

## LM2432

# 220V Monolithic Single Channel 37 MHz HDTV CRT Driver

## **General Description**

The LM2432 is a single channel high voltage CRT driver circuit designed for use in Rear-Projection and Direct-View HDTV applications. The IC contains a high input impedance, wide band amplifier which can be DC coupled to a cathode of a CRT. The amplifier has its gain internally set to -53 and can drive CRT capacitive loads as well as resistive loads present in other applications, limited only by the package's power dissipation.

The IC is packaged in a staggered 7-lead TO-220 molded plastic power package designed specifically to meet high voltage spacing requirements. See the section "Power Dissipation and Heatsink Calculation" for more information.

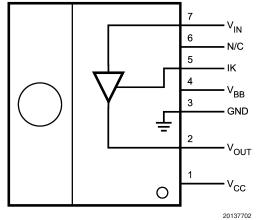
#### **Features**

- 37 MHz bandwith at 110V<sub>PP</sub> output swing
- 0V to 4V input range
- Greater than 130V<sub>PP</sub> output swing capability
- IK Current Output (Pin 5) for IK feedback systems
- Stable with 0–20 pF capacitive loads and inductive peaking networks

## **Applications**

- For Rear-Projection and Direct-View DC coupled CRT applications using up to 720p and 1080i HDTV formats
- Compatible with RGB video processors with IK feedback for automatic cathode calibration

## **Pinout Diagram**



Note: Tab is at GND. Pin 6 is not connected (N/C) internally.

Top View Order Number LM2432TE

FIGURE 1. Simplified Connection and Pinout Diagram

## Schematic Diagram

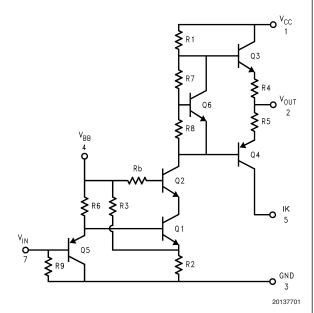


FIGURE 2. Simplified Schematic Diagram

## Absolute Maximum Ratings (Notes 1,

If Military/Aerospace specified devices are required, please contact the National Semiconductor Sales Office/ Distributors for availability and specifications.

+250V Supply Voltage (V<sub>CC</sub>) Bias Voltage (V<sub>BB</sub>) +16V Input Voltage (V<sub>IN</sub>) -0.5V to  $V_{BB}$ +0.5V -0.5V to +16V IK Voltage (VIK) -65°C to +150°C Storage Temperature Range (T<sub>STG</sub>)

Lead Temperature

(Soldering, <10 sec.) 300°C

ESD Tolerance,

Human Body Model 2 kV Machine Model 200V Junction Temperature 150°C 4.5°C/W  $\theta_{JC}$  (typ)

## Operating Ranges (Note 2)

 $V_{CC}$ +130V to +230V +7V to +13V  $V_{BB}$ 0V to +4.25V  $V_{IN}$ 0V to  $V_{BB}+1V$  $V_{IK}$ +40V to  $V_{\rm CC}$ -5V  $V_{OUT}$ Case Temperature See Figure 11. Derate power for T<sub>C</sub> above 110°C.

Do not operate the part without a heat sink.

## Electrical Characteristics (See Figure 3 for Test Circuit)

Unless otherwise noted:  $V_{CC}$  = +220V,  $V_{BB}$  = +12V,  $C_L$  = 10 pF,  $T_C$  = 40°C.

DC Tests:  $V_{IN} = 2.75V_{DC}$ AC Tests: Output =  $110V_{PP}$  (80V - 190V) at 1 MHz

Symbol	Parameter	Conditions	LM2432			Linite
			Min	Typical	Max	Units
I <sub>cc</sub>	Supply Current	No AC Input Signal, No Output Load		12	17	mA
I <sub>BB</sub>	Bias Current			8	11	mA
V <sub>OUT, 1</sub>	DC Output Voltage	No AC Input Signal, V <sub>IN</sub> = 2.75V <sub>DC</sub>	121	126	131	V <sub>DC</sub>
V <sub>OUT, 2</sub>	DC Output Voltage	No AC Input Signal, V <sub>IN</sub> = 1.25V <sub>DC</sub>	199	204	209	V <sub>DC</sub>
A <sub>V</sub>	DC Voltage Gain	No AC Input Signal	-50	-53	-56	
LE	Linearity Error	(Note 4), No AC Input Signal		5		%
t <sub>R</sub>	Rise Time	(Note 5), 10% to 90%		10		ns
+OS	Overshoot	(Note 5)		21		%
t <sub>F</sub>	Fall Time	(Note 5), 90% to 10%		8		ns
-OS	Overshoot	(Note 5)		8		%
IK <sub>ERROR</sub>	IK Current Output Error	(Notes 6, 7), V <sub>CC</sub> = 210V, V <sub>OUT</sub> = 150V <sub>DC</sub>	-11	0	+11	μА

Note 1: Absolute Maximum Ratings indicate limits beyond which damage to the device may occur.

Note 2: Operating ratings indicate conditions for which the device is functional, but do not guarantee specific performance limits. For guaranteed specifications and test conditions, see the Electrical Characteristics. Datasheet min/max specification limits are guaranteed by design, test, or statistical analysis. The guaranteed specifications apply only for the test conditions listed. Some performance characteristics may change when the device is not operated under the listed test

Note 3: All voltages are measured with respect to GND, unless otherwise specified.

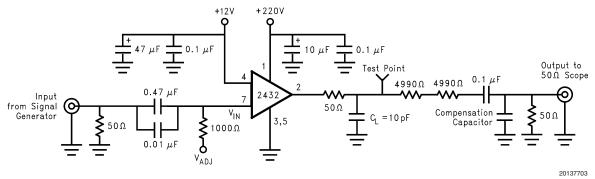
Note 4: Linearity Error is the variation in DC gain from  $V_{IN} = 1.15V$  to  $V_{IN} = 4.35V$ .

Note 5: Input from signal generator: t<sub>r</sub>, t<sub>f</sub> < 2 ns. Slower inputs to the LM2432 will change the transient response characteristics and reduce power dissipation.

Note 6:  $IK_{ERROR} = I_K - I_{OUT}$ , where  $I_K$  is the IK current output from pin 5 (IK) and  $I_{OUT}$  is the cathode current into pin 2 ( $V_{OUT}$ ).  $I_K$  is calculated by measuring  $V_{IK}$ across a known resistor value between pin 5 and GND.

Note 7: Refer to the RGB Video Processor data sheet for IK leakage compensation, feedback operation, and adjustment range information.

## **AC Test Circuit**



Note: 10pF load includes parasitic capacitance.

#### FIGURE 3. Test Circuit

Figure 3 shows a typical test circuit for evaluation of the LM2432. This circuit was designed to test the transient response of the LM2432 in a  $50\Omega$  environment without the use of an expensive FET probe. On the input side, a  $50\Omega$  pulse generator output can be AC coupled and biased with an external supply via the  $V_{ADJ}$  input. On the output side, the two  $4990\Omega$  resistors form a 400:1 divider with the  $50\Omega$  resistor and the oscilloscope. A test point can be included for easy use of an oscilloscope probe. A compensation capacitor can be used to compensate the network to achieve a flat frequency response.

## **Typical Performance Characteristics** $(V_{CC} = +220V, V_{BB} = +12V, C_L = 10 pF, V_{OUT} = 110V_{PP} (80V - 190V), Test Circuit - Figure 3, unless otherwise specified)$

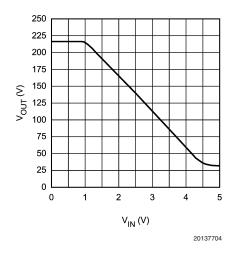


FIGURE 4.  $V_{\rm OUT}$  vs  $V_{\rm IN}$ 

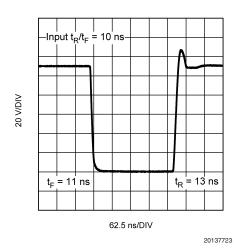


FIGURE 5. LM2432 Pulse Response

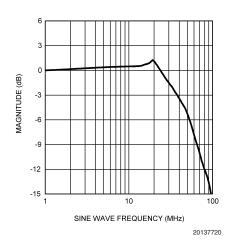


FIGURE 6. Bandwidth

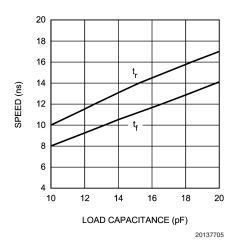


FIGURE 7. Speed vs Load Capacitance

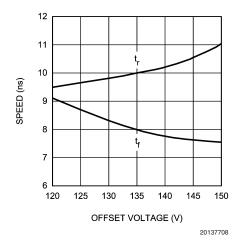


FIGURE 8. Speed vs Offset

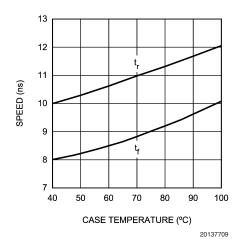


FIGURE 9. Speed vs Case Temperature

# Typical Performance Characteristics ( $V_{CC}$ = +220V, $V_{BB}$ = +12V, $C_L$ = 10 pF, $V_{OUT}$ = 110V<sub>PP</sub> (80V - 190V), Test Circuit - *Figure 3*, unless otherwise specified) (Continued)

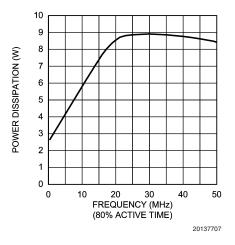


FIGURE 10. Power Dissipation vs Frequency

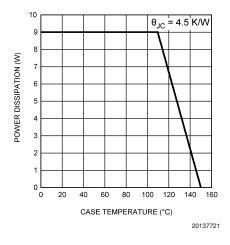


FIGURE 11. Power Derating Curve

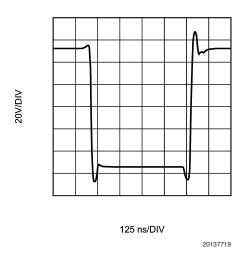


FIGURE 12. Cathode Pulse Response

## **Theory of Operation**

The LM2432 is a high voltage monolithic single channel CRT driver suitable for HDTV applications. The LM2432 typically operates with 220V and 12V power supplies. The part is housed in a staggered 7-lead TO-220 molded plastic power package.

The circuit diagram of the LM2432 is shown in *Figure 2*. The PNP emitter follower, Q5, provides input buffering. Q1 and Q2 form a fixed gain cascode amplifier with resistors R1 and R2 setting the gain at –53. Emitter followers Q3 and Q4 isolate the high output impedance of the cascode stage from the capacitance of the CRT cathode which decreases the sensitivity of the device to load capacitance. Q6 provides biasing to the output emitter follower stage to reduce crossover distortion at low signal levels.

The LM2432 has an IK current output (pin 5) that produces a replica of the actual cathode current into V<sub>OUT</sub> (pin 2). The IK output pin is internally connected to the collector of Q4. If IK feedback is not used in the application, the IK pin should be connected to the same ground as pin 3 (GND). Otherwise, the IK output can interface with a RGB video processor with IK feedback for automatic cathode calibration. Note: During the non-blanking period, video current levels can be as high as several mA, which is much higher than the reference currents (in µA range) produced during the IK measurement interval. These high currents have the potential to produce large voltages at the IK output pin. To avoid damage to Q4, the IK output voltage,  $V_{IK}$ , must not exceed +16V ( $V_{IK_{MAX}}$ ). Please see the section "Cathode Current Output for IK Feedback Systems" for more information on the usage and protection of the IK output.

## **Application Hints**

#### INTRODUCTION

National Semiconductor (NSC) is committed to provide application information that assists our customers in obtaining the best performance possible from our products. The following information is provided in order to support this commitment. The reader should be aware that the optimization of performance was done using a specific printed circuit board designed at NSC. Variations in performance can be realized due to physical changes in the printed circuit board and the application. Therefore, the designer should know that component value changes may be required in order to optimize performance in a given application. The values shown in this document can be used as a starting point for evaluation purposes. When working with high bandwidth circuits, good layout practices are also critical to achieving maximum performance.

#### IMPORTANT INFORMATION

The LM2432 performance is targeted for the HDTV market. The application circuits shown in this document to optimize performance and to protect against damage from CRT ar-

cover are designed specifically for the LM2432. If another member of the NSC DTV CRT Driver family is used, please refer to its data sheet.

#### **POWER SUPPLY BYPASS**

Since the LM2432 is a wide bandwidth amplifier, proper power supply bypassing is critical for optimum performance and for robustness against arcover. Improper power supply bypassing can result in large overshoot, ringing or oscillation, and even arcover failure. 0.1  $\mu F$  capacitors should be connected from the supply pins,  $V_{CC}$  and  $V_{BB}$ , to ground using very short traces. Additionally, a 10  $\mu F$  or larger electrolytic capacitor should be connected from both supply pins to ground reasonably close to the LM2432.

#### **ARC PROTECTION**

During normal CRT operation, internal arcing may occasionally occur. This fast, high voltage, high energy pulse can damage the LM2432 output stage since it is DC coupled to the cathode. In a DC coupled application, an external spark gap with an arcover voltage rating of 200 to 300V<sub>DC</sub> on the cathode is NOT recommended. The internal CRT socket spark gap (1 to 2 kV<sub>DC</sub> rating) can sufficiently reduce the initial arcover voltage seen at the cathode. The output circuit shown in Figure 13 is designed to help clamp the voltage at the output of the LM2432 to a safe level during an arcover. External arc protection clamp diodes, D1 and D2, should have a fast transient response, high peak current rating, low series impedance and low shunt capacitance. 1SS83 or equivalent diodes like BAV21 are recommended. D1 and D2 should have short, low impedance connections to V<sub>CC</sub> and ground respectively. The cathode of D1 should have a very short connection to a separate  $V_{\text{CC}}$  bypass capacitor, C3. The ground connection of D2 and the C3 should have a short, direct path to ground. This will significantly reduce the high frequency voltage transients that the LM2432 would be subjected to during an arcover.

Resistor R2, which limits the arcover current that is seen by the diodes, should be a ½W solid carbon type resistor. R1 limits the current into the LM2432 as well as the voltage stress at the outputs of the device and can be a ¼W metal or carbon film type resistor. Having large value resistors for R1 and R2 would be desirable, but this has the effect of increasing rise and fall times. Inductor L1 is critical to reduce the initial high frequency voltage levels that the LM2432 would be subjected to. The inductor will not only help protect the device but it will also help minimize rise and fall times as well as minimize EMI. For proper arc protection, it is important to not omit any of the arc protection components shown in Figure 13.

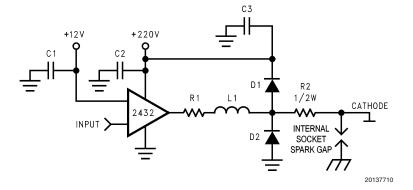


FIGURE 13. Recommended Application Circuit

#### **EFFECT OF LOAD CAPACITANCE**

Figure 7 shows the effect of increased load capacitance on the speed of the device. The rise and fall time increase by 7% and 7.5%, respectively, per additional pF above 10 pF.

#### **EFFECT OF OFFSET**

Figure 8 shows the variation in rise and fall times when the DC offset of the  $110V_{\rm PP}$  output swing is varied between 120V and  $150V_{\rm DC}.$  The rise time shows a variation of less than 10% relative to the center data point (135V\_DC). The fall time shows a variation of 14% relative to the center data point.

#### THERMAL CONSIDERATIONS

Figure 9 shows the performance of the LM2432 as a function of case temperature. The figure shows that the rise and fall times of the LM2432 increase by approximately 17% and 20%, respectively, as the case temperature increases from 40°C to 90°C. This corresponds to a speed degradation of only 3.5% and 4.0% for every 10°C rise in case temperature.

#### POWER DISSIPATION AND HEATSINK CALCULATION

#### **Worst-Case Power Dissipation**

Figure 10 shows the maximum power dissipation of the LM2432 vs. square wave frequency when the device uses V<sub>CC</sub> of 220V and is driving a 10 pF load with 110V<sub>PP</sub> swing alternating one pixel on, one pixel off signal. Note that the frequency range shown in the power dissipation figure is one-half the actual pixel frequency. The graph assumes 80% active time (device operating at the specified frequency), which is typical in a HDTV application. The other 20% of the time the device is assumed to be sitting at the black level (190V in this case). Under these worst-case condition, the maximum power dissipated by the LM2432 is about 8.9W at around 30 MHz. It is important to note that this power dissipation is a result of a high frequency square wave input, which is unrealistic in practical TV applications. The bandwidth of the input source used to drive the LM2432 was over 300 MHz. Using a RGB video processor or preamplifier with less bandwidth may cause the LM2432 to dissipate less power than shown in Figure 10 at the same conditions.

#### A Practical Approach to Power Dissipation

The power curve (*Figure 10*) mentioned previously shows the LM2432 power dissipation for square wave frequencies ranging from 1 to 50 MHz at  $110V_{PP}$  swing. In practice, it is unrealistic for a TV to display average frequency content over the entire picture exceeding 20 MHz. Therefore, it is important to establish the worst-case picture condition under normal viewing to give a realistic maximum power dissipation for the LM2432. Here is one approach:

A HDTV signal generator pattern that yields a practical worst-case picture condition is a "multi-burst" pattern that consists of a 1-to-30 MHz sine wave sweep over each of the active lines. The power dissipated by the LM2432 as a result of this picture condition can be approximated by taking the average of the power between 1 to 30 MHz in *Figure 10*. This average is 7W. Because a square wave input was used to generate this power curve, a sine wave would cause the LM2432 to dissipate slightly less power, probably about 6.7W. This is one common way to determine a practical figure for maximum power dissipation. It is the system designer's responsibility to establish the worst-case picture condition for his particular application and measure dissipation under that condition to choose a proper heatsink.

#### **Heatsink Calculation Example**

Once the maximum dissipation is known, Figure 11 can be used to determine the heatsink requirement for the LM2432. If the 1-to-30 MHz multi-burst test described previously is assumed to be worst-case picture condition that yields maximum dissipation, then the LM2432 will dissipate about 6.7W. The power derating curve shows that the maximum allowed case temperature is  $120^{\circ}\text{C}$  when 6.7W is dissipated. If the maximum expected ambient temperature is  $65^{\circ}\text{C}$ , then the maximum thermal resistance from device case-to-sink  $(\theta_{\text{CS}})$  can be calculated:

$$\theta_{CS} = (T_{C_{MAX}} - T_{A_{MAX}}) / P_{D_{MAX}}$$
  
 $\theta_{CS} = (120^{\circ}C - 65^{\circ}C) / 6.7W = 8.2^{\circ}C/W$ 

This example assumes a capacitive load of 10 pF and no resistive load. The designer should note that if output swing,  $V_{\rm CC}$  supply voltage, input bandwidth, or load capacitance is increased, then the AC component of the total power dissipation will also increase.

#### **Tips for Reducing Power Dissipation**

The following methods can be used to reduce the power dissipated by the LM2432 in order to optimize heatsink size and cost:

- Use a lower V<sub>CC</sub> supply voltage while maintaining sufficient operating range for cutoff, brightness, and drive adjustments.
- Reduce the input bandwidth to the LM2432 while maintaining acceptable picture performance.
- Lower the maximum V<sub>PP</sub> swing while maintaining acceptable picture contrast and brightness.
- Minimize capacitive load on the LM2432 output by using good PCB layout practices.

#### **OPTIMIZING TRANSIENT RESPONSE**

Referring to Figure 13, there are three components (R1, R2 and L1) that can be adjusted to optimize the transient response of the application circuit. Increasing the values of R1 and R2 will slow the circuit down while decreasing overshoot. Increasing the value of L1 will speed up the circuit as well as increase overshoot. It is very important to use inductors with very high self-resonant frequencies, preferably above 300 MHz. Ferrite core inductors from J.W. Miller Magnetics (part # 78FR\_ \_k) were used for optimizing the performance of the device in the NSC application board. The values shown in Figure 16 can be used as a good starting point for the evaluation of the LM2432. Using a variable resistor for R1 will simplify finding the value needed for optimum performance in a given application. Once the optimum value is determined, the variable resistor can be replaced with a fixed value.

Figure 12 shows a typical cathode pulse response with an output swing of  $110V_{PP}$  using a RGB video processor that provides input speeds with 12 ns rise and fall times. **Note:** The RGB processor's sharpness feature adds emphasis (preshoots and overshoots) to the rising and falling edges of the input pulse, which consequently adds emphasis to the cathode pulse response.

## CATHODE CURRENT OUTPUT FOR IK FEEDBACK SYSTEMS

#### **IK Feedback Systems**

IK feedback was developed to accurately bias the CRT and continuously calibrate it to the correct cut-off and/or drive levels over the useful life of the CRT. RGB video processors that use IK feedback to automatically adjust only cut-off, or black level, are realized by a 1-point calibration system. A few trade names for this system are Auto Kine Bias (AKB) and Black Current Stabilization (BCS). RGB processors that can automatically adjust both cut-off and drive, or white level, are realized by a 2-point calibration system. This is commonly known as Continuous Cathode Calibration (CCC). For convenience, some 2-point RGB processors may be programmed to 1-point operation if drive calibration is not required. The LM2432 is compatible with both 1- and 2-point systems.

To be compatible with various RGB processors, an interface circuit may be needed in the feedback path between the LM2432 IK output and the processor's IK input. This feedback circuit depends on the RGB processor and feedback topology (voltage or current) used. Because each processor has its own IK input signal and topology requirements, it is

outside the scope of this data sheet to describe each feedback circuit in detail. For more information, please refer to the RGB processor data sheet or contact your local National Semiconductor Sales Office with your specific application requirements.

#### **Feedback Topologies**

RGB processors that use voltage feedback require the LM2432 IK current to be converted to voltage via a resistor  $(R_{IK})$  to ground. This IK voltage,  $V_{IK}$ , will be fed back to the IK input of the RGB processor through an interface circuit, which will be AC or DC coupled depending on the processor's IK input requirement. For proper feedback operation, some processors may require an emitter follower to isolate the IK input from the high impedance of the resistor. During the closed-loop IK measurement interval, the IK input voltage will be sampled and compared with the processor's internal reference voltage to automatically calibrate the video levels for the next field. The value of RIK is crucial, since it establishes the IK voltage and consequently, the operating point of the CRT. Once a stable operating point is established with a properly chosen resistor, this point can be fine-tuned using the adjustment range of the processor's RGB cut-off and/or gain controls via the I<sup>2</sup>C-bus. After the IK measurement interval (usually at the end of blanking), normal video will resume and high currents will flow out of the IK output. These high video currents will produce large IK voltages across the resistor that can exceed the maximum voltage rating for  $V_{IK}$ . Therefore, it is recommended to use a high-speed diode ( $D_{\mbox{\scriptsize PROT}}$ ) to clamp the LM2432 IK output to a safe level (preferably  $V_{BB}$  or a lower supply). If a zener diode is used instead, it may be necessary for the RGB processor to have IK leakage compensation for the leakage current attributed to the zener. Lastly, it is possible to use a single  $R_{IK}$  resistor to set the IK voltage for all three LM2432s. See a simplified voltage feedback interface circuit in Figure

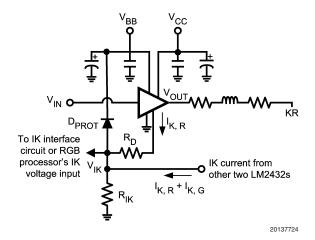


FIGURE 14. Simplified IK Interface for Voltage Feedback Systems

RGB processors that use **current feedback** do not require voltage conversion. The LM2432 IK current can be fed back directly to the IK input of the RGB processor, although some protection circuitry will be needed to protect the RGB processor and LM2432. During the closed-loop IK measurement interval, the voltage of the RGB processor's IK pin will be internally clamped, and the IK current will be sampled and compared with the processor's internal reference current to

calibrate the video levels. The operating point of the CRT can be fine-tuned using the adjustment range of the processor's RGB cut-off and/or gain controls via the  $\rm I^2C$ -bus. When normal video resumes, a protection element should shunt high video current away from the IK input of the RGB processor. Since the processor's IK pin is not clamped during normal video,  $\rm V_{IK}$  of the LM2432 must not exceed +16V ( $\rm V_{IK_{MAX}}$ ). A properly chosen high speed, low-leakage zener diode ( $\rm D_{PROT}$ ) can be used to protect both the RGB processor input and LM2432 IK output in this case. Again, it may be necessary for the RGB processor to have IK leakage compensation for the leakage current attributed to the zener. See a simplified current feedback interface circuit in *Figure 15*.

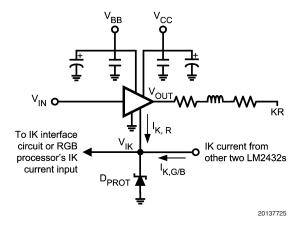


FIGURE 15. Simplified IK Interface for Current Feedback Systems

#### LM2432 IK Output and Protection Requirements

The LM2432 IK output sources a copy of the actual cathode current to the interface circuit during the closed-loop IK measurement interval and during normal video when the IK feedback loop is opened. Because the cathode current during normal video is much higher than the low current being measured during the measurement interval,  $V_{\rm IK}$  may exceed it's maximum rating. To protect and prevent improper operation of the LM2432,  $V_{\rm IK}$  must be maintained within the range specified in the  $Section\ Operating\ Ranges$  .

For voltage feedback topologies, it is recommended to use a high-speed diode to clamp the IK voltage to  $V_{\rm BB}$  or a lower supply during normal video. A small series resistor ( $R_{\rm D}$  in Figure 14) can be placed at the IK pin to limit the current through the diode when clamping. See the NSC Demonstration Board for an example. For current feedback topologies, it is recommended to use a high-speed, low-leakage zener diode to clamp  $V_{\rm IK}$  to a properly chosen zener voltage and shunt the high video current away from the RGB processor's IK input. The zener voltage should be higher than the clamping voltage of the processor's IK pin and lower than the maximum voltage rating of either the processor's IK pin or LM2432  $V_{\rm IK}$ , whichever is less.

In a Direct-View TV application with a single neck PCB, it is possible for the three LM2432 IK outputs to share the one feedback circuit and protection diode by connecting the IK pins together on the neck PCB. This will reduce component count. In a Rear-Projection TV application with three neck PCBs, the IK pins can be connected on the central neck PCB or the RGB processor mainboard through cabling. This way,

they can share the interface circuit to feed back the IK voltage or current signal to the RGB processor. However, each LM2432 IK output should have its own protection diode on its PCB.

#### PC BOARD LAYOUT CONSIDERATIONS

For optimum performance, an adequate ground plane, isolation between channels, good supply bypassing and minimizing unwanted feedback are necessary. Also, the length of the signal traces from the preamplifier to the LM2432 and from the LM2432 to the CRT cathode should be as short as possible. The following references are recommended:

Ott, Henry W., "Noise Reduction Techniques in Electronic Systems", John Wiley & Sons, New York, 1976.

"Video Amplifier Design for Computer Monitors", National Semiconductor Application Note 1013.

Pease, Robert A., "Troubleshooting Analog Circuits", Butterworth-Heinemann, 1991.

Because of its high small signal bandwidth, the part may oscillate in a TV if feedback occurs around the video channel through the chassis wiring. To prevent this, leads to the video amplifier input circuit should be shielded, and input circuit wiring should be spaced as far as possible from output circuit wiring.

#### **TYPICAL APPLICATION**

The high bandwidth, large swing capability, and simple application make the LM2432 ideal for Rear-Projection and Direct-View HDTV CRT applications. The IK output can be made compatible with any RGB video processor with IK feedback. If the IK output is not used in the application, it should be connected to the same ground as pin 3 (GND). See the section "Cathode Current Output for IK Feedback Systems" for more information.

#### **NSC DEMONSTRATION BOARD**

Figure 16 and Figure 17 show the schematic and PCB layout for the NSC demonstration neck board for a typical Rear-Projection HDTV application with IK feedback. This single channel neck board could be used for all three channels, since each neck board receives video-related signals directly from the RGB mainboard. The power supplies are daisy-chained between each channel using inboard and outboard connectors J6 and J7. This board provides a good example of a layout that can be used as a guide for future layouts. Samples of the NSC demonstration neck board are available upon request to your local National Semiconductor Sales Office.

#### Input Video Interface

On the RGB mainboard, the video output of the RGB processor is buffered with a PNP transistor to drive the video through flat cabling to the NSC neck board. The cabling from the mainboard plugs into the neck board at connector J8 to supply it with video, IK, GND, and other signals. Between the video input (pin 3) of J8 and V<sub>IN</sub> (pin 7) of the LM2432 is another buffer stage consisting of two NPN transistors. Both NPN transistors drop the video levels from the preceding PNP buffer by a total of two  $V_{\mbox{\footnotesize BE}}.$  This shifts the nominal input black level such that the LM2432 output (or cathode) black level voltage is near the nominal cut-off voltage of the CRT. The overall voltage shift from the processor output to the LM2432 input is one V<sub>BF</sub> drop. **Note:** The same video level shifting could have been accomplished using one NPN buffer on the RGB mainboard to drive the processor's video output through cabling directly to the LM2432 input. How-

ever, it was decided to preserve the TV's original RGB mainboard circuitry (the PNP buffer) and use two NPN transistors on the neck board.

The input stage from the RGB processor to the LM2432 will be determined by the system designer for his specific application. The input stage required depends mainly on the following system parameters:

- · Nominal CRT cut-off voltage
- Nominal black level output voltage of the RGB processor
- V<sub>CC</sub> & V<sub>BB</sub> supply voltages of the LM2432 (determines DC transfer characteristic)

Once the nominal black level input to the LM2432 establishes a cathode black level near the CRT cut-off voltage, it can be fine-tuned using the processor's cut-off adjustment or calibrated automatically using the IK feedback system, if applicable. Lastly, some RGB processor video outputs cannot adequately drive the capacitive load introduced by the cabling between the RGB mainboard and neck boards. To prevent loading the processor's output, a NPN or PNP buffer stage can be applied close to the output on the mainboard to sufficiently drive the video signal through cabling to the neck board. It is important to bias the buffer stage(s) properly to obtain optimal video performance and maintain the full video adjustment range of the RGB processor.

#### **Video Output and Arc Protection**

The routing of the LM2432 output to the CRT is very critical to achieve optimal video performance and robustness against arcover. Figure 17 shows the routing and component placement from  $V_{\text{OUT}}$  (pin 2) of the LM2432 to the cathode pin of the CRT socket. The components are placed so that there is a short, direct path from the LM2432 output to the cathode. This is done to reduce the PCB parasitic capacitance on the LM2432 output and minimize EMI. Note also that L3, D3, D4, and R6 are placed to minimize the size of the video nodes that they are attached to. This enhances the effectiveness of the arc protection diodes. The anode of protection diode D3 is connected directly to a section of the ground plane that has a short, direct path to ground. The cathode of D4 is connected to V<sub>CC</sub> very close to decoupling capacitor C7, which is connected to the same section of the ground plane as D3. The diode placement and routing is very important to shunt arcover current away from the output and minimize the voltage stress on the LM2432. The internal CRT socket spark gap is essential to significantly reduce the initial arcover voltage seen at the cathode. The DAG connector should be connected to CRT ground for arc return current.

#### **IK Feedback Circuit**

The NSC demonstration neck board was made so that no modifications to the existing TV circuitry were necessary (except for replacing the original neck boards). Therefore,

the video interface and IK feedback circuits are designed to be compatible with those original TV circuits. Referring to Figure 16, the LM2432 IK output (pin 5) is connected to protection circuitry before the IK current signal is routed to pin 4 of connector J8. Diode D1 protects the LM2432 IK pin from excessive voltage during normal video by clamping to the  $V_{\rm BB}$  supply. Diode D2 isolates the IK output from the other channels during the active IK measurement interval. Resistors R17 and R12 limit the current through D1 and D2, and C12 is used for filtering. From connector J8, the IK current signal is passed through cabling and combined with the other two IK signals on the RGB mainboard.

Note: The following paragraph describes circuitry that is not part of the NSC demonstration neck board. The RGB processor, which operates with a voltage feedback IK topology, uses a single "IK resistor" on the RGB mainboard to convert all three IK currents into a voltage signal. The IK voltage signal is then buffered through a PNP transistor before it is filtered and AC coupled to the RGB processor's IK input. This is one implementation of the IK feedback circuit based on this TV's specific RGB processor. The system designer should refer to the RGB processor data sheet to determine the appropriate feedback circuit implementation for his application.

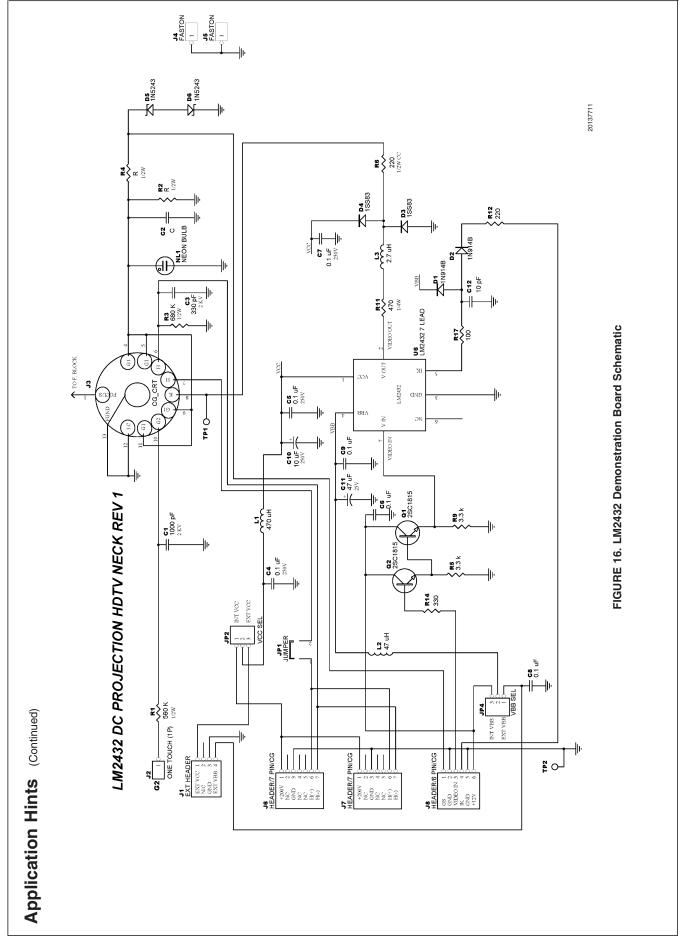
#### **Supply Decoupling**

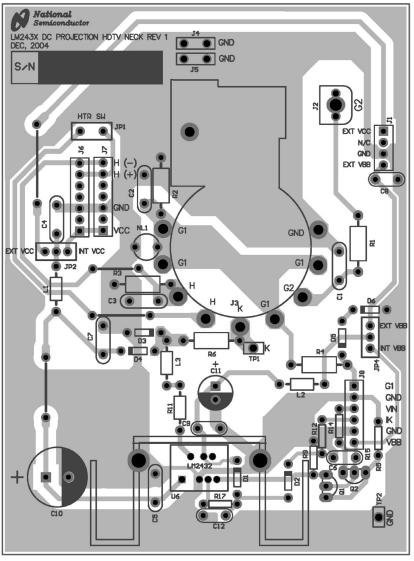
Note the location of the following components:

- C5—V<sub>CC</sub> bypass capacitor with short traces to the V<sub>CC</sub> and GND pins of LM2432.
- C7—V<sub>CC</sub> bypass capacitor with short traces to the V<sub>CC</sub> arc protection diode and ground. This capacitor is very important for arc protection.
- C9—V<sub>BB</sub> bypass capacitor with short traces to the V<sub>BB</sub> and GND pins.
- C10 and C11—V<sub>CC</sub> and V<sub>BB</sub> electrolytic capacitors placed near supply pins of LM2432.

#### Other Items

Connector J1 and switches JP2 & JP4 can be used to bypass the TV's internal 200V and 12V supplies and evaluate the LM2432 with external  $V_{\rm CC}$  and  $V_{\rm BB}$  supplies. Also, this demonstration board uses medium-sized PCB holes to accommodate socket pins, which function to allow for multiple insertions of the LM2432 in a convenient manner. To benefit from the enhanced LM2432 package with thin leads, the device should be secured with solder in small PCB holes to optimize the metal-to-metal spacing between the leads.

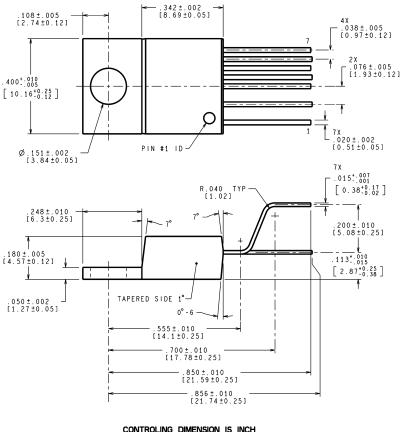




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FIGURE 17. LM2432 Demonstration Board Layout (slightly enlarged for more detail)

## Physical Dimensions inches (millimeters) unless otherwise noted



CONTROLING DIMENSION IS INCH VALUES IN [ ] ARE MILLIMETERS

NS Package Number TE07A Order Number LM2432TE TE07A (Rev A)

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