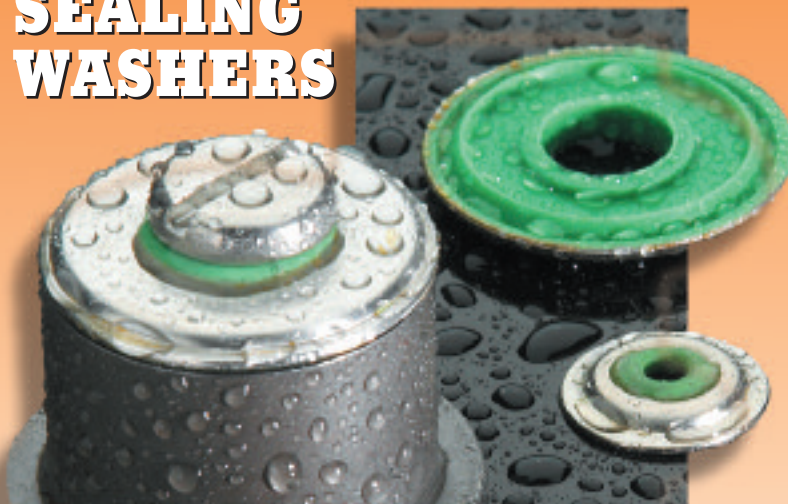


SELF-SEALING & SELF-LOCKING FASTENERS



**& SELF-
SEALING
WASHERS**



APM HEXSEAL[®]
WHEN JUST FASTENING ISN'T ENOUGH[™]

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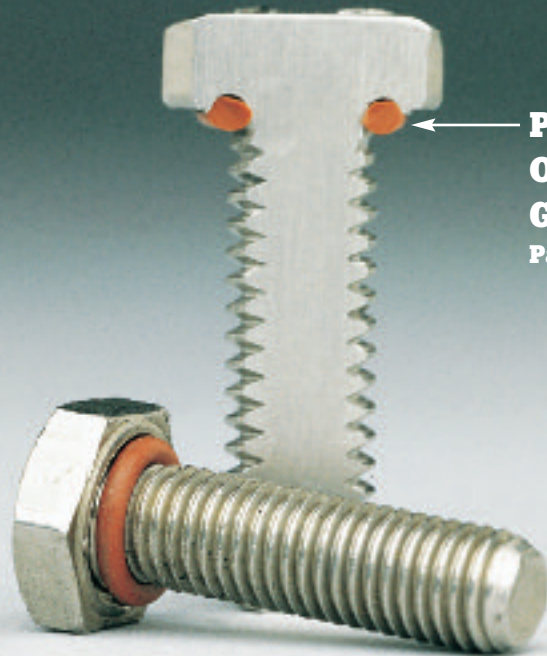
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When just fastening isn't enough.™



Pre-assembled
O-Ring Seals in
Geometric Groove
Patent No. 3,175,454

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CAD drawings:
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Sealing Performance Under High Pressure

APM Hexseal invented and patented pre-assembled self-sealing fasteners designed to provide both fastening and sealing integrity in a single unit. Their design features a resilient O-ring held captive in a precision engineered groove under the fastener head. This combination of precise groove geometry and O-ring characteristics results in an absolute seal regardless of surface finish, while still providing full metal-to-metal contact.

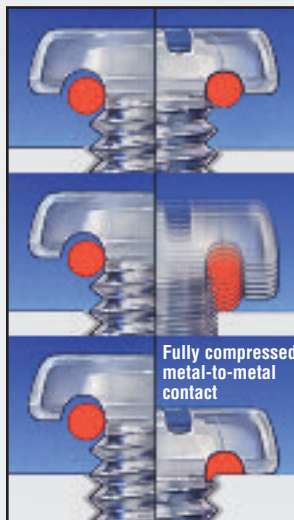
Vibration-resistant and re-usable, SEELSKREWS®, SEELBOLTS®, and SEELNUTS® can withstand internal/external pressures up to 20,000 psi/vacuum at temperatures from -150°F to +500°F.

Made in the U.S.A., APM self-sealing & self-locking fasteners are available in standard and metric sizes in a wide choice of head and fastening types including self-tapping, and tamper-resistant. Typically, they are furnished in stainless steel/with different finishes or colors as may be required. All have pre mounted silicone rubber O-rings. Other elastomeric materials are also available to match and handle exposure to various chemicals and solvents. (see materials table 1 on page 4). Consult factory for further information and pricing.

They represent a superior sealing alternative to sealing compounds, tape, chemical coatings, and deformable washers that attempt to seal the threadform.

Self-Locking Add-Ons

When vibration dampening is also an issue, APM offers a choice of proven resistant and adjustable Nylon threadlocking devices in the form of thread-embedded pellets, strips, and pre-applied thread-patches. Other materials also available. All of our threadlockers contribute and work in concert and add to the basic high-pressure sealing primary function of our fastener line.



Features and Benefits

- Positive sealing under pressure or vacuum.
- Easy-to-install ... pre-assembled unit installs like a conventional fastener.
- Metal-to-metal contact resists loosening due to vibration, and assures fastening integrity.
- Re-usable ... repeated installation and removal does not affect sealing effectiveness.
- Compatible with all surface finishes.
- UL and CSA Recognized ... tested and listed to UL Standard 50, Types 1-13, and CSA Standard C22.2 No. 40.
- Optional O-ring seal materials assure performance with wide variety of gases and liquids.
- Uniformity and high strength assure repeatable performance.
- No adhesives, coatings or tape required.

Typical Applications

- Instrument Housings/Panels
- Pressure Gauges
- Gear Boxes/Transmissions
- Valves
- Motor Housings
- Fuel Tanks
- Cylinders
- Pumps
- Equipment Housings/Cabinets
- Air Conditioning Equipment
- Hydraulic Systems
- Portable Instruments
- Engines
- Medical Equipment
- Military Equipment
- Portable Communications Equipment
- Food Processing Systems
- Or any application where leakage can compromise reliability

SEELSKREW® High-pressure, self-sealing screws



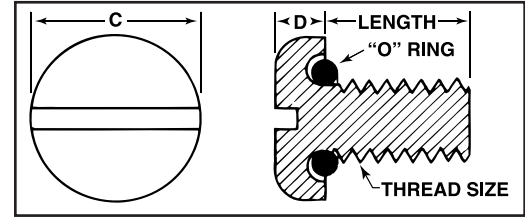
SEELSKREWS® are designed to seal out air, water, lubricants and other liquid or gaseous contaminants. SEELSKREWS® are available in many standard thread sizes and with optional sealing materials. They can also be supplied with either self-locking pellets, strips or patch, a black oxide, painted heads, or in a captivated (KAPTO-SKREW®) configuration. Sheet metal and other type fasteners available on special order.

STANDARD PAN HEAD (available from stock)

TYPE S SLOTTED

THREAD SIZE	LENGTHS*	C MAX.	D MAX.	Recom. Clear. Hole‡	
				MIN.	MAX.
2-56UNC-2A	1/4" to 5/8" incl.	.168"	.055"	.091"	.095"
3-56UNF-2A	1/4" to 5/8" incl.	.194"	.063"	.109"	.113"
3-48UNC-2A	1/4" to 5/8" incl.	.194"	.063"	.109"	.113"
4-40UNC-2A	1/4" to 1" incl.	.220"	.069"	.125"	.129"
5-40UNC-2A	1/4" to 1" incl.	.245"	.075"	.140"	.144"
6-32UNC-2A	1/4" to 1" incl.	.271"	.083"	.147"	.152"
8-32UNC-2A	1/4" to 1" incl.	.323"	.097"	.173"	.179"
10-32UNF-2A	1/4" to 1" incl.	.374"	.113"	.199"	.204"
10-24UNC-2A	1/4" to 1" incl.	.374"	.113"	.199"	.204"
1/4-20UNC-2A	5/16" to 1 1/4" incl.	.493"	.148"	.265"	.269"

Consult factory for additional sizes.



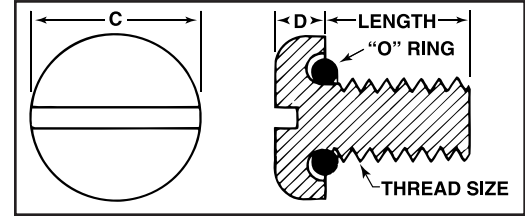
TYPE S SLOTTED

OVERSIZED PAN HEAD (on special order only)

TYPE SL OVERSIZED

THREAD SIZE	LENGTHS in increments of 1/8"	C MAX.	D MAX.	Recom. Clear. Hole‡	
				MIN.	MAX.
4-40UNC-2A	1/4" to 1" incl.	.245"	.075"	.144"	.148"
6-32UNC-2A	1/4" to 1" incl.	.296"	.089"	.171"	.175"
8-32UNC-2A	1/4" to 1" incl.	.373"	.112"	.201"	.205"
10-32UNF-2A	1/4" to 1" incl.	.425"	.125"	.257"	.261"
10-24UNC-2A	1/4" to 1" incl.	.425"	.125"	.257"	.261"

Oversized Head SEELSKREWS® are only for those applications where extra large clearance holes are required. Consult factory for additional sizes.



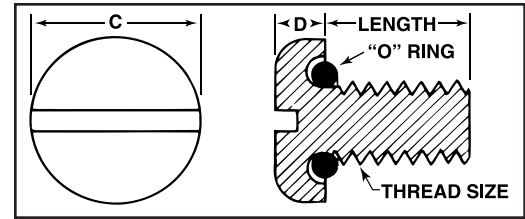
TYPE SL OVERSIZED SLOTTED

METRIC PAN HEAD (available from stock)

TYPE SM SLOTTED

THREAD SIZE	LENGTHS	C MAX.		D MAX.		Recom. Clear. Hole‡				
		inch	mm	inch	mm	MIN. inch	MIN. mm	MAX. inch	MAX. mm	
M2	mm	4, 8, 12	.167	4.24	.054	1.37	.091	2.31	.095	2.41
	inch	.157, .315, .472								
M3	mm	6, 12, 20	.245	6.22	.075	1.90	.140	3.55	.144	3.65
	inch	.236, .472, .787								
M4	mm	6, 12, 20	.322	8.17	.096	2.43	.173	4.39	.179	4.54
	inch	.236, .472, .787								
M6	mm	12, 20, 25	.492	12.49	.147	3.73	.265	6.73	.269	6.83
	inch	.472, .787, .984								

Consult factory for additional sizes.

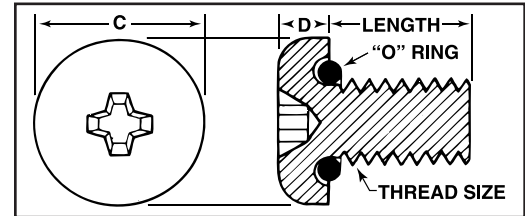


TYPE SM METRIC SLOTTED

STANDARD PAN HEAD (available from stock) TYPE R PHILLIPS RECESSED

THREAD SIZE	LENGTHS*	C MAX.	D MAX.	Recom. Clear. Hole‡	
				MIN.	MAX.
2-56UNC-2A	1/4" to 1" incl.	.181"	.062"	.091"	.095"
4-40UNC-2A	1/4" to 1" incl.	.238"	.080"	.125"	.129"
6-32UNC-2A	1/4" to 1" incl.	.294"	.097"	.147"	.152"
8-32UNC-2A	1/4" to 1" incl.	.347"	.115"	.173"	.179"
10-32UNF-2A	3/8" to 1" incl.	.403"	.133"	.199"	.204"
10-24UNC-2A	3/8" to 1" incl.	.403"	.133"	.199"	.204"
1/4-20UNC-2A	3/8" to 1 1/4" incl.	.517"	.175"	.265"	.269"

Consult factory for additional sizes.

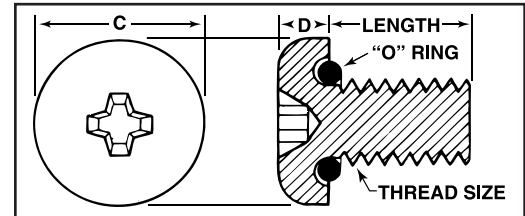


TYPE R PHILLIPS RECESSED (MEETS REQUIREMENTS OF MS 3212 & MS 3213)

METRIC PAN HEAD (on special order only) TYPE RM PHILLIPS RECESSED

THREAD SIZE	LENGTHS	C MAX.		D MAX.		Recom. Clear. Hole‡				
		inch	mm	inch	mm	MIN. inch	MIN. mm	MAX. inch	MAX. mm	
M2	mm	4, 8, 12	.167	4.24	.062	1.57	.091	2.31	.095	2.41
	inch	.157, .315, .472								
M3	mm	6, 12, 20	.263	6.68	.089	2.26	.140	3.55	.144	3.65
	inch	.236, .472, .787								
M4	mm	6, 12, 20	.322	8.17	.115	2.92	.173	4.39	.179	4.54
	inch	.236, .472, .787								
M6	mm	12, 20, 25	.492	12.49	.175	4.44	.265	6.73	.269	6.83
	inch	.472, .787, .984								

Consult factory for additional sizes.



TYPE RM PHILLIPS RECESSED

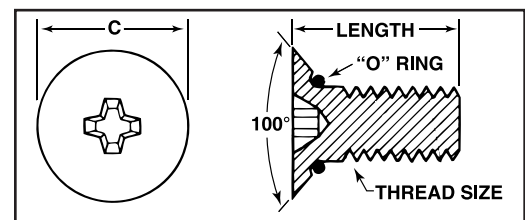
FLAT HEAD (available from stock)

TYPE SFR PHILLIPS RECESSED

THREAD SIZE	LENGTHS*	C MAX.	Recom. Clear. Hole‡	
			MIN.	MAX.
2-56UNC-2A**	1/4" to 1" incl.	.172"	.091	.095"
4-40UNC-2A	1/4" to 1" incl.	.225"	.125"	.129"
6-32UNC-2A	1/4" to 1" incl.	.279"	.147"	.152"
8-32UNC-2A	1/4" to 1" incl.	.332"	.173"	.179"
10-24UNF-2A	5/16" to 1" incl.	.385"	.199"	.204"
10-32UNC-2A	5/16" to 1" incl.	.385"	.199"	.204"
1/4-20UNC-2A	3/8" to 1 1/4" incl.	.507"	.265"	.269"

*In increments of 1/16" up to 5/8" long; from 5/8" long and up, in increments of 1/8". Tolerance up to 1" length + 0 - 1/32; 1" to 2" + 0 - 1/16. **82° countersink.

‡To assure maximum sealing performance of SEELSKREWS® a clearance hole must be used. Consult factory for additional sizes.



TYPE SFR PHILLIPS RECESSED

Visit our website for downloadable CAD drawings:
www.apmhexseal.com

SEELBOLTS® High-pressure, self-sealing bolts



SEELBOLTS® are designed to seal out air, water, lubricants and other liquids or gaseous contaminants. SEELBOLTS® are available in many standard thread sizes and with optional sealing materials. They can also be supplied with either self-locking pellets, strips or patch, a black oxide, painted heads, or in a captivated (KAPTO-SKREW®) configuration.

TYPE ST HEXAGON HEAD SEELBOLTS

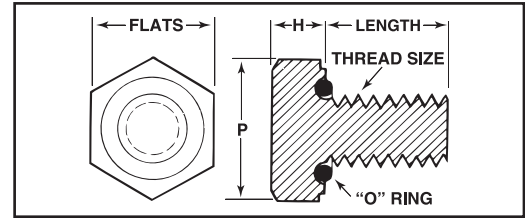
THREAD SIZE	P NOM.	H MAX.	Flats MAX.	Clear. Hole±		LENGTHS Up to 1" + 0 - 1/32 1" to 2" + 0 - 1/16
				Min.	Max.	
1/4-28UNF-2A	.510"	.163"	.440"	.265"	.269"	3/8", 1/2", 5/8", 3/4"
1/4-20UNC-2A	.510"	.163"	.440"	.265"	.269"	3/8", 1/2", 5/8", 3/4"
5/16-24UNF-2A	.580"	.211"	.502"	.332"	.336"	1/2", 5/8", 3/4", 7/8"
5/16-18UNC-2A	.580"	.211"	.502"	.332"	.336"	3/8", 1/2", 5/8", 3/4", 7/8"
3/8-24UNF-2A	.650"	.243"	.565"	.395"	.399"	5/8", 3/4", 7/8", 1"
3/8-16UNC-2A	.650"	.243"	.565"	.395"	.399"	1/2", 5/8", 3/4", 7/8", 1"
1/2-20UNF-2A	.870"	.323"	.752"	.530"	.534"	1/2", 5/8", 3/4", 7/8", 1", 1 1/8", 1 1/4"
1/2-13UNC-2A	.870"	.323"	.752"	.530"	.534"	3/4", 7/8", 1", 1 1/8", 1 1/4"

Consult factory for additional sizes.

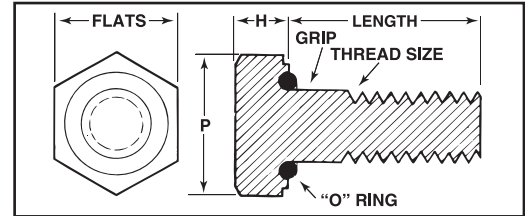
TYPE SB & AN SEELBOLTS

THREAD SIZE	AN Equiv.	P NOM.	H MAX.	Flats MAX.	Clear. Hole±		LENGTHS +1/32 - 1/16
					Min.	Max.	
1/4-28UNF-3A	AN4C	.510"	.172"	.440"	.265"	.269"	15/32", 17/32", 21/32", 25/32", 29/32", 1 1/32", 1 5/32", 1 9/32"
5/16-24UNF-3A	AN5C	.580"	.204"	.502"	.332"	.336"	19/32", 23/32", 27/32", 31/32", 1 3/32", 1 7/32", 1 11/32", 1 15/32", 1 19/32"
3/8-24UNF-3A	AN6C	.650"	.235"	.565"	.395"	.399"	45/64", 53/64", 61/64", 1 5/64", 1 13/64", 1 21/64", 1 29/64"

Consult factory for additional sizes.



TYPE ST HEXAGON HEAD SEELBOLTS



TYPE SB AN TYPE SEELBOLTS

SEELSKREW®, SEELBOLT® & SEELNUT® SPECIFICATIONS

Material: SEELSKREWS® and SEELBOLTS® — Non-magnetic stainless steel (passivated). SEELNUTS® — Brass (nickel-plated) or steel (zinc-plated). Other materials available on request. Silicone rubber per A-A-59588 (ZZ-R-765, Class I & II, Grade 70). Other seal materials available. Note: Type SB SEELBOLTS® meet requirements of MIL-B-6812, material is stainless steel (magnetic).

Threads: Class 2 threads (normal commercial tolerance) are standard on stock SEELSKREWS®, SEELBOLTS® and SEELNUTS®. Class 1 (loose tolerance) and Class 3 (tight tolerance) threads are available on special order.

Temperature Range: -160°F to +500°F (-106°C to +260°C).

Pressure Range: Up to 20,000 psi/vacuum, internal and external, subject to clearance hole dimensions. Check factory for test data.

Shelf Life: Excess of 25 years.

Resistant to: Salt water, weather, dirt, dust, sunlight, ozone and most acids. See Table I.

Agency Listings: UL and CSA.

Installation: Install in same manner as standard fasteners. Standard break-edge practices for deburring (i.e. break-sharp edges of 0.005" maximum) are permissible. Recommended clearance hole depth is 2 to 3 times thread pitch. See detail below.

Minimum Thread Length: SEELSKREWS®: For machine screws up to 1 1/4" long, the complete thread should extend to within two threads (or closer) of the bearing surface of the head.

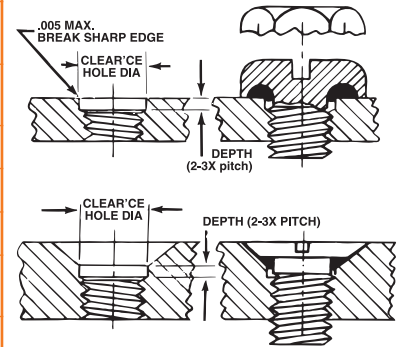
SEELBOLTS®: For bolts up to 1 1/4" long, the minimum thread length should be twice the diameter plus 1/4" (with a tolerance of plus 2 1/2 threads or 3/16", whichever is greater). For bolts too short for this minimum, the distance from the bearing surface of the head to the first complete thread shall not exceed the length of 2 1/2 threads as measured with a ring thread gauge.

TABLE I: O-RING MATERIAL LIST

Letter Compound	Material	Relevant Specifications	Service Temp °F	RESISTANT TO				TYPICAL PROPERTIES			
				Ozone	Chemicals	Oil	Solvents	Tensile PSI	Elongation %	Abrasion Resistance	Compression Set
S 2701	Silicone Rubber	ZZ-R-765 CLASS I & II GR. 70 RED	-150° to 500°	Excellent	Good	Good	Fair	500-1800	100-800	Fair	Excellent
L 2615	Fluoro-Silicone Rubber	MIL-R-25988 AMS 3326	-78° TO 450°	Excellent	Good	Excellent	Good	600-1400	100-700	Fair	Excellent
V 5701	Viton® A	MIL-R-83248 CLASS I GR. 75	-20° to 400°	Excellent	Excellent	Excellent	Excellent	2000-2200	300-400	Good	Excellent
N 4601	Buna N (NBR)	ASTM D2000-90 M2BG714	-65° to 250°	Fair	Good	Excellent	Good	1500-3000	400-600	Good	Excellent
E 3601	Neoprene (EPR)	MIL-R-3065 AMS3209	-65° to 300°	Good	Good	Good	Fair	1500-4000	100-700	Excellent	Good
F 7601	Ethylene Propylene (EPDM)	ASTM D2000-90 M3BA708	-65° to 300°	Excellent	Excellent	Poor	Good	1400-1600	500-600	Excellent	Excellent
G —	Hydrogenated Nitrile	ASTM D2000-90 M2BG714 (Green)	-40° to 275°	Excellent	Excellent	Excellent	Good	2000	170	Good	Excellent

Other materials available. Please consult factory. Viton® is a registered trademark of DuPont Performance Elastomers.

INSTALLATION TYPICAL CLEARANCE HOLE DETAIL



To assure maximum sealing performance of SEELSKREWS® and SEELBOLTS® a clearance hole must be used.

HOW TO ORDER

SEELSKREWS®: When ordering specify head style, thread size and length.

Examples:

- To order a slotted head SEELSKREW with an 8-32 thread, 1/2" long, specify: SEELSKREW S8-32 x 1/2"
- To order an oversized slotted head SEELSKREW® with a 4-40 thread, 3/4" long, specify: SEELSKREW SL 4-40 x 3/4"
- To order a Phillips head SEELSKREW with an M4 metric thread, 12 mm long, specify: SEELSKREW RM 4 x 12mm

Visit our website for downloadable CAD drawings:
www.apmhxseal.com

SEELBOLTS®: When ordering specify head style, thread size and length. Examples:

- To order a Type ST SEELBOLT with a 1/2-20UNF thread, 1" long, specify: SEELBOLT ST 1/2-20UNF x 1"

SEELNUTS®: When ordering specify thread size. Example:

- To order a SEELNUT with an 8-32 thread, specify: SEELNUT 8-32

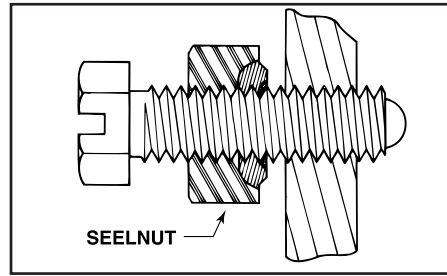
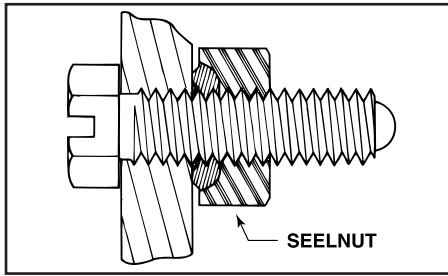
For non-stock thread sizes/head styles/lengths, or other sealing materials, please consult the factory. KAPTO-SKREWS® and self-locking inserts, pellets, strips, and patches are available on special order.

800.498.9034

SEELNUTS® High-pressure, self-sealing locking nuts

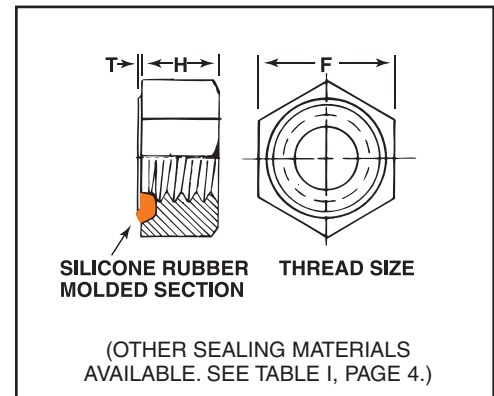


SEELNUTS® are designed for use on all types of adjusting screws, threaded studs, and machine bolts in applications where leakage may occur due to extreme pressures. Installed like an ordinary nut, SEELNUTS® form a high-pressure seal along the thread section and contact surface when torqued. Their single-piece design eliminates the need for gaskets, sealing compounds and surface preparations. Fully-adjustable and reusable, they resist vibration, provide metal-to-metal contact, and seal under vacuum or high pressure. Available in all standard thread sizes, the integral seal can be formulated for compatibility with most gases or liquids. They can also be supplied with self-locking pellets.



THREAD SIZE	STANDARD SELF-SEALING			JAM-NUT	
	F	H	T	F	H
6-32	5/16	9/64	1/64	1/2	7/32
8-32	11/32	5/32	1/64	1/2	7/32
10-32	3/8	5/32	1/64	1/2	7/32
10-24	3/8	5/32	1/64	1/2	7/32
1/4-20	7/16	7/32	1/64	5/8	7/32
1/4-28	7/16	7/32	1/64	5/8	7/32
5/16-18	1/2	17/64	1/64	5/8	7/32
5/16-24	1/2	17/64	1/64	5/8	7/32
3/8-16	9/16	21/64	1/64	5/8	7/32
3/8-24	9/16	21/64	1/64	5/8	7/32
7/16-20	11/16	3/8	1/64	—	—
1/2-13	3/4	27/64	1/32	3/4	7/32
1/2-20	3/4	27/64	1/32	3/4	7/32
5/8-18	15/16	35/64	1/32	—	—

Metric sizes also available. Please consult factory.



Consult factory for additional sizes.
 JAM-NUT MATERIAL: Nickel-plated brass can also be made of carbon steel, stainless-steel, aluminum, etc.
 Standard rubber is silicone rubber, also available in Buna or Fluorosilicone.

SEELRIVETS® High-pressure, self-sealing rivets

SEELRIVETS® are designed to seal out air, water, lubricants, and other liquid or gaseous contaminants. Installed like an ordinary rivet, SEELRIVETS® form a high-pressure seal while permitting metal-to-metal contact. Stock SEELRIVETS® are universal head furnished in aluminum alloy for aircraft applications. These Type SRU SEELRIVETS® have the exact dimensions of AN470 and MS20470 rivets. Type SRC, 100° countersunk, flathead versions are also available as non-stock items. Other rivet types/materials and O-ring seal formulations are also available on special order.

TYPE SRU (available from stock)

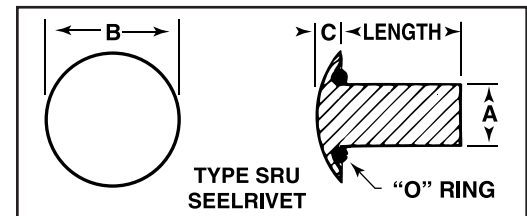
A	B	C	LENGTH ± .01*
1/8"	1/4"	.054"	3/16" to 1 1/2" incl.
5/32"	5/16"	.067"	1/4" to 1 3/4" incl.
3/16"	3/8"	.080"	1/4" to 3" incl.
1/4"	1/2"	.107"	3/8" to 3 1/2" incl.
5/16"	5/8"	.133"	1/2" to 4" incl.
3/8"	3/4"	.161"	5/8" to 4" incl.

*Lengths in multiples of 1/16". Consult factory for additional sizes and types.

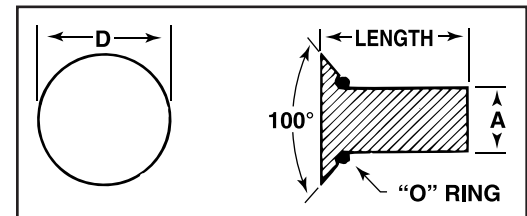
TYPE SRC (on special order only)

A	D	LENGTH ± .01*
1/8"	15/64"	3/16" to 1 1/2" incl.
5/32"	19/64"	1/4" to 1 3/4" incl.
3/16"	11/32"	1/4" to 3" incl.
1/4"	15/32"	3/8" to 3 1/2" incl.
5/16"	31/64"	1/2" to 4" incl.
3/8"	11/16"	5/8" to 4" incl.

*Lengths in multiples of 1/16". Consult factory for additional sizes and types.



TYPE SRU (Universal Head)



TYPE SRC (Flat Head)

SEELRIVET® SPECIFICATIONS

Material: Aluminum alloy, 2117-T4, anodized finish. O-ring silicone rubber per ZZ-R-765 Class I & II, Grade 70. Other sealing materials available.
Temperature Range: -160°F to +500°F (-106°C to +260°C)
Pressure Range: Up to 6000 psi, internal and external, subject to installation procedures.
Shelf Life: Excess of 25 years.
Resistant to: Salt water, weather, dirt, dust, sunlight, ozone and most acids. See Table I.
Installation: Install in same manner as standard rivets. Standard break-edge practices for deburring (i.e. break sharp edges 0.005" maximum) are permissible.

HOW TO ORDER

When ordering SEELRIVETS®, specify head style, rivet diameter and length.

Example: To order a Type SRU with a 5/32" diameter, 3/4" long, specify: SEELRIVET SRU 5/32 x 3/4"

Visit our website for downloadable CAD drawings:

www.apmhexseal.com

800.498.9034

SEELOC® Vibration-resistant, self-sealing washers

SEELOC® Washers are self-sealing, vibration-resistant washers, each having a silicone rubber section, molded and bonded to a stainless steel formed washer. These washers are designed for use with regular screws or bolts for sealing panels and cases having large clearance holes or slots, and can also be used to seal openings of protrusions as shown below. Upon tightening, a seal is formed under the head of the screw or bolt as well as around the periphery of the washer face.

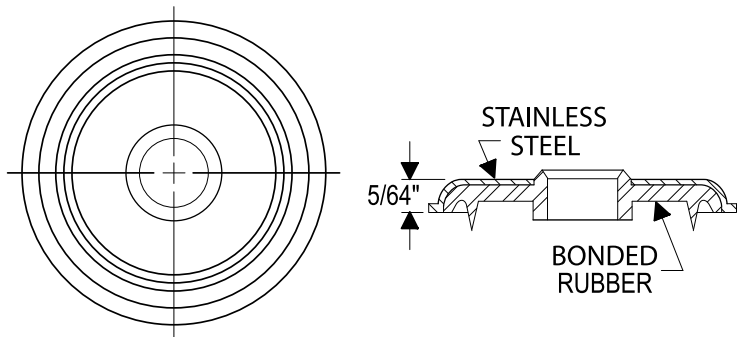


PART NO.	For Thread Size	Washer O.D.	Max. Hole Size (inch/mm)	Tightening Torque (lb-in)
75601	#6	1/2"	1/4 / 6.35	9-11
75801	#8	1/2"	1/4 / 6.35	16-22
75101	#10	1/2"	1/4 / 6.35	20-35
75602	#6	1"	3/8 / 9.53	9-11
75802	#8	1"	5/8 / 15.87	16-22
75102	#10	1"	5/8 / 15.87	20-35
75082	1/4	1"	5/8 / 15.87	60-80
75107	5/16	1"	5/8 / 15.87	120-145
75122	3/8	1"	5/8 / 15.87	145-160
75142	7/16	1"	5/8 / 15.87	300-350
75162	1/2	1"	5/8 / 15.87	400-530
75603	#6	1-1/2"	1/2 / 12.7	9-11
75803	#8	1-1/2"	1 / 25.4	16-22
75103	#10	1-1/2"	1 / 25.4	20-35
75083	1/4	1-1/2"	1 / 25.4	60-80
75108	5/16	1-1/2"	1 / 25.4	120-145
75123	3/8	1-1/2"	1 / 25.4	145-160
75143	7/16	1-1/2"	1 / 25.4	300-350
75163	1/2	1-1/2"	1 / 25.4	400-530

Consult factory for additional sizes.

SEELOC® SPECIFICATIONS

Material: Standard Seeloc® washer is stainless steel, but can be made in carbon steel, nickel-plated brass, aluminum, etc. Silicone rubber is standard.
Temperature Range: -160°F to +500°F
Pressure Range: exceeds 100 psi internal and external.
Shelf Life: Excess of 25 years.
Resistant to: Salt water, acids, weather, sunlight, ozone, etc.
Installation: Seeloc® washers are installed on bolts or screws in the same manner as regular washers. The rubber section should always face the panel.
Rating: IP66/68. UL Recognized for Type 4X & Type 6 enclosure protection.



Visit our website for downloadable CAD drawings:
www.apmhxseal.com



ADJUSTABLE LOCKING PELLETS FOR SEELSKREW[®], SEELBOLT[®] & SEELNUT[®] SELF-SEALING FASTENERS

FULLY ADJUSTABLE & REUSABLE PER IFI 124, IFI 524 & MIL-DTL-18240F, NASM25027

When assembled with a mating part the resilient engineered polymer pellet (normally Nylon) is compressed, and a locking action is established. APM Pellet Locking action takes place inside the threads due to its vibration dampening characteristics, as opposed to at the bearing surface. The resilience of the pellet holds the fastener in place without adhesives or thread distortion. The pellet's resiliency also contributes to its superior degree of adjustability and repeated reusability. *See pages 3 & 4 of this catalog for complete list of fastener sizes to apply.*

Self-Sealing screws, bolts and nuts that have pellets installed can operate and deliver outstanding performance in both high and low temperature extremes without degradation. Under most operating conditions, these pellets are unaffected by vibration or reversal of stress. Installed in a drilled hole (just below the depth of the thread), APM pellets are typically positioned one to three threads back from the end of the fastener to assure ease of starting. Hole positioning can be modified to meet specific applications – contact Technical Sales for assistance.



FEATURES

- Resistant to vibration and reversal of stress, APM pellets lock whether fasteners are seated or unseated.
- Saves money by eliminating the need for costly lock washers, cotter pins or castellated nuts. You get a close fit without expensive close tolerances. APM pellets are less expensive than applying bottled thread locking compounds at the point of assembly.
- APM pellets are virtually impervious to a wide range of chemicals, water and motor fluids. They won't dry, shrink or lose resiliency when exposed to commercial solvents, alcohol, gasoline, oil, caustic soda, and many other chemicals.

HOW TO ORDER

Specify the head type, thread size, length, followed by the Ordering Code.

Example: To order a slotted head SEELSKREW with a Nylon Pellet, order...
SEELSKREW S8-32x1/2"-NY

SPECIFICATIONS

Primary Usage	Material	Reusability	Effective Temperature Range	Color	Ordering Code
Lock and Seal	Nylon	Up to 15 on/off cycles	-65°F to +250°F (-54°C to +121°C)	Typically Yellow***	NY
Lock and Seal	KEL-F*	0 (one installation and one removal)	-320°F to +390°F (-196°C to +198°C)	Blue	NB
Lock and Seal	Vespel**	Up to 5 on/off cycles	-450°F to +500°F (-268°C to +260°C)	Brown	NBR

* KEL-F is a registered trademark of Minnesota Mining and Manufacturing Co.

** Vespel and Teflon are registered trademarks of EI. Dupont De Nemours & Co.

*** QPL-18240 and MIL-DTL-18240F requires yellow nylon.

LOCKING STRIP (BAR) FOR SEELSKREW® & SEELBOLT® SELF-SEALING FASTENERS

REUSABLE TO +550°F (288°C) PER IFI 124, IFI 524 & MIL-DTL-18240, VARIOUS NAS, AN, & MS CALLOUTS

A resilient engineered polymer bar (strip) is inserted into a precise slot that has been milled into the threads making the fastener self-locking as well as self-sealing, while remaining fully adjustable. The APM Strip delivers outstanding performance in both high and low temperature extremes.

When assembled with a mating part the resilient APM Strip (usually Nylon) is compressed which provides a locking action in the thread instead of at the bearing surface due to vibration dampening characteristics. The fastener is held in place without the use of adhesives or thread distortion. The result is a self-sealing reusable fastener that is both locking and repeatedly adjustable. APM Strips are typically positioned one to three threads back from the end of the fastener to assure ease of starting. Special strip positioning can be tailored to fit your needs – contact Technical Sales for assistance.



FEATURES

- Under most conditions, our self-sealing fasteners with Strips are unaffected by vibration or reversal of stress. APM Strips lock whether the fastener is seated or unseated.
- APM Strip fasteners require no costly lock-washers, cotter pins, or castellated nuts. APM Strips provide close fits without the expense involved in attaining close tolerances, and are less expensive than applying bottled thread locking compounds at the point of assembly.
- APM Strips will not dry, shrink, or lose resiliency when exposed to commercial solvents, alcohol, gasoline, oil, caustic soda, etc.

HOW TO ORDER

Specify the head type, thread size, length, followed by the Ordering Code.

Example: To order a slotted head SEELSKREW with a KEL-F bar, order...
SEELSKREW S8-32x1/2"-LB

SPECIFICATIONS

Primary Usage	Material	Reusability	Effective Temperature Range	Color	Ordering Code
Lock and Seal	Nylon 6/6	Up to 15 on/off cycles	-65°F to +250°F (-54°C to +121°C)	Typically Yellow***	LY
Lock and Seal	KEL-F*	0 (one installation and one removal)	-320°F to +390°F (-196°C to +198°C)	Blue	LB
Lock and Seal	VespeL**	Up to 5 on/off cycles	-450°F to +500°F (-268°C to +260°C)	Brown	LBR
Lock and Seal	Teflon**	Up to 5 on/off cycles	-450°F to +550°F (-268°C to +288°C)	White	LW
Lock and Seal	Copper	Up to 5 on/off cycles	-400°F to +400°F (-240°C to +204°C)	Copper	LC
Lock and Seal	Stainless Steel	0 (one installation and one removal)	-400°F to +1200°F (-240°C to +649°C)	Silver	LS

* KEL-F is a registered trademark of Minnesota Mining and Manufacturing Co.

** VespeL and Teflon are registered trademarks of El. Dupont De Nemours & Co.

*** QPL-18240 and MIL-DTL-18240F requires yellow nylon.

PATCH FOR LOCKING & SEALING – PRE-APPLIED TO SEELSKREW® & SEELBOLT® SELF-SEALING FASTENERS

VIBRATION-DAMPENING ACTION ON THE THREAD SURFACE is achieved while still allowing repeated adjustment & reuse.

The APM Patch dry coating process is fused to the thread surface and delivered ready to be installed without the need for curing or any other special preparation. When assembled with a mating part the resilient engineered polymer (normally Nylon) Patch is compressed providing a locking action in the thread instead of at the bearing surface due to its vibration dampening characteristics. The resilience of the APM Patch holds the fastener in place without adhesives or thread distortion. Generally the Patch coating is applied 120° to 4-6 threads, starting 1-3 threads back from the end. Modified Patch location and coating length can be specified for specific applications.



FEATURES

- Patch provides excellent locking performance as well as increased sealing ability by completely filling the thread root with an elastic nylon dam.
- APM Patch process involves no drilling or milling, so there is no loss of the fastener's strength or hardness and no troublesome burrs or chips.
- Saves money by eliminating the need for costly lock washers, cotter pins, or castellated nuts. You get a close fit without the costs involved in obtaining close tolerances. And, applying the Patch is less expensive than applying bottled threadlocking compounds at the point of assembly.
- Resists heat and cold, and meets or exceeds IFI Specifications 124 & 524, as well as Military Specification MIL-DTL-18240F, Type P, for temperatures up to +250°F (up to +121°C).
- APM Patch will not dry, shrink, or lose resiliency when exposed to commercial solvents, alcohol, gasoline, oil, caustic soda, jet fuel, etc.
- The addition of the Patch greatly reduces the need for retightening. It can be reused repeatedly without damage to threads, and is particularly resistant to deformation.

SPECIFICATIONS

Primary Usage: Lock and Seal

Reusability: Up to 15 on-off cycles

Material: Nylon 11

Color: Yellow (other colors available upon request*)

Hardness: Shore D (ASTM D2240) 70-80 Durometer

Salt Spray Resistance: (ASTM B117) 1000+ hours (X scribe)

Taber Abrasion: (ASTM D4060) 10-18 mg loss CS-10 wheel, 1000 g load, 1000 cycles (varies with color)

Dielectric Strength: (ASTM D149) 800-1200 volts/mil @ 10.0 mils (varies with color)

Direct Impact resistance: (MPTM 0002) 160 in. lbs. (@ 10.0 mils)

Shelf Life: The on part shelf life is at least one year under ideal storage conditions (+4°C to +32°C, or +40°F to +90°F).

*QPL-18240 & MIL-DTL-18240F require yellow Nylon

HOW TO ORDER

Specify the head type, thread size, length, followed by the suffix – TP.

800.498.9034

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www.apmhexseal.com

HIGH-TEMPERATURE PATCH FOR LOCKING & SEALING – PRE-APPLIED TO SEELSKREW®, SEELBOLT® & SEALNUT® SELF-SEALING FASTENERS

HIGH-TEMPERATURE PERFORMANCE – Maintains torque values through temperatures from **-70°F (-57°C)** to **+500°F (+260°C)**

A specially formulated Nylon high-temperature Patch is generally applied to a minimum of 2-3 threads from the fastener end with 4-6 threads of coverage to assure ease of starting the nut/bolt assembly. When the mating threads are engaged, the patch is compressed creating a dam-like action on the opposite side of the coating resulting in very strong metal-to-metal contact. When the high-temperature patch is fully seated, it forms a positive lock that will not loosen, *even under extreme vibration*. This dam-like action adds to the high-pressure sealing characteristics of the O-ring & groove sealing design of our self-sealing fasteners.



FEATURES

- **Retains Full Strength:** APM Hi-Temperature Patch process involves no drilling or milling, so there is no loss of the fastener's strength or hardness and no troublesome burrs or chips.
- **Saves Money & Time:** APM Hi-Temperature Patch eliminates the need for expensive lock washers, cotter pins, or castellated nuts, and bottled thread locking compounds at the point of assembly. The Patch remains secure; fasteners coated with APM patch can be automatically fed through standard bowl feeders without fear of material falling off.
- **Chemical resistance:** APM HI-Temperature Patch will not dry, shrink or otherwise be affected when exposed to commercial solvents, alcohol, gasoline, oil, caustic soda, jet fuel, etc.
- **Reusable:** APM fasteners coated with the Hi-Temperature Patch can be reused repeatedly with out damage to the threads. The patch is particularly resistant to deformation which makes it ideal for repeated use.
- **Eliminates Secondary Sorting:** During the patch application process, camera systems are used to verify the parts are precisely coated – thus eliminating the need for customer secondary sorting.

SPECIFICATIONS

- Primary Usage:** Lock and Seal
- Reusability:** Up to 5 on-off cycles
- Material:** Reinforced Nylon
- Color:** Orange and Gray*
- Hardness:** Shore D (ASTM D2240) 70-80 Durometer
- Salt Spray resistance:** (ASTM B117) 1000+ hours (X scribe)
- Taber Abrasion:** (ASTM D4060) 10-18 mg loss CS-10 wheel, 1000 g load, 1000 cycles
- Dielectric Strength:** (ASTM D149) 800-1200 volts/mil @ 10.0 mils
- Direct Impact resistance:** (MPTM 0002) 160 in. lbs. (@ 10.0 mils)

*QPL-18240 & MIL-DTL-18240F requires gray nylon.

HOW TO ORDER

Specify the head type, thread size, length, followed by the suffix – HTP.

FROM SELF-SEALING/LOCKING FASTENERS TO A COMPLETE SEALING PACKAGE

When just fastening isn't enough and the mounting hole/stud also has to be sealed against the elements (liquid/gas), APM's Fastener Division offers a number of easy-to-use, cost-effective solutions. Specializing in a full range of UL listed self-sealing fasteners and self-sealing washers designed to handle high pressure (internal/external) and vibration, users can choose from a wide range of machine screws, bolts, rivets and nuts* that feature our patented silicone O-Ring in an asymmetrical groove (nested under the head) with a wide choice of optional threadlocking mechanisms for resolution of extreme vibration issues. These pre-assembled, self-sealing fasteners offer the best combination for frequent re-usability and high-pressure sealing. APM also offers user-applied threadlocking liquid sealants and adhesives for OEM applications when utilized.

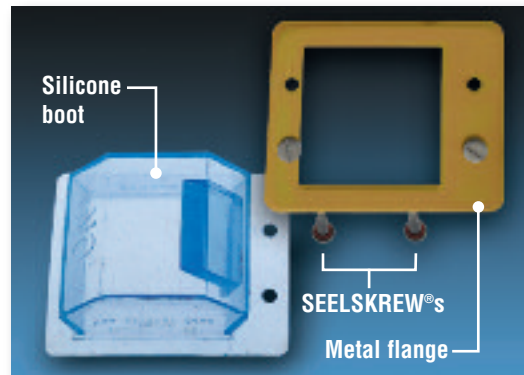
*Uses a silicone insert

CUSTOM & NOT-SO-CUSTOM

This catalog lists our standard types and sizes most frequently requested which are stocked for prompt delivery by us and our network of authorized distributors. We are pleased to honor any requests for other fastener types and heads (including venting), not shown in this catalog, or special machining, drilling, or finishes. We also welcome requests for assemblies that go beyond the basic fastening challenge. For example, incorporating our SEELSKREW[®]s, APM

provides integrated elastomeric-silicone molded seals with/without metal flanges (see photo below). We can custom design or manufacture to your prints or supplied

samples. That's because APM is a fully integrated manufacturer with a world-wide reputation as a developer and manufacturer of complete custom static and dynamic sealing solutions. We're a lot more than just fasteners. *Please visit our web site for more capability details.*



Example: Panel mounted circuit breaker environmental sealing housing

FREE SAMPLES & SUPPORT

APM is always pleased to provide free samples, quotations and engineering assistance. Because of our vast experience in self-sealing and self-locking fastener technology, there's a good chance we have dealt with a same or similar application and would be pleased to share our knowledge. For local service, please visit our web site for names of local APM HEXSEAL Manufacturers' Representatives and Authorized Distributors.



For more than half a century, APM has been the single source for more than just basic fastening.

APM HEXSEAL[®]

WHEN JUST FASTENING ISN'T ENOUGH™

44 Honeck Street • Englewood NJ 07631 • Toll Free: (800) 498-9034 • Fax: (201) 569-4106 • www.apmhexseal.com

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