# SC16C852V

1.8 V dual UART, 5 Mbit/s (max.) with 128-byte FIFOs, infrared (IrDA), and XScale VLIO bus interface

Rev. 04 — 14 January 2008

**Product data sheet** 

# 1. General description

The SC16C852V is a 1.8 V, low power dual channel Universal Asynchronous Receiver and Transmitter (UART) used for serial data communications. Its principal function is to convert parallel data into serial data and vice versa. The UART can handle serial data rates up to 5 Mbit/s. SC16C852V can be programmed to operate in extended mode where additional advanced UART features are available (see <a href="Section 6.2">Section 6.2</a>). The SC16C852V family UART provides enhanced UART functions with 128-byte FIFOs, modem control interface, DMA mode data transfer, and IrDA encoder/decoder. On-board status registers provide the user with error indications and operational status. System interrupts and modem control features may be tailored by software to meet specific user requirements. An internal loopback capability allows on-board diagnostics. Independent programmable baud rate generators are provided to select transmit and receive baud rates.

The SC16C852V with Intel XScale processor VLIO interface operates at 1.8 V and is available in HVQFN48 and TFBGA36 packages.

#### 2. Features

- Dual channel high performance UART
- 1.8 V operation
- Advanced packages: HVQFN48 and TFBGA36
- Up to 5 Mbit/s data rate at 1.8 V
- 128-byte transmit FIFO to reduce the bandwidth requirement of the external CPU
- 128-byte receive FIFO with error flags to reduce the bandwidth requirement of the external CPU
- 128 programmable Receive and Transmit FIFO interrupt trigger levels
- 128 Receive and Transmit FIFO reporting levels (level counters)
- Automatic software (Xon/Xoff) and hardware (RTS/CTS or DTR/DSR) flow control
- Programmable Xon/Xoff characters
- 128 programmable hardware and software trigger levels
- Automatic 9-bit mode (RS-485) address detection
- Automatic RS-485 driver turn-around with programmable delay
- Dual channel concurrent write
- UART software reset
- High resolution clock prescaler, from 0 to 15 with granularity of <sup>1</sup>/<sub>16</sub> to allow non-standard UART clock to be used
- Industrial temperature range (-40 °C to +85 °C)
- Software compatible with industry standard SC16C652B



### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

- Software selectable baud rate generator
- Supports IrDA version 1.0 (up to 115.2 kbit/s)
- Standard modem interface or infrared IrDA encoder/decoder interface
- Enhanced Sleep mode and low power feature
- Modem control functions (CTS, RTS, DSR, DTR, RI, CD)
- Independent transmitter and receiver enable/disable
- Pb-free, RoHS compliant package offered

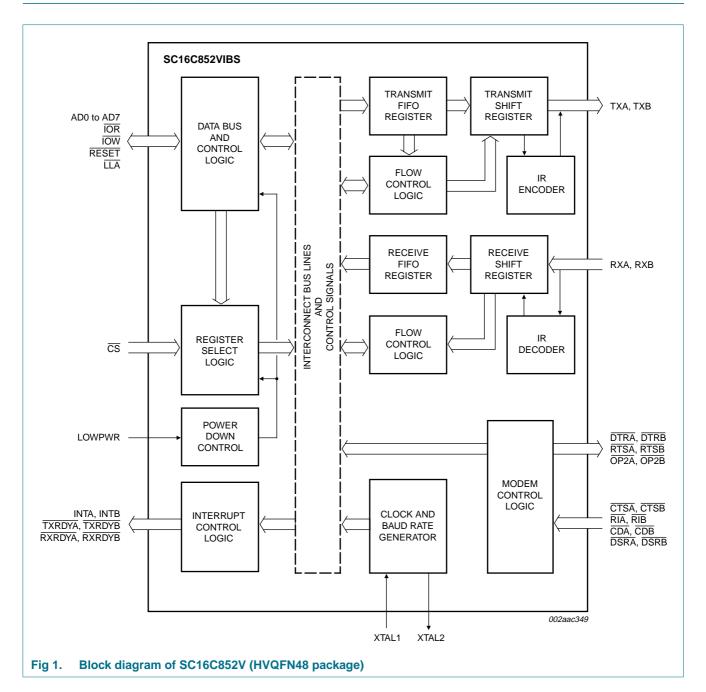
# 3. Ordering information

#### Table 1. Ordering information

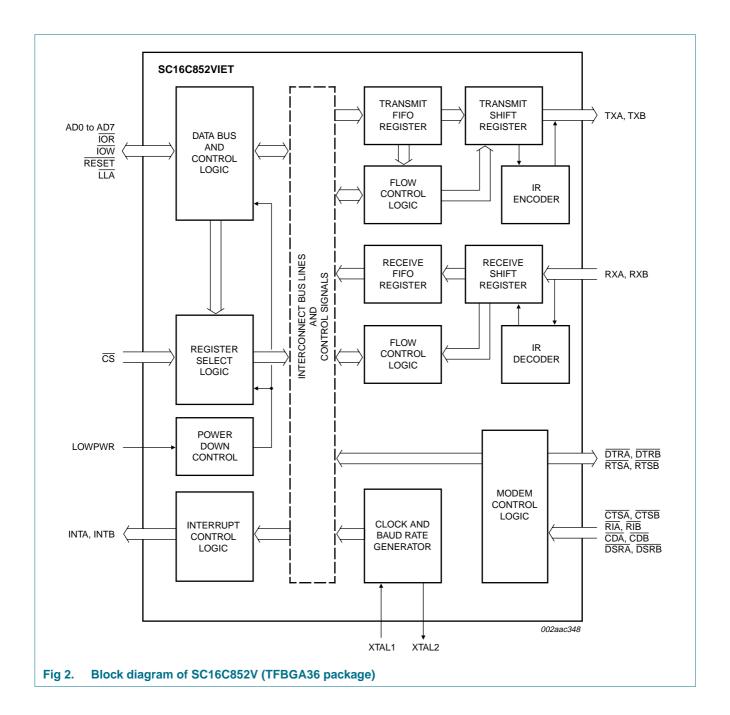
Type number	Package						
	Name	Description	Version				
SC16C852VIBS	HVQFN48	plastic thermal enhanced very thin quad flat package; no leads; 48 terminals; body $6\times6\times0.85$ mm	SOT778-3				
SC16C852VIET	TFBGA36	plastic thin fine-pitch ball grid array package; 36 balls; body $3.5\times3.5\times0.8~\text{mm}$	SOT912-1				

Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

# 4. Block diagram



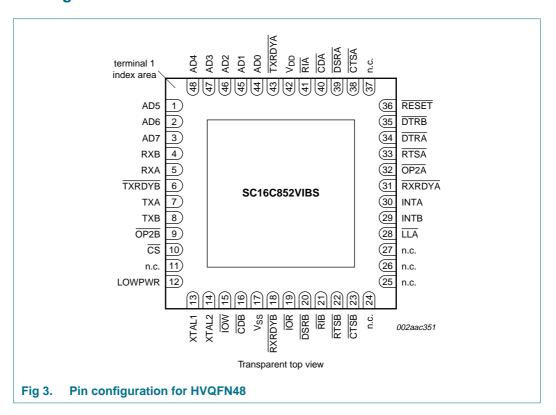
### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

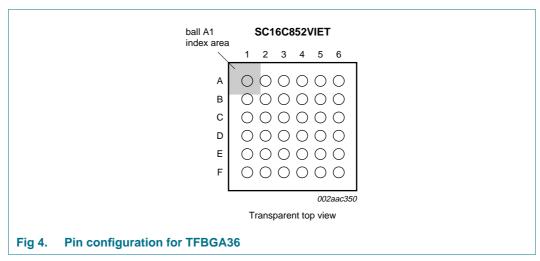


Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

# 5. Pinning information

# 5.1 Pinning





# Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

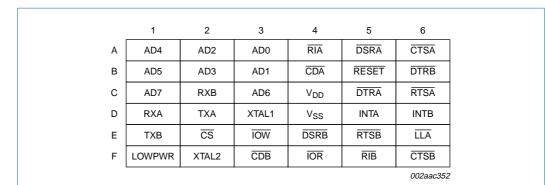


Fig 5. TFBGA36 ball mapping (transparent top view)

# 5.2 Pin description

Table 2. Pin description

Symbol	Pin		Туре	Description				
	TFBGA36	HVQFN48						
AD0	A3	44	I/O	Address and Data bus (bidirectional). These pins are the 8-bit multiplexed				
AD1	B3	45	I/O	data bus and address bus for transferring information to or from the controlling CPU. AD0 is the least significant bit and is address A0 during the address				
AD2	A2	46	I/O	cycle, and AD7 is the most significant bit and is address A7 during the address				
AD3	B2	47	I/O	cycle.				
AD4	A1	48	I/O					
AD5	B1	1	I/O					
AD6	C3	2	I/O					
AD7	C1	3	I/O					
CDA	B4	40	I	Carrier Detect (active LOW). These inputs are associated with individual				
CDB	F3	16	I	UART channels A through B. A logic 0 on this pin indicates that a carrier has been detected by the modem for that channel.				
CS	E2	10	I	Chip Select (active LOW). This pin enables the data transfers between the nost and the SC16C852V for the addressed channel. Individual channel selection is done with address A6. When A6 is 0 channel A is selected, and when A6 is 1 channel B is selected.				
CTSA	A6	38	I	Clear to Send (active LOW). These inputs are associated with individual				
CTSB	F6	23	I	UART channels, A through B. A logic 0 on the CTS pin indicates the modem or data set is ready to accept transmit data from the SC16C852V. Status can be tested by reading MSR[4].				
DSRA	A5	39	I	Data Set Ready (active LOW). These inputs are associated with individual				
DSRB	E4	20	I	UART channels, A through B. A logic 0 on this pin indicates the modem or data set is powered-on and is ready for data exchange with the UART. Status can be tested by reading MSR[5].				
DTRA	C5	34	0	Data Terminal Ready (active LOW). These outputs are associated with				
DTRB	B6	35	0	individual UART channels, A through B. A logic 0 on this pin indicates that the SC16C852V is powered-on and ready. This pin can be controlled via the Modem Control Register. Writing a logic 1 to MCR[0] will set the $\overline{\text{DTR}}$ output to logic 0, enabling the modem. This pin will be a logic 1 after writing a logic 0 to MCR[0], or after a reset.				

# Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

 Table 2.
 Pin description ...continued

Table 2.	Pin descrip	tioncontinu	lea					
Symbol	Pin		Туре	Description				
	TFBGA36	HVQFN48						
INTA	D5	30	0	<b>Channel A interrupt output.</b> The output state is defined by the user through the software setting of MCR[3]. INTA is set to the active mode when MCR[3] is set to a logic 1. INTA is set to the 3-state mode when MCR[3] is set to a logic 0. See <a href="Table 21">Table 21</a> .				
INTB	D6	29	0	<b>Channel B interrupt output.</b> The output state is defined by the user through the software setting of MCR[3]. INTB is set to the active mode when MCR[3] is set to a logic 1. INTB is set to the 3-state mode when MCR[3] is set to a logic 0. See <u>Table 21</u> .				
ĪOR	F4	19	I	<b>Read strobe (active LOW).</b> A HIGH to LOW transition on this signal starts the read cycle. The SC16C852V reads a byte from the internal register and puts the byte on the data bus for the host to retrieve.				
ĪOW	E3	15	I	<b>Write strobe (active LOW).</b> A HIGH to LOW transition on this signal starts the write cycle, and a LOW to HIGH transition transfers the data on the data bus to the internal register.				
LLA	E6	28	I	Latch Lower Address (active LOW). A logic LOW on this pin puts the VLIO interface in the address phase of the transaction, where the lower 8 bits of the VLIO (specifying the UART register and the channel address) are loaded into the address latch of the device through the AD7 to AD0 bus. A logic HIGH puts the VLIO interface in the data phase where data can are transferred between the host and the UART.				
LOWPWR	F1	12	I	Low Power. When asserted (active HIGH), the device immediately goes into low power mode. The oscillator is shut-off and some host interface pins are isolated from the host's bus to reduce power consumption. The device only returns to normal mode when the LOWPWR pin is de-asserted. On the negative edge of a de-asserting LOWPWR signal, the device is automatically reset and all registers return to their default reset states. This pin has an internal pull-down resistor, therefore, it can be left unconnected.				
n.c.	-	11, 24, 25, 26, 27, 37	-	not connected				
OP2A	-	32	0	Output 2 (user-defined). This function is associated with individual channels,				
OP2B	-	9	0	A through B. The state at these pin(s) are defined by the user and through MCR register bit 3. INTA, INTB are set to the active mode and \$\overline{OP2A}/\overline{OP2B}\$ to logic 0 when MCR[3] is set to a logic 1. INTA, INTB are set to the 3-state mode and \$\overline{OP2A}/\overline{OP2B}\$ to a logic 1 when MCR[3] is set to a logic 0 (see \$\overline{Table 20}\$ \text{"Modem Control Register bits description"}, bit 3). Since these bits control both the INTA, INTB operation and \$\overline{OP2A}/\overline{OP2B}\$ outputs, only one function should be used at one time, interrupt or \$\overline{OP}\$ function.				
RESET	B5	36	I	Master reset (active LOW). A reset pulse will reset the internal registers and all the outputs. The SC16C852V transmitter outputs and receiver inputs will be disabled during reset time. (See Section 7.23 "SC16C852V external reset condition and software reset" for initialization details.)				
RIA	A4	41	I	Ring Indicator (active LOW). These inputs are associated with individual				
RIB	F5	21	I	UART channels, A through B. A logic 0 on this pin indicates the modem has received a ringing signal from the telephone line. A logic 1 transition on this input pin will generate an interrupt.				

### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

Table 2. Pin description ... continued

Table 2.	riii uescrip	tioncontine						
Symbol	Pin		Туре	Description				
	TFBGA36	HVQFN48						
RTSA	C6	33	0	Request to Send (active LOW). These outputs are associated with individual UART channels, A through B. A logic 0 on the RTS pin indicates the transmitter				
RTSB	E5	22	0	has data ready and waiting to send. Writing a logic 1 in the modern control register MCR[1] will set this pin to a logic 0, indicating data is available. After a reset this pin will be set to a logic 1.				
RXA	D1	5	I	Receive data A, B. These inputs are associated with individual serial channel				
RXB	C2	4	I	data to the SC16C852V receive input circuits, A through B. The RX signal will be a logic 1 during reset, idle (no data), or when not receiving data. During the local Loopback mode, the RX input pin is disabled and TX data is connected to the UART RX input, internally.				
RXRDYA	-	31	0	Receive Ready A, B (active LOW). This function provides the RX FIFO/RHR				
RXRDYB	-	18	0	status for individual receive channels (A to B). RXRDYn is primarily intended for monitoring DMA mode 1 transfers for the receive data FIFOs. A logic 0 indicates there is a receive data to read/upload, that is, receive ready status with one or more RX characters available in the FIFO/RHR. This pin is a logic 1 when the FIFO/RHR is empty or when the programmed trigger level has not been reached. This signal can also be used for single mode transfers (DMA mode 0).				
TXA	D2	7	0	Transmit data A, B. These outputs are associated with individual serial				
TXB	E1	8	0	transmit channel data from the SC16C852V. The TX signal will be a logic 1 during reset, idle (no data), or when the transmitter is disabled. During the local Loopback mode, the TX output pin is disabled and TX data is internally connected to the UART RX input.				
TXRDYA	-	43	0	Transmit Ready A, B (active LOW). These outputs provide the TX FIFO/THR				
TXRDYB	-	6	0	status for individual transmit channels (A to B). TXRDYn is primarily intended for monitoring DMA mode 1 transfers for the transmit data FIFOs. An individual channel's TXRDYA, TXRDYB buffer ready status is indicated by logic 0, that is, at lease one location is empty and available in the FIFO or THR. This pin goes to a logic 1 (DMA mode 1) when there are no more empty locations in the FIFO or THR. This signal can also be used for single mode transfers (DMA mode 0).				
$V_{DD}$	C4	42	I	Power supply input.				
V <sub>SS</sub>	D4	17 <sup>[1]</sup>	I	Signal and power ground.				
XTAL1	D3	13	I	Crystal or external clock input. Functions as a crystal input or as an external clock input. A crystal can be connected between this pin and XTAL2 to form an internal oscillator circuit. Alternatively, an external clock can be connected to this pin to provide custom data rates (see <a (programmable="" baud="" generator")"="" href="Section 6.9" rate="">See Figure 7</a> .				
XTAL2	F2	14	0	<b>Output of the crystal oscillator or buffered clock.</b> (See also XTAL1.) Crystal oscillator output or buffered clock output. Should be left open if an external clock is connected to XTAL1.				

<sup>[1]</sup> HVQFN48 package die supply ground is connected to both V<sub>SS</sub> pin and exposed center pad. V<sub>SS</sub> pin must be connected to supply ground for proper device operation. For enhanced thermal, electrical, and board level performance, the exposed pad needs to be soldered to the board using a corresponding thermal pad on the board and for proper heat conduction through the board, thermal vias need to be incorporated in the PCB in the thermal pad region.

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# 6. Functional description

The SC16C852V provides serial asynchronous receive data synchronization, parallel-to-serial and serial-to-parallel data conversions for both the transmitter and receiver sections. These functions are necessary for converting the serial data stream into parallel data that is required with digital data systems. Synchronization for the serial data stream is accomplished by adding start and stop bits to the transmit data to form a data character (character orientated protocol). Data integrity is ensured by attaching a parity bit to the data character. The parity bit is checked by the receiver for any transmission bit errors. The electronic circuitry to provide all these functions is fairly complex, especially when manufactured on a single integrated silicon chip. The SC16C852V represents such an integration with greatly enhanced features. The SC16C852V is fabricated with an advanced CMOS process.

The SC16C852V is an upward solution to the SC16C652B with a VLIO interface that provides a dual UART capability with 128 bytes of transmit and receive FIFO memory, instead of 32 bytes for the SC16C652B. The SC16C852V is designed to work with high speed modems and shared network environments that require fast data processing time. Increased performance is realized in the SC16C852V by the transmit and receive FIFOs. This allows the external processor to handle more networking tasks within a given time. In addition, the four selectable receive and transmit FIFO trigger interrupt levels are provided in normal mode, or 128 programmable levels are provided in extended mode for maximum data throughput performance especially when operating in a multi-channel environment (see Section 6.2 "Extended mode (128-byte FIFO)"). The FIFO memory greatly reduces the bandwidth requirement of the external controlling CPU, and increases performance.

A low power pin (LOWPWR) is provided to further reduce power consumption by isolating the host interface bus.

The SC16C852V is capable of operation up to 5 Mbit/s with an external 80 MHz clock. With a crystal is capable of operation up to 1.5 Mbit/s.

The rich feature set of the SC16C852V is available through internal registers. These features are: selectable and programmable receive and transmit FIFO trigger levels, selectable TX and RX baud rates, and modem interface controls (all standard features). Following a power-on reset an external reset or a software reset, the SC16C852V is software compatible with the previous generation SC16C652B.

#### 6.1 UART A-B functions

The UART provides the user with the capability to bidirectionally transfer information between a CPU and an external serial device. The  $\overline{CS}$  pin together with addresses A6 and A7 determine which channel of the UART is being accessed; see Table 3.

**Table 3. Serial port selection** H = HIGH-level; L = LOW-level; X = Don't care.

Chip Select	Function
$\overline{CS} = H, A7 = X, A6 = X$	none
<del>CS</del> = L, A7 = L, A6 = L	UART channel A
<del>CS</del> = L, A7 = L, A6 = H	UART channel B
<del>CS</del> = L, A7 = L, A6 = X	device not selected

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# 6.2 Extended mode (128-byte FIFO)

The device is in the extended mode when any of these four registers contains any value other than 0: FLWCNTH, FLWCNTL, TXINTLVL, RXINTLVL.

## 6.3 Internal registers

The SC16C852V provides two sets of internal registers (A and B) consisting of 25 registers each for monitoring and controlling the functions of each channel of the UART. These registers are shown in Table 4.

Table 4. Internal registers decoding

А3	A2	<b>A</b> 1	Read mode	Write mode
Gen	eral r	egiste	er set (THR/RHR, IER/ISR, MCR/MSR, F	CR, LCR, LSR, EFCR, SPR)[1]
0	0	0	Receive Holding Register	Transmit Holding Register
0	0	1	Interrupt Enable Register	Interrupt Enable Register
0	1	0	Interrupt Status Register	FIFO Control Register
0	1	1	Line Control Register	Line Control Register
1	0	0	Modem Control Register	Modem Control Register
1	0	1	Line Status Register	Extra Feature Control Register (EFCR)
1	1	0	Modem Status Register	n/a
1	1	1	Scratchpad Register	Scratchpad Register
Bau	d rate	regis	ter set (DLL/DLM)[2]	
0	0	0	LSB of Divisor Latch	LSB of Divisor Latch
0	0	1	MSB of Divisor Latch	MSB of Divisor Latch
Sec	ond s	pecial	register set (TXLVLCNT/RXLVLCNT)[3	1
0	1	1	Transmit FIFO Level Count	n/a
1	0	0	Receive FIFO Level Count	n/a
Enh	anced	d regis	ster set (EFR, Xon1/Xon2, Xoff1/Xoff2)	[4]
0	1	0	Enhanced Feature Register	Enhanced Feature Register
1	0	0	Xon1 word	Xon1 word
1	0	1	Xon2 word	Xon2 word
1	1	0	Xoff1 word	Xoff1 word
1	1	1	Xoff2 word	Xoff2 word
Firs	t extra	a featu	ure register set (TXINTLVL/RXINTLVL,	FLWCNTH/FLWCNTL)[5]
0	1	0	Transmit FIFO Interrupt Level	Transmit FIFO Interrupt Level
1	0	0	Receive FIFO Interrupt Level	Receive FIFO Interrupt Level
1	1	0	Flow Control Count High	Flow Control Count High
1	1	1	Flow Control Count Low	Flow Control Count Low
Sec	ond e	xtra fe	eature register set (CLKPRES, RS485T	IME, AFCR2, AFCR1)[6]
0	1	0	Clock Prescaler	Clock Prescaler
1	0	0	RS-485 turn-around Timer	RS-485 turn-around Timer
1	1	0	Additional Feature Control Register 2	Additional Feature Control Register 2
1	1	1	Additional Feature Control Register 1	Additional Feature Control Register 1

<sup>[1]</sup> These registers are accessible only when LCR[7] is a logic 0.

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- [2] These registers are accessible only when LCR[7] is a logic 1.
- [3] Second special registers are accessible only when EFCR[0] = 1.
- [4] Enhanced feature registers are only accessible when LCR = 0xBF.
- [5] First extra feature registers are only accessible when EFCR[2:1] = 01b.
- [6] Second extra feature registers are only accessible when EFCR[2:1] = 10b.

#### 6.4 FIFO operation

#### 6.4.1 32-byte FIFO mode

When all four of these registers (TXINTLVL, RXINTLVL, FLWCNTH, FLWCNTL) in the First Extra Register Set are empty (0x00) the transmit and receive trigger levels are set by FCR[7:4]. In this mode the transmit and receive trigger levels are backward compatible to the SC16C652B (see Table 5), and the FIFO sizes are 32 entries. The transmit and receive data FIFOs are enabled by the FIFO Control Register bit 0 (FCR[0]). It should be noted that the user can set the transmit trigger levels by writing to the FCR, but activation will not take place until EFR[4] is set to a logic 1. The receiver FIFO section includes a time-out function to ensure data is delivered to the external CPU (see Section 6.8). Please refer to Table 12 and Table 13 for the setting of FCR[7:4].

Table 5. Interrupt trigger level and flow control mechanism

(FCR[7:6, 5:4])	INTA/INTB pii	n activation	Negate RTSA/RTSB	Assert RTSA/RTSB	
	RX	TX	or send Xoff	or send Xon	
[00, 00]	8	16	8	0	
[01, 01]	16	8	16	7	
[10, 10]	24	24	24	15	
[11, 11]	28	30	28	23	

### 6.4.2 128-byte FIFO mode

When either TXINTLVL, RXINTLVL, FLWCNTH or FLWCNTL in the First Extra Register Set contains any value other than 0x00, the transmit and receive trigger levels are set by TXINTLVL and RXINTLVL registers. TXINTLVL sets the trigger levels for the transmit FIFO, and the transmit trigger levels can be set to any value between 1 and 128 with granularity of 1. RXINTLVL sets the trigger levels for the receive FIFO, the receive trigger levels can be set to any value between 1 and 128 with granularity of 1.

When the effective FIFO size changes (that is, when FCR[0] toggles or when the combined content of TXINTLVL, RXINTLVL, FLWCNTH and FLWCNTL changes between equal and unequal to 0x00), both RX FIFO and TX FIFO will be reset (data in the FIFO will be lost).

### 6.5 Hardware flow control

When automatic hardware flow control is enabled, the SC16C852V monitors the  $\overline{\text{CTSx}}$  pin for a remote buffer overflow indication and controls the  $\overline{\text{RTSx}}$  pin for local buffer overflows. Automatic hardware flow control is selected by setting EFR[6] (RTS) and EFR[7] (CTS) to a logic 1. If  $\overline{\text{CTSx}}$  transitions from a logic 0 to a logic 1 indicating a flow control request, ISR[5] will be set to a logic 1 (if enabled via IER[7:6]), and the SC16C852V will suspend TX transmissions as soon as the stop bit of the character in process is shifted out. Transmission is resumed after the  $\overline{\text{CTSx}}$  input returns to a logic 0, indicating more data may be sent.

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When AFCR1[2] is set to 1, then the function of  $\overline{CTSx}$  pin is mapped to the  $\overline{DSRx}$  pin, and the function of  $\overline{RTS}$  is mapped to  $\overline{DTRx}$  pin.  $\overline{DSRx}$  and  $\overline{DTRx}$  pins will behave as described above for  $\overline{CTSx}$  and  $\overline{RTSx}$ .

With the automatic hardware flow control function enabled, an interrupt is generated when the receive FIFO reaches the programmed trigger level. The  $\overline{\text{RTSx}}$  (or  $\overline{\text{DTRx}}$ ) pin will not be forced to a logic 1 (RTS off) until the receive FIFO reaches the next trigger level. However, the  $\overline{\text{RTSx}}$  (or  $\overline{\text{DTRx}}$ ) pin will return to a logic 0 after the receive buffer (FIFO) is unloaded to the next trigger level below the programmed trigger level. Under the above described conditions, the SC16C852V will continue to accept data until the receive FIFO is full.

When TXINTLVL, RXINTLVL, FLWCNTH and FLWCNTL in the First Extra Register Set are all zeroes, the hardware and software flow control trigger levels are set by FCR[7:4]; see Table 5.

When either TXINTLVL, RXINTLVL, FLWCNTH or FLWCNTL in the First Extra Register Set contains any value other than 0x00, the hardware and software flow control trigger levels are set by FLWCNTH and FLWCNTL. The content in FLWCNTH determines how many bytes are in the receive FIFO before  $\overline{\text{RTSx}}$  (or  $\overline{\text{DTRx}}$ ) is de-asserted or XOFF is sent. The content of FLWCNTL determines how many bytes are in the receive FIFO before  $\overline{\text{RTSx}}$  (or  $\overline{\text{DTRx}}$ ) is asserted, or XON is sent.

In 128-byte FIFO mode, hardware and software flow control trigger levels can be set to any value between 1 and 128 in granularity of 1. The value of FLWCNTH should always be greater than FLWCNTL. The UART does not check for this condition automatically, and if this condition is not met spurious operation of the device might occur. When using FLWCNTH and FWLCNTL, these registers must be initialized to the proper values before hardware or software flow control is enabled via the EFR register.

#### 6.6 Software flow control

When software flow control is enabled, the SC16C852V compares one or two sequentially received data characters with the programmed Xon or Xoff character value(s). If the received character(s) match the programmed Xoff values, the SC16C852V will halt transmission (TX) as soon as the current character(s) has completed transmission. When a match occurs, ISR bit 4 will be set (if enabled via IER[5]) and the interrupt output pin (if receive interrupt is enabled) will be activated. Following a suspension due to a match of the Xoff characters' values, the SC16C852V will monitor the receive data stream for a match to the Xon1/Xon2 character value(s). If a match is found, the SC16C852V will resume operation and clear the flags (ISR[4]).

Reset initially sets the contents of the Xon/Xoff 8-bit flow control registers to a logic 0. Following reset, the user can write any Xon/Xoff value desired for software flow control. Different conditions can be set to detect Xon/Xoff characters and suspend/resume transmissions (see Table 26). When double 8-bit Xon/Xoff characters are selected, the SC16C852V compares two consecutive receive characters with two software flow control 8-bit values (Xon1, Xon2, Xoff1, Xoff2) and controls TX transmissions accordingly. Under the above described flow control mechanisms, flow control characters are not placed (stacked) in the receive FIFO. When using software flow control, the Xon/Xoff characters cannot be used for data transfer.

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In the event that the receive buffer is overfilling, the SC16C852V automatically sends an Xoff character (when enabled) via the serial TX output to the remote UART. The SC16C852V sends the Xoff1/Xoff2 characters as soon as the number of received data in the receive FIFO passes the programmed trigger level. To clear this condition, the SC16C852V will transmit the programmed Xon1/Xon2 characters as soon as the number of characters in the receive FIFO drops below the programmed trigger level.

# 6.7 Special character detect

A special character detect feature is provided to detect an 8-bit character when EFR[5] is set. When an 8-bit character is detected, it will be placed on the user-accessible data stack along with normal incoming RXA/RXB data. This condition is selected in conjunction with EFR[3:0] (see <u>Table 26</u>). Note that software flow control should be turned off when using this special mode by setting EFR[3:0] to all zeroes.

The SC16C852V compares each incoming receive character with Xoff2 data. If a match occurs, the received data will be transferred to the FIFO, and ISR[4] will be set to indicate detection of a special character. Although <u>Table 9 "SC16C852V internal registers"</u> shows Xon-1, Xon-2, Xoff-1, Xoff-2 with eight bits of character information, the actual number of bits is dependent on the programmed word length. Line Control Register bits LCR[1:0] define the number of character bits, that is, either 5 bits, 6 bits, 7 bits or 8 bits. The word length selected by LCR[1:0] also determine the number of bits that will be used for the special character comparison. Bit 0 in the Xon-1, Xon-2, Xoff-1, Xoff-2 registers corresponds with the LSB bit for the received character.

## 6.8 Interrupt priority and time-out interrupts

The interrupts are enabled by IER[7:0]. Care must be taken when handling these interrupts. Following a reset, if Interrupt Enable Register (IER) bit 1 = 1, the SC16C852V will issue a Transmit Holding Register interrupt. This interrupt must be serviced prior to continuing operations. The ISR indicates the current singular highest priority interrupt only. A condition can exist where a higher priority interrupt masks the lower priority interrupt(s) (see <u>Table 14</u>). Only after servicing the higher pending interrupt will the lower priority interrupt(s) be reflected in the status register. Servicing the interrupt without investigating further interrupt conditions can result in data errors.

Receive Data Ready and Receive Time Out have the same interrupt priority (when enabled by IER[0]), and it is important to serve these interrupts correctly. The receiver issues an interrupt after the number of characters have reached the programmed trigger level. In this case, the SC16C852V FIFO may hold more characters than the programmed trigger level. Following the removal of a data byte, the user should re-check LSR[0] to see if there are any additional characters. A Receive Time Out will not occur if the receive FIFO is empty. The time-out counter is reset at the center of each stop bit received or each time the Receive Holding Register (RHR) is read. The actual time-out value is 4 character time, including data information length, start bit, parity bit, and the size of stop bit, that is,  $1 \times 1.5 \times$ 

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# 6.9 Programmable baud rate generator

The SC16C852V UART contains a programmable rational baud rate generator that takes any clock input and divides it by a divisor in the range between 1 and  $(2^{16} - 1)$ . The SC16C852V offers the capability of dividing the input frequency by rational divisor. The fractional part of the divisor is controlled by the CLKPRES register in the First Extra Register Set.

band rate = 
$$\frac{f_{XTAL1}}{MCR[7] \times \left\lceil 16 \times \left(N + \frac{M}{16}\right)\right\rceil}$$
 (1)

where:

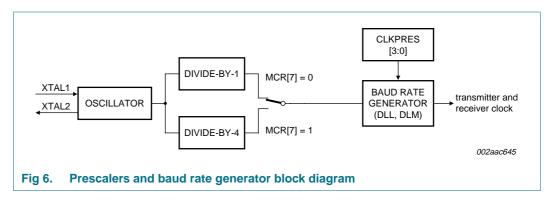
N is the integer part of the divisor in DLL and DLM registers;

M is the fractional part of the divisor in CLKPRES register;

f<sub>XTAL1</sub> is the clock frequency at XTAL1 pin.

Prescaler = 1 when MCR[7] is set to 0.

Prescaler = 4 when MCR[7] is set to 1.

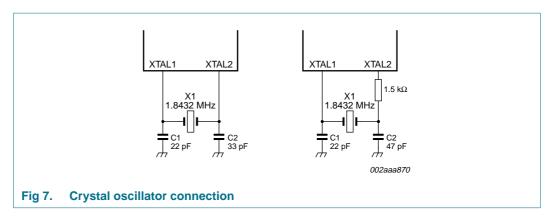


A single baud rate generator is provided for the transmitter and receiver. The programmable Baud Rate Generator (BRG) is capable of operating with a frequency of up to 80 MHz. To obtain maximum data rate, it is necessary to use full rail swing on the clock input. The SC16C852V can be configured for internal or external clock operation. For internal clock operation, an industry standard crystal is connected externally between the XTAL1 and XTAL2 pins (see Figure 7). Alternatively, an external clock can be connected to the XTAL1 pin (see Figure 8) to clock the internal baud rate generator for standard or custom rates (see Table 6).

The generator divides the input  $16 \times$  clock by any divisor from 1 to  $(2^{16} - 1)$ . The SC16C852V divides the basic external clock by 16. The baud rate is configured via the CLKPRES, DLL and DLM internal register functions. Customized baud rates can be achieved by selecting the proper divisor values for the MSB and LSB sections of the baud rate generator.

Programming the baud rate generator registers CLKPRES, DLM (MSB) and DLL (LSB) provides a user capability for selecting the desired final baud rate. The example in  $\underline{\text{Table 6}}$  shows the selectable baud rate available when using a 1.8432 MHz external clock input with MCR[7] is 0, and CLKPRES = 0x00.

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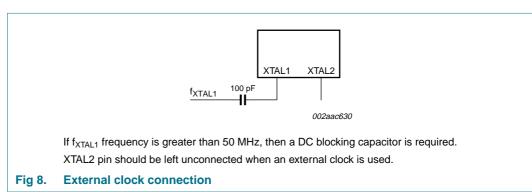


Table 6. Baud rate generator programming table using a 1.8432 MHz clock with MCR[7] = 0 and CLKPRE[3:0] = 0

Output baud rate (bit/s)	Output 16× clock divisor (decimal)	Output 16× clock divisor (hexadecimal)	DLM program value (hexadecimal)	DLL program value (hexadecimal)
50	2304	900	09	00
75	1536	600	06	00
110	1047	417	04	17
150	768	300	03	00
300	384	180	01	80
600	192	C0	00	C0
1200	96	60	00	60
2400	48	30	00	30
3600	32	20	00	20
4800	24	18	00	18
7200	16	10	00	10
9600	12	0C	00	0C
19.2 k	6	06	00	06
38.4 k	3	03	00	03
57.6 k	2	02	00	02
115.2 k	1	01	00	01

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### 6.10 DMA operation

The SC16C852V FIFO trigger level provides additional flexibility to the user for block mode operation. The user can optionally operate the transmit and receive FIFOs in the DMA mode (FCR[3]). The DMA mode affects the state of the  $\overline{RXRDYx}$  and  $\overline{TXRDYx}$  output pins. Table 7 and Table 8 show this.

Remark: DMA pins are not available on the TFBGA36 package.

Table 7. Effect of DMA mode on state of RXRDYx pin

	· · · · · · · · · · · · · · · · · · ·
Non-DMA mode	DMA mode
1 = FIFO empty	0-to-1 transition when FIFO empties
0 = at least 1 byte in FIFO	1-to-0 transition when FIFO reaches trigger level, or time-out occurs[1]

<sup>[1]</sup> Receive FIFO becomes full at 32 bytes when in normal mode. When TXINTLVL or RXINTLVL or FLWCNTH or FLWCNTL contains any value other than 0x00 (extended mode) then the receive FIFO becomes full at 128 bytes.

Table 8. Effect of DMA mode on state of TXRDYx pin

Non-DMA mode	DMA mode
1 = at least 1 byte in FIFO	0-to-1 transition when FIFO becomes full [1]
0 = FIFO empty	1-to-0 transition when FIFO has at least one empty location

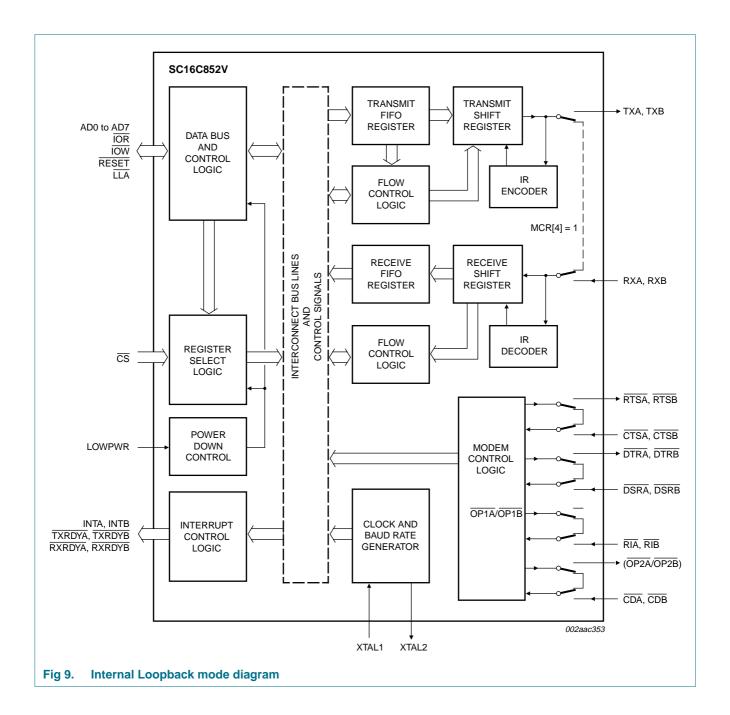
<sup>[1]</sup> Transmit FIFO becomes full at 32 byte when in normal mode. When TXINTLVL or RXINTLVL or FLWCNTH or FLWCNTL contains any value other than 0x00 (extended mode) then the transmit FIFO becomes full at 128 byte.

#### 6.11 Loopback mode

The internal loopback capability allows on-board diagnostics. In the Loopback mode, the normal modem interface pins are disconnected and reconfigured for loopback internally (see Figure 9). MCR[3:0] register bits are used for controlling loopback diagnostic testing. In the Loopback mode, the transmitter output (TXA/TXB) and the receiver input (RXA/RXB) are disconnected from their associated interface pins, and instead are connected together internally. The CTSx, DSRx, CDx, and RIx are disconnected from their normal modem control inputs pins, and instead are connected internally to RTS, DTR, MCR[3] (OP2A/OP2B) and MCR[2] (OP1A/OP1B). Loopback test data is entered into the transmit holding register via the user data bus interface, D[7:0]. The transmit UART serializes the data and passes the serial data to the receive UART via the internal loopback connection. The receive UART converts the serial data back into parallel data that is then made available at the user data interface D[7:0]. The user optionally compares the received data to the initial transmitted data for verifying error-free operation of the UART TX/RX circuits.

In this mode the interrupt pins are 3-stated, therefore the software must use polling method (see Section 7.2.2) to send and receive data.

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# 6.12 Sleep mode

Sleep mode is an enhanced feature of the SC16C852V UART. It is enabled when EFR[4], the enhanced functions bit, is set **and** when IER[4] of both channels are set.

#### 6.12.1 Conditions to enter Sleep mode

Sleep mode is entered when:

- · Modem input pins are not toggling.
- The serial data input line, RXA/RXB, is idle for 4 character time (logic HIGH) and AFCR1[4] is 0. When AFCR1[4] is 1, the device will go to sleep regardless of the state of the RXA/RXB pin (see Section 7.21 for the description of AFCR1 bit 4).
- The TX FIFO and TX shift register are empty.
- There are no interrupts pending.
- The RX FIFO is empty.

In Sleep mode, the UART clock and baud rate clock are stopped. Since most registers are clocked using these clocks, the power consumption is greatly reduced.

**Remark:** Writing to the divisor latches, DLL and DLM, to set the baud clock, must not be done during Sleep mode. Therefore, it is advisable to disable Sleep mode using IER[4] before writing to DLL or DLM.

#### 6.12.2 Conditions to resume normal operation

SC16C852V resumes normal operation by any of the following:

- Receives a start bit on RXA or RXB pin.
- Data is loaded into transmit FIFO.
- A change of state on any of the modem input pins.

If the device is awakened by one of the conditions described above, it will return to the Sleep mode automatically after all the conditions described in <u>Section 6.12.1</u> are met. The device will stay in Sleep mode until it is disabled by setting any channel's IER bit 4 to a logic 0.

When the SC16C852V is in Sleep mode and the host interface bus (AD7 to AD0,  $\overline{\text{IOW}}$ ,  $\overline{\text{IOR}}$ ,  $\overline{\text{CS}}$ ) remains in steady state, either HIGH or LOW, the sleep current will be in the microampere range as specified in <u>Table 38 "Static characteristics"</u>. If any of these signals is toggling or floating then the sleep current will be higher.

#### 6.13 Low power feature

A Low Power feature is provided by the SC16C852V to prevent the switching of the host data bus from influencing the sleep current. When the pin LOWPWR is activated (logic HIGH), the device immediately and unconditionally goes into Low Power mode. All clocks are stopped and most host interface pins are isolated to reduce power consumption. The device only returns to normal mode when the LOWPWR pin is de-asserted. The pin can be left unconnected because it has an internal pull-down resistor.

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#### 6.14 RS-485 features

### 6.14.1 Auto RS-485 RTS control

Normally the  $\overline{RTSx}$  pin is controlled by MCR bit 1, or if hardware flow control is enabled, the logic state of the  $\overline{RTSx}$  pin is controlled by the hardware flow control circuitry. EFCR2 register bit 4 will take the precedence over the other two modes; once this bit is set, the transmitter will control the state of the  $\overline{RTSx}$  pin. The transmitter automatically asserts the  $\overline{RTSx}$  pin (logic 0) once the host writes data to the transmit FIFO, and de-asserts the  $\overline{RTSx}$  pin (logic 1) once the last bit of the data has been transmitted.

To use the auto RS-485 RTS mode, the software would have to disable the hardware flow control function.

#### 6.14.2 RS-485 RTS inversion

EFCR2 bit 5 reverses the polarity of the  $\overline{RTSx}$  pin if the UART is in auto RS-485  $\overline{RTS}$  mode.

When the transmitter has data to be sent, it will de-assert the  $\overline{RTSx}$  pin (logic 1), and when the last bit of the data has been sent out, the transmitter asserts the  $\overline{RTS}$  pin (logic 0).

#### 6.14.3 Auto 9-bit mode (RS-485)

EFCR2 bit 0 is used to enable the 9-bit mode (Multi-drop or RS-485 mode). In this mode of operation, a 'master' station transmits an address character followed by data characters for the addressed 'slave' stations. The slave stations examine the received data and interrupt the controller if the received character is an address character (parity bit = 1).

To use the auto 9-bit mode the software would have to disable the hardware and software flow control functions.

#### 6.14.3.1 Normal Multi-drop mode

The 9-bit Mode in EFCR (bit 0) is enabled, but not Special Character Detect (EFR bit 5). The receiver is set to Force Parity 0 (LCR[5:3] = 111) in order to detect address bytes. With the receiver initially disabled, it ignores all the data bytes (parity bit = 0) until an address byte is received (parity bit = 1). This address byte will cause the UART to set the parity error. The UART will generate a line status interrupt (IER bit 2 must be set to '1' at this time), and at the same time puts this address byte in the RX FIFO. After the controller examines the byte it must make a decision whether or not to enable the receiver; it should enable the receiver if the address byte does not address its ID address.

If the controller enables the receiver, the receiver will receive the subsequent data until being disabled by the controller after the controller has received a complete message from the 'master' station. If the controller does not disable the receiver after receiving a message from the 'master' station, the receiver will generate a parity error upon receiving another address byte. The controller then determines if the address byte addresses its ID address, if it is not, the controller then can disable the receiver. If the address byte addresses the 'slave' ID address, the controller take no further action, the receiver will receive the subsequent data.

#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

#### 6.14.3.2 Auto address detection

If Special Character Detect is enabled (EFR[5] is set and the XOFF2 register contains the address byte), the receiver will try to detect an address byte that matches the programmed character in the XOFF2 register. If the received byte is a data byte or an address byte that does not match the programmed character in the XOFF2 register, the receiver will discard these data. Upon receiving an address byte that matches the Xoff2 character, the receiver will be automatically enabled if not already enabled, and the address character is pushed into the RX FIFO along with the parity bit (in place of the parity error bit). The receiver also generates a line status interrupt (IER[2] must be set to logic 1 at this time). The receiver will then receive the subsequent data from the 'master' station until being disabled by the controller after having received a message from the 'master' station.

If another address byte is received and this address byte does not match Xoff2 character, the receiver will be automatically disabled and the address byte is ignored. If the address byte matches Xoff2 character, the receiver will put this byte in the RX FIFO along with the parity bit in the parity error bit (LSR bit 2).

# 7. Register descriptions

<u>Table 9</u> details the assigned bit functions for the SC16C852V internal registers. The assigned bit functions are more fully defined in <u>Section 7.1</u> through <u>Section 7.23</u>.

Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

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		_											
А3	A2	A1	Register	Default[1]	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	R/W
Gen	eral	regis	ter set <sup>[2]</sup>										
0	0	0	RHR	XX	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R
0	0	0	THR	XX	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	W
0	0	1	IER	00	CTS interrupt[3]	RTS interrupt[3]	Xoff interrupt[3]	Sleep mode <sup>[3]</sup>	modem status interrupt	receive line status interrupt	transmit holding register interrupt	receive holding register	R/W
0	1	0	FCR	00	RCVR trigger (MSB)	RCVR trigger (LSB)	TX trigger (MSB)[3]	TX trigger (LSB)[3]	DMA mode select	XMIT FIFO reset	RCVR FIFO reset	FIFOs enable	W
0	1	0	ISR	01	FIFOs enabled	FIFOs enabled	INT priority bit 4	INT priority bit 3	INT priority bit 2	INT priority bit 1	INT priority bit 0	INT status	R
0	1	1	LCR	00	divisor latch enable	set break	set parity	even parity	parity enable	stop bits	word length bit 1	word length bit 0	R/W
1	0	0	MCR	00	clock select[3]	IRDA enable	reserved	loopback	OP2A, INT enable	(OP1A)	RTS	DTR	R/W
1	0	1	LSR	60	FIFO data error	THR and TSR empty	THR empty	break interrupt	framing error	parity error	overrun error	receive data ready	R
1	0	1	EFCR	00	reserved	reserved	reserved	reserved	reserved	Enable extra feature bit-1	Enable extra feature bit-0	Enable TXLVLCNT/ RXLVLCNT	W
1	1	0	MSR	X0	CD	RI	DSR	CTS	$\Delta \overline{CD}$	$\Delta \overline{RI}$	$\Delta \overline{DSR}$	$\Delta \overline{CTS}$	R
1	1	1	SPR	FF	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R/W
Spe	cial r	egist	er set[4]										
0	0	0	DLL	XX	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R/W
0	0	1	DLM	XX	bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8	R/W
Sec	ond s	speci	al register set	[5]									
0	1	1	TXLVLCNT	00	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R
1	0	0	RXLVLCNT	00	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R

Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

NXP

Semiconductors

				•									
А3	A2	<b>A1</b>	Register	Default[1]	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	R/W
Enh	ance	d reg	gister set <sup>[6]</sup>		'		1			'	'	'	
0	1	0	EFR	00	Auto CTS	Auto RTS	special character select	Enable IER[7:4], ISR[5:4], FCR[5:4], MCR[7:5]	Cont-3 Tx, Rx Control	Cont-2 Tx, Rx Control	Cont-1 Tx, Rx Control	Cont-0 Tx, Rx Control	R/W
1	0	0	Xon-1	00	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R/W
1	0	1	Xon-2	00	bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8	R/W
1	1	0	Xoff-1	00	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R/W
1	1	1	Xoff-2	00	bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8	R/W
Firs	t extr	ra reg	gister set[7]										
0	1	0	TXINTLVL	0x00	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R/W
1	0	0	RXINTLVL	0x00	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R/W
1	1	0	FLWCNTH	0x00	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R/W
1	1	1	FLWCNTL	0x00	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R/W
Sec	ond e	extra	register set[8]										
0	1	0	CLKPRES		reserved	reserved	reserved	reserved	bit 3	bit 2	bit 1	bit 0	R/W
1	0	0	RS485TIME	0x00	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0	R/W
1	1	0	AFCR2	0x00	reserved	reserved	RS485 RTS invert	Auto RS485 RTS	RS485 RTS/DTR	transmitter disable	receiver disable	9-bit enable	R/W
1	1	1	AFCR1	0x00	concurrent write	reserved	reserved	sleep RX LOW	reserved	RTS/CTS mapped to DTR/DSR	software reset	TSR interrupt	R/W

- [1] The value shown in represents the register's initialized hexadecimal value; X = not applicable.
- Accessible only when LCR[7] is logic 0, and EFCR[2:1] are logic 0.
- This bit is only accessible when EFR[4] is set.
- Baud rate registers accessible only when LCR[7] is logic 1.
- Second special registers are accessible only when EFCR[0] = 1, and EFCR[2:1] are logic 0.
- Enhanced Feature Register, Xon-1/Xon-2 and Xoff-1/Xoff-2 are accessible only when LCR is set to 0xBF, and EFCR[2:1] are logic 0.
- First extra register set is only accessible when EFCR[2:1] = 01b.
- Second extra register set is only accessible when EFCR[2:1] = 10b.

#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

#### 7.1 Transmit (THR) and Receive (RHR) Holding Registers

The serial transmitter section consists of an 8-bit Transmit Holding Register (THR) and Transmit Shift Register (TSR). The status of the THR is provided in the Line Status Register (LSR). Writing to the THR transfers the contents of the data bus (AD7 to AD0) to the transmit FIFO. The THR empty flag in the LSR will be set to a logic 1 when the transmit FIFO is empty or when data is transferred to the TSR.

The serial receive section also contains an 8-bit Receive Holding Register (RHR) and a Receive Serial Shift Register (RSR). Receive data is removed from the SC16C852V receive FIFO by reading the RHR. The receive section provides a mechanism to prevent false starts. On the falling edge of a start or false start bit, an internal receiver counter starts counting clocks at the  $16\times$  clock rate. After  $7\frac{1}{2}$  clocks, the start bit time should be shifted to the center of the start bit. At this time the start bit is sampled, and if it is still a logic 0 it is validated. Evaluating the start bit in this manner prevents the receiver from assembling a false character. Receiver status codes will be posted in the LSR.

# 7.2 Interrupt Enable Register (IER)

The Interrupt Enable Register (IER) masks the interrupts from receiver ready, transmitter empty, line status and modem status registers. These interrupts would normally be seen on the INTA, INTB output pins.

Table 10. Interrupt Enable Register bits description

Bit	Symbol	Description
7	IER[7]	CTS interrupt.
		logic 0 = disable the CTS interrupt (normal default condition)
		logic 1 = enable the CTS interrupt. The SC16C852V issues an interrupt when the $\overline{\text{CTS}}$ pin transitions from a logic 0 to a logic 1.
6	IER[6]	RTS interrupt.
		logic 0 = disable the RTS interrupt (normal default condition)
		logic 1 = enable the RTS interrupt. The SC16C852V issues an interrupt when the $\overline{\text{RTS}}$ pin transitions from a logic 0 to a logic 1.
5	IER[5]	Xoff interrupt.
		logic 0 = disable the software flow control, receive Xoff interrupt (normal default condition)
		logic 1 = enable the receive Xoff interrupt
4	IER[4]	Sleep mode.
		logic 0 = disable Sleep mode (normal default condition)
		logic 1 = enable Sleep mode
3	IER[3]	Modem Status Interrupt. This interrupt will be issued whenever there is a modem status change as reflected in MSR[3:0].
		logic 0 = disable the modem status register interrupt (normal default condition)
		logic 1 = enable the modem status register interrupt
2	IER[2]	Receive Line Status interrupt. This interrupt will be issued whenever a receive data error condition exists as reflected in LSR[4:1].
		logic 0 = disable the receiver line status interrupt (normal default condition)
		logic 1 = enable the receiver line status interrupt

#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

Table 10. Interrupt Enable Register bits description ... continued

Bit	Symbol	Description
1 IER[1]		Transmit Holding Register interrupt. In the non-FIFO mode, this interrupt will be issued whenever the THR is empty, and is associated with LSR[5]. In the FIFO modes, this interrupt will be issued whenever the FIFO is empty.
		logic 0 = disable the Transmit Holding Register Empty (TXRDY) interrupt (normal default condition)
		logic 1 = enable the TXRDY (ISR level 3) interrupt
0	IER[0]	Receive Holding Register interrupt. In the non-FIFO mode, this interrupt will be issued when the RHR has data, or is cleared when the RHR is empty. In the FIFO mode, this interrupt will be issued when the FIFO has reached the programmed trigger level or is cleared when the FIFO drops below the trigger level.  logic 0 = disable the receiver ready (ISR level 2, RXRDY) interrupt (normal
		default condition)
		logic 1 = enable the RXRDY (ISR level 2) interrupt

# 7.2.1 IER versus transmit/receive FIFO interrupt mode operation

When the receive FIFO is enabled (FCR[0] = logic 1), and receive interrupts (IER[0] = logic 1) are enabled, the receive interrupts and register status will reflect the following:

- The receive RXRDY interrupt (Level 2 ISR interrupt) is issued to the external CPU
  when the receive FIFO has reached the programmed trigger level. It will be cleared
  when the receive FIFO drops below the programmed trigger level.
- Receive FIFO status will also be reflected in the user accessible ISR register when
  the receive FIFO trigger level is reached. Both the ISR register receive status bit and
  the interrupt will be cleared when the FIFO drops below the trigger level.
- The receive data ready bit (LSR[0]) is set as soon as a character is transferred from the shift register (RSR) to the receive FIFO. It is reset when the FIFO is empty.
- When the Transmit FIFO and interrupts are enabled, an interrupt is generated when
  the transmit FIFO is empty due to the unloading of the data by the TSR and UART for
  transmission via the transmission media. The interrupt is cleared either by reading the
  ISR, or by loading the THR with new data characters.

#### 7.2.2 IER versus receive/transmit FIFO polled mode operation

When FCR[0] = logic 1, setting IER[3:0] = zeroes puts the SC16C852V in the FIFO polled mode of operation. In this mode, interrupts are not generated and the user must poll the LSR register for TX and/or RX data status. Since the receiver and transmitter have separate bits in the LSR either or both can be used in the polled mode by selecting respective transmit or receive control bit(s).

- LSR[0] will be a logic 1 as long as there is one byte in the receive FIFO.
- LSR[4:1] will provide the type of receive errors, or a receive break, if encountered.
- LSR[5] will indicate when the transmit FIFO is empty.
- LSR[6] will indicate when both the transmit FIFO and transmit shift register are empty.
- LSR[7] will show if any FIFO data errors occurred.

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# 7.3 FIFO Control Register (FCR)

This register is used to enable the FIFOs, clear the FIFOs, set the receive FIFO trigger levels, and select the DMA mode.

#### 7.3.1 **DMA** mode

#### 7.3.1.1 Mode 0 (FCR bit 3 = 0)

In this mode, Transmit Ready (TXRDY) will go to a logic 0 whenever the FIFO (THR, if FIFO is not enabled) is empty. Receive Ready (RXRDY) will go to a logic 0 whenever the Receive Holding Register (RHR) is loaded with a character.

#### 7.3.1.2 Mode 1 (FCR bit 3 = 1)

In this mode, the transmit ready  $(\overline{TXRDY})$  is set when the transmit FIFO is below the programmed trigger level. The receive ready  $(\overline{RXRDY})$  is set when the receive FIFO fills to the programmed trigger level. However, the FIFO continues to fill regardless of the programmed level until the FIFO is full.  $\overline{RXRDY}$  remains a logic 0 as long as the FIFO fill level is above the programmed trigger level.

#### 7.3.2 FIFO mode

Table 11. FIFO Control Register bits description

Bit	Symbol	Description
7:6	FCR[7:6]	Receive trigger level in 32-byte FIFO mode.[1]
		These bits are used to set the trigger level for receive FIFO interrupt and flow control. The SC16C852V will issue a receive ready interrupt when the number of characters in the receive FIFO reaches the selected trigger level. Refer to <a href="Table 12">Table 12</a> .
5:4	FCR[5:4]	Transmit trigger level in 32-byte FIFO mode. [2]
		These bits are used to set the trigger level for the transmit FIFO interrupt and flow control. The SC16C852V will issue a transmit empty interrupt when the number of characters in FIFO drops below the selected trigger level. Refer to Table 13.
3	FCR[3]	DMA mode select.

logic 0 = set DMA mode '0' (normal default condition)

logic 1 = set DMA mode '1'

**Transmit operation in mode '0':** When the SC16C852V is in the non-FIFO mode (FIFOs disabled; FCR[0] = logic 0) or in the FIFO mode (FIFOs enabled; FCR[0] = logic 1; FCR[3] = logic 0), and when there are no characters in the transmit FIFO, the  $\overline{TXRDY}$  signal will be a logic 0. Once active, the  $\overline{TXRDY}$  signal will go to a logic 1 after the first character is loaded into the transmit holding register.

**Receive operation in mode '0':** When the SC16C852V is in non-FIFO mode, or in the FIFO mode (FCR[0] = logic 1; FCR[3] = logic 0) and there is at least one character in the receive FIFO, the  $\overline{RXRDY}$  signal will be a logic 0. Once active, the  $\overline{RXRDY}$  signal will go to a logic 1 when there are no more characters in the receiver.

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Table 11. FIFO Control Register bits description ... continued

Bit	Symbol	Description
3 (cont.)		<b>Transmit operation in mode '1':</b> When the SC16C852V is in FIFO mode (FCR[0] = logic 1; FCR[3] = logic 1), the $\overline{TXRDY}$ signal will be a logic 1 when the transmit FIFO is completely full, see Section 6.10 "DMA operation". It will be a logic 0 when the trigger level has been reached.
		Receive operation in mode '1': When the SC16C852V is in FIFO mode (FCR[0] = logic 1; FCR[3] = logic 1) and the trigger level has been reached, or a Receive Time-Out has occurred, the RXRDY signal will go to a logic 0. Once activated, it will go to a logic 1 after there are no more characters in the FIFO.
2	FCR[2]	XMIT FIFO reset.
		logic 0 = no FIFO transmit reset (normal default condition)
		logic 1 = clears the contents of the transmit FIFO and resets the FIFO counter logic. This bit will return to a logic 0 after clearing the FIFO.
1	FCR[1]	RCVR FIFO reset.
		logic 0 = no FIFO receive reset (normal default condition)
		logic 1 = clears the contents of the receive FIFO and resets the FIFO counter logic. This bit will return to a logic 0 after clearing the FIFO.
0	FCR[0]	FIFO enable.
		logic 0 = disable the transmit and receive FIFO (normal default condition)
		logic 1 = enable the transmit and receive FIFO

<sup>[1]</sup> For 128-byte FIFO mode, refer to Section 7.16, Section 7.17, Section 7.18.

Table 12. RCVR trigger levels

FCR[7]	FCR[6]	RX FIFO trigger level in 32-byte FIFO mode <sup>[1]</sup>
0	0	8 bytes
0	1	16 bytes
1	0	24 bytes
1	1	28 bytes

<sup>[1]</sup> When RXINTLVL or TXINTLVL or FLWCNTH or FLWCNTL contains any value other than 0x00, receive and transmit trigger levels are set by RXINTLVL, TXINTLVL; see Section 6.4 "FIFO operation".

Table 13. TX FIFO trigger levels

FCR[5]	FCR[4]	TX FIFO trigger level in 32-byte FIFO mode[1]
0	0	16 bytes
0	1	8 bytes
1	0	24 bytes
1	1	30 bytes

<sup>[1]</sup> When RXINTLVL or TXINTLVL or FLWCNTH or FLWCNTL contains any value other than 0x00, receive and transmit trigger levels are set by RXINTLVL, TXINTLVL; see Section 6.4 "FIFO operation".

<sup>[2]</sup> For 128-byte FIFO mode, refer to Section 7.15, Section 7.17, Section 7.18.

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# 7.4 Interrupt Status Register (ISR)

The SC16C852V provides six levels of prioritized interrupts to minimize external software interaction. The Interrupt Status Register (ISR) provides the user with six interrupt status bits. Performing a read cycle on the ISR will provide the user with the highest pending interrupt level to be serviced. No other interrupts are acknowledged until the pending interrupt is serviced. A lower level interrupt may be seen after servicing the higher level interrupt and re-reading the interrupt status bits. Table 14 "Interrupt source" shows the data values (bits 5:0) for the six prioritized interrupt levels and the interrupt sources associated with each of these interrupt levels.

Table 14. Interrupt source

Priority level	ISR[5]	ISR[4]	ISR[3]	ISR[2]	ISR[1]	ISR[0]	Source of the interrupt
1	0	0	0	1	1	0	LSR (Receiver Line Status Register)
2	0	0	0	1	0	0	RXRDY (Received Data Ready)
2	0	0	1	1	0	0	RXRDY (Receive Data time-out)
3	0	0	0	0	1	0	TXRDY (Transmitter Holding Register Empty)
4	0	0	0	0	0	0	MSR (Modem Status Register)
5	0	1	0	0	0	0	RXRDY (Received Xoff signal)/ Special character
6	1	0	0	0	0	0	CTS, RTS change of state

Table 15. Interrupt Status Register bits description

Bit	Symbol	Description
7:6	ISR[7:6]	FIFOs enabled. These bits are set to a logic 0 when the FIFOs are not being used in the non-FIFO mode. They are set to a logic 1 when the FIFOs are enabled in the SC16C852V mode.
		logic 0 or cleared = default condition
5:4	ISR[5:4]	INT priority bits 4:3. These bits are enabled when EFR[4] is set to a logic 1. ISR[4] indicates that matching Xoff character(s) have been detected. ISR[5] indicates that CTS, RTS have been generated. Note that once set to a logic 1, the ISR[4] bit will stay a logic 1 until Xon character(s) are received. logic 0 or cleared = default condition
3:1	ISR[3:1]	INT priority bits 2:0. These bits indicate the source for a pending interrupt at interrupt priority levels 1, 2, and 3 (see <u>Table 14</u> ).  logic 0 or cleared = default condition
0	ISR[0]	INT status.  logic 0 = an interrupt is pending and the ISR contents may be used as a pointer to the appropriate interrupt service routine logic 1 = no interrupt pending (normal default condition)

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# 7.5 Line Control Register (LCR)

The Line Control Register is used to specify the asynchronous data communication format. The word length, the number of stop bits, and the parity are selected by writing the appropriate bits in this register.

Table 16. Line Control Register bits description

		na or register bite decempation
Bit	Symbol	Description
7	LCR[7]	Divisor latch enable. The internal baud rate counter latch and Enhanced Feature mode enable.
		logic 0 = divisor latch disabled (normal default condition)
		logic 1 = divisor latch enabled
6	LCR[6]	Set break. When enabled, the Break control bit causes a break condition to be transmitted (the TX output is forced to a logic 0 state). This condition exists until disabled by setting LCR[6] to a logic 0.
		logic 0 = no TX break condition (normal default condition)
		logic 1 = forces the transmitter output (TX) to a logic 0 for alerting the remote receiver to a line break condition
5:3	LCR[5:3]	Programs the parity conditions (see <u>Table 17</u> ).
2	LCR[2]	Stop bits. The length of stop bit is specified by this bit in conjunction with the programmed word length (see $\underline{\text{Table 18}}$ ).
		logic 0 or cleared = default condition
1:0	LCR[1:0]	Word length bits 1, 0. These two bits specify the word length to be transmitted or received (see <u>Table 19</u> ).
		logic 0 or cleared = default condition

#### Table 17. LCR[5:3] parity selection

LCR[5]	LCR[4]	LCR[3]	Parity selection
Χ	Χ	0	no parity
Χ	0	1	odd parity
0	1	1	even parity
0	0	1	forced parity '1'
1	1	1	forced parity '0'

#### Table 18. LCR[2] stop bit length

LCR[2]	Word length (bits)	Stop bit length (bit times)
0	5, 6, 7, 8	1
1	5	1½
1	6, 7, 8	2

# Table 19. LCR[1:0] word length

LCR[1]	LCR[0]	Word length (bits)
0	0	5
0	1	6
1	0	7
1	1	8

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# 7.6 Modem Control Register (MCR)

This register controls the interface with the modem or a peripheral device.

Table 20. Modem Control Register bits description

Bit	Symbol	Description
7	MCR[7]	Clock select
		logic 0 = divide-by-1 clock input
		logic 1 = divide-by-4 clock input
6	MCR[6]	IR enable (see <u>Figure 21</u> ).
		logic 0 = enable the standard modem receive and transmit input/output interface (normal default condition)
		logic 1 = enable infrared IrDA receive and transmit inputs/outputs. While in this mode, the TX/RX output/inputs are routed to the infrared encoder/decoder. The data input and output levels will conform to the IrDA infrared interface requirement. As such, while in this mode, the infrared TX output will be a logic 0 during idle data conditions.
5	MCR[5]	Reserved; set to '0'.
4	MCR[4]	Loopback. Enable the local Loopback mode (diagnostics). In this mode the transmitter output $(\overline{TX})$ and the receiver input $(\overline{RX})$ , $\overline{CTS}$ , $\overline{DSR}$ , $\overline{CD}$ , and $\overline{RI}$ are disconnected from the SC16C852V I/O pins. Internally the modem data and control pins are connected into a loopback data configuration (see Figure 9). In this mode, the receiver and transmitter interrupts remain fully operational. The Modem Control Interrupts are also operational, but the interrupts' sources are switched to the lower four bits of the Modem Control. Interrupts continue to be controlled by the IER register.
		logic 0 = disable Loopback mode (normal default condition)
		logic 1 = enable local Loopback mode (diagnostics)
3	MCR[3]	OP2A/OP2B, INT enable
		logic 0 = forces INT (A, B) outputs to the 3-state mode and sets $\overline{\text{OP2A}/\text{OP2B}}$ to a logic 1 (normal default condition)
		logic 1 = forces the INT (A, B) outputs to the active mode and sets $\overline{\text{OP2A}/\text{OP2B}}$ to a logic 0
		Remark: OP2A/OP2B pins do not exist on the TFBGA36 package.
2	MCR[2]	$\overline{\text{OP1A}/\text{OP1B}}$ are not available as an external signal in the SC16C852V. This bit is instead used in the Loopback mode only. In the Loopback mode, this bit is used to write the state of the modem $\overline{\text{RI}}$ interface signal.
1	MCR[1]	RTS
		logic 0 = force $\overline{RTS}$ output to a logic 1 (normal default condition)
		logic 1 = force $\overline{RTS}$ output to a logic 0
0	MCR[0]	DTR
		logic $0 = \text{force } \overline{\text{DTR}}$ output to a logic 1 (normal default condition)
		logic 1 = force $\overline{DTR}$ output to a logic 0

#### Table 21. Interrupt output control

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MCR[3]	INT (A, B) output
0	3-state
1	active

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# 7.7 Line Status Register (LSR)

This register provides the status of data transfers between the SC16C852V and the CPU.

Table 22. Line Status Register bits description

Bit	Symbol	Description
7	LSR[7]	FIFO data error.
		logic 0 = no error (normal default condition)
		logic 1 = at least one parity error, framing error or break indication is in the current FIFO data. This bit is cleared when there are no remaining error flags associated with the remaining data in the FIFO.
6	LSR[6]	THR and TSR empty. This bit is the Transmit Empty indicator. This bit is set to a logic 1 whenever the transmit holding register and the transmit shift register are both empty. It is reset to logic 0 whenever either the THR or TSR contains a data character. In the FIFO mode, this bit is set to logic 1 whenever the transmit FIFO and transmit shift register are both empty.
5	LSR[5]	THR empty. This bit is the Transmit Holding Register Empty indicator. This bit indicates that the UART is ready to accept a new character for transmission. In addition, this bit causes the UART to issue an interrupt to CPU when the THR interrupt enable is set. The THR bit is set to a logic 1 when a character is transferred from the transmit holding register into the transmitter shift register. The bit is reset to a logic 0 concurrently with the loading of the transmitter holding register by the CPU. In the FIFO mode, this bit is set when the transmit FIFO is empty; it is cleared when at least 1 byte is written to the transmit FIFO.
4	LSR[4]	Break interrupt.
		logic 0 = no break condition (normal default condition)
		logic 1 = the receiver received a break signal (RX was a logic 0 for one character frame time). In the FIFO mode, only one break character is loaded into the FIFO.
3	LSR[3]	Framing error.
		logic 0 = no framing error (normal default condition)
		logic 1 = framing error. The receive character did not have a valid stop bit(s). In the FIFO mode, this error is associated with the character at the top of the FIFO.
2	LSR[2]	Parity error.
		logic 0 = no parity error (normal default condition
		logic 1 = parity error. The receive character does not have correct parity information and is suspect. In the FIFO mode, this error is associated with the character at the top of the FIFO.
1	LSR[1]	Overrun error.
		logic 0 = no overrun error (normal default condition)
		logic 1 = overrun error. A data overrun error occurred in the Receive Shift Register. This happens when additional data arrives while the FIFO is full. In this case, the previous data in the shift register is overwritten. Note that under this condition, the data byte in the Receive Shift Register is not transferred into the FIFO, therefore the data in the FIFO is not corrupted by the error.
0	LSR[0]	Receive data ready.
		logic 0 = no data in Receive Holding Register or FIFO (normal default condition)
		logic 1 = data has been received and is saved in the Receive Holding Register or FIFO

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# 7.8 Modem Status Register (MSR)

This register shares the same address as EFCR register. This is a read-only register and it provides the current state of the control interface signals from the modem, or other peripheral device to which the SC16C852V is connected. Four bits of this register are used to indicate the changed information. These bits are set to a logic 1 whenever a control input from the modem changes state. These bits are set to a logic 0 whenever the CPU reads this register.

When write, the data will be written to EFCR register.

Table 23. Modem Status Register bits description

Bit	Symbol	Description
7	MSR[7]	CD. During normal operation, this bit is the complement of the $\overline{\text{CD}}$ input. Reading this bit in the loopback mode produces the state of MCR[3] ( $\overline{\text{OP2A}/\text{OP2B}}$ ).
6	MSR[6]	RI. During normal operation, this bit is the complement of the $\overline{\text{RI}}$ input. Reading this bit in the loopback mode produces the state of MCR[2] ( $\overline{\text{OP1A}/\text{OP1B}}$ ).
5	MSR[5]	DSR. During normal operation, this bit is the complement of the $\overline{\text{DSR}}$ input. During the loopback mode, this bit is equivalent to MCR[0] ( $\overline{\text{DTR}}$ ).
4	MSR[4]	CTS. During normal operation, this bit is the complement of the $\overline{\text{CTS}}$ input. During the loopback mode, this bit is equivalent to MCR[1] ( $\overline{\text{RTS}}$ ).
3	MSR[3]	$\Delta \overline{\text{CD}}$ [1]  logic 0 = no $\overline{\text{CD}}$ change (normal default condition)  logic 1 = the $\overline{\text{CD}}$ input to the SC16C852V has changed state since the last time it was read. A modem Status Interrupt will be generated.
2	MSR[2]	$\Delta \overline{RI}$ [1]  logic 0 = no $\overline{RI}$ change (normal default condition)  logic 1 = the $\overline{RI}$ input to the SC16C852V has changed from a logic 0 to a logic 1. A modem Status Interrupt will be generated.
1	MSR[1]	ΔDSR [1]  logic 0 = no DSR change (normal default condition)  logic 1 = the DSR input to the SC16C852V has changed state since the last time it was read. A modem Status Interrupt will be generated.
0	MSR[0]	$\Delta \overline{\text{CTS}}$ [1]  logic 0 = no $\overline{\text{CTS}}$ change (normal default condition)  logic 1 = the $\overline{\text{CTS}}$ input to the SC16C852V has changed state since the last time it was read. A modem Status Interrupt will be generated.

<sup>[1]</sup> Whenever any MSR bit 3:0 is set to logic 1, a Modem Status Interrupt will be generated.

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# 7.9 Extra Feature Control Register (EFCR)

This is a write-only register, and it allows the software access to these registers: First Extra Register Set, Second Extra Register Set, Transmit FIFO Level Counter (TXLVLCNT), and Receive FIFO Level Counter (RXLVLCNT).

Table 24. Extra Feature Control Register bits description

Bit	Symbol	Description
7:3	EFCR[7:3]	reserved
2:1	EFCR[2:1]	Enable Extra Feature Control bits
		00 = General Register Set is accessible
		01 = First Extra Register Set is accessible
		10 = Second Extra Register Set is accessible
		11 = reserved
0	EFCR[0]	Enable TXLVLCNT and RXLVLCNT access
		0 = TXLVLCNT and RXLVLCNT are disabled
		1 = TXLVLCNT and RXLVLCNT are enabled and can be read

**Remark:** EFCR[2:1] has higher priority than EFCR[0]. TXLVLCNT and RXLVLCNT can only be accessed if EFCR[2:1] are zeroes.

# 7.10 Scratchpad Register (SPR)

The SC16C852V provides a temporary data register to store 8 bits of user information.

## 7.11 Division Latch (DLL and DLM)

These are two 8-bit registers which store the 16-bit divisor for generation of the baud clock in the baud rate generator. DLM stores the most significant part of the divisor. DLL stores the least significant part of the divisor.

#### 7.12 Transmit FIFO Level Count (TXLVLCNT)

This register is a read-only register. It reports the number of spaces available in the transmit FIFO.

## 7.13 Receive FIFO Level Count (RXLVLCNT)

This register is a read-only register. It reports the fill level of the receive FIFO (the number of characters in the RXFIFO).

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# 7.14 Enhanced Feature Register (EFR)

Enhanced features are enabled or disabled using this register.

Bit 0 through bit 4 provide single or dual character software flow control selection. When the Xon1 and Xon2 and/or Xoff1 and Xoff2 modes are selected, the double 8-bit words are concatenated into two sequential numbers.

Table 25. Enhanced Feature Register bits description

Bit	Symbol	Description
7	EFR[7]	Automatic CTS flow control.
		logic 0 = automatic CTS flow control is disabled (normal default condition)
		logic 1 = enable automatic CTS flow control. Transmission will stop when $\overline{\text{CTS}}$ goes to a logical 1. Transmission will resume when the $\overline{\text{CTS}}$ signal returns to a logical 0.
6	EFR[6]	Automatic RTS flow control. Automatic RTS may be used for hardware flow control by enabling EFR[6]. When Auto-RTS is selected, an interrupt will be generated when the receive FIFO is filled to the programmed trigger level and RTS will go to a logic 1 at the next trigger level. RTS will return to a logic 0 when data is unloaded below the next lower trigger level (programmed trigger level 1). The state of this register bit changes with the status of the hardware flow control. RTS functions normally when hardware flow control is disabled.
		logic 0 = automatic RTS flow control is disabled (normal default condition)
		logic 1 = enable automatic RTS flow control
5	EFR[5]	Special character detect.
		logic 0 = special character detect disabled (normal default condition)
		logic 1 = special character detect enabled. The SC16C852V compares each incoming receive character with Xoff2 data. If a match exists, the received data will be transferred to FIFO and ISR[4] will be set to indicate detection of special character. Bit-0 in the X-registers corresponds with the LSB bit for the receive character. When this feature is enabled, the normal software flow control must be disabled (EFR[3:0] must be set to a logic 0).
4	EFR[4]	Enhanced function control bit. The content of IER[7:4], ISR[5:4], FCR[5:4], and MCR[7:5] can be modified and latched. After modifying any bits in the enhanced registers, EFR[4] can be set to a logic 0 to latch the new values. This feature prevents existing software from altering or overwriting the SC16C852V enhanced functions.
		logic $0 = \text{disable/latch enhanced features}^{[1]}$
		logic 1 = enables the enhanced functions <sup>[1]</sup> . When this bit is set to a logic 1, all enhanced features of the SC16C852V are enabled and user settings stored during a reset will be restored.
3:0	EFR[3:0]	Cont-3:0 Tx, Rx control. Logic 0 or cleared is the default condition.  Combinations of software flow control can be selected by programming these bits. See Table 26.

<sup>[1]</sup> Enhanced function control bits: IER[7:4], ISR[5:4], FCR[5:4] and MCR[7:5].

Table 26. Software flow control functions[1]

Cont-3	Cont-2	Cont-1	Cont-0	TX, RX software flow controls
0	0	Χ	Χ	No transmit flow control
1	0	Χ	Χ	Transmit Xon1/Xoff1
0	1	Χ	Χ	Transmit Xon2/Xoff2

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Table 26. Software flow control functions[1] ...continued

Cont-3	Cont-2	Cont-1	Cont-0	TX, RX software flow controls
1	1	Χ	Χ	Transmit Xon1 and Xon2/Xoff1 and Xoff2
X	Χ	0	0	No receive flow control
X	Χ	1	0	Receiver compares Xon1/Xoff1
X	Χ	0	1	Receiver compares Xon2/Xoff2
1	0	1	1	Transmit Xon1/Xoff1
				Receiver compares Xon1 or Xon2, Xoff1 or Xoff2
0	1	1	1	Transmit Xon2/Xoff2
				Receiver compares Xon1 or Xon2, Xoff1 or Xoff2
1	1	1	1	Transmit Xon1 and Xon2, Xoff1 and Xoff2
				Receiver compares Xon1 and Xon2, Xoff1 and Xoff2

<sup>[1]</sup> When using a software flow control the Xon/Xoff characters cannot be used for data transfer.

## 7.15 Transmit Interrupt Level register (TXINTLVL)

This 8-bit register is used store the transmit FIFO trigger levels used for DMA and interrupt generation. Trigger levels from 1 to 128 can be programmed with a granularity of 1. Table 27 shows trigger level register bit settings.

Table 27. TXINTLVL register bits description

Bit	Symbol	Description
7:0	TXINTLVL[7:0]	This register stores the programmable transmit interrupt trigger levels for 128-byte FIFO mode.[1]
		0x00 = trigger level is set to 1
		0x01 = trigger level is set to 1
		0x80 = trigger level is set to 128

<sup>[1]</sup> For 32-byte FIFO mode, refer to Section 7.3 "FIFO Control Register (FCR)".

# 7.16 Receive Interrupt Level register (RXINTLVL)

This 8-bit register is used store the receive FIFO trigger levels used for DMA and interrupt generation. Trigger levels from 1 to 128 can be programmed with a granularity of 1. Table 28 shows trigger level register bit settings.

Table 28. RXINTLVL register bits description

Bit	Symbol	Description
7:0	RXINTLVL[7:0]	This register stores the programmable receive interrupt trigger levels for 128-byte FIFO mode. [1]
		0x00 = trigger level is set to 1
		0x01 = trigger level is set to 1
		0x80 = trigger level is set to 128

<sup>[1]</sup> For 32-byte FIFO mode, refer to Section 7.3 "FIFO Control Register (FCR)".

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# 7.17 Flow Control Trigger Level High (FLWCNTH)

This 8-bit register is used to store the receive FIFO high threshold levels to start/stop transmission during hardware/software flow control. <u>Table 29</u> shows transmission control register bit settings; see <u>Section 6.5</u>.

Table 29. FLWCNTH register bits description

Bit	Symbol	Description
7:0	FLWCNTH[7:0]	This register stores the programmable HIGH threshold level for hardware and software flow control for 128-byte FIFO mode. 10x00 = trigger level is set to 10x01 = trigger level is set to 1  0x80 = trigger level is set to 128

<sup>[1]</sup> For 32-byte FIFO mode, refer to Section 7.3 "FIFO Control Register (FCR)".

# 7.18 Flow Control Trigger Level Low (FLWCNTL)

This 8-bit register is used to store the receive FIFO low threshold levels to start/stop transmission during hardware/software flow control. <u>Table 30</u> shows transmission control register bit settings; see <u>Section 6.5</u>.

Table 30. FLWCNTL register bits description

	<u>~</u>	
Bit	Symbol	Description
7:0 FLWCNTL[7:0]		This register stores the programmable LOW threshold level for hardware and software flow control for 128-byte FIFO mode. 120    0x00 = trigger level is set to 1
		0x01 = trigger level is set to 1
		0x80 = trigger level is set to 128

<sup>[1]</sup> For 32-byte FIFO mode, refer to Section 7.3 "FIFO Control Register (FCR)".

## 7.19 Clock prescaler (CLKPRES)

This register hold values for the clock prescaler.

Table 31. Clock prescaler register description

Bit	Symbol	Description
7:4	CLKPRES[7:4]	reserved
3:0	CLKPRES[3:0]	clock prescaler value; reset to 0

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# 7.20 RS-485 turn-around time delay (RS485TIME)

The value in this register controls the turn-around time of the external line transceiver in bit time. In automatic 9-bit mode, the RTSA/RTSB or DTRA/DTRB pin is used to control the direction of the line driver, after the last bit of data has been shifted out of the transmit shift register the UART will count down the value in this register. When the count value reaches zero, the UART will assert the RTSA/RTSB or DTRA/DTRB pin (logic 0) to turn the external RS-485 transceiver around for receiving.

Table 32. RS-485 programmable turn-around time register

Bit	Symbol	Description
7:0	RS485TIME[7:0]	External RS-485 transceiver turn-around time delay. The value represents the bit time at the programmed baud rate.

# 7.21 Advanced Feature Control Register 1 (AFCR1)

Table 33. Advanced Feature Control Register 1 bits description

Bit	Symbol	Description
7	AFCR1[7]	Concurrent write. When this bit is set the host can write concurrently to the same register of all channels.
		0 = normal operation
		1 = concurrent write operation
6:5	AFCR1[6:5]	reserved
4	AFCR1[4]	Sleep RXlow. Program RX input to be edge-sensitive or level-sensitive.
		0 = RX input is level sensitive. If RXA/RXB pin is LOW, the UART will not go to sleep. Once the UART is in Sleep mode, it will wake up if RXA/RXB pin goes LOW.
		1 = RX input is edge sensitive. UART will go to sleep even if RXA/RXB pin is LOW, and will wake up when RXA/RXB pin toggles.
3	AFCR1[3]	reserved
2	AFCR1[2]	RTS/CTS mapped to DTR/DSR. Switch the function of RTS/CTS to DTR/DSR.
		0 = RTS and CTS signals are used for hardware flow control
		1 = DTR and DSR signals are used for hardware flow control. RTS and CTS retain their functionality.
1	AFCR1[1]	SReset. Software reset. A write to this bit will reset the UART. Once the UART is reset this bit is automatically set to 0.[1]
0	AFCR1[0]	TSR interrupt. Select TSR interrupt mode.
		0 = transmit empty interrupt occurs when transmit FIFO falls below the trigger level or becomes empty.
		1 = transmit empty interrupt occurs when transmit FIFO fall below the trigger level, or becomes empty and the last stop bit has been shift out the transmit shift register.

<sup>[1]</sup> It takes 4 XTAL1 clocks to reset the device.

## Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

# 7.22 Advanced Feature Control Register 2 (AFCR2)

Table 34. Advanced Feature Control Register 2 bits description

Bit	Symbol	Description
7:6	AFCR2[7:6]	reserved
5	AFCR2[5]	RTSInvert. Invert RTS or DTR signal in auto 9-bit mode.
		0 = RTS or DTR is set to 0 by the UART during transmission, and to 1 during reception
		1 = RTS or DTR is set to 1 by the UART during transmission, and to 0 during reception
4	AFCR2[4]	RTSCon. Enable the transmitter to control RTS or DTR signal in auto 9-bit mode.
		0 = transmitter does not control RTS or DTR signal
		1 = transmitter controls RTS or DTR signal
3	AFCR2[3]	RS485 RTS/DTR. Select $\overline{\text{RTSA}}/\overline{\text{RTSB}}$ or $\overline{\text{DTRA}}/\overline{\text{DTRB}}$ pin to control the external transceiver.
		$0 = \overline{\text{RTSA}}/\overline{\text{RTSB}}$ pin is used to control the external transceiver
		$1 = \overline{DTRA}/\overline{DTRB}$ pin is used to control the external transceiver
2	AFCR2[2]	TXDisable. Disable transmitter.
		0 = transmitter is enabled
		1 = transmitter is disabled
1	AFCR2[1]	RXDisable. Disable receiver.
		0 = receiver is enabled
		1 = receiver is disabled
0	AFCR2[0]	9-bitMode. Enable 9-bit mode or Multidrop (RS-485) mode.
		0 = normal RS-232 mode
		1 = enable 9-bit mode

#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

## 7.23 SC16C852V external reset condition and software reset

These two reset methods are identical and will reset the internal registers as indicated in Table 35.

Table 35. Reset state for registers

Register	Reset state
IER	IER[7:0] = 0
FCR	FCR[7:0] = 0
ISR	ISR[7:1] = 0; ISR[0] = 1
LCR	LCR[7:0] = 0
MCR	MCR[7:0] = 0
LSR	LSR[7] = 0; LSR[6:5] = 1; LSR[4:0] = 0
MSR	MSR[7:4] = input signals; MSR[3:0] = 0
EFCR	EFCR[7:0] = 0
SPR	SPR[7:0] = 1
DLL	undefined
DLM	undefined
TXLVLCNT	TXLVLCNT[7:0] = 0
RXLVLCNT	RXLVLCNT[7:0] = 0
EFR	EFR[7:0] = 0
Xon-1	Undefined
Xon-2	Undefined
Xoff-1	Undefined
Xoff-2	Undefined
TXINTLVL	TXINTLVL[7:0] = 0
RXINTLVL	RXINTLVL[7:0] = 0
FLWCNTH	FLWCNTH[7:0] = 0
FLWCNTL	FLWCNTL[7:0] = 0
CLKPRES	CLKPRES[7:0] = 0
RS485TIME	RS485TIME[7:0] = 0
AFCR2	AFCR2[7:0] = 0
AFCR1	AFCR1[7:0] = 0
	<u> </u>

Table 36. Reset state for outputs

Output	Reset state
TXA, TXB	logic 1
OP2A, OP2B	logic 1
RTSA, RTSB	logic 1
DTRA, DTRB	logic 1
INTA, INTB	3-state condition

#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

# 8. Limiting values

Table 37. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions		Min	Max	Unit
$V_{DD}$	supply voltage			-	2.5	V
V <sub>n</sub>	voltage on any other pin		<u>[1]</u>	$V_{SS} - 0.3$	$V_{DD} + 0.3$	V
$T_{amb}$	ambient temperature	operating in free air		-40	+85	°C
$T_{stg}$	storage temperature			-65	+150	°C
P <sub>tot</sub> /pack	total power dissipation per package			-	500	mW

<sup>[1]</sup> V<sub>n</sub> should not exceed 2.5 V.

## 9. Static characteristics

Table 38. Static characteristics

 $T_{amb}$  = -40 °C to +85 °C;  $V_{DD}$  = 1.65 V to 1.95 V; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
$V_{\text{IL}(\text{clk})}$	clock LOW-level input voltage			-	-	0.25	V
$V_{\text{IH}(\text{clk})}$	clock HIGH-level input voltage			1.35	-	-	V
$V_{IL}$	LOW-level input voltage	except X1 clock		-	-	0.45	V
$V_{IH}$	HIGH-level input voltage	except X1 clock		1.35	-	-	V
$V_{OL}$	LOW-level output voltage	$I_{OL} = 2 \text{ mA}$	[1]	-	-	0.35	V
$V_{OH}$	HIGH-level output voltage	$I_{OH} = -800 \mu A$		1.45	-	-	V
I <sub>LIL</sub>	LOW-level input leakage current			-	-	1	μΑ
I <sub>LIH</sub>	HIGH-level input leakage current			-	-	1	μΑ
I <sub>L(clk)</sub>	clock leakage current	LOW-level		-	-	30	μΑ
		HIGH-level		-	-	30	μΑ
$I_{DD}$	supply current	f = 5 MHz		-	-	2	mΑ
I <sub>DD(sleep)</sub>	sleep mode supply current		[2]	-	-	5	μΑ
$I_{DD(Ip)}$	low-power mode supply current		[3]	-	-	5	μА
Ci	input capacitance			-	-	5	pF

<sup>[1]</sup> Except XTAL2,  $V_{OL} = 1 V$  typical.

<sup>[2]</sup> Sleep current might be higher if there is any activity on the UART data bus during Sleep mode.

<sup>[3]</sup> Activate by LOWPWR pin.

#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

# 10. Dynamic characteristics

Table 39. Dynamic characteristics

 $T_{amb} = -40 \,^{\circ}C$  to  $+85 \,^{\circ}C$ ;  $V_{DD} = 1.65 \,^{\circ}V$  to 1.95 V; unless otherwise specified.

fxxIL1         frequency on pin XTAL1         III or any o	Symbol	Parameter	Conditions		Min	Тур	Max	Unit
t <sub>w</sub> (A-LLAH)         set-up time from address to LLA HIGH         5         -         -         ns           t <sub>w</sub> (LLA)         LLA pulse width time         10         -         -         ns           t <sub>N</sub> (LAH-A)         address hold time after LLA HIGH         10         -         -         ns           t <sub>Q</sub> (ICW)         IOW delay time         10         -         -         ns           t <sub>Q</sub> (ICN-DV)         delay time from IOR to data valid         25 pF load         -         -         40         ns           t <sub>Q</sub> (ICN-DV)         delay time from ICLA HIGH to IOR LOW         20         -         -         ns           t <sub>Q</sub> (ICN-DV)         IOW pulse width time         10         -         -         ns           t <sub>Q</sub> (ICN-DV)         data input hold time after IOW HIGH         5         -         -         ns           t <sub>Q</sub> (ICN-DV)         data input hold time after IOW HIGH         5         -         -         ns           t <sub>Q</sub> (ICN-DV)         Set-up time from ELA HIGH to IOW LOW         10         -         -         ns           t <sub>Q</sub> (ICN-DV)         Set-up time from ELA HIGH to IOW LOW         10         -         -         ns           t <sub>Q</sub> (ICN-DV)         Set-up time from IOW to IV HIGH         <	f <sub>XTAL1</sub>	frequency on pin XTAL1		[1]	-	-	80	MHz
tw(LA)         LLA pulse width time         10         -         -         ns           th(LLAH-A)         address hold time after LLA HIGH         10         -         -         ns           td(IOW)         IOW delay time         10         -         -         ns           td(IOR-DV)         delay time from IOR to data valid         25 pF load         -         -         40         ns           td(ICLAH-IORL)         IOR pulse width time         20         -         -         ns         -	t <sub>d(CS-LLAH)</sub>	delay time from $\overline{\text{CS}}$ to $\overline{\text{LLA}}$ HIGH			10	-	-	ns
th <sub>I</sub> (LLAH-A)         address hold time after LLA HIGH         10         -         ns           t <sub>d</sub> (IOW)         IOW delay time         10         -         -         ns           t <sub>d</sub> (IOR-DV)         delay time from IOR to data valid         25 pF load         -         -         40         ns           t <sub>W</sub> (IOR)         IOR pulse width time         20         -         -         ns           t <sub>W</sub> (IOW)         IOW pulse width time         10         -         -         ns           t <sub>W</sub> (IOW)         IOW pulse width time         10         -         -         ns           t <sub>W</sub> (IOW)         IOW pulse width time         10         -         -         ns           t <sub>W</sub> (IOW)         IOW pulse width ime         10         -         -         ns           t <sub>W</sub> (IOW)         data input hold time after IOW HIGH         5         -         -         ns           t <sub>W</sub> (IOW-ID)         data input hold time after IOW HIGH         5         -         -         ns           t <sub>W</sub> (ICN-IOW-ID)         delay time from data input to IOW LOW         10         -         -         ns           t <sub>W</sub> (IOR)         IOR delay time         10         -         -         ns	t <sub>su(A-LLAH)</sub>	set-up time from address to LLA HIGH			5	-	-	ns
tat(IOW)         IOW delay time         10         -         ns           ta(IOR-DV)         delay time from IOR to data valid         25 pF load         -         -         40         ns           ta(IOR-DV)         IOR pulse width time         20         -         -         ns           ta(ILAH-IORL)         delay time from ILA HIGH to IOR LOW         10         -         ns           ta(ILAH-IORL)         delay time from LIA HIGH to IOW LOW         10         -         ns           ta(ILAH-IOWL)         delay time from data input to IOW HIGH         5         -         -         ns           ta(IOR)         IOR delay time         To Relay time         10         -         -         ns           ta(IOR)         IOR delay time from data input to IOW HIGH         5         -         -         ns           ta(IOR)         IOR delay time         To Relay time         10         -         -         ns           ta(IOR)         IOR delay time         To Michael time from IOR to high-impedance data         25 pF load         -         50         ns           ta(IOW-Q)         delay time from IOR to data output         25 pF load         -         50         ns           ta(IOW-I)         delay time from modem	$t_{w(LLA)}$	LLA pulse width time			10	-	-	ns
tq(IOR-DV)         delay time from IOR to data valid         25 pF load         -         -         40         ns           tw(IOR)         IOR pulse width time         20         -         -         ns           tq(LLAH-IORL)         delay time from LLA HIGH to IOR LOW         10         -         -         ns           tw(IOW)         IOW pulse width time         10         -         -         ns           th(IOWH-D)         data input hold time after IOW HIGH         5         -         -         ns           tq(IOW-DWH)         set-up time from ELA HIGH to IOW LOW         10         -         -         ns           tq(ION)         IOR delay time from data input to IOW HIGH         5         -         -         ns           tq(IOR)         IOR delay time         10         -         -         ns           tq(IOR)         IOR delay time from IOR to high-impedance data output         25 pF load         -         -         20         ns           tq(ION-Q)         delay time from IOW to data output         25 pF load         -         -         50         ns           tq(IOW-Q)         delay time from IOR to INT LOW         25 pF load         -         -         50         ns           t	$t_{h(LLAH-A)}$	address hold time after $\overline{\text{LLA}}$ HIGH			10	-	-	ns
tw(ICIR)         IOR pulse width time         20         -         -         ns           td(ILLAH-IORL)         delay time from LLA HIGH to IOR LOW         10         -         -         ns           tw(ICW)         IOW pulse width time         10         -         -         ns           th(ICOWH-D)         data input hold time after IOW HIGH         5         -         -         ns           td(ILLAH-IOWL)         delay time from LLA HIGH to IOW LOW         10         -         -         ns           tsu(D-IOWH)         set-up time from data input to IOW HIGH         5         -         -         ns           td(IOR)         IOR delay time         10         -         -         ns           td(IOR)         IOR delay time from IOR to high-impedance data output         25 pF load         -         -         0         ns           td(IOW-Q)         delay time from IOW to data output         25 pF load         -         50         ns           td(IOR-INTL)         delay time from IOR to INT LOW         25 pF load         -         50         ns           tw(L         pulse width HIGH         5         -         -         50         ns           tw(cik)         clock pulse width         - </td <td><math>t_{d(IOW)}</math></td> <td>IOW delay time</td> <td></td> <td></td> <td>10</td> <td>-</td> <td>-</td> <td>ns</td>	$t_{d(IOW)}$	IOW delay time			10	-	-	ns
td(LLAH-IORL)       delay time from LLA HIGH to IOR LOW       10       -       -       ns         tw(IOW)       IOW pulse width time       10       -       -       ns         th(IOWH-D)       data input hold time after IOW HIGH       5       -       -       ns         td(ILLAH-IOWL)       delay time from LLA HIGH to IOW LOW       10       -       -       ns         td(IOR)       IOR delay time from data input to IOW HIGH       5       -       -       ns         td(IOR)       IOR delay time       10       -       -       ns         td(IOR)       IOR delay time       10       -       -       ns         td(IOR)       disable time from IOR to high-impedance data output       25 pF load       -       -       ns         td(IOW-Q)       delay time from IOW to data output       25 pF load       -       -       50       ns         td(IOR-INTL)       delay time from IOR to INT LOW       25 pF load       -       -       50       ns         twL       pulse width LOW       -       -       -       -       ns         twL(IOR-INTL)       delay time from stop to INT       25 pF load       -       -       ns         twL(IOR-INTL)	$t_{d(IOR\text{-}DV)}$	delay time from $\overline{IOR}$ to data valid	25 pF load		-	-	40	ns
tw(IOW)         IOW pulse width time         10         -         ns           th(IOWIH-D)         data input hold time after IOW HIGH         5         -         ns           td(ILLAH-IOWL)         delay time from ILLA HIGH to IOW LOW         10         -         ns           tu(ID-IOWH)         set-up time from data input to IOW HIGH         5         -         -         ns           tu(IOR)         IOR delay time         10         -         -         ns           tu(IOR-IOWH)         disable time from IOR to high-impedance data output         25 pF load         -         -         50         ns           tu(IOW-Q)         delay time from IOW to data output         25 pF load         -         -         50         ns           tu(IOR-INTL)         delay time from IOR to INT LOW         25 pF load         -         -         50         ns           tw(I)         pulse width HIGH         5         -         -         ns         50         ns           tw(I)         pulse width LOW         25 pF load         -         -         ns         50         ns           tu(IOR-INTL)         delay time from stop to INT         25 pF load         3         -         1T <sub>RCLK</sub> s	$t_{w(IOR)}$	IOR pulse width time			20	-	-	ns
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{d(LLAH\text{-}IORL)}$	delay time from $\overline{\text{LLA}}$ HIGH to $\overline{\text{IOR}}$ LOW			10	-	-	ns
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$t_{w(IOW)}$	IOW pulse width time			10	-	-	ns
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{h(IOWH-D)}$	data input hold time after $\overline{\text{IOW}}$ HIGH			5	-	-	ns
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$t_{d(LLAH\text{-}IOWL)}$	delay time from $\overline{\text{LLA}}$ HIGH to $\overline{\text{IOW}}$ LOW			10	-	-	ns
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{su(D\text{-}IOWH)}$	set-up time from data input to $\overline{\text{IOW}}$ HIGH			5	-	-	ns
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$t_{d(IOR)}$	IOR delay time			10	-	-	ns
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{\text{dis}(\text{IOR-QZ})}$		25 pF load		-	-	20	ns
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{d(IOW-Q)}$	delay time from $\overline{\text{IOW}}$ to data output	25 pF load		-	-	50	ns
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	t <sub>d(modem-INT)</sub>	delay time from modem to INT	25 pF load		-	-	50	ns
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{\text{d(IOR-INTL)}}$	delay time from $\overline{\text{IOR}}$ to INT LOW	25 pF load		-	-	50	ns
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{WH}$	pulse width HIGH			6	-	-	ns
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{WL}$	pulse width LOW			6	-	-	ns
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{w(clk)}$	clock pulse width			12.5	-	-	ns
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{d(stop\text{-INT})}$	delay time from stop to INT	25 pF load	[3]	-	-	1T <sub>RCLK</sub>	S
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{d(stop\text{-RXRDY})}$	delay time from stop to $\overline{RXRDY}$	25 pF load	[3]	-	-	1T <sub>RCLK</sub>	S
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{\text{d(IOR-RXRDYH)}}$	delay time from $\overline{\text{IOR}}$ to $\overline{\text{RXRDY}}$ HIGH	25 pF load		-	-	50	ns
$\begin{array}{llllllllllllllllllllllllllllllllllll$	$t_{d(start\text{-INT})}$	delay time from start to INT	25 pF load		-	-	1T <sub>RCLK</sub>	S
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$t_{d(IOW\text{-}TX)}$	delay time from $\overline{\text{IOW}}$ to TX		[3]	8T <sub>RCLK</sub>	-	$24T_{RCLK}$	S
t <sub>d(start-TXRDY)</sub> delay time from start to TXRDY 25 pF load 3 8T <sub>RCLK</sub> s	$t_{\text{d(IOW-INTL)}}$	delay time from $\overline{\text{IOW}}$ to INT LOW	25 pF load		-	-	50	ns
distant MADI)	$t_{\text{d(IOW-TXRDYH)}}$	delay time from $\overline{\text{IOW}}$ to $\overline{\text{TXRDY}}$ HIGH	25 pF load		-	-	50	ns
$t_{w(RESET\_N)}$ pulse width on pin $\overline{RESET}$ 10 - ns	$t_{d(start\text{-}TXRDY)}$	delay time from start to $\overline{\text{TXRDY}}$	25 pF load	[3]	-	-	8T <sub>RCLK</sub>	S
	$t_{w(\text{RESET\_N})}$	pulse width on pin RESET			10	-	-	ns

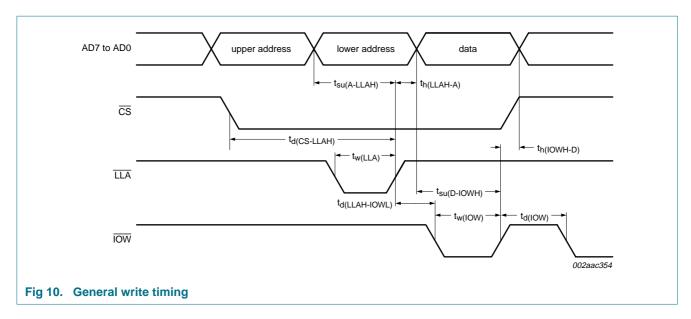
<sup>[1]</sup> External clock only; maximum crystal frequency is 24 MHz.

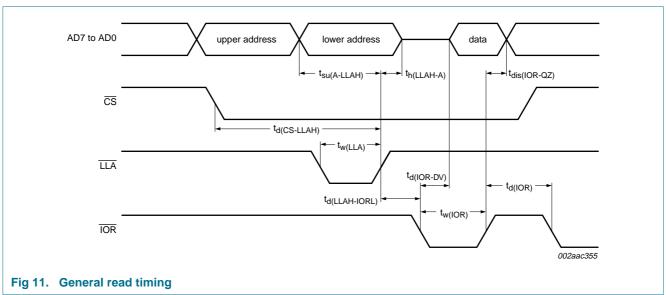
<sup>[2] 10 %</sup> of the data bus fall or rise time.

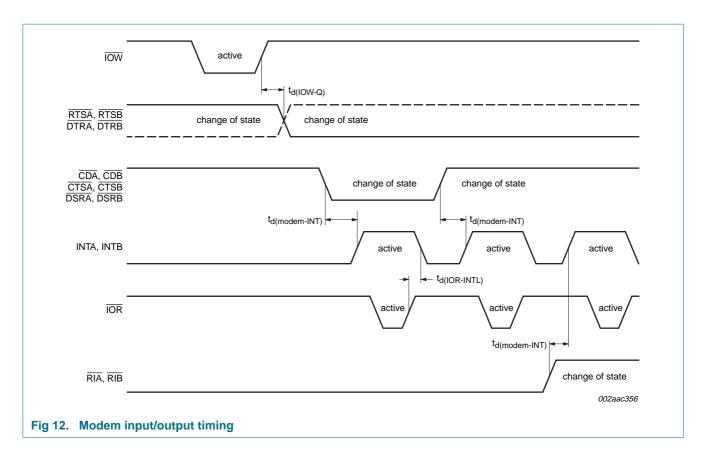
<sup>[3]</sup> RCLK is an internal frequency and it is equal to 16 times the baud rate.

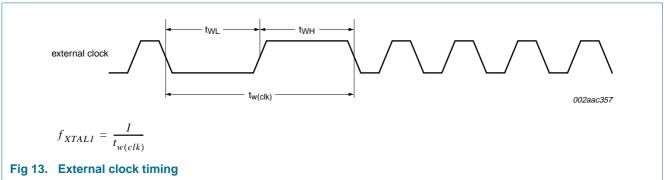
## Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

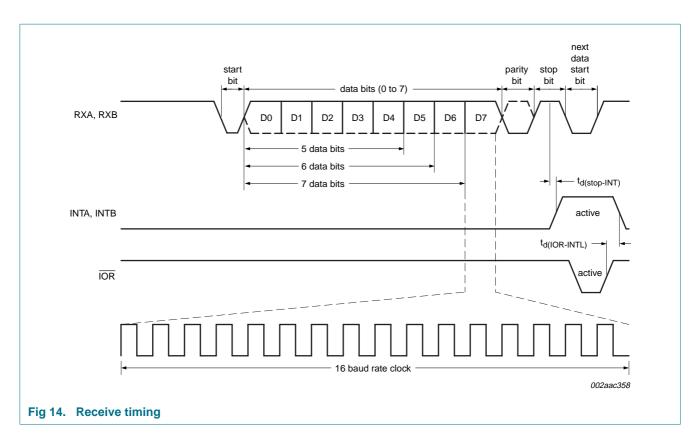
# 10.1 Timing diagrams

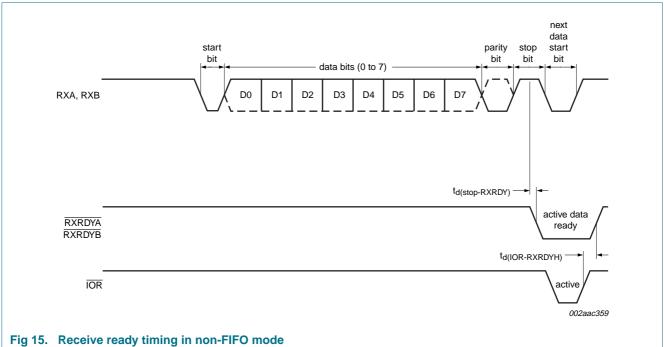


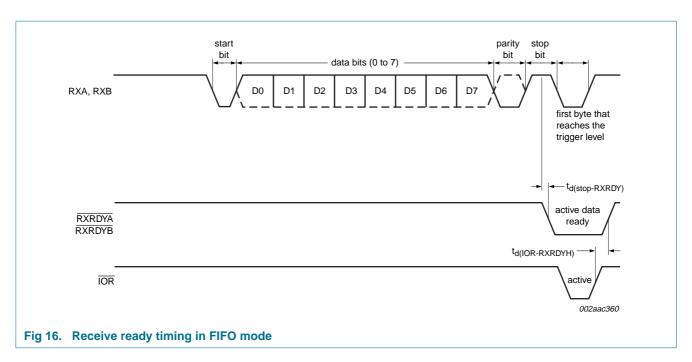


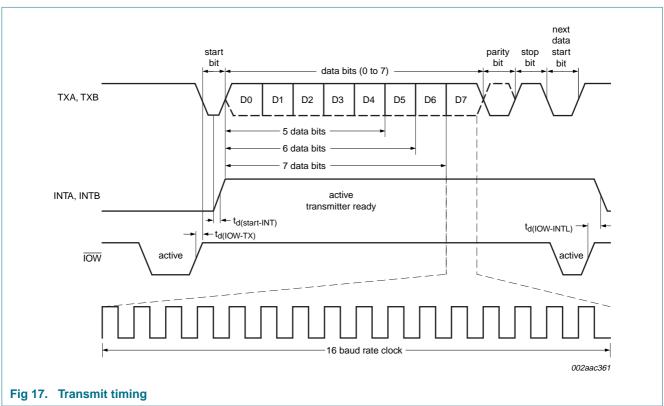


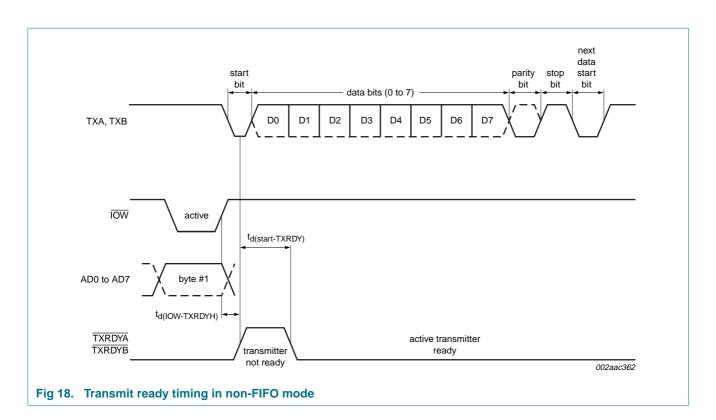


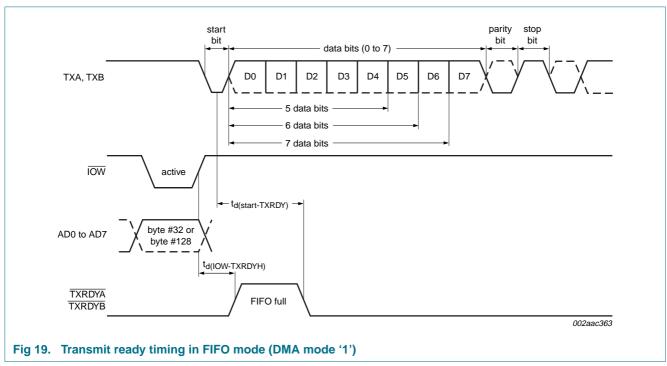


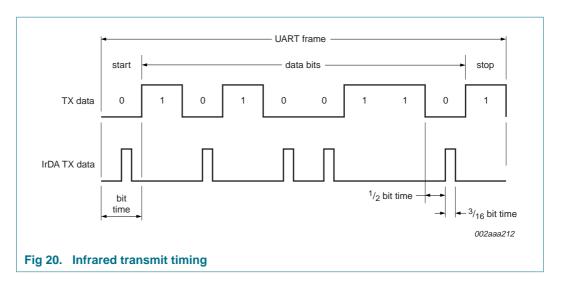


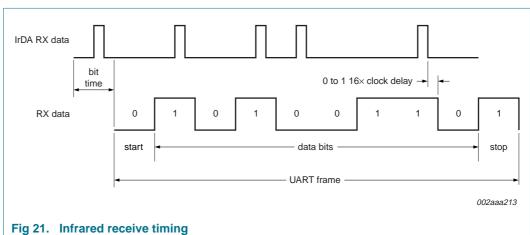












Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

## 11. Package outline

HVQFN48: plastic thermal enhanced very thin quad flat package; no leads; 48 terminals; body 6 x 6 x 0.85 mm

SOT778-3

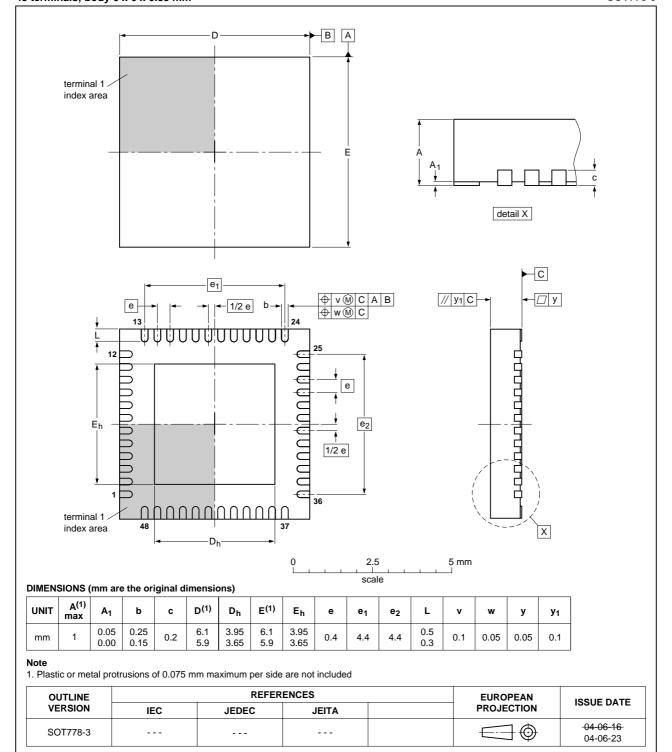


Fig 22. Package outline SOT778-3 (HVQFN48)

#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

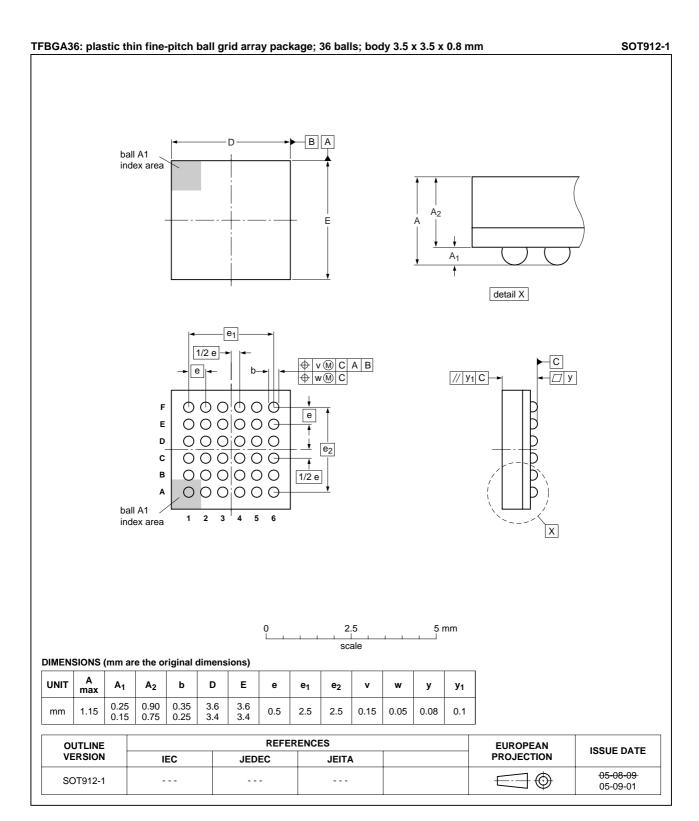


Fig 23. Package outline SOT912-1 (TFBGA36)

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#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

## 12. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

#### 12.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

#### 12.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

#### 12.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

## 12.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 24</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 40 and 41

Table 40. SnPb eutectic process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)				
	Volume (mm <sup>3</sup> )				
	< 350	≥ 350			
< 2.5	235	220			
≥ 2.5	220	220			

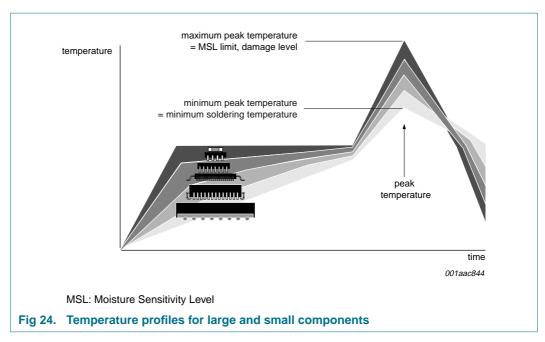
Table 41. Lead-free process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)				
	Volume (mm <sup>3</sup> )				
	< 350	350 to 2000	> 2000		
< 1.6	260	260	260		
1.6 to 2.5	260	250	245		
> 2.5	250	245	245		

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 24.

#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface



For further information on temperature profiles, refer to Application Note *AN10365* "Surface mount reflow soldering description".

## 13. Abbreviations

Table 42. Abbreviations

Acronym	Description
CPU	Central Processing Unit
DLL	Divisor Latch LSB
DLM	Divisor Latch MSB
DMA	Direct Memory Access
FIFO	First In, First Out
IrDA	Infrared Data Association
ISDN	Integrated Service Digital Network
LSB	Least Significant Bit
MSB	Most Significant Bit
PCB	Printed-Circuit Board
RoHS	Restriction of Hazardous Substances directive
UART	Universal Asynchronous Receiver/Transmitter
VLIO	Variable Latency Input/Output

## Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

# 14. Revision history

#### Table 43. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes
SC16C852V_4	20080114	Product data sheet	-	SC16C852V_3
Modifications:	- R/W value - R/W value - R/W value - R/W value - Table 39 "Dyr - changed s	e for register TXLVLCNT characteristics. E for register RXLVLCNT characteristics. E for register RXLVLCNT characteristics. E for register RXLVLCNT characteristics. Expression of the symbol/parameter from "fxta symbol/parameter from symbol/parameter from "fxta symbol/parameter from symbol/parameter from "fxta symbol/parameter from symbol/parameter from symbol/parameter from symbol/parameter from symbol/parameter from symbol/parameter from symbol/p	anged from "R/W" to "R"  LLAL), oscillator/clock frequency S-LLA), delay time from CS to A-LLAL), setup time from add to LLA HIGH"  "15 ns" to "40 ns"  n "15 ns" to "20 ns"  " to "t <sub>su(A-LLAH)</sub> "  " to "t <sub>su(A-LLAH)</sub> "	ress to ELA LOW" to
SC16C852V_3	20071015	Product data sheet	-	SC16C852V_2
SC16C852V_2	20070105	Product data sheet	-	SC16C852V_1
SC16C852V_1	20061031	Objective data sheet	<u>-</u>	-

#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

## 15. Legal information

#### 15.1 Data sheet status

Document status[1][2]	Product status[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

- [1] Please consult the most recently issued document before initiating or completing a design.
- [2] The term 'short data sheet' is explained in section "Definitions"
- [3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL http://www.nxp.com.

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#### Dual UART with 128-byte FIFOs, IrDA, and XScale VLIO bus interface

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