Power to Get Pulse Height = 1 Vpp; Measure Time Interval Start Pulse to $\mathbf{1 \%}$ or 2\% Off Final Value) |  |  |  |  |  |  |  |  |
| 6.1 | Center channels RF channels | Gain mode: read high, read low, write high CD mode; $2 \%$ off | 9-15 | $\mathrm{t}_{\text {set12 }}$ |  |  | 14 | ns | C |
| 6.2 | Center channels RF channels | Gain mode: write low CD mode; 2\% off | 9-15 | $\mathrm{t}_{\text {set12 }}$ |  |  | 16 | ns | C |
| 6.3 | Satellite channels | E1G1 to F2H2 CD mode; $2 \%$ off | 3-6 | $\mathrm{t}_{\text {set22 }}$ |  |  | 30 | ns | C |
| 6.4 | Center channels RF channels | Gain mode: read high, read low, write high CD mode; $1 \%$ off | 9-15 | $t_{\text {set11 }}$ |  |  | 20 | ns | C |
| 6.5 | Center channels RF channels | Gain mode: write low CD mode; 1\% off | 9-15 | $t_{\text {set11 }}$ |  |  | 25 | ns | C |
| 6.6 | Satellite channels | E1G1 to F2H2 CD mode; $1 \%$ off | 3-6 | $\mathrm{t}_{\text {set21 }}$ |  |  | 35 | ns | C |
| 6.7 | Center channels RF channels | Gain mode: read high, read low, write high DVD mode; $2 \%$ off | 9-15 | $\mathrm{t}_{\text {set12D }}$ |  |  | 10 | ns | C |
| 6.8 | Center channels RF channels | Gain mode: write low DVD mode; 2\% off | 9-15 | $\mathrm{t}_{\text {set12D }}$ |  |  | 16 | ns | C |
| 6.9 | Satellite channels | E1G1 to F2H2 DVD mode; 2\% off | 3-6 | $\mathrm{t}_{\text {set22D }}$ |  |  | 30 | ns | C |
| 6.10 | Center channels RF channels | Gain mode: read high, read low, write high DVD mode; $1 \%$ off | 9-15 | $\mathrm{t}_{\text {set11D }}$ |  |  | 20 | ns | C |
| 6.11 | Center channels RF channels | Gain mode: write low DVD mode; 1\% off | 9-15 | $\mathrm{t}_{\text {set11D }}$ |  |  | 25 | ns | C |

${ }^{*}$ ) Type means: $A=100 \%$ tested, $B=100 \%$ correlation tested, $C=$ Characterized on samples, $D=$ Design parameter

## ATR0874 [Preliminary]

## 5. Electrical Characteristics: General (Continued)

$\mathrm{V}_{\mathrm{CC}}=5 \mathrm{~V}, \mathrm{~T}_{\mathrm{amb}}=25^{\circ} \mathrm{C}, \mathrm{V}_{\mathrm{REF}}=1.85 \mathrm{~V}$
Output load: $\mathrm{R}_{\text {load }}=10 \mathrm{k} \Omega, \mathrm{C}_{\text {load }}=15 \mathrm{pF}$ (max. 20 pF )

| No. | Parameters | Test Conditions | Pin | Symbol | Min. | Typ. | Max. | Unit | Type* |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 6.12 | Satellite channels | E1G1 to F2H2 DVD mode; 1\% off | 3-6 | $\mathrm{t}_{\text {set21D }}$ |  |  | 35 | ns | C |
| 7 | Saturation Recovery Time (Output Swing 1.95Vp Ref. to $\mathrm{V}_{\text {REF }}$ : Measure Fall Time: Vout = 1.5V to 0.1V Ref. to $\mathrm{V}_{\text {REF }}$ ) |  |  |  |  |  |  |  |  |
| 7.1 | Center channels RF channels | Gain mode: read high, read low, CD mode | 9-15 | $t_{\text {satur }}$ |  | 6 | 12.5 | ns | C |
| 7.2 | Center channels RF channels | Gain mode: write high, write low, CD mode | 9-15 | $\mathrm{t}_{\text {satur }}$ |  | 6 | 12.5 | ns | C |
| 7.3 | Center channels RF channels | Gain mode: read high, read low, DVD mode | 9-15 | $\mathrm{t}_{\text {satur }}$ |  | 6 | 12.5 | ns | C |
| 7.4 | Center channels RF channels | Gain mode: write high, write low, DVD mode | 9-15 | $\mathrm{t}_{\text {satur }}$ |  | 6 | 12.5 | ns | C |
| 8 | Output Noise Level |  |  |  |  |  |  |  |  |
| 8.1 | Center channels RF channels | Gain mode: read High, read Low | 9-15 | $\mathrm{V}_{\text {noise }}$ |  | -80 | -76 | dBm | C |
| 9 | Switching Time |  |  |  |  |  |  |  |  |
| 9.1 | Gain switching time | Gain mode: read high <br> - Write high/read low <br> - Write low and vice versa | 7, 8 | $\mathrm{t}_{\mathrm{gs}}$ |  | 50 |  | ns | C |

*) Type means: $A=100 \%$ tested, $B=100 \%$ correlation tested, $C=$ Characterized on samples, $D=$ Design parameter

## 6. Gain Setting

| Mode | Rel. Gain | SW1 | SW2 |
| :--- | :---: | :---: | :---: |
| Read high | 40 | 1 | 1 |
| Read low | 13 | 1 | 0 |
| Write high | 3 | 0 | 1 |
| Write low | 1 | 0 | 0 |
| Power down | - | Hi-Z | Hi-Z |

Note: 1. All gain switches have tri-state inputs

## 7. Gain Switching

| Logical State | Level Min. | Level Max. | Unit |
| :---: | :---: | :---: | :---: |
| low | 0 | 0.7 | V |
| $\mathrm{Hi}-Z$ | 1.3 | 1.9 | V |
| high | 2.5 | VCC | V |

## 8. Applications Recommendation

To achieve the best performance both pins VCC and VREF need to be blocked using a high quality capacitors ( $\mathrm{C}=100 \mathrm{nF}$ ) as close to device or pins as possible.

We recommend placing a GND-plane on the flexboard below the center of the package (shielding, etc.).

## 9. Photo Diode Arrangement

Figure 9-1. Phote Diode Arrangement

|  | Dimensions |  |
| :---: | :---: | :---: |
| a | 150.0 | $\mu \mathrm{~m}$ |
| b | 145.0 | $\mu \mathrm{~m}$ |
| c | 115.0 | $\mu \mathrm{~m}$ |
| d | 100.0 | $\mu \mathrm{~m}$ |
| e | 5.0 | $\mu \mathrm{~m}$ |
| f | 5.0 | $\mu \mathrm{~m}$ |

Photo diode is symmetrically centered to the center of the chip and package

Symmetrical axis is parallel to the package


## 10. Ordering Information

| Extended Type Number | Package | Remarks |
| :--- | :--- | :--- |
| ATR0874-PZQW | QFN_OPEN_4x3.5_16L | Taped and reeled, Pb-free |

## 11. Package Information

Package: QFN_OPEN_4×3.5_16L
Dimensions in mm


Drawing-No.: 6.543-5116.01-4
Issue: 1; 02.03.05

## Atmel Corporation

2325 Orchard Parkway
San Jose, CA 95131, USA
Tel: 1(408) 441-0311
Fax: 1(408) 487-2600

## Regional Headquarters

## Europe

Atmel Sarl
Route des Arsenaux 41
Case Postale 80
CH-1705 Fribourg
Switzerland
Tel: (41) 26-426-5555
Fax: (41) 26-426-5500

## Asia

Room 1219
Chinachem Golden Plaza
77 Mody Road Tsimshatsui
East Kowloon
Hong Kong
Tel: (852) 2721-9778
Fax: (852) 2722-1369

## Japan

9F, Tonetsu Shinkawa Bldg.
1-24-8 Shinkawa
Chuo-ku, Tokyo 104-0033
Japan
Tel: (81) 3-3523-3551
Fax: (81) 3-3523-7581

## Atmel Operations

Memory<br>2325 Orchard Parkway<br>San Jose, CA 95131, USA<br>Tel: 1(408) 441-0311<br>Fax: 1(408) 436-4314<br>Microcontrollers<br>2325 Orchard Parkway<br>San Jose, CA 95131, USA<br>Tel: 1(408) 441-0311<br>Fax: 1(408) 436-4314<br>La Chantrerie<br>BP 70602<br>44306 Nantes Cedex 3, France<br>Tel: (33) 2-40-18-18-18<br>Fax: (33) 2-40-18-19-60<br>ASIC/ASSP/Smart Cards<br>Zone Industrielle<br>13106 Rousset Cedex, France<br>Tel: (33) 4-42-53-60-00<br>Fax: (33) 4-42-53-60-01<br>1150 East Cheyenne Mtn. Blvd.<br>Colorado Springs, CO 80906, USA<br>Tel: 1(719) 576-3300<br>Fax: 1(719) 540-1759<br>Scottish Enterprise Technology Park<br>Maxwell Building<br>East Kilbride G75 0QR, Scotland<br>Tel: (44) 1355-803-000<br>Fax: (44) 1355-242-743

## RF/Automotive

Theresienstrasse 2
Postfach 3535
74025 Heilbronn, Germany
Tel: (49) 71-31-67-0
Fax: (49) 71-31-67-2340
1150 East Cheyenne Mtn. Blvd.
Colorado Springs, CO 80906, USA
Tel: 1(719) 576-3300
Fax: 1(719) 540-1759

## Biometrics

Avenue de Rochepleine
BP 123
38521 Saint-Egreve Cedex, France
Tel: (33) 4-76-58-47-50
Fax: (33) 4-76-58-47-60

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[^0]:    *) Type means: $A=100 \%$ tested, $B=100 \%$ correlation tested, $C=$ Characterized on samples, $D=$ Design parameter

[^1]:    ${ }^{*}$ ) Type means: $A=100 \%$ tested, $B=100 \%$ correlation tested, $C=$ Characterized on samples, $D=$ Design parameter

