

HIGH EFFICIENCY GREEN MAN6400 SERIES

RECOMMENDED OPTICAL FILTERS

For optimum ON and OFF contrast, one of the following filters or equivalents should be used over the display:

Device Type	Filter
MAN6400 Series	Panelgraphic Green 48 Homalite 100-1440 Green Panelgraphic Grey 10 Homalite 100-1266 Grey

ELECTRO-OPTICAL CHARACTERISTICS

(Per Diode 25°C Free Air Temperature Unless Otherwise Specified)

	Min.	Typ.	Max.	Units	Test Conditions
Luminous Intensity, digit average (See Note 1)	510	2200		μcd	I _F = 10 mA
Peak emission wavelength		565		nm	
Spectral line half width		30		nm	
Forward voltage					
Segment		2.1	2.8	V	I _F = 20 mA
Decimal point		2.1	2.8	V	I _F = 20 mA
Dynamic resistance					
Segment		26		Ω	I _F = 20 mA
Decimal point		26		Ω	I _F = 20 mA
Capacitance					
Segment		35		pF	V = 0
Decimal point		35		pF	V = 0
Reverse current					
Segment			100	μA	V _R = 3.0V
Decimal point			100	μA	V _R = 3.0V
Ratio I _L			2:1	—	I _F = 10 mA

ABSOLUTE MAXIMUM RATINGS

	MAN64X0
Power dissipation at 25°C ambient	600mW
Derate linearly from 50°C	
Storage and operating temperature	-40°C to +85°C
Continuous forward current	
Total	
Per segment	30 mA
Decimal point	30 mA
Reverse voltage	
Per segment	6.0 V
Decimal point	6.0 V
Soldering time at 260°C (See Notes 3 and 4)	5 sec.

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TYPICAL THERMAL CHARACTERISTICS	
Thermal resistance junction to free air ϕ_{JA}	160°C/W
Wavelength temperature coefficient (case temperature)	1.0Å/°C
Forward voltage temperature coefficient	-2.0 mV/°C

Notes:

1. The digit average Luminous Intensity is obtained by summing the Luminous Intensity of each segment and dividing by the total number of segments. Intensity will not vary more than $\pm 33.3\%$ between all segments within a digit.
2. The curve in Figure 3 is normalized to the brightness at 25°C to indicate the relative efficiency over the operating temperature range.
3. Leads of the device immersed to 1/16 inch from the body. Maximum device surface temperature is 140°C.
4. For flux removal, Freon TF, Freon TE, Isoproponal or water may be used up to their boiling points.
5. All displays are categorized for Luminous Intensity. The Intensity category is marked on each part as a suffix letter to the part number.

ELECTRICAL CONNECTIONS				
Pin No.	ELECTRICAL CONNECTIONS			
	A MAN6410	B MAN6440	C MAN6460	D MAN6480
1	Cathode E 1	Anode E 1	Cathode E	Anode E
2	Cathode D 1	Anode D 1	Cathode D	Anode D
3	Cathode C 1	Anode C 1	Common Anode	Common Cathode
4	Cathode D.P. 1	Anode D.P. 1	Cathode C	Anode C
5	Cathode E 2	Anode E 2	Cathode D.P.	Anode D.P.
6	Cathode D 2	Anode D 2	Cathode B	Anode B
7	Cathode G 2	Anode G 2	Cathode A	Anode A
8	Cathode C 2	Anode C 2	Common Anode	Common Cathode
9	Cathode D.P. 2	Anode D.P. 2	Cathode F	Anode F
10	Cathode B 2	Anode B 2	Cathode G	Anode G
11	Cathode A 2	Anode A 2		
12	Cathode F 2	Anode F 2		
13	Anode Digit 2	Cathode Digit 2		
14	Anode Digit 1	Cathode Digit 1		
15	Cathode B 1	Anode B 1		
16	Cathode A 1	Anode A 1		
17	Cathode G 1	Anode G 1		
18	Cathode F 1	Anode F 1		

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TYPICAL CHARACTERISTIC CURVES

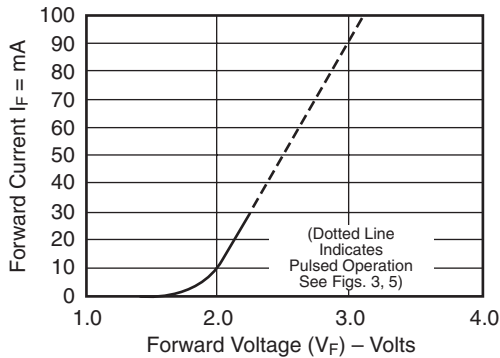


Fig. 1 Forward Current vs. Forward Voltage

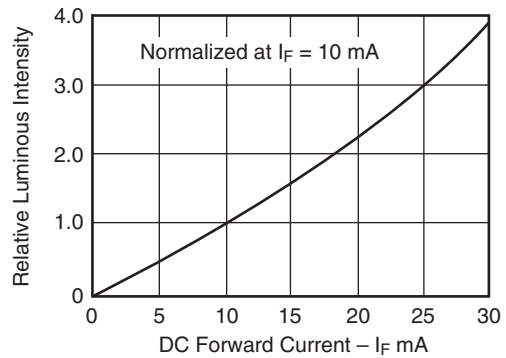


Fig. 2 Relative Luminous Intensity vs. DC Forward Current

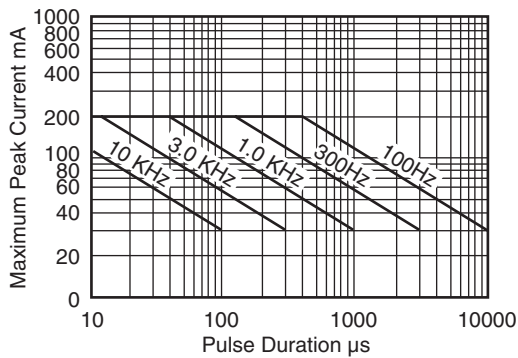


Fig. 3 Maximum Peak Current vs. Pulse Duration

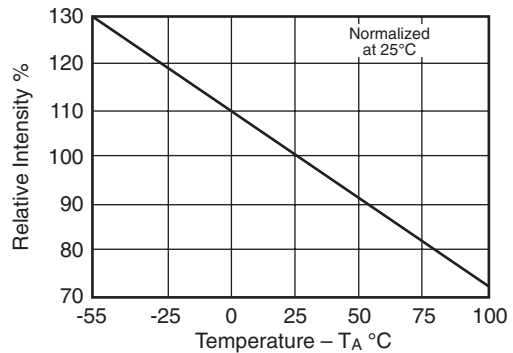


Fig. 4 Relative Luminous Intensity vs. Temperature

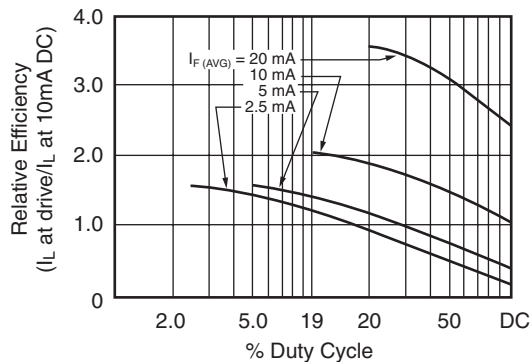
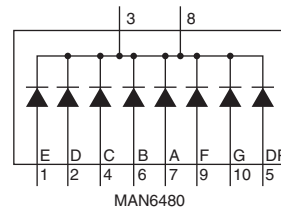
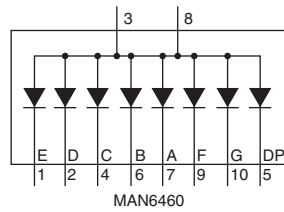
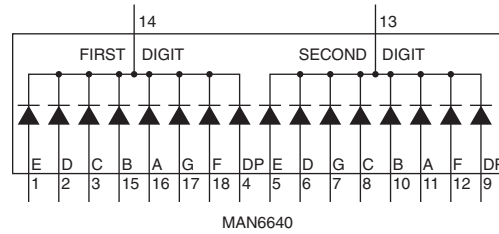
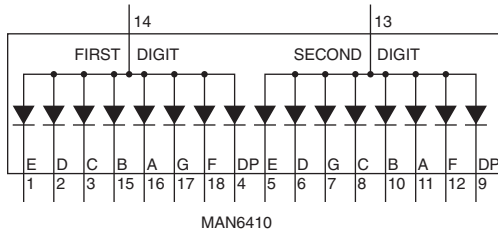


Fig. 5 Relative Efficiency vs. Duty Cycle

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INTERNAL CONNECTIONS



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