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SPC-F005.DWG

REVISIONS

DOC. NO. SPC-F005 * Effective: 7/8/02 * DCP No: 1398

DCP #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
811	B	Renamed - was SR-***B	JWM	8/28/01	JC	9/14/01	JC	9/14/01
1865	C	RoHS ADDED	DCM	10/17/05	JWM	10/18/05	JWM	10/18/05

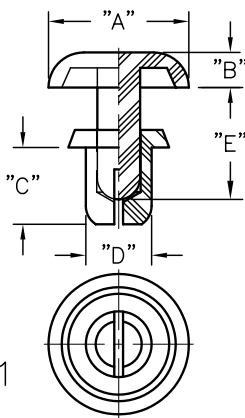


FIG. 1

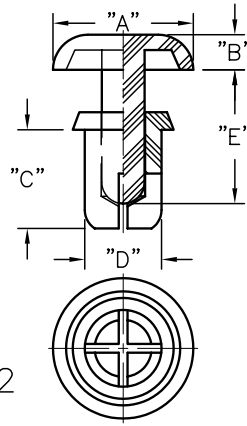
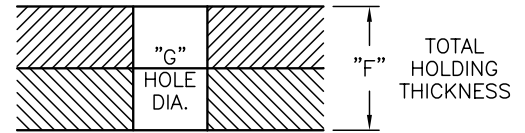


FIG. 2



NOTES:

1. MATERIAL: NYLON 6
2. COLOR: BLACK
3. FLAMMABILITY: NOT RATED

PART NO.	HOLE DIA. "G"	EXTRACTION FORCE LB (KG)	THICKNESS "F"	"A"	"B"	"C"	"D"	"E"	FIG. NO.
SR-142B	.102-.106 (2.6-2.7)	11.0 MIN. (5 MIN.)	.079-.118 (2.0-3.0)	.197 (5.0)	.055 (1.4)	.17 (4.2)	.102 (2.6)	.18 (4.5)	1
SR-135B	.122-.126 (3.1-3.2)	17.6 MIN. (8 MIN.)	.039-.079 (1.0-2.0)	.252 (6.4)	.063 (1.6)	.14 (3.5)	.118 (3.0)	.20 (5.1)	1
SR-145B			.079-.118 (2.0-3.0)					.18 (4.5)	
SR-155B			.118-.157 (3.0-4.0)					.22 (5.5)	
SR-245B	.142-.146 (3.6-3.7)	26.4 MIN. (12 MIN.)	.083-.118 (2.1-3.0)	.252 (6.4)	.063 (1.6)	.18 (4.5)	.138 (3.5)	.24 (6.1)	2
SR-255B			.118-.157 (3.0-4.0)					.22 (5.5)	
SR-270B	.161-.165 (4.1-4.2)	44.0 MIN. (20 MIN.)	.177-.217 (4.5-5.5)	.315 (8.0)	.071 (1.8)	.28 (7.0)	.157 (4.0)	.35 (9.0)	2

DISCLAIMER:
ALL STATEMENTS AND TECHNICAL INFORMATION CONTAINED HEREIN ARE BASED UPON INFORMATION AND/OR TESTS WE BELIEVE TO BE ACCURATE AND RELIABLE. SINCE CONDITIONS OF USE ARE BEYOND OUR CONTROL, THE USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE INTENDED USE AND ASSUME ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.

TOLERANCES:
Tolerances: Unless
Otherwise Specified:
.XX = ±.010
.XXX = ±.005
Fractional = ±1/64
Angles = ±1°

DRAWN BY:	DATE:
JAP	8/6/96
CHECKED BY:	DATE:
JC	9/19/96
APPROVED BY:	DATE:
BB	9/30/96

DRAWING TITLE: Snap Rivets			
SIZE	DWG. NO.	ELECTRONIC FILE	REV
A	TA-400	TA-400.dwg	C
SCALE: NTS	U.O.M.: INCHES [mm]	SHEET: 1 OF 1	