

# 3M™ Pak 20 Wiremount Socket

2 mm × 2 mm for 1 mm Pitch Cable

1522 Series



- Industry standard compatible
- Mates with Pak 20 (2 mm x 2 mm) grid pin strips
- Low profile
- Preassembled covers
- Available with or without strain relief
- Available with optional centerbump polarity feature
- See the Regulatory Information Appendix (RIA) in the “RoHS compliance” section of [www.3mconnector.com](http://www.3mconnector.com) for compliance information (RIA E1 & C1 apply)

Date Modified: September 23, 2010

TS-0523-D  
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## Physical

### Insulation:

Material: Glass Filled Polyester (PBT)

Flammability: UL 94V-0

Color: Gray

### Contact:

Material: Copper Alloy

### Plating:

Underplating and U-Slot: 50 -150 μ” [ 1.27-3.81 μm ] Nickel - QQ-N-290, Class 2

Wiping Area: Gold, ASTM B488-01, Class C

Wire Accommodation: 28 AWG Stranded

**Marking:** 3M Logo, Part Identification Number and Orientation Triangle

Note: The location and thickness of the contact plating is determined by the part number. Refer to ordering information.

## Electrical

**Current Rating:** 1A

**Insulation Resistance:**  $> 1 \times 10^9 \Omega$  at 500 V<sub>DC</sub>

**Withstanding Voltage:** 500 V<sub>RMS</sub> at Sea Level

## Environmental

**Temperature Rating:** -55°C to +105°C

UL File No.: E68080

RoHS = Directive 2002/95/EC,  
Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment



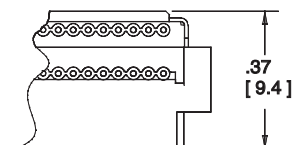
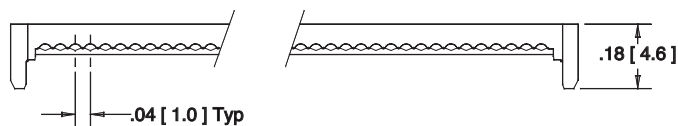
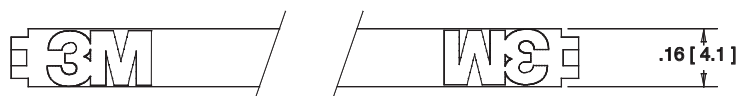
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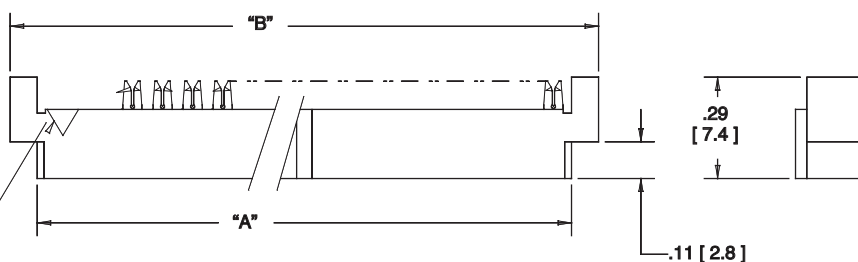
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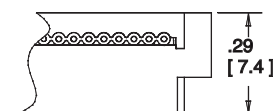
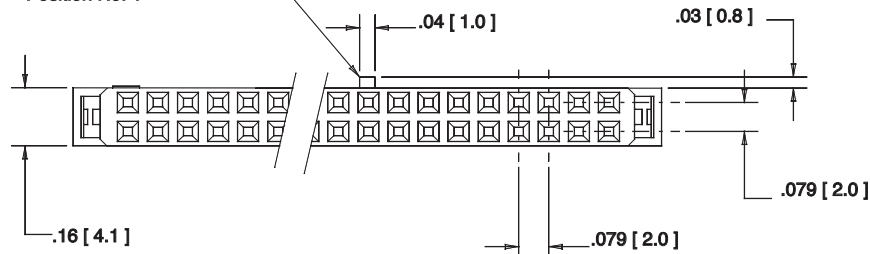


**Assembled Height  
with Strain Relief**

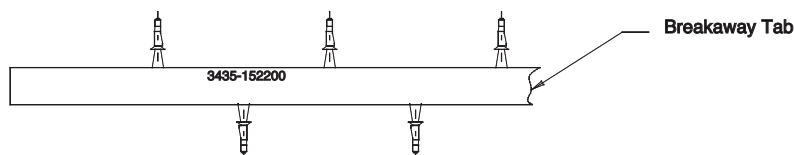


Delta Indicates  
Position No. 1

Optional Center Bump  
Polarity Feature



**Assembled Height  
without Strain Relief**



**Keying Plug  
(Optional, Order Separately)**

Inch (mm)			
Tolerance Unless Noted			
	.0	.00	.000
Inch	±.1	±.01	±.005

[ ] Dimensions for  
Reference only

## Ordering Information

**Socket**  
**1522XX - 0XXXXX** RIA (E1 & C1 Apply)

Contact Quantity:  
(See Table 1)

- 0 = Preassembled Closed Cover,  
on even row side
- 1 = Preassembled Open Cover
- 2 = Preassembled Closed Cover,  
on odd row side

- 0 = No Polarization
- 1 = Center Bump

Plating  
GB = 30 μ" [ 0.76 μm ] Avg Gold  
GG = 15 μ" [ 0.38 μm ] Avg Gold

- 0 = No Strain Relief
- 3 = With Strain Relief

**Strain Relief**  
**3448-1522XX**

Contact Quantity  
(See Table 1)

**Gold  
Keying Plug**

3435-152200  
Order Separately

Application Tools: 3640 press (or equivalent), 3443-118 locator plate, 3442-9 platen

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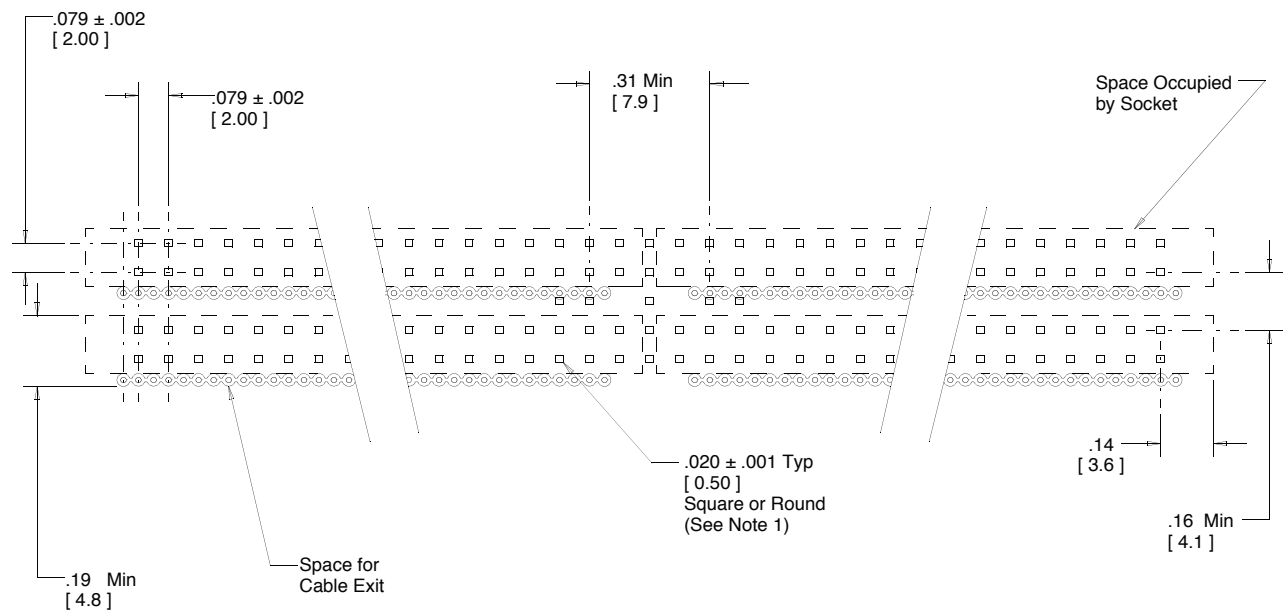
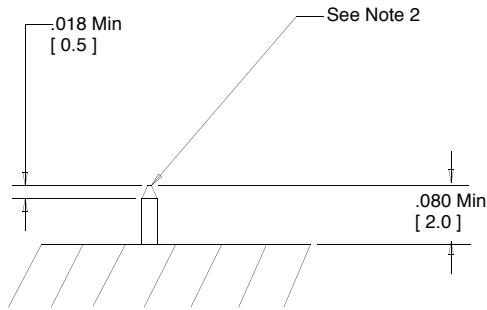


Table 1		
Contact Quantity	Dimensions	
	A	B
10	.45 [ 11.4 ]	.59 [ 15.0 ]
12	.53 [ 13.4 ]	.67 [ 17.0 ]
20	.84 [ 21.3 ]	.99 [ 25.1 ]
26	1.08 [ 27.4 ]	1.22 [ 31.0 ]
40	1.63 [ 41.4 ]	1.77 [ 45.0 ]
44	1.79 [ 45.5 ]	1.93 [ 49.0 ]
50	2.03 [ 51.3 ]	2.17 [ 55.0 ]



Mating Pin Detail

Inch (mm)			
Tolerance Unless Noted			
	.0	.00	.000
Inch	± .1	± .01	± .005

[ ] Dimensions for Reference only

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#### **3M Electronics Solutions Division**

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