

Fair-Rite Products Corp. PO Box J.One Commercial Row, Wallkill, NY 12589-0288 Phone: (888) 324-7748 www.fair-rite.com

Fair-Rite Product's Catalog Part Data Sheet, 4077375411

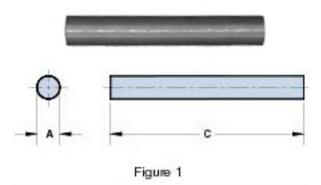
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Part Number: 4077375411

Frequency Range: Medium Permeability, 77 (ui=2000) & 78 (ui=2300) materials

Description: 77 SOLID ROD

Application: Inductive Components

Where Used: Open Magnetic Circuit

Part Type: Rods

Preferred Part:

Mechanical Specifications

Weight: 14.000 (g)

Part Type Information

Pressed Fair-Rite rods are used extensively in high-energy storage designs. These rods can also be used for inductive components that require temperature stability or have to accommodate large dc bias requirements.

- -The 'A' dimension can be centerless ground to tighter tolerances.
- -Figure 2 rods have a 0.6 mm (.024") maximum chamfer on the end faces.
- -For frequency tuned designs see separate section rods for antenna and RFID applications.
- -For any rod requirement not listed here, feel free to contact our customer service group for availability and pricing.



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Mechanical Specifications

Dim	mm	mm	nominal	inch
		tol	inch	misc.
Α	9.45	±0.20	0.372	-
В	-	-	-	-
С	41.30	±0.80	1.625	-
D	-	-	-	-
Е	-	-	-	-
F	-	-	-	-
G	-	-	-	-
Н	-	-	-	-
J	-	-	-	-
K	-	-	-	-

Electrical Specifications

Typical Impedance (Ω)				
Electrical Properties				

Land Patterns

V	W	Χ	Υ	Z
-	-	-	-	-

Winding Information

Turns	Wire	1st Wire	2nd Wire
Tested	Size	Length	Length
-	-	-	-

Reel Information

Tape Width				Parts 14 "
mm -	mm -	Reel -	Reel -	Reel -

Package Size

Pkg Size
-
(-)

Connector Plate

# Holes	# Rows
-	-

Legend

+ Test frequency

Preferred parts, the suggested choice for new designs, have shorter lead times and are more readily available.

The column H(Oe) gives for each bead the calculated dc bias field in oersted for 1 turn and 1 ampere direct current. The actual dc H field in the application is this value of H times the actual NI (ampere-turn) product. For the effect of the dc bias on the impedance of the bead material, see figures 18-23 in the application note How to choose Ferrite Components for EMI Suppression.

A ½ turn is defined as a single pass through a hole.

∑I/A - Core Constant

A_e: Effective Cross-Sectional Area

 A_{l} - Inductance Factor $\binom{L}{N2}$

I e: Effective Path Length

Ve: Effective Core Volume

NI - Value of dc Ampere-turns

N/AWG - Number of Turns/Wire Size for Test Coil



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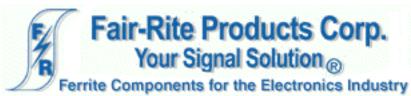




Ferrite Material Constants

0.25 cal/g/°C Specific Heat Thermal Conductivity 10x10⁻³ cal/sec/cm/°C Coefficient of Linear Expansion 8 - 10x10⁻⁶/°C 4.9 kgf/mm² Tensile Strength Compressive Strength 42 kgf/mm² 15x103 kgf/mm2 Young's Modulus Hardness (Knoop)..... 650 Specific Gravity $\approx 4.7 \text{ g/cm}^3$ The above quoted properties are typical for Fair-Rite MnZn and NiZn ferrites.

See next page for further material specifications.



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A MnZn ferrite for use in a wide range of high and low flux density inductive designs for frequencies up to 100 kHz.

Pot cores, E&I cores, U cores, rods, toroids, and bobbins are all available in 77 material.

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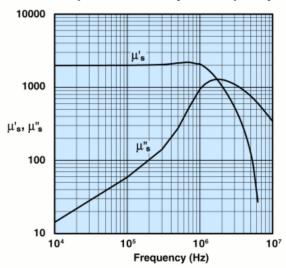




77 Material Characteristics:

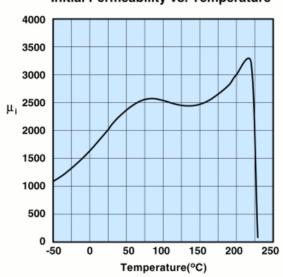
Property	Unit	Symbol	Value
Property	Onit	Symbol	value
Initial Permeability © B < 10 gauss		μ_{i}	2000
Flux Density	gauss	В	4900
@ Field Strength	oersted	н	5
Residual Flux Density	gauss	B,	1800
Coercive Force	oersted	H _c	0.30
Loss Factor	10-6	tan δ/μ	15
@ Frequency	MHz		0.1
Temperature Coefficient of Initial Permeability (20 -70°C)	%/°C		0.7
Curie Temperature	°C	T _c	>200
Resistivity	Ωcm	ρ	1x10 ²

Complex Permeability vs. Frequency



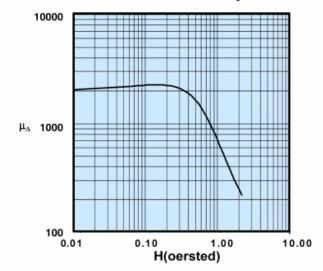
Measured on an 18/10/6mm toroid using the HP 4284A and the HP 4291A.

Initial Permeability vs. Temperature

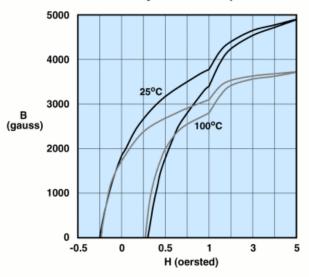


Measured on an 18/10/6mm toroid at 100kHz.

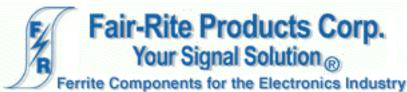
Incremental Permeability vs. H



Hysteresis Loop

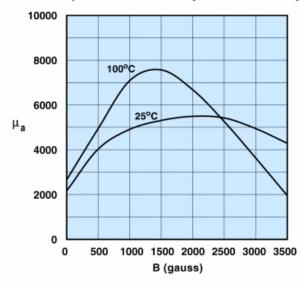


Measured on an 18/10/6mm toroid at 10kHz.



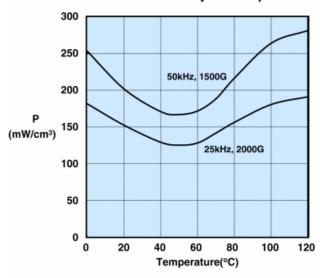
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Amplitude Permeability vs. Flux Density



Measured on an 18/10/6mm toroid at 10kHz.

Power Loss Density vs. Temperature



Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW.

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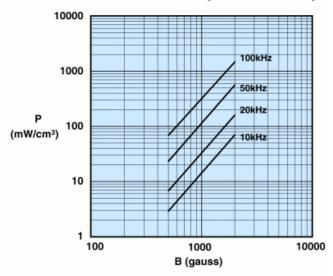






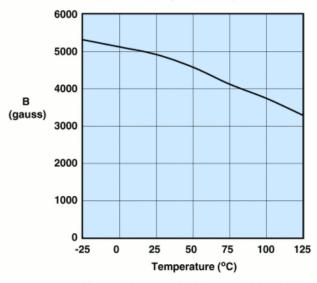


Power Loss Density vs. Flux Density



Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW at 100°C

Flux Density vs. Temperature



Measured on an 18/10/6mm toroid at 10kHz and H=5 oersted.